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2006 Wiseco Hi-Performance Powersport Pistons

WISECO

Performance Products

Powersports 2006



CB06

CB06



After 60 years in the business, the name Wiseco has become synonymous with pistons. Especially pistons for off-road racing and riding. Wiseco's attained that instant brand-recognition by being the only U.S. manufacturer of forged pistons for the powersport market, and with a full line of applications for just about any 2- or 4-stroke engine you can think of. Wiseco is pistons.

But guess what? Pistons are just a part of what Wiseco has to offer. With the constantly evolving powersport market, Wiseco has remained right at the forefront of technology, developing a whole catalog full of innovative products for the off-roaders. And coming from Wiseco, you have to know it's all pure quality – just like our pistons. What sort of stuff are we talking about? Good things, everything from forged clutch baskets to stroker cranks – and of course some very special pistons! Check it out. Wiseco, the piston company isn't just pistons anymore...

Forged Clutch Baskets

OEM clutch baskets are cast pieces with a very temporary life. Many racers have gone to the improved durability of a machined billet basket. Well, here's the next level of performance and durability, the WPP machine-forged clutch basket by Wiseco.

CRF450R High-Compression Pistons

While the new generation OE "slipper skirt" pistons are providing tremendous 4-stroke performance, they do wear out – quickly. OEM's recommend 15 hour on ring changes and 30 hours on pistons. Wiseco's High-Compression pistons freshen up those motors nicely, giving that extra bit of grunt 450 owners are looking for. Coming with skirt coating for great break-in, low friction, and durability, Wiseco's High-Compression pistons are available from 11.5:1 (stock 2002-03), 12:1 (stock 2004-06), 12.5:1, 13:1, and 13.5:1 compression ratios. Wiseco has a piston to fill your needs.

Long-Rod Stroker Crank with 795 Series Pistons and Gasket Kit

The Yamaha Banshee is a mainstay of the ATV world, and Wiseco has put together a stroker kit to make the Banshee scream. Included here are a Wiseco 5mm longer rod and a 4mm stroker crank. That's matched with Wiseco's 795 Series pistons and a special gasket kit, and no casework is needed to install at all. Just a bit of cylinder boring ups the displacement considerably – you can give a Banshee 375cc-400ccs, and all for under \$900 retail. Talk about performance at a value!

GP Series 125cc Race Piston

Wiseco has a new line of Racer's Choice 125cc pistons; a "GP" line good for 1.5 more horsepower over stock. The pistons are all ring pinned on the centerline of the exhaust to reduce chances of the ring catching in the ports (especially in modified motors), and for better mid-and

top-end power there's no boost porthole in the back of the piston. The ring groove and piston pin area are treated with Wiseco's new "E Coat" system too. An excellent protection barrier to prevent any type of galling. The pistons are built especially for the intermediate to pro racer, and they're available for all current CR, KX, RM, and YZ models.

Single-Ring 250cc Race Piston

Every 250cc pro-race team runs a single-ring piston and the reason is simple – the bikes make more horsepower and have instant throttle response. Wiseco takes it even further. To prevent any type of galling, the ring groove and piston pin area are treated with Wiseco's new "E-Coating" for extra protection in those crucial areas. The "E-Coated" Single Ring 250cc pistons are a serious performance tweak, perfect for intermediate-to pro-level racers. They're available for all current CR, KX, RM, and YZ models.

2005-06 Suzuki RMZ450 & 2006 Kawasaki KX450F Pistons

These high performance, two ring 450cc pistons include dedicated forging designs for the ultimate in light weight and strength, skirt coating for improved wear and friction reduction, and optimized dome and valve pockets for ultimate combustion flow. We offer standard bore and oversize pistons made for 12:1 compression ratio... and 13:1 compression for the serious racer.

Complete Gasket Kits

Top of the line gaskets are available for most applications.

Complete Piston Kits

Choose an individual piston, or go with a complete kit.

Titanium Nitride Rings

Titanium Nitride (TiN) coated rings are designed for extreme racing conditions by providing extended life and sustained power.

Utilized by Yamaha of Troy's 2005 factory race team.



Forged Clutch Basket

Long-Rod Stroker Crank with 795 Series Pistons and Gasket Kit



CRF450R High-Compression Piston



GP Series 125cc Race Piston



Single-Ring 250cc Race Piston



13.5:1 KX450F/RMZ450 High-Compression Piston



Complete Gasket Kits



Complete Piston Kits

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Precision forged Clutch Baskets, Inner Hubs & Pressure Plates

Wiseco forged clutch components have greater strength due to “feature aligned grain flow.” Compared to castings or products machined from billet, Wiseco Precision Forgings can be lighter and still have increased mechanical properties resulting in higher strength, ductility, and resistance to impact and fatigue.

Forged from lightweight, high strength, certified, aerospace grade, aluminum alloy.

Wiseco's CNC machining process produces each clutch basket dimensionally the same as the next.

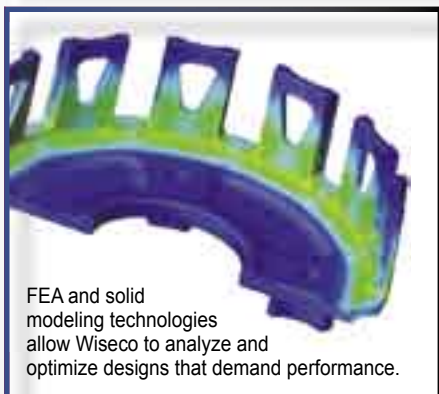
Weight reducing relief cuts on the outside diameter of the clutch basket reduce rotational mass, which lowers the centrifugal force acting on the clutch basket and increases overall acceleration of the engine.

Large oiling holes in the clutch basket tangs increase lubrication, reduce heat build up, and reduce weight.

Hard anodized for an ultra tough abrasive resistant surface ensures a long life of smooth clutch operation through the elimination of wear on the sides of the clutch basket tabs.

A Teflon coating seals the clutch basket to create a near frictionless surface for the clutch disks to glide upon.

Supplied with high quality fasteners complete with pre-applied thread locker for a secure grip during assembly.



FEA and solid modeling technologies allow Wiseco to analyze and optimize designs that demand performance.



Friction Plates

Wiseco Friction Plates are manufactured to exact OEM specifications. They feature long life and performance without sacrificing durability. Wiseco Friction Plates are designed for use with stock clutch components or those offered by Wiseco, listed above.

Steel Drive Plates

Wiseco Steel Drive Plates offer longevity, durability, and the feel of OEM.

Alloy Drive Plates

Wiseco Alloy Drive Plates feature improved engine performance resulting from less rotational mass and quicker lock-up than conventional steel drive plates.

Clutch Covers

Wiseco clutch covers are CNC machined from aerospace grade aluminum alloy, and are hard anodized for maximum protection and wear resistance. They offer improved puncture resistance over stock cast covers in extreme riding conditions.



Crankshafts are sold complete with:

Connecting rods, top end bearings and inner crankshaft webs.

Multi-cylinder applications come complete with main bearings (unless specified otherwise).

Pre-assembled and precision trued to OEM specifications.

Ready for installation.



Crank pin bearing radial running clearance is optimized to insure maximum performance.

Precision engineered oiling slots maximize rod strength and bearing life.

Top and bottom end rod bores case hardened to 58-62 HRC to optimize bearing running surface.

Connecting Rod Kits are sold complete with:

Rod, crank pin, crank pin bearing, top end bearing and thrust washers.

Double forged, Wiseco connecting rods maintain superior dimensional consistency through improved grain flow. Shot peening eliminates residual stresses and smoothly blends the rod forging surfaces. Extensive tests verify that shot peened rods provide more consistent dimensioning and surface finish than hand ground and polished rods. This produces superior strength under heavy loads.



Precision honing process ensures ultra round bearing surface.

Double drilled small ends provide the piston pin with extra lubrication and cooling - Reducing distortion of top end due to thermal transfer from the piston.

Our crank pins are manufactured from the highest quality hot rolled steel. Case hardened to 58-62 Rc.

Silver coated bronze phosphor thrust washers, with dimpled design to increase oil retention and reduce friction between rod & washer web interface.

The latest in caged needle roller bearings provided the highest possible RPM.

\$19.95 (D5921)

Crank Pins			
Part #	Diameter (mm)	Length (mm)	Type
W5787	16	30	Solid
W5938	17	36	Hollow
W5788	20	43	Hollow
W5789	20	45	Hollow
W5790	20	46	Hollow
W5791	22	46.5	Hollow
W5792	22	51	Hollow
W5793	22	53	Hollow
W5794	22	54	Hollow
W5795	22	54	Solid
W5796	22	54.5	Hollow
W5797	22	56.5	Hollow
W5798	24	48	Solid
W5799	24	52	Hollow
W5800	24	52	Solid
W5801	24	53	Solid
W5802	24	55	Solid
W5803	24	57	Solid

Crank Pins			
Part #	Diameter (mm)	Length (mm)	Type
W5859	24	56.5	Hollow
W5804	24	58	Hollow
W5805	24	58.5	Hollow
W5806	24	60	Hollow
W5807	24	65	Solid
W5837	24	74	Solid
W5808	24.3	48	Hollow
W5809	24.3	49	Hollow
W5810	24.3	51	Hollow
W5811	24.3	54	Hollow
W5812	24.3	56	Hollow
W5813	24.3	57	Hollow
W5814	25	51	Solid
W5815	25	58.5	Solid
W5816	25	60	Hollow
W5817	25	60	Solid
W5833	25	60	Hollow
W5818	26	53	Solid

Crank Pins			
Part #	Diameter (mm)	Length (mm)	Type
W5819	26	54.5	Hollow
W5820	26	55	Solid
W5821	26	58.5	Solid
W5822	26	58.5	Hollow
W5823	26	59	Solid
W5824	26	67.5	Hollow
W5834	26	61	Hollow
W6031	27	68.5	Solid
W5825	28	55	Solid
W5826	28	58.5	Hollow
W5828	28	60	Hollow
W5857	28	57	Solid
W5835	30	53	Hollow
W5829	32	58	Hollow
W6032	32	62	Hollow
W6034	33	58	Hollow
W5830	34	66	Hollow
W5831	38	65	Hollow

\$19.95 (D5921) **\$27.95 (D5971)

Crank Pin Bearings				
Part #	Type	ID	OD	Width
B1045	KU	20	26	14
B1046	KU	22	28	14
B1047	KU	22	28	16
B1048	KU	22	29	17
B1049	KU	24	31	17
B1050	KU	24	32	20
B1051	KU	25	32	20
B1052	KU	32	41	18
B1053**	KU	34	43	20
B1056*	KT	24	32	20

* Limited Stock

Crank Pin Bearings				
Part #	Type	ID	OD	Width
B1057	KT	24.3	32.3	16
B1058	KT	24.6	30.6	15
B1059	KT	25	32	16
B1060*	KT	25	32	20
B1061	KT	26	33	18
B1062	KT	26	34	20
B1063	KT	28	35	16
B1064	KT	28	35	18
B1065	KT	28	36	20
B1066	KT	38	48	23

Crank Pin Bearings				
Part #	Type	ID	OD	Width
B1067	KT	24	30	15
B1068	KT	25	34	17.8
B1069	KT	30	38	18
B1070	KU	16	22	12
B1073	KT	17	23	14
B1076	KT	27	34	21
B1077	KT	32	40	20
B1078	KU	25	32	16
B1079	KT	33	41	20

\$5.99 (D593)

Thrust Washers			
Part #	ID	Thickness	
W5937	17mm	1mm	
W5763	20mm	1mm	
W5764	20mm	1.5mm	Spacer Ring
W5765	22mm	1mm	
W5766	22mm	1.5mm	
W5767	22mm	2mm	
W5768	24mm	.85mm	
W5769	24mm	1mm	

Thrust Washers			
Part #	ID	Thickness	
W5770	24mm	1.25mm	
W5838	24mm	2.5mm	
W5979	24mm	1.5mm	
W5771	24mm	1.5mm	Spacer Ring
W5864	24.3mm	1mm	
*W5772	24.6mm	1mm	
W5773	25mm	1mm	
W5774	26mm	1mm	

Thrust Washers			
Part #	ID	Thickness	
W5775	26mm	1.5mm	
W6027	27mm	1.5mm	
W5776	28mm	1mm	
W5836	30mm	1mm	
W5777	32mm	1mm	
W6030	33mm	1mm	
W5778	38mm	1mm	

* Limited to available stock

Model	Years	L.A. Sleeve Part no.	LA Sleeve Price	Advanced Sleeve Part no.	Advanced Sleeve Price	Cyl. Type
HONDA • 2-Stroke • Cycle						
CR80	1985			3201FA	\$87.68 (D1625)	CS
CR80	1986	H948SL	\$81.58 (D4984)	3119FA	\$87.68 (D1625)	AC
CR80	1987	H5066SL	\$81.58 (D4984)	3127FA	\$87.68 (D1625)	AC
CR80	1988-02	H5066SL	\$81.58 (D4984)	3101FA	\$87.68 (D1625)	AC
CR125	1979	H1SL	\$122.34 (D0437)			CS
CR125	1980	H94SL	\$123.80 (D7247)			CS
CR125	1981-82	H99SL	\$92.93 (D5755)	3114FA	\$93.69 (D2265)	CS
CR125	1983-84	H114SL	\$92.93 (D5755)			CS
CR125	1985-86	H940SL	\$92.93 (D5755)	3118FA	\$93.69 (D2265)	CS
CR125	1987-88	H5001SL	\$88.08 (D4825)	3128FA	\$93.69 (D2265)	CS
CR125	1989	H5075SL	\$88.08 (D4825)	3131FA	\$93.69 (D2265)	AC
CR125	1990-91	H5104SL	\$88.08 (D4825)	3033FA	\$93.69 (D2265)	AC
CR125	1992	H5301SL	\$88.08 (D4825)	3334FA	\$93.69 (D2265)	AC
CR125	1993-95	H5249SL	\$88.08 (D4825)	3034FA	\$93.69 (D2265)	AC
CR125	1996-99	H5291SL	\$88.08 (D4825)	3259FA	\$93.69 (D2265)	AC
CR125	2000			3325FA	\$93.69 (D2265)	AC
CR125	2001			3377FA	\$93.69 (D2265)	AC
CR125	2002			3418FA	\$93.69 (D2265)	AC
CR125	2003			3433FA	\$93.69 (D2265)	AC
CR250	1978-80	H88SL	\$108.93 (D4356)	3113FA	\$121.81 (D9037)	AC
CR250	1981-83	H104SL	\$108.93 (D4356)	3193FA	\$121.81 (D9037)	CI
CR250	1984	H843SL	\$107.82 (D8646)			CI
CR250	1985	H844SL	\$107.82 (D8646)			CI
CR250	1986	H958SL	\$114.14 (D 7486)	3057FA	\$121.81 (D9037)	AC
CR250	1987	H5002SL	\$114.14 (D 7486)	3129FA	\$121.81 (D9037)	AC
CR250	1988	H5076SL	\$114.14 (D 7486)	3130FA	\$121.81 (D9037)	AC
CR250	1989	H5076SL	\$114.14 (D 7486)	3132FA	\$121.81 (D9037)	AC
CR250	1990-91	H5105SL	\$114.14 (D 7486)	3133FA	\$121.81 (D9037)	AC
CR250	1992	H5178SL	\$114.14 (D 7486)	3318FA	\$121.81 (D9037)	AC
CR250	1993	H5178SL	\$114.14 (D 7486)	3134FA	\$121.81 (D9037)	AC
CR250	1994	H5198SL	\$114.14 (D 7486)	3335FA	\$121.81 (D9037)	AC
CR250	1995-96	H5250SL	\$114.14 (D 7486)	3103FA	\$121.81 (D9037)	AC
CR250	1997-98	H5318SL	\$114.14 (D 7486)	3220FA	\$121.81 (D9037)	AC
CR250	1999-00	H5375SL	\$114.14 (D 7486)	3280FA	\$121.81 (D9037)	AC
CR250	2001			3330FA	\$121.81 (D9037)	AC
CR250	2002-03			3361FA	\$121.81 (D9037)	AC
CR500	1985-86			3283FA	\$121.81 (D9037)	CS
CR500	1987-88			3278FA	\$121.81 (D9037)	CS
CR500	1989-01	H5077SL	\$118.41 (D3017)			CI
CR500	1989-02			3358FA	\$121.81 (D9037)	CI
HONDA • 4-Stroke • Cycle						
XR50	1988-03			3447FA	\$93.14 (D9855)	CI
CRF50F	2004			3374FA	\$72.13 (D8234)	CS
XR80	1979-03					CS
XR80	1982-03	H101SL	\$52.00 (D9113)			CS
XR100	1992-03	H5197SL	\$52.00 (D9113)	3426FA	\$72.13 (D8234)	CI
XR100 58mm Big Bore	1985-03			3078FA	\$72.13 (D8234)	CI
XL200R	1983-84					CI
XR200	1980-84	H103SL	\$50.60 (D6303)			CI
XR200R	1981-83 & 1986-02					CI
XR200	1985-95			3115FA	\$72.13 (D8234)	CI
XL, XR250	1979-83	H98SL	\$70.23 (D3124)			RS
XL, XR250	1984-85	H842SL	\$70.23 (D3124)			RS
XR250	1986-03	H957SL	\$70.23 (D3124)	3120FA	\$73.76 (D6244)	RS
XRL250	1991-95	H957SL	\$70.23 (D3124)	3120FA	\$73.76 (D6244)	RS
XR350	1983-84	H943SL	\$72.09 (D4234)			RS
XR400	1996-04	H5293SL (85-87mm)	\$70.15 (D8024)	3236FA	\$81.12 (D7684)	RS
XR400 Big Bore	1996-04			3052FA	\$81.12 (D7684)	AC
CRF450R 96mm	2002-04			3357FA	\$77.45 (D7464)	AC
XL, XR500	1978-82	H5SL	\$80.52 (D1384)	3112FA	\$87.91 (D5725)	RS
XL, XR500 95mm				3226FA	\$87.91 (D5725)	RS
XR500	1983-84	H839SL	\$81.58 (D4984)			RS
XL600	1983-87	H120SL	\$81.77 (D5094)			RS
XR600	1985-87	H960SL	\$81.58 (D4984)			RS

Model	Years	L.A. Sleeve Part no.	LA Sleeve Price	Advanced Sleeve Part no.	Advanced Sleeve Price	Cyl. Type
HONDA • 4-Stroke • Cycle						
XR600	1988-90	H5037SL	\$81.58 (D4984)			AC
XR600 Big Bore	1988-90	H5037BSL	\$88.32 (D8925)			AC
XR600 Big Bore	1988-90			3004FA	\$87.27 (D7325)	AC
XR600	1991-00	H5159SL	\$81.58 (D4984)	3102FA	\$91.45 (D7845)	RS
XR650L	1993-04	H5160SL	\$81.58 (D4984)	3359FA	\$87.27 (D7325)	RS
XR650R	2000-04			3273FA	\$87.27 (D7325)	RS
XR650R Big Bore	2000-04			3274FA	\$87.27 (D7325)	RS

Model	Years	L.A. Sleeve Part no.	LA Sleeve Price	Advanced Sleeve Part no.	Advanced Sleeve Price	Cyl. Type
HONDA • 2-Stroke • ATV						
ODYSSEY 250	1977-84	H91SL	\$123.79 (D7247)			CI
ATC250 70-72mm	1981-84			3317FA	\$121.81 (D9037)	CI
ATC250 70-71.5mm	1981-84	H106SL	\$105.95 (D7536)			CI
ATC250 TRX250R 66-66.75mm	1985-86 1986	H845SL	\$104.87 (D2926)	3117FA	\$121.81 (D9037)	CI
ATC250 TRX250R 67-69.5mm	1985-86 1986	H845SL	\$104.87 (D2926)	3223FA	\$141.04 (D3648)	CI
TRX250R 66-66.75mm	1987-89	H5032SL	\$104.87 (D2926)	3221FA	\$121.81 (D9037)	CI
TRX250R 67-68mm	1987-89	H5032SL	\$104.87 (D2926)	3206FA	\$141.04 (D3648)	CI
ODYSSEY 350	1985-86	H896SL	\$120.44 (D6227)	3238FA	\$121.81 (D9037)	CS
PILOT FL400R	1989-92	H5088SL	\$105.95 (D7536)			CI

Model	Years	L.A. Sleeve Part no.	LA Sleeve Price	Advanced Sleeve Part no.	Advanced Sleeve Price	Cyl. Type
HONDA • 4-Stroke • ATV						
ATC XL/XR185	1979-85	H3SL	\$50.60 (D6303)			CS
ATC200 TRX200	1981-86 1984	H103SL	\$50.60 (D6303)			CI
ATC200	1982-86			3115FA	\$72.13 (D8234)	CS
ATC200X	1986-87	H989SL	\$56.20 (D2733)			CI
ATC 4 TRAX250	1987-94			3062FA	\$78.62 (D8174)	CS
TRX300 2Valve	1988-00	H5062SL	\$68.32 (D9904)	3373FA	\$76.89 (D4164)	RS
TRX300EX 4Valve	1992-04			3373FA	\$76.89 (D4164)	RS
TRX300EX 4Valve	1993-03	H5062SL	\$68.32 (D9904)			RS
ATC, TRX350	1985-89	H952SL	\$70.13 (D8024)	3082FA	\$76.89 (D4164)	RS
TRX400 EX	1999-05	H5293SL (85-87mm)	\$70.15 (D8024)	3236FA	\$81.12 (D7684)	RS
TRX400 Big Bore	1999-04			3052FA	\$81.12 (D7684)	RS
TRX400 4x4	1995-03	H5286SL	\$70.13 (D8024)			RS
Foreman 450	1998-04			3409FA	\$82.96 (D8794)	RS

Model	Years	L.A. Sleeve Part no.	LA Sleeve Price	Advanced Sleeve Part no.	Advanced Sleeve Price	Cyl. Type
KAWASAKI • 2-Stroke • Cycle						
KDX50	2003-04			3423FA	\$90.77 (D6445)	CI
KX60	1985-03	KA935SL	\$64.83 (D9883)	3142FA	\$79.71 (D3874)	AC
KX65	2000-03			3402FA	\$90.77 (D6445)	AC
KX80	1978-79	KA672SL	\$81.58 (D4984)	3135FA	\$87.68 (D1625)	AC
KX80	1980-81	KA735SL	\$81.58 (D4984)			AC
KX80	1982	KA736SL	\$81.58 (D4984)	3040FA	\$87.68 (D1625)	AC
KX80	1983	KA791SL	\$81.58 (D4984)			AC
KDX80	1980-82	KA672SL	\$81.58 (D4984)	3135FA	\$87.68 (D1625)	AC
KDX80	1983-88	KA736SL	\$81.58 (D4984)	3255FA	\$87.68 (D1625)	AC
KX80	1984	KA852SL	\$81.58 (D4984)	3140FA	\$87.68 (D1625)	AC
KX80	1985	KA854SL	\$81.58 (D4984)			AC
KX80	1986-87	KA967SL	\$81.58 (D4984)	3042FA	\$87.68 (D1625)	AC
KX80	1988-90	KA5041SL	\$81.58 (D4984)	3046FA	\$87.68 (D1625)	AC
KX80	1991-94	KA5121SL	\$81.58 (D4984)	3049FA	\$87.68 (D1625)	AC
KX80	1995-97	KA5316SL	\$81.58 (D4984)	3326FA	\$87.68 (D1625)	AC
KX80	1998-00	KA5351SL	\$81.58 (D4984)	3267FA	\$87.68 (D1625)	AC
KX85	2001-04			3296FA	\$87.68 (D1625)	AC
KE100	1979-83, 1986-94	KA786SL	\$85.86 (D1515)	3137FA	\$87.68 (D1625)	AC
KX100	1995-97	KA5263SL	\$81.58 (D4984)	3171FA	\$87.68 (D1625)	AC
KX100	1998-05	KA5358SL	\$82.33 (D9.94)	3248FA	\$87.68 (D1625)	AC
KX125, A4, A5	1978-79	KA656SL	\$122.34 (D0437)			AC
KX125, A6	1980	KA680SL	\$145.00 (D0078)			AC
KX125, A7	1981	KA717SL	\$92.93 (D5755)			AC
KX125, B1	1982	KA737SL	\$92.93 (D5755)			AC
KX125	1983-84	KA792SL	\$88.08 (D4825)	3138FA	\$93.69 (D2265)	AC

Model	Years	L.A. Sleeve Part no.	LA Sleeve Price	Advanced Sleeve Part no.	Advanced Sleeve Price	Cyl. Type
KAWASAKI • 2-Stroke • Cycle						
KX125	1985-86	KA855SL	\$88.08 (D4825)	3041FA	\$93.69 (D2265)	AC
KX125	1987	KA5006SL	\$88.08 (D4825)	3157FA	\$93.69 (D2265)	AC
KX125	1988	KA5043SL	\$88.08 (D4825)	3159FA	\$93.69 (D2265)	AC
KX125	1989	KA5089SL	\$88.08 (D4825)	3162FA	\$93.69 (D2265)	AC
KX125	1990-91	KA5107SL	\$88.08 (D4825)	3048FA	\$93.69 (D2265)	AC
KX125	1992	KA5154SL	\$88.08 (D4825)	3167FA	\$93.69 (D2265)	AC
KX125	1993	KA5179SL	\$88.08 (D4825)	3168FA	\$93.69 (D2265)	AC
KX125	1994	KA5208SL	\$88.10 (D5825)	3170FA	\$93.69 (D2265)	AC
KX125	1995	KA5251SL	\$88.10 (D5825)	3336FA	\$93.69 (D2265)	AC
KX125	1996-97	KA5307SL	\$88.10 (D5825)	3331FA	\$93.69 (D2265)	AC
KX125	1998-99	KA5354SL	\$88.08 (D4825)	3337FA	\$93.69 (D2265)	AC
KX125	2000	KA5429SL	\$88.08 (D4825)	3264FA	\$93.69 (D2265)	AC
KX125	2001			3356FA	\$93.69 (D2265)	AC
KX125	2002	KA5473SL	\$88.10 (D5825)			AC
KX125	2003			3431FA	\$93.69 (D2265)	AC
KX125	2004			3468FA	\$93.69 (D2265)	AC
KDX200	1986-88	KA969SL	\$92.93 (D5755)	3225FA	\$93.69 (D2265)	AC
KDX200	1989-94	KA5086SL	\$92.93 (D5755)	3047FA	\$93.69 (D2265)	AC
KDX200	1995-05	KA5252SL	\$92.93 (D5755)	3097FA	\$93.69 (D2265)	AC
KDX200	1997-05	KA5319SL	\$92.93 (D5755)			AC
KX250, A4	1978	KA655SL	\$122.34 (D0437)			AC
KX250, A5	1979-81	KA662SL	\$108.93 (D4356)			AC
KX250, B1	1982	KA739SL	\$108.93 (D4356)			AC
KX250	1983-84	KA796SL	\$108.93 (D4356)			AC
KX250	1985	KA859SL	\$108.93 (D4356)	3141FA	\$121.81 (D9037)	AC
KX250	1986	KA949SL	\$105.94 (D6536)	3067FA	\$121.81 (D9037)	AC
KX250	1987	KA5007SL	\$106.12 (D7636)	3158FA	\$121.81 (D9037)	AC
KX250	1988	KA5044SL	\$114.14 (D7486)	3160FA	\$121.81 (D9037)	AC
KX250	1989	KA5090SL	\$114.15 (D7486)	3163FA	\$121.81 (D9037)	AC
KX250	1990	KA5122SL	\$114.14 (D7486)	3164FA	\$121.81 (D9037)	AC
KX250	1991	KA5123SL	\$114.14 (D7486)	3165FA	\$121.81 (D9037)	AC
KX250	1992	KA5153SL	\$114.14 (D7486)	3166FA	\$121.81 (D9037)	AC
KX250	1993	KA5180SL	\$114.15 (D7486)	3169FA	\$121.81 (D9037)	AC
KX250	1994	KA5209SL	\$114.14 (D7486)	3322FA	\$121.81 (D9037)	AC
KX250	1995	KA5253SL	\$114.14 (D7486)	3222FA	\$121.81 (D9037)	AC
KX250	1996	KA5294SL	\$114.15 (D7486)	3292FA	\$121.81 (D9037)	AC
KX250	1997	KA5321SL	\$114.15 (D7486)	3338FA	\$121.81 (D9037)	AC
KX250	1998-99	KA5350SL	\$114.15 (D7486)	3289FA	\$121.81 (D9037)	AC
KX250	2000	KA5422SL	\$114.15 (D7486)	3407FA	\$121.81 (D9037)	AC
KX250	2001	KA5481SL	\$114.15 (D7486)	3407FA	\$121.81 (D9037)	AC
KDX250	1991-94			3071FA	\$121.81 (D9037)	AC
KX500	1988			3202FA	\$121.81 (D9037)	AC
KX500	1989-03			3161FA	\$121.81 (D9037)	AC

Model	Years	L.A. Sleeve Part no.	LA Sleeve Price	Advanced Sleeve Part no.	Advanced Sleeve Price	Cyl. Type
KAWASAKI • 4-Stroke • Cycle						
KLX125	2002-03			3435FA	\$90.13 (D8045)	CI
KLX400	2003-04			3287FA	\$87.27 (D7325)	AC
KLX400 440 Big Bore	2000-04			3481FA	\$112.90 (D4776)	CI

Model	Years	L.A. Sleeve Part no.	LA Sleeve Price	Advanced Sleeve Part no.	Advanced Sleeve Price	Cyl. Type
KAWASAKI • 2-Stroke • ATV						
KXT250 Tecate 1983-85	1983-85	KA795SL	\$94.92 (D5965)	3139FA	\$116.29 (D7796)	AC
KXT250 Tecate 1986	1986			3067FA	\$121.81 (D9037)	AC
Tecate 4	1987-88	KA5007SL	\$106.12 (D7636)	3158FA	\$121.81 (D9037)	AC

Model	Years	L.A. Sleeve Part no.	LA Sleeve Price	Advanced Sleeve Part no.	Advanced Sleeve Price	Cyl. Type
KAWASAKI • 4-Stroke • ATV						
KLF220	1988-03	KA5063SL	\$63.08 (D5873)			RS
KSF250 Mojave	1987-05	KA5018SL	\$77.18 (D1364)			RS
KLF300	1986-03	KA986SL	\$63.08 (D5873)	3348FA	\$72.13 (D8234)	RS
KEF300	1995-03	KA986SL	\$63.08 (D5873)			RS
KVF300	1999-03	KA986SL	\$63.08 (D5873)			RS
KXF400	2003			3287FA	\$87.27 (D7325)	AC
KXF400 440 Big Bore	2000-04			3481FA	\$112.90 (D4776)	CI
Prairie 650	2002-03			3398FA	\$84.99 (D0015)	RS
KFX700	2004-06	KA5526SL	\$70.13 (D8024)			RS

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Model	Years	L.A. Sleeve Part no.	LA Sleeve Price	Advanced Sleeve Part no.	Advanced Sleeve Price	Cyl. Type
KTM/Cobra/Action/LEM						
KTM, LEM	1998-01			3314FA	\$90.77 (D6445)	AC
KTM • 2-Stroke • Cycle						
KTM125	1987-92	FL5151SL	\$108.93 (D4356)			AC
KTM125	1993-94	FL5211SL	\$97.58 (D4585)	3077FA	\$97.94 (D6785)	AC
KTM125	1998	FL5388SL	\$108.93 (D4356)			AC
KTM125	1999-00	FL5404SL	\$108.93 (D4356)			AC
KTM250	1990-92	FL5146SL	\$128.29 (D6967)			AC
KTM250	1993-94	FL5212SL	\$128.28 (D5967)			AC
KTM250	1996-97	FL5299SL	\$128.29 (D6967)	3256FA	\$127.36 (D2467)	AC
KTM300	1990-94	FL5147SL	\$128.28 (D5967)			AC
KTM300	1996	FL5315SL	\$128.28 (D5967)			AC
KTM300	1997	FL5408SL	\$128.28 (D5967)			AC
KTM300	1998	FL5409SL	\$128.16 (D8867)	3244FA	\$127.36 (D2467)	AC
KTM300	1999-01	FL5410SL	\$128.28 (D5967)			AC
KTM360	1997	FL5363SL	\$128.28 (D5967)			AC
KTM380	1998-02			3269FA	\$127.36 (D2467)	AC
POLARIS • 2-Stroke • ATV						
Trail Boss 250	1986-00	FL5168SL	\$104.87 (D2926)	3320FA	\$116.29 (D7796)	CI
ATV300	1994-00	FL5273SL	\$104.87 (D2926)	3105FA	\$116.29 (D7796)	CI
Trail Boss 350	1990-94	FL5171SL	\$104.87 (D2926)			CI
ATV400	Thru 2003			3108FA	\$116.29 (D7796)	CI
POLARIS • 4-Stroke • ATV						
500	1996-04			3388FA	\$84.63 (D8705)	CI
Predator 99.2mm	2002-04			3404FA	\$84.63 (D8705)	AC
Predator 104.83mm	2002-04			3458FA	\$87.81 (D9625)	AC
SUZUKI • 2-Stroke • Cycle						
JR50	1996-04			3423FA	\$90.77 (D6445)	CI
RM60	2003	KA935SL	\$64.83 (D9883)	3142FA	\$79.71 (D3874)	AC
RM80	1983	FL800SL	\$81.58 (D4984)			CI
RM80	1986-87			3262FA	\$90.77 (D6445)	CS
RM80	1989-90	FL5091SL	\$81.58 (D4984)			CS
RM80	1991-01	FL5140SL	\$81.58 (D4984)	3111FA	\$90.77 (D6445)	CS
RM85 48-50mm	2002-04			3394FA	\$90.77 (D6445)	AC
RM125	1981	FL722SL	\$92.93 (D4755)			CI
RM125	1982-83	FL748SL	\$92.93 (D4755)	3121FA	\$93.69 (D2265)	CI
RM125	1984-85	FL900SL	\$88.08 (D4825)			CI
RM125	1986	FL974SL	\$88.08 (D4825)	3125FA	\$93.69 (D2265)	CI
RM125	1987	FL5011SL	\$88.08 (D4825)	3146FA	\$93.69 (D2265)	CI
RM125	1988	FL5049SL	\$88.08 (D4825)			CI
RM125	1989	FL5092SL	\$88.08 (D4825)	3151FA	\$93.69 (D2265)	CS
RM125	1990	FL5106SL	\$88.08 (D4825)	3152FA	\$93.69 (D2265)	AC
RM125	1991-92	FL5108SL	\$88.08 (D4825)	3045FA	\$93.69 (D2265)	AC
RM125	1993	FL5181SL	\$88.10 (D5825)	3154FA	\$93.69 (D2265)	AC
RM125	1994-96	FL5255SL	\$88.08 (D4825)	3156FA	\$93.69 (D2265)	AC
RM125	1997	FL5323SL	\$88.08 (D4825)	3254FA	\$93.69 (D2265)	AC
RM125	1998-99	FL5346SL	\$88.08 (D4825)	3299FA	\$93.69 (D2265)	AC
RM125	2000-03			3425FA	\$94.62 (D7765)	AC
RM250	1984-85	FL869SL	\$108.93 (D4356)			CI
RM250	1986	FL976SL	\$145.00 (D0078)			CS
RM250	1987	FL5012SL	\$108.93 (D4356)	3147FA	\$121.81 (D9037)	AC
RM250	1988	FL5053SL	\$108.93 (D4356)	3150FA	\$121.81 (D9037)	AC
RM250	1989-90	FL5093SL	\$108.93 (D4356)	3044FA	\$121.81 (D9037)	AC
RM250	1991-92	FL5182SL	\$108.94 (D5356)	3153FA	\$121.81 (D9037)	AC
RM250	1993	FL5182SL	\$108.94 (D5356)	3155FA	\$121.81 (D9037)	AC
RM250	1994	FL5217SL	\$108.94 (D5356)	3290FA	\$121.81 (D9037)	AC
RM250	1995	FL5256SL	\$108.93 (D4356)	3339FA	\$121.81 (D9037)	AC
RM250	1996	FL5295SL	\$114.15 (D7486)	3333FA	\$121.81 (D9037)	AC
RM250	1997	FL5324SL	\$114.15 (D7486)	3340FA	\$121.81 (D9037)	AC
RM250	1998	FL5357SL	\$114.15 (D7486)	3341FA	\$121.81 (D9037)	AC
RM250	1999	FL5379SL	\$114.14 (D7486)	3342FA	\$121.81 (D9037)	AC
RM250	2000-02			3306FA	\$121.81 (D9037)	AC
RM250	2003			3397FA	\$121.81 (D9037)	AC
RMX250	1989			3207FA	\$121.81 (D9037)	AC
RMX250	1993-98			3088FA	\$113.85 (D1386)	AC
RMX250	1999-00			3268FA	\$121.81 (D9037)	AC

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Model	Years	L.A. Sleeve Part no.	LA Sleeve Price	Advanced Sleeve Part no.	Advanced Sleeve Price	Cyl. Type
SUZUKI • 4-Stroke • Cycle						
DRZ125	2002-04			3435FA	\$90.13 (D8045)	CI
DRZ250	2001-04			3379FA	\$72.13 (D8234)	CI
DRZ250	2001-04			3382FA	\$78.62 (D8174)	CI
DR350 79-82mm	1990-99	FL5112SL	\$79.34 (D9574)			CI
DRZ400	2000-04			3287FA	\$87.27 (D7325)	AC
DRZ400 440 Big Bore	2000-04			3481FA	\$112.90 (D4776)	AC
DR650 <i>Limited Stock</i>	1996-02	FL5309SL	\$81.58 (D4984)			AC
SUZUKI • 2-Stroke • ATV						
LT80 All	All			3438FA	\$88.88 (D3335)	RS
LT250	1985	FL942SL	\$99.45 (D7695)			CI
LT250	1986	FL988SL	\$99.45 (D7695)	3126FA	\$116.29 (D7796)	CI
LT250	1987	FL5020SL	\$104.87 (D2926)	3148FA	\$116.29 (D7796)	CS
LT250	1988-92	FL5064SL	\$104.87 (D2926)	3050FA	\$116.29 (D7796)	CS
LT500	1987	FL5021SL	\$115.90 (D4596)	3149FA	\$127.36 (D2467)	CI
LT500	1988-91	FL5073SL	\$115.90 (D4596)	3251FA	\$127.36 (D2467)	CI
SUZUKI • 4-Stroke • ATV						
LT230 Quadst	1985-94	FL866SL	\$58.92 (D5353)	3122FA	\$72.13 (D8234)	CI
Z400	2000-03			3287FA	\$87.27 (D7325)	AC
Z400 440 Big Bore	2000-04			3481FA	\$112.90 (D4776)	AC
YAMAHA • 2-Stroke • Cycle						
YZ80	1977			3272FA	\$87.68 (D1625)	CI
YZ80	1979			3275FA	\$87.68 (D1625)	CI
YZ80	1982	YA827SL	\$81.58 (D4984)			CI
YZ80	1983	YA827ASL	\$81.58 (D4984)			CI
YZ80	1984-85	YA888SL	\$81.58 (D4984)			CI
YZ80	1986	YA978SL	\$81.58 (D4984)			CI
YZ80	1987-92	YA5056SL	\$81.58 (D4984)	3172FA	\$87.68 (D1625)	CI
YZ80	1993-01	YA5183SL	\$81.58 (D4984)	3177FA	\$87.68 (D1625)	CI
YZ85	2002-04			3372FA	\$87.68 (D1625)	AC
YZ125	1977-79	YA659SL	\$145.00 (D0078)			CS
YZ125	1980	YA693SL	\$145.00 (D0078)			CS
YZ125	1981	YA723SL	\$92.93 (D4755)			CS
YZ125	1982	YA760SL	\$92.93 (D4755)			CI
YZ125	1983	YA809SL	\$92.93 (D4755)			CI
YZ125	1984	YA874SL	\$92.93 (D4755)			CI
YZ125	1985	YA875SL	\$92.93 (D4755)	3144FA	\$93.69 (D2265)	CI
YZ125	1986	YA979SL	\$92.93 (D4755)			CS
YZ125	1987	YA5014SL	\$92.93 (D4755)			CS
YZ125	1988	YA5055SL	\$92.93 (D4755)			CS
YZ125	1989	YA5094SL	\$88.08 (D4825)	3173FA	\$93.69 (D2265)	AC
YZ125	1990	YA5120SL	\$88.08 (D4825)	3175FA	\$93.69 (D2265)	AC
YZ125	1991	YA5118SL	\$88.08 (D4825)	3174FA	\$93.69 (D2265)	AC
YZ125	1992	YA5141SL	\$88.08 (D4825)	3343FA	\$93.69 (D2265)	AC
YZ125	1993	YA5184SL	\$88.08 (D4825)	3178FA	\$93.69 (D2265)	AC
YZ125	1994-95	YA5257SL	\$88.10 (D5825)	3182FA	\$93.69 (D2265)	AC
YZ125	1996-98	YA5348SL	\$88.08 (D4825)	3183FA	\$93.69 (D2265)	AC
YZ125	1999-01	YA5378SL	\$88.08 (D4825)	3217FA	\$93.69 (D2265)	AC
YZ125	2002			3422FA	\$93.69 (D2265)	AC
YZ125	2003			3441FA	\$93.69 (D2265)	AC
IT200	1984-87	YA876SL	\$97.58 (D4585)			CS
YZ250	1976-79	YA658SL	\$145.00 (D0078)			CI
YZ250	1980-81	YA695SL	\$145.00 (D0078)			CS
YZ250	1982	YA764SL	\$145.00 (D0078)			CS
YZ250	1983	YA810SL	\$114.14 (D7486)			CI
YZ250	1984	YA877SL	\$118.43 (D4017)			CI
YZ250	1985	YA878SL	\$118.41 (D3017)			CI
YZ250	1986	YZ980SL	\$118.41 (D3017)			CS
YZ250	1987	YA5015SL	\$118.41 (D3017)			CS
YZ250	1988	YA5054SL	\$118.41 (D3017)			CS
YZ250	1989	YA5095SL	\$118.41 (D3017)			CS
YZ250	1990	YA5109SL	\$118.41 (D3017)	3253FA	\$121.81 (D9037)	CS
YZ250	1991	YA5119SL	\$118.43 (D4017)	3260FA	\$121.81 (D9037)	AC
YZ250	1992	YA5174SL	\$118.41 (D3017)	3176FA	\$121.81 (D9037)	AC
YZ250	1993	YA5185SL	\$118.43 (D4017)	3179FA	\$121.81 (D9037)	AC

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Model	Years	L.A. Sleeve Part no.	LA Sleeve Price	Advanced Sleeve Part no.	Advanced Sleeve Price	Cyl. Type
YAMAHA • 2-Stroke • Cycle						
YZ250	1994-95	YA5258SL	\$118.41 (D3017)	3181FA	\$121.81 (D9037)	AC
YZ250	1996	YA5296SL	\$118.41 (D3017)	3329FA	\$121.81 (D9037)	AC
YZ250	1997	YA5327SL	\$118.41 (D3017)	3344FA	\$121.81 (D9037)	AC
YZ250	1998	YA5352SL	\$118.41 (D3017)	3345FA	\$121.81 (D9037)	AC
YZ250	1999-05	YA5377SL	\$118.41 (D3017)	3332FA	\$121.81 (D9037)	AC
YZ465	1980-81	YA698SL	\$145.00 (D0078)			CS
YZ490	1982	YA766SL	\$118.41 (D3017)			CS
YZ490	1983	YA766ASL	\$118.41 (D3017)			CS
YZ490	1984-86	YA821SL	\$118.41 (D3017)			CS
YZ490	1987-90			3324FA	\$121.81 (D9037)	CS
WR500	1991-93	YA5138SL	\$118.41 (D3017)			CS
YAMAHA • 4-Stroke • Cycle						
TTR90E	2003-04			3490FA	\$93.70 (D2265)	CC
YZ250F	2001-05			3305FA	\$79.93 (D6974)	AC
YZF400	1998-99	YA5359SL	\$72.09 (D4234)			AC
WR400	1998-00	YA5359SL	\$72.09 (D4234)			AC
YZF426	2000-02	YA5424SL	\$81.58 (D4984)			AC
XT500 TT500 SR500		YA375SL	\$80.52 (D1384)			RS
TT600 XT600, SRX600, Tenere600 95-98mm	1983-96 1984-96	YA814SL	\$79.37 (D2674)	3191FA	\$83.72 (D4205)	RS
XT600, SRX600, Tenere600 101mm	1984-96			3192FA	\$83.72 (D4205)	RS
YAMAHA • 2-Stroke • ATV						
YSF200 Blaster	1988-05	YA5035SL	\$95.70 (D2475)	3100FA	\$97.94 (D6785)	CS
TRI Z250	1985-89	YA879SL	\$104.87 (D2926)	3145FA	\$116.29 (D7796)	CS
YFZ350 Banshee	1987-04	YA5023SL	\$92.35 (D1455)	3061FA	\$97.94 (D6785)	CI
YAMAHA • 4-Stroke • ATV						
YTM200	1984-91	YA762SL	\$60.55 (D3363)			RS
YTM225	1984-89	YA812SL	\$60.55 (D3363)	3143FA	\$72.13 (D8234)	RS
YFM250 Timberwolf	1992-02			3315FA	\$72.13 (D8234)	RS
YFM350 Warrior	1987-04	YA5024SL	\$70.25 (D5124)	3107FA	\$76.89 (D4164)	RS
400 Kodiak	1992-00			3237FA	\$76.89 (D4164)	RS
YFZ450	2004-05			3428FA	\$90.13 (D8045)	AC
YFM600	1998-02			3191FA	\$83.72 (D4205)	AC
YFM600 (101mm)	1998-01			3192FA	\$83.72 (D4205)	AC
YFM660R Raptor	2001-04					RS
YFM660F Grizzly	2002-03			3347FA	\$83.72 (D4205)	RS

Model	Years	LA Sleeve Part #	LA Sleeve Price	Advanced Sleeve Part #	Advanced Price
HONDA					
CB750, 2-Valve Stock	1973-77	H15SL	\$80.52 (D1384)		
CB750F Stock	1973-83	H28SL	\$59.42 (D5653)		
CB750, 4-Valve Overbore to 985cc		H113SL	\$65.00 (D9983)		
CB900F Overbore to 1063cc		H113SL	\$65.00 (D9983)		
CB900 Stock	1979-83	H97SL	\$59.42 (D5653)		
CBR900 Stock	1993-95	H5199SL	\$50.61 (D6303)	3011FA	\$72.13 (D8234)
CBR900 72-74mm Bore	1988-02			3005FA	\$72.13 (D8234)
CB1100 Stock Block	1983-95	H118SL	\$64.83 (D9883)		
CB1100 Big Block		H123SL	\$64.83 (D9883)		
CBR1100XX	1997-02	H5332SL	\$50.61 (D6303)		
VTX1800 Oversize	2002			W6040	\$87.81 (D9625)
KAWASAKI					
GPZ, KZ750 Stock	1980-85	KA686SL	\$64.83 (D9883)		
GPZ, 900 Ninja Stock	1984-86	KA863SL	\$70.23 (D3124)		
KZ900, Overbore to 1200cc		KA629SL	\$45.85 (D0572)	3030FA	\$72.13 (D8234)
KZ1000 Stock	1970-80	KA627SL	\$64.83 (D9883)	3099FA	\$72.13 (D8234)
KZ1000, Overbore to 1260cc		KA629SL	\$45.85 (D0572)	3030FA	\$72.13 (D8234)
KZ1000, GPZ1100, Overbore 1200-1260cc Big Block Only		KA750SL	\$61.66 (D9963)	3010FA	\$72.13 (D8234)
KZ1000, GPZ1100 82-83mm		KA773SL	\$52.00 (D9113)	3031FA	\$72.13 (D8234)
SUZUKI					
GS1000 Stock	1978-82	FL654SL	\$63.68 (D0283)		
GS1000, GS1100, GS1150, Overbore 1175-1260cc		KA750SL	\$61.66 (D9963)	3010FA	\$72.13 (D8234)
GS1100 Overbore to 1260cc	1979-85	FL692SL	\$63.67 (D0283)		
GS1100, GS1150 82-83mm		KA773SL	\$52.00 (D9113)	3031FA	\$72.13 (D8234)
GS1100, GS1150 85mm				3188FA	\$77.45 (D7464)
GS1150 Stock	1984-86			3271FA	\$75.72 (D3454)
GS1100, Overbore 1463-1568cc				3028FA	\$72.13 (D8234)
GSXR1100	1989-92			3083FA	\$75.72 (D3454)
GSXR2200 Overbore 1192-1198cc	1993-98			3016FA	\$76.43 (D6854)
YAMAHA					
XJ750 Stock	1980-85	YA771SL	\$64.83 (D9883)		
FZR1000 Overbore to 1069cc	1989-96			3069FA	\$77.45 (D7464)
FJ1100 Stock	1984-85	YA887SL	\$64.83 (D9883)		
FJ1100/1200, 1188cc	1986-93			3015FA	\$72.13 (D8234)
FJ1100/1200, Overbore 1250cc	1986-93			3032FA	\$72.13 (D8234)
FJ1100/1200, Overbore 1380cc	1986-93	YA5029SL <i>Limited Stock</i>	\$64.83 (D9883)	3020FA	\$72.13 (D8234)
XV-1300 Venture, Royal Star	1986-03	YA5017SL	\$70.23 (D3124)		



***CYLINDER TYPE CODE DESCRIPTIONS**

AC: Original cylinder bore is alloy-chrome plated, nikasil, electrofused or boron composite. Cylinder must be bored to accept new sleeve.



















CS: Original barrel has cast-in liner in cylinder. Cylinder must be bored out to accept new sleeve. Cast-in liner will be bored completely out of cylinder. Do not try to push out the cast-in liner, cylinder damage may result.

CI: Original barrel has cast-iron liner. Cylinder must be bored to accept new sleeve. Cast-in liner will not be completely removed. Sleeve is designed to insert into the iron lined cylinder.

RS: Original barrel has a replacement sleeve. Heat cylinder to remove sleeve. Re-heat cylinder to install new cylinder sleeve.



All Wiseco rings can be used in cast iron, nickel ceramic platings (Nikasil), boron composite, and Electrofusion bores.
CAUTION: Unless otherwise noted, Wiseco rings can NOT be used in chrome plated bores. Engine damage will occur.
 *CSM & CDM rings are designed to be used in chrome bores.

Type	Price	Thickness	Bore Range	Description
2-Stroke Rings				
CS	\$13.98 (D938)	1mm (.039") 	39 - 74mm (1.535 - 2.913")	Alloy steel, ferrox coated, chrome faced, internally notched.
CSA	\$29.90 (D4971)	1mm (.039") 	44.5 - 66.4mm (1.752 - 2.614")	Alloy steel, ferrox coated, Titanium Nitride faced, internally notched.
CD	\$27.95 (D7761)	1mm (.039")  1mm (.039") 	39 - 74mm (1.535 - 2.913")	Alloy steel, ferrox coated, chrome faced, internally notched.
CDW	\$27.95 (D7761)	1mm (.039")  1mm (.039") 	73.4mm (2.890")	Alloy steel, ferrox coated, chrome faced, internally notched (for 2.04mm knock pin)
*CSM	\$13.98 (D938)	1mm (.039") 	39 - 73mm (1.535 - 2.874")	Nodular iron, phosphate coated, internally notched (for use in • Chrome Bores)
*CDM	\$27.95 (D7761)	1mm (.039")  1mm (.039") 	39-73mm (1.535-2.874")	Nodular iron, phosphate coated, internally notched (for use in • Chrome Bores)
TC	\$14.48 (D968)	1.2mm (.047") 	74.5 - 91mm (2.933 - 3.583")	Alloy steel, ferrox coated, chrome faced, internally notched.
TD	\$28.94 (D7371)	1.2mm (.047")  1.2mm (.047") 	74.5 - 91mm (2.933 - 3.583")	Alloy steel, ferrox coated, chrome faced, internally notched.
TDW	\$28.94 (D7371)	1.2mm (.047")  1.2mm (.047") 	74.8 - 81mm (2.945 - 3.189")	Alloy steel, ferrox coated, chrome faced, internally notched (for 2.04mm knock pin)
LT	\$30.95 (D7581)	2.0mm (.079") 	67.5 - 80mm (2.658 - 3.150")	Nodular iron, phosphate coated, chrome faced, internally notched, half-keystone, Dykes "L".
LK	\$36.95 (D7122)	2.0mm (.079") 	67.5 - 84mm (2.658 - 3.307")	LK ring package contains (1) LT ring, and (1) flat ring. The flat ring will be a CS style for bore sizes up to 74mm; TC style for 74.25mm bores and larger.
LF	\$36.95 (D7122)	2.0mm (.079")  2.0mm (.079") 	81 - 84mm (3.189 - 3.307")	The LF ring package contains (1) Nodular iron, phosphate coated, chrome faced, internally notched, half-keystone, Dykes "L" top ring, and (1) cast iron, phosphate coated, internally notched second ring.
KA	\$14.98 (D998)	1.5mm (.059") 	55.57 - 98.9mm (2.188 - 3.894")	Alloy steel, ferrox coated, chrome faced, side notched, half-keystone.
KD	\$29.95 (D7971)	1.5mm (.059")  1.5mm (.059") 	55.57 - 98.9mm (2.188 - 3.894")	Alloy steel, ferrox coated, chrome faced, side notched, half-keystone.
KB	\$32.27 (D6391)	1.2mm (.047")  1.2mm (.047") 	82 - 85.25mm (3.228 - 3.356")	Alloy steel, ferrox coated, chrome faced, side notched, half-keystone.
KE	\$16.95 (D7101)	1.2mm (.047") 	65mm (2.559") & 66.5mm (2.618")	Alloy steel, ferrox coated, chrome faced, internally notched, half-keystone.
KF	\$29.95 (D7971)	1.2mm (.047")  1.2mm (.047") 	65mm (2.559") & 66.5mm (2.618")	Alloy steel, ferrox coated, chrome faced, internally notched, half-keystone.

TiN Rings • 2-Stroke		TiN Rings • 4-Stroke	
\$29.90 (D4971)	*\$32.20 (D2391)	\$44.69 (D1862)	
1752CSA	44.50mm	7700YCA	77mm
1772CSA	45.00mm	7800YBA	78mm
1869CSA	47.50mm		
1890CSA	48.00mm		
1909CSA	48.50mm		
2126CSA	54.00mm		
*2614CSA	66.40mm		

New from Wiseco

Titanium Nitride coated rings are designed for extreme racing conditions by providing extended life and sustained power. Utilized by Yamaha of Troy's 2005 factory race team. Packaged individually.














































































- Key features**
- Reduced friction
 - Wear resistance
 - Harder than chrome

- Key benefits**
- Resists wear from exhaust bridge that plagues today's high performance two cycle engines.
 - Maintains size and geometry for exceptional ring seal providing sustained peak performance.

4-Stroke Rings

All Wiseco rings can be used in cast iron, nickel ceramic platings (Nikasil), boron composite, and Electrofusion bores.
CAUTION: With the exception of the XJ rings, Wiseco 4-stroke rings can NOT be used in chrome plated bores.
 Engine damage will occur.
 *XJ rings are designed to be used in chrome bores.

Type	Price	Bore Range	Top Ring	2nd Ring	Oil Ring
4-Stroke Rings					
EK	\$46.22 (D7903)	96 - 98mm (3.780 - 3.858")	0.7mm (.028") Alloy steel, flat faced 	1.2mm (.047") Cast iron, phosphate coated, taper faced 	2mm (.079") 2 piece cast iron oil assembly, phosphate coated 
GF	\$34.95 (D7902)	93.54 - 105.61mm (3.683- 4.158")	1.2mm (.047") Alloy steel, ferrox coated, chrome faced 	1.2mm (.047") Cast iron, phosphate coated, taper faced 	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails 
X	\$27.95 (D7761)	80.97 - 92.83mm (3.188 - 3.655")	1.58mm (.0625") Cast iron, moly barrel faced 	1.58mm (.0625") Cast iron, taper faced, reverse torsion 	3.9mm (.1525") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails 
XA	\$29.95 (D7971)	60 - 74.5mm (2.362-2.933")	0.8mm (.031") Alloy steel, ferrox coated, chrome faced 	0.8mm (.031") Nodular iron, phosphate coated, taper faced 	1.5mm (.059") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails 
XC	\$27.95 (D7761)	64-94mm (2.520-3.701")	1mm (.039") Alloy steel, ferrox coated, chrome faced 	1.2mm (.047") Cast iron, phosphate coated, taper faced 	2.8mm (.110") 3 piece oil assembly: Stainless steel spacer, chrome faced rails 
XD	\$27.95 (D7761)	66-68mm (2.598-2.677")	1mm (.039") Alloy steel, ferrox coated, chrome faced 	1.2mm (.047") Cast iron, phosphate coated, taper faced 	2mm (.079") 3 piece oil assembly: Stainless steel spacer, chrome faced rails 
XE	\$26.95 (D7161)	47-59mm (1.850-2.323")	1mm (.039") Alloy steel, ferrox coated, chrome faced 	1.2mm (.047") Cast iron, phosphate coated, taper faced 	2.5mm (.098") 3 piece oil assembly: Stainless steel spacer, chrome faced rails 
XG	\$27.95 (D7761)	75-83mm (2.953-3.268")	1mm (.039") Alloy steel, ferrox coated, chrome faced 	1mm (.039") Nodular iron, phosphate coated, taper faced 	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails 
XH	\$27.95 (D7761)	95-102mm (3.740-3.977")	1.2mm (.047") Alloy steel, ferrox coated, chrome faced 	1.5mm (.057") Cast iron, phosphate coated, taper faced 	4mm (.057") 3 piece oil assembly: Stainless steel spacer, chrome faced rails 
*XJ	\$27.95 (D7761)	95mm (3.740")	1.2mm (.047") Soft nitrided, nodular cast iron 	1.5mm (.057") Cast iron, phosphate coated, taper faced 	4mm (.158") 3 piece oil assembly: Stainless steel spacer, soft nitrided rails 
XK	\$24.95 (D7941)	98.42 - 99.19mm (3.875 - 3.905")	1.5mm (.057") Cast iron, plasma moly faced 	1.5mm (.057") Cast iron, reverse torsion taper faced 	2.5mm (.098") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails 

Type	Price	Bore Range	Top Ring	2nd Ring	Oil Ring
4-Stroke Rings					
XN	\$27.95 (D7761)	96.84mm (3.8125")	1.5mm (.057") Cast iron, plasma moly faced 	1.5mm (.057") Cast iron, reverse torsion taper faced 	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, unplated rails 
XP	\$27.95 (D7761)	92.01 - 96.01mm (3.663 - 3.780")	1.5mm (.057") Cast iron, plasma moly faced 	1.5mm (.057") Cast iron, reverse torsion taper faced 	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails 
XQ	\$27.95 (D7761)	95 - 97.28mm (3.740 - 3.830")	1.5mm (.057") Cast iron, moly faced 	1.5mm (.057") Cast iron, reverse torsion taper faced 	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails 
XR	\$27.95 (D7761)	85 - 94mm (3.346 - 3.701")	1mm (.039") Alloy steel, ferrox coated, chrome faced 	1.2mm (.047") Cast iron, phosphate coated, taper faced 	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails 
XS	\$32.43 (D6491)	95 - 104mm (3.740 - 4.094")	1.2mm (.047") Alloy steel, ferrox coated, chrome faced 	1.5mm (.057") Cast iron, phosphate coated, taper faced 	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails 
XU	\$29.95 (D7971)	77.00mm (3.031")	0.9mm (.035") Alloy steel, ferrox coated, chrome faced 	0.8mm (.031") Ductile iron, phosphate coated, taper faced 	1.5mm (.059") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails 
XX	\$34.95 (D2796)	75 - 94mm (2.953 - 3.701")	1mm (.039") Stainless steel, gas nitrided, barrel faced 	1.2mm (.047") Cast iron, phosphate coated, taper faced, under hook 	2.8mm (.110") 3 piece oil assembly: Stainless steel flex-vent spacer, nitrided rails 
XY	\$34.95 (D7902)	95-100mm (3.740 - 3.937")	1.2mm (.047") Alloy steel, ferrox coated, chrome faced 	1.5mm (.057") Cast iron, phosphate coated, taper faced 	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails 
XL	\$27.95 (D7761)	65.09 - 67.63mm (2.563 - 2.663")	1.96mm (.077") Chrome faced Nodular iron 	No second ring	2.8mm (.110") 3 piece oil assembly: Stainless steel spacer, chrome faced rails 
XM	\$27.95 (D7761)	65.09 - 71.50mm (2.563 - 2.815")	1mm (.039") Alloy steel, ferrox coated, chrome faced 	No second ring	2.8mm (.110") 3 piece oil assembly: Stainless steel spacer, chrome faced rails 
YB	\$32.95 (D7791)	78mm (3.071) & 80mm (3.150")	0.9mm (.035") Stainless steel, gas nitrided, barrel faced 	No second ring	1.5mm (.059") 3 piece oil assembly: Stainless steel flex-vent spacer, nitrided rails 
YC	\$55.08 (D5033)	77mm (3.031")	0.8mm (.031") Alloy steel, phosphate coated chrome faced positive twist 	No second ring	1.5mm (.059") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails 
ZB	\$55.08 (D5033)	107.95mm (4.250)	1.1mm (.043") Ductile iron, plasma moly face 	No second ring	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails 
ZC	\$27.95 (D7761)	89mm (3.504) & 91mm (3.583")	1mm (.039") Alloy steel, ferrox coated, chrome faced 	No second ring	2.8mm (.110") 3 piece oil assembly: Stainless steel spacer, chrome faced rails 
ZN	\$27.95 (D7761)	96.84 (3.8125")	1.5mm (.057") Alloy steel, unplated face 	No second ring	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, unplated rails 
ZS	\$27.95 (D7761)	95 - 101mm (3.740 - 3.976")	1.2mm (.047") Alloy steel, ferrox coated, chrome faced 	No second ring	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails 
ZV	\$36.75 (D5022)	96 - 99mm (3.780 - 3.898)	.95mm (.037") Alloy steel, gas nitrided barrel faced positive twist 	No second ring	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails 



- Machined from Wiseco sleeve forgings to offer the same toughness as Wiseco's forged pistons.
- Hard anodized and Teflon coated for low friction and prolonged wear resistance.
- Sleeves have a smooth radius that tapers down to the specific bore size.
- Compresses the piston rings smoothly and evenly.
- Greatly reduces the difficulty with installing thin high-performance oil rings.

\$29.95 (D7971)

Ring Compressor Sleeves		
Part No.	Bore Size (mm)	Bore Size (inches)
RCS06550	65.50	2.579
RCS06600	66.00	2.598
RCS06650	66.50	2.618
RCS06700	67.00	2.638
RCS06750	67.50	2.657
RCS06800	68.00	2.677
RCS07300	73.00	2.874
RCS07400	74.00	2.913
RCS07500	75.00	2.953
RCS07600	76.00	2.992
RCS07700	77.00	3.032
RCS07800	78.00	3.071
RCS07900	79.00	3.110
RCS08100	81.00	3.189
RCS08150	81.50	3.209
RCS08200	82.00	3.228

Part No.	Bore Size (mm)	Bore Size (inches)
RCS08400	84.00	3.307
RCS08450	84.50	3.327
RCS08500	85.00	3.346
RCS08550	85.50	3.366
RCS08600	86.00	3.386
RCS08650	86.50	3.406
RCS08700	87.00	3.425
RCS08750	87.50	3.445
RCS08800	88.00	3.465
RCS08900	89.00	3.504
RCS08950	89.50	3.524
RCS09000	90.00	3.543
RCS09050	90.50	3.563
RCS09100	91.00	3.583
RCS09200	92.00	3.622
RCS09250	92.50	3.642
RCS09300	93.00	3.661

Part No.	Bore Size (mm)	Bore Size (inches)
RCS09350	93.50	3.681
RCS09400	94.00	3.701
RCS09450	94.50	3.720
RCS09500	95.00	3.740
RCS09550	95.50	3.760
RCS09600	96.00	3.780
RCS09700	97.00	3.819
RCS09750	97.50	3.839
RCS09800	98.00	3.858
RCS09850	98.50	3.878
RCS09900	99.00	3.898
RCS09950	99.50	3.917
RCS10000	100.00	3.937
RCS10100	101.00	3.976
RCS10200	102.00	4.016
RCS10400	104.00	4.094

Honing Brushes

Nylon Soft Hone Brushes					
Bore Range mm	Bore Range Inches	Part No.	Brush Length	Overall Length	Price
45-57mm	1.77"-2.24"	W6075	2"	10"	\$42.01 (D0873)
57-70mm	2.24"-2.76"	W6076	3"	10"	\$43.44 (D0193)
63-76mm	2.48"-2.99"	W6077	4"	14"	\$54.51 (D0094)
76-89mm	2.99"-3.50"	W6078	4"	14"	\$56.79 (D1115)
89-102mm	3.50"-4.02"	W6079	4"	14"	\$56.79 (D1115)



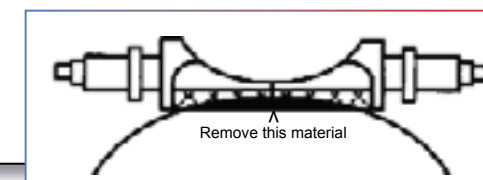
Cast Iron Sleeved Cylinders: To ensure proper ring seal, it is necessary to hone the cylinder with a rigid or brush hone. DO NOT install a new piston without honing the cylinder to break the glaze. Finish hone with a 280 grit. Cross hatch is necessary to ensure proper ring seal and adequate lubrication. If the cylinder is in good condition, simply honing the cylinder may be enough to restore the bore to an acceptable condition. Howe □

Plated Cylinders: (Includes nickel ceramic coatings (Nikasil), chrome, Electrofusion, and boron composite.) If the plated cylinder is in good condition, honing may not be necessary. If deglazing is necessary, DO NOT use a ball hone. Use a rigid or brush type diamond hone. Plated cylinders cannot be bored oversize without replating or resleeving.

Any time a cylinder is bored or honed: All ports must be chamfered. The top of the cylinder should be deburred, and the bottom should be generously chamfered for ease of piston and ring installation. When boring a cylinder with an exhaust bridge, the face of the bridge must be relieved .002"-.004" to allow for bridge expansion. Without proper bridge clearance, engine damage could occur.

IMPORTANT: After honing, the cylinder must be washed with warm soapy water to remove all honing grit. Be sure to wash away any grit that may have traveled into the transfer and exhaust ports during honing. The cylinder is NOT clean until you can wipe the cylinder wall with a clean, oil dampened cloth and it does not pick up any honing grit. Lightly oil the cylinder bore to prevent oxidation and assist with piston installation.

Exhaust Power Valves (2-Stroke engines): When boring cylinders with exhaust power valves the exhaust power valve must be inspected to ensure it does not extend into the cylinder. The exhaust power valve must have approximately .015" clearance from the cylinder bore. Without proper clearance, the exhaust power valve could contact the piston and engine damage could occur. If machining the exhaust power valve is necessary, remove metal only in the area that extends into the cylinder bore. (See illustration)



Unchromed Piston Pins (2 & 4-cycle use)					
\$13.60 (D618)					
Part #	OD mm	Length mm	ID mm	Weight grams	Str. Wall Tpr. Wall
S630	10.000	32.90	7.10	10	SW
S538	12.000	39.00	8.00	19	SW
S563	12.000	31.00	8.00	15	SW
S595	12.000	36.00	9.00	17	SW
S634	12.000	31.01	9.00	11.8	SW
S671	13.000	29.75	8.90	14.5	TW
S288	14.000	41.00	10.00	23	TW
S394	14.000	48.00	9.00	33	SW
S395	14.000	44.00	9.00	31	SW
S485	14.000	45.25	9.00	31	SW
S517	14.000	38.35	10.00	22	TW
S467	15.000	50.00	10.00	36	TW
S558	15.000	50.00	10.00	36	TW
S632	15.000	47.00	9.50	34.4	TW
S635	15.000	41.00	9.00	32.9	TW
S668	15.000	47.00	10.50	34.4	TW
S677	16.000	40.00	9.00	39	TW
S255	16.000	50.00	10.00	43	TW
S256	16.000	52.00	10.00	44.8	TW
S258	16.000	44.50	10.00	38	TW
S259	16.000	58.40	10.00	50	TW
S270	16.000	46.99	11.00	36	TW
S271	16.000	57.00	10.00	54	SW
S486	16.000	55.25	11.00	42	TW
S514	16.000	44.50	11.00	34	TW
S637	16.000	44.00	11.00	33.7	SW
S330	17.000	61.70	11.00	57	TW
S507	17.000	46.18	11.00	43	TW
S540	17.000	56.75	11.00	58	SW
S257	18.000	56.00	13.00	49	TW
S272	18.000	58.50	12.00	58	TW
S277	18.000	65.50	12.00	64	TW
S278	18.000	62.81	12.00	62	TW
S280	18.000	54.99	13.00	48	TW
S343	18.000	60.00	12.00	60	TW
S391	18.000	57.00	12.00	56	TW
S455	18.000	46.18	12.00	46	TW
S459	18.000	47.00	13.00	42	TW
S477	18.000	52.70	13.00	46	TW
S482	18.000	49.50	12.00	50	TW
S484	18.000	58.20	12.00	63	SW
S506	18.000	46.18	12.00	46	TW
S508	18.000	53.50	13.00	48	TW
S511	18.000	57.00	13.00	50	TW
S513	18.000	58.50	13.00	51	TW
S376	19.000	63.50	12.00	85	SW
S475	19.000	58.50	12.00	77	TW
S615	19.000	50.44	11.00	74.2	SW
S478	19.900	59.89	13.00	82	SW
S392	20.000	77.50	13.00	108	a
S414	20.000	82.00	13.00	115	SW
S423	20.000	55.50	15.00	56	TW
S461	20.000	65.00	15.00	64	TW
S512	20.000	60.00	15.00	59.8	TW
S544	20.000	74.50	12.00	116	SW
S631	20.000	60.00	12.00	83	TW

Unchromed Piston Pins (2 & 4-cycle use)					
Part #	OD mm	Length mm	ID mm	Weight grams	Str. Wall Tpr. Wall
S650	20.000	65.00	12.00	91.5	TW
S390	21.000	76.20	14.00	113	SW
S568	21.000	66.50	16.00	69	TW
S417	22.000	63.50	15.00	100	SW
S419	22.000	54.00	15.00	85	SW
S428	22.000	82.00	15.00	129	SW
S488	22.000	70.00	15.00	115	SW
S539	22.000	63.50	17.00	70	TW
S619	22.000	50.80	13.86	90	SW
S640	22.000	63.50	15.00	101.4	SW
S662	22.000	69.85	15.00	99	TW
S493	24.000	76.00	17.00	132	SW
S598	24.000	68.00	18.00	96	TW
S651	24.000	68.00	15.00	126.5	TW
Chromed Piston Pins (4-cycle use Only)					
\$13.60 (D618)					
Part #	OD mm	Length mm	ID mm	Weight grams	Str. Wall Tpr. Wall
S592	13.000	39.00	8.00	25	SW
S593	14.000	44.00	9.00	31	SW
S522	15.000	56.00	9.00	44	TW
S525	15.000	50.00	9.00	44	SW
S526	15.000	60.00	9.00	52	SW
S571	15.000	44.50	9.00	36	TW
S554	16.000	44.50	10.00	39	TW
S596	16.000	57.00	10.00	54	SW
S646	16.000	44.40	10.00	42.7	SW
S686	16.000	41.50	10.50	37	SW
S523	17.000	61.70	11.00	57	TW
S532	17.000	43.00	11.00	41	TW
S533	17.000	52.35	11.00	49	TW
S557	17.000	61.70	9.00	78	SW
S524	18.000	57.00	12.00	56	TW
S537	18.000	43.00	12.00	44	TW
S555	18.000	62.81	12.00	62	TW
S556	18.000	62.80	10.00	85	SW
S560	18.000	47.00	12.00	47	TW
S600	18.000	47.00	10.00	64	SW
S601	18.000	47.00	10.00	64	SW
S531	19.000	46.00	11.90	55	TW
S597	19.000	63.50	11.90	83	SW
S660	19.000	50.44	11.00	73.8	SW
S520	20.000	60.00	13.00	76	TW
S549	20.000	50.85	13.00	64	SW
S553	20.000	55.50	13.00	71	TW
S641	20.000	50.44	12.00	79.9	SW
S527	21.000	54.00	14.00	80	SW
S529	21.000	70.00	14.00	104	SW
S561	21.000	50.85	14.00	68	TW
S550	22.000	50.85	15.00	71	TW
S566	22.000	63.50	15.00	89	TW
S618	22.000	50.80	13.86	90	SW
S655	22.000	57.15	14.00	96.81	SW
S551	23.000	50.85	16.00	75	TW
S591	23.000	54.00	16.00	79	TW
S626	23.000	63.50	15.00	117	SW
S528	24.000	63.50	16.00	123	SW
S552	24.000	50.85	17.00	79	TW

Tool Steel Piston Pins					
Part #	OD mm	Length mm	ID mm	Weight grams	Str. Wall Tpr. Wall
S680	16.000	44.50	9.00	47.60	SW
S688	17.000	42.00	10.00	46.00	TW
S674	17.000	47.00	12.00	41.50	SW
S665	18.000	47.00	12.00	51.50	SW
S644	19.000	52.00	11.00	75.00	SW
S673	20.000	47.50	12.16	47.50	TW
S698	20.000	60.00	12.00	93.41	SW
S705	20.000	49.34	12.00	76.96	SW

Contact Wiseco for exact pricing and availability.
\$31.45 - \$39.38

Top End Bearings		
Part #	ID x OD x Length (mm)	Price
B1000	12 x 16 x 15.3	\$13.95 (D738)
B1001	15 x 19 x 16.8	\$13.95 (D738)
B1002	18 x 23 x 24.8	\$15.95 (D759)
B1003	18 x 22 x 21.8	\$14.95 (D798)
B1004	20 x 25 x 27.8	\$15.95 (D759)
B1005	16 x 21 x 22.5	\$14.95 (D798)
B1006	14 x 18 x 17.2	\$13.95 (D738)
B1008	16 x 21 x 19.5	\$14.95 (D798)
B1012	14 x 18 x 16.2	\$13.95 (D738)
B1013	15 x 19 x 19.5	\$14.95 (D798)
B1014	18 x 23 x 21.8	\$15.95 (D759)
B1015	12 x 17 x 14.2	\$13.95 (D738)
B1016	16 x 20 x 19.8	\$14.95 (D798)
B1018	14 x 18 x 19.8	\$13.95 (D738)
B1021	16 x 20 x 22.5	\$14.95 (D798)
B1022	18 x 22 x 23.5	\$14.95 (D798)
B1023	20 x 25 x 24.8	\$15.95 (D759)
B1024	20 x 26 x 23.8	\$15.95 (D759)
B1030	22 x 27 x 24.8	\$15.95 (D759)
B1031	20 x 25 x 23.8	\$15.95 (D759)
B1036	19 x 24 x 24.8	\$15.95 (D759)
B1037	18 x 22 x 19.8	\$14.95 (D798)
B1038	15 x 20 x 17.8	\$13.95 (D738)
B1039	20 x 25 x 21.8	\$15.95 (D759)
B1041	12 x 15 x 14.5	\$14.95 (D798)
B1042	12 x 15 x 16.3	\$14.95 (D798)
B1043	12 x 16 x 15.8	\$14.95 (D798)
B1071	20 x 24 x 23.8	\$15.95 (D759)
B1072	20 x 24 x 22.8	\$15.95 (D759)
B1074	22 x 27 x 22.8	\$15.95 (D759)
B1075	24 x 29 x 24.8	\$15.95 (D759)
B1080	14 x 18 x 15.8	\$14.95 (D798)
B1081	21 x 25 x 23.8	\$14.95 (D798)

Retainer Clips		
Part #	mm	Price
CS13	13	\$2.00 (D021)
CS15	15	\$2.00 (D021)
CS17	17	\$2.00 (D021)
CS20	20	\$2.00 (D021)
CS22	22	\$2.00 (D021)
CW10	10	\$2.00 (D021)
CW12	12	\$2.00 (D021)
CW13	13	\$2.00 (D021)
CW14	14	\$2.00 (D021)
CW15	15	\$2.00 (D021)
CW16	16	\$2.00 (D021)
CW17	17	\$2.00 (D021)
CW18	18	\$2.00 (D021)
CW19	19	\$2.00 (D021)
CW20	20	\$2.00 (D021)
CW21	21	\$2.00 (D021)
CW22	22	\$2.00 (D021)
CW23	23	\$2.00 (D021)
CW24	24	\$2.00 (D021)
CW26	23	\$2.00 (D021)
CW28	21	\$3.30 (D122)
W4958	20	\$2.00 (D021)
W5263	19.045	\$2.00 (D021)
W5333	78.5	\$3.31 (D842)
W5413	.563"	\$2.00 (D021)
W5414	.6875"	\$2.00 (D021)
W5487	23.315	\$2.29 (D731)
W5509	20	\$2.00 (D021)
W5590	22	\$3.63 (D342)
W5731	20	\$2.00 (D021)
W5752	.927"	\$2.00 (D021)
W5845	18 Snap Ring	\$2.00 (D021)
W5858	12.44	\$3.50 (D012)
W5860	23	\$3.31 (D842)
W5922	16 Snap Ring	\$2.00 (D021)
W5939	23	\$3.65 (D472)
W6045	24	\$5.36 (D123)
W6139	20.638	\$2.00 (D021)





The Choice Connection

Wiseco supplies Carrillo Rods!

Carrillo H-Beam Chrome Moly Steel Rods are designed with the serious racer in mind. Each rod is balanced and shot peened to achieve the ultimate in strength and fatigue properties to endure the most challenging conditions during high-performance competition.

Kits include four rods and SPS rod bolts.

Since 1963, Carrillo has been the Choice Connection of Performance Rods.

Not legal for sale or use on pollution controlled vehicles

Model	Year	Part Number	Type	Disc.	Price
BMW					
All the opposed twins		CAR045	H-Beam		\$654.00 (D00055)
Ducati					
746, 851, 916, 956 20mm pin, can make it a 21mm wrist pin		CAR042	H-Beam		\$540.00 (D00254)
900 Monster		CAR043	H-Beam		\$540.00 (D00254)
750 Pantah SS model		CAR044	H-Beam		\$654.00 (D00055)
Harley-Davidson					
V-Rod (VRSCA)	2002-04	CAR007	H-Beam	1100	\$540.00 (D00254)
V-Rod (VRSCA)	2002-04	CAR072	A-Beam		\$399.00 (D00543)
Sportster		CAR039	H-Beam	1200	\$610.00 (D00525)
Current Big Twin		CAR040	H-Beam		\$610.00 (D00525)
8" center to center big twin		CAR041	H-Beam		\$610.00 (D00525)
Honda					
CBR1100XX Blackbird	1998-02	CAR005	H-Beam	1100	\$1080.00 (D00409)
CBR600F2		CAR030	H-Beam	600	\$1308.00 (D000011)
CBR600F3	1991-98	CAR031	H-Beam	600	\$1080.00 (D00409)
CBR600F4/F4i	1999-02	CAR031	H-Beam	600	\$1080.00 (D00409)
Hawk NT (Twin)	All	CAR032	H-Beam	650	\$654.00 (D00055)
750 SOHC	Thru 1978	CAR033	H-Beam	750	\$1308.00 (D000011)
CBR900RR	1996-99	CAR034	H-Beam	900	\$1308.00 (D000011)
CBR929	2000-01	CAR035	H-Beam	929	\$1080.00 (D00409)
CBR954RR	2002-03	CAR036	H-Beam	954	\$1080.00 (D00409)
CBR1000RR	2004-05	CAR065	H-Beam		\$1080.00 (D00409)
CBX1100 (6-cyl.)	1979-82	CAR037	H-Beam	1100	\$1962.00 (D000561)
RC51 (V-Twin)	2000-02	CAR038	H-Beam	1000	\$654.00 (D00055)
CRF250R	2004-05	CAR079	Carborized	250	\$234.00 (D00602)
CRF450R	2002-05	CAR080	Carborized	450	\$234.00 (D00602)
TRX400 (ATV)	1999-06	CAR054	H-Beam		\$209.00 (D00171)
TRX450R	2004-05	CAR081	Carborized	450	\$234.00 (D00602)
XR500	All (Not 1983-84)	CAR066	H-Beam		\$209.00 (D00171)
XL/XR600	XL 83-87 / XR 85-01	CAR067	H-Beam		\$209.00 (D00171)
XR650R	2000-06	CAR068	H-Beam		\$209.00 (D00171)

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Model	Year	Part Number	Type	Disc.	Price
Kawasaki					
ZX12R	2000-05	CAR002	H-Beam	1200	\$1080.00 (D00409)
ZX12R	2000-04	CAR073	A-Beam		\$798.00 (D00096)
KX250F	2004-05	CAR082	Carborized	250	\$234.00 (D00602)
EX500 (Twin)		CAR017	H-Beam	500	\$654.00 (D00055)
ZX6R	1995-98	CAR018	H-Beam	600	\$1308.00 (D000011)
ZX7/ZX7R	1991-95	CAR019	H-Beam	750	\$1080.00 (D00409)
ZX9R	1994-99	CAR020	H-Beam	900	\$1308.00 (D000011)
ZX10		CAR021	H-Beam	1000	\$1308.00 (D000011)
ZX10	2004-05	CAR063	H-Beam		\$1080.00 (D00409)
ZX11	1990-97	CAR022	H-Beam	1100	\$1080.00 (D00409)
Moto Guzzi					
All twins		CAR046	H-Beam		\$540.00 (D00254)
Norton					
Vertical twin		CAR047	H-Beam	750 / 850	\$540.00 (D00254)
Speedway					
Speedway		CAR085	Carborized		\$234.00 (D00602)
Suzuki					
GSXR1300R Hayabusa	1999-04	CAR001	H-Beam	1300	\$1080.00 (D00409)
GSXR750	2000-03	CAR003	H-Beam	750	\$1080.00 (D00409)
GSXR1000	2000-04	CAR004	H-Beam	1000	\$1080.00 (D00409)
GSXR600	2001-03	CAR006	H-Beam	600	\$1080.00 (D00409)
TL 1000 (V-Twin)	1999-02	CAR008	H-Beam	1000	\$654.00 (D00055)
RMZ250	2004-05	CAR082	Carborized	250	\$234.00 (D00602)
GSXR600	1997-00	CAR009	H-Beam	600	\$1308.00 (D000011)
GSXR600	2004-05	CAR062	H-Beam		\$1080.00 (D00409)
SV650 (V-Twin)	1999-03	CAR010	H-Beam	650	\$540.00 (D00254)
GSXR750 (18mm pin)	Thru 1987, 90-95	CAR011	H-Beam	750	\$1308.00 (D000011)
GSXR750 (19mm pin)	1988-89	CAR012	H-Beam	750	\$1308.00 (D000011)
GSXR750	1996-99	CAR013	H-Beam	750	\$1308.00 (D000011)
RF900 (4 Cyl)		CAR014	H-Beam	900	\$1308.00 (D000011)
GS1000	1978-81	CAR076	H-Beam	1000	\$1140.00 (D00049)
GSXR1000	2000-04	CAR074	A-Beam		\$798.00 (D00096)
GSXR1000	2005	CAR061	H-Beam		\$1080.00 (D00409)
GSXR1100 (1052 crank-Long Rod)	Thru 1987, 93-97	CAR015	H-Beam	1100	\$1080.00 (D00409)
GSXR, Katana, Bandit 1988 & Later (1127 Crank - Short rod)	1988 & Later	CAR016	H-Beam	1100/1200	\$1080.00 (D00409)
GSXR1300R Hayabusa	1999-04	CAR056	A-Beam	1300	\$798.00 (D00096)
SV650 (V-Twin)	1999-04	CAR057	A-Beam	650	\$399.00 (D00543)
GSXR, Katana, Bandit 1988 & Later (1127 Crank - Short rod)	1988 & Later	CAR058	A-Beam	1100/1200	\$798.00 (D00096)
Triumph					
500 Daytona twin		CAR048	H-Beam	500	\$654.00 (D00055)
Early 650 twin		CAR049	H-Beam	650	\$540.00 (D00254)
Late 650 and early 750 twins T140		CAR050	H-Beam	650 / 750	\$540.00 (D00254)
Triple cylinder	1995	CAR051	H-Beam		\$810.00 (D00876)
The original triple cylinder from the 60's T150		CAR052	H-Beam		\$810.00 (D00876)
Bonneville		CAR077	H-Beam		\$654.00 (D00055)
Vincent MC					
Twin		CAR053	H-Beam	998cc	\$418.00 (D00243)
Yamaha					
FZR600		CAR023	H-Beam	600	\$1308.00 (D000011)
XS650 (V-Twin)		CAR024	H-Beam	650	\$570.00 (D00074)
R1	1999-02	CAR026	H-Beam	1000	\$1080.00 (D00409)
R1	2004-05	CAR064	H-Beam		\$1080.00 (D00409)
R6	1999-00	CAR025	H-Beam	600	\$1080.00 (D00409)
R6	2001-05	CAR075	H-Beam		\$1080.00 (D00409)
TT/XT500		CAR069	H-Beam		\$209.00 (D00171)
XT600		CAR070	H-Beam		\$209.00 (D00171)
FJ1100/1200		CAR027	H-Beam	1100/1200	\$1080.00 (D00409)
FJ1100/1200		CAR059	A-Beam	1100/1200	\$798.00 (D00096)
FZR	1989-96	CAR028	H-Beam	1000	\$1080.00 (D00409)
VMAX (4 Cyl)		CAR029	H-Beam		\$1080.00 (D00409)
VMAX (4 Cyl)		CAR060	A-Beam		\$798.00 (D00096)
YZ450F	2003-05	CAR083	Carborized	450	\$234.00 (D00602)
YFZ450 ATV	2004-05	CAR084	Carborized	450	\$234.00 (D00602)
Raptor ATV		CAR055	H-Beam		\$209.00 (D00171)

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18



Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Valves	Cam Shaft	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket		
4-Stroke																									
CAN AM, SWM, ATK (ROTAX)																									
Rotax 500 12:1 Compression		89 x 79.5	495 497 500 517	89.00 89.25 89.50 91.00	STD 0.25 0.50 2.00	4768M08900 4768M08925 4768M08950 4768M09100	\$158.30 (D8949) \$174.13 (D84401)	3504XC 3514XC 3524XC 3583XC	S618 W5590	W6041 89- 89.50mm (D6611)	W6042 91mm \$19.44 (D6611)														
Cylinder boring required for oversizes.																									
Can Am (Rotax) 600 10.5:1 Compression		97 x 81	599 611	97.00 98.00	STD 1.00	4711M09700 4711M09800	\$186.65 (D99111)	3819XS 3858XS	S618 CW22																
Husqvarna																									
250TE/TC 12.5:1 Compression Skirt coated	2002-04	76 x 55	250	76.00	STD	4862M07600	\$160.38 (D3269)	2992XG	S686 CW16																
410TE/TC 12:1 Compression Skirt coated	1999-03	91 x 60.8	400 409 413	91.50 92.50 93.00	0.50 1.50 2.00	4859M09150 4859M09250 4859M09300	\$192.15 (D92511) \$211.36 (D28621)	9150ZX 9250ZX 9300ZX	S641 CW20																
570 TE/TC 610 TE/TC 10:1 Compression Skirt coated	1999-00 2001-04	98 x 76.4	576 588	98.00 99.00	STD 1.00	4860M09800 4860M09900	\$192.98 (D79511)	9800ZV 9900ZV	S618 W5590																
570 TE/TC 610 TE/TC 11:1 Compression Skirt coated	1999-00 2001-04	98 x 76.4	576 588	98.00 99.00	STD 1.00	4861M09800 4861M09900	\$224.28 (D75431)	9800ZV 9900ZV	S618 W5590																
GM Speedway																									
GM500 High Compression Skirt Coated	All	90 x 78.5	499	90.00	STD	4866M09000	\$242.36 (D24541)	9000J	S645 W6139																
Ducati																									
888 916 Must use 96mm cylinder	1993-94 1994-96	94 x 64	887	96.00	2.00	4625M09600	\$151.87 (D2119)	3780XH	S549 CW21																
900SS Darmah Must use 96mm cylinder	1983 1983	86 x 74.4	884	87.00	1.00	4627M08700	\$151.87 (D2119)	3425XC	S392 CW20																
Triumph																									
Bonneville T-100, America, Speedmaster Kit includes pistons, rings, piston pins, retainer clips, sleeve, and gasket.	2001-03 2002-03 2003	86 x 68	904	92.00	6.00	4817M09200	\$147.25 (D5388) \$559.30 (D85533)	3622XR	S660 CW19	W6193 \$89.14 (D8435)															
Bonneville T-100, America, Speedmaster Big Bore 1/4" Stroker Kit includes pistons, rings, piston pins, retainer clips, sleeve, and gasket.	2001-05 2002-05 2003	86 x 74.35	988	92.00	6.00	4873M09200	\$147.25 (D5388) \$559.30 (D85533)	3622ZR	S660 CW19	W6193 \$89.14 (D8435)															
Shifter Karts																									
Honda CR80	1986-02	47x47.8	82.9	47.00	STD	798M04700	\$77.97 (D8764)	1850CS	S517 CW14	See page 25	See pg. 25														
Honda RS125	1995-04			54.00	STD	793M05400	\$118.63 (D8117)	2126CS	S632 CW15																
Pavesi 125				54.00	STD	814M05400	\$116.58 (D3478)	2126CS	S632 CW15																
CRS 125				54.00	STD	815M05400	\$116.58 (D3478)	2126CS	S270 CW16																
Vortex 125				54.00	STD	816M05400	\$116.58 (D3478)	2126CS	S632 CW15																
TM K9/K8				54.00	STD	817M05400	\$116.58 (D3478)	2126CS	S632 CW15																
SGM 125				54.00	STD	821M05400	\$116.58 (D3478)	2126CS	S632 CW15																

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket		
CR80 TC80	1980-82 1970-78	49.5 x 41.4	80 81 82 83 85 86	49.50 50.00 50.25 50.50 51.00 51.50	STD 0.50 0.75 1.00 1.50 2.00	450M04950 450M05000 450M05025 450M05050 450M05100 450M05150	\$75.35 (D1254) \$82.87 (D2794)	1949CD 1969CD 1979CD 1988CD 2008CD 2028CD	S538 CW12	W5657 \$16.50 (D099)		B1015 \$13.95 (D738)	B6003 \$19.95 (D7911)												
CR80	1983	49.5 x 41.4	80 81 83 85 86	49.50 50.00 50.50 51.00 51.50	STD 0.50 1.00 1.50 2.00	493M04950 493M05000 493M05050 493M05100 493M05150	\$75.35 (D1254) \$82.87 (D2794)	1949CD 1969CD 1988CD 2008CD 2028CD	S538 pin not included CW12	W4022 \$16.50 (D099)		B1015 \$13.95 (D738)	B6001 \$19.95 (D7911)												
CR80	1984	49.5 x 41.4	80 81 83 85 86	49.50 50.00 50.50 51.00 51.50	STD 0.50 1.00 1.50 2.00	509M04950 509M05000 509M05050 509M05100 509M05150	\$75.35 (D1254) \$82.87 (D2794)	1949CD 1969CD 1988CD 2008CD 2028CD	S538 pin not included CW12	W4023 \$16.50 (D099)		B1015 \$13.95 (D738)	B6001 \$19.95 (D7911)							WPPF001 \$46.43 (D6872)	WPPS001 \$21.12 (D7621)				
CR80 No piston pin available	1985	47 x 47.8	83 85 86 86.4 87 88 90	47.00 47.50 47.75 48.00 48.25 48.50 49.00	STD 0.50 0.75 1.00 1.25 1.50 2.00	517M04700 517M04750 517M04775 517M04800 517M04825 517M04850 517M04900	\$75.35 (D1254) \$82.87 (D2794)	1850CD 1869CD 1879CD 1890CD 1900CD 1909CD 1929CD	NA Piston pin not included CW13	W6024 \$16.50 (D099)			B6001 \$19.95 (D7911)	BK5009 \$28.44 (D6071)							WPPF001 \$46.43 (D6872)	WPPS001 \$21.12 (D7621)			
CR80 Pro-Lite *International Bore - Not available in the U.S.	1986-02	46 x 47.8	79	46.00	STD	668M04600	\$79.29 (D7574)	1810CS	S517 CW14	W5221 1986-91 \$23.11 (D7831)	W6136 1992-02 \$23.11 (D7831)	WB1081 1986-91 WB1012 1992-02		B1012 \$13.95 (D738)	B6001 \$19.95 (D7911)	BK5009 \$28.44 (D6071)	WPC115 \$165.68 (D96701)	WPR120 \$78.24 (D5805)	WPP3013 \$230.00 (D00831)			WPPF001 \$46.43 (D6872)	WPPS001 \$21.12 (D7621)		Gasket W6220 \$6.96 (D814)
Racer's Choice - GP Style CR80 Electra Coated	1986-02	47 x 47.8	82.9 90.1	47.00 49.00	STD 2.00	798M04700 798M04900	\$77.97 (D8764) \$85.77 (D6415)	1850CS 1929CS	S517 CW14	W5221 1986-91 \$23.11 (D7831)	W5356 49mm 1999-02 \$23.11 (D7831)	WB1081 1986-91 WB1012 1992-02		B1012 \$13.95 (D738)	B6001 \$19.95 (D7911)	BK5009 \$28.44 (D6071)	WPC115 \$165.68 (D96701)	WPR120 \$78.24 (D5805)	WPP3013 \$230.00 (D00831)			WPPF001 \$46.43 (D6872)	WPPS001 \$21.12 (D7621)		Gasket W6220 \$6.96 (D814)
CR80 Pro-Lite Nikasil Bore - Cylinder sleeving or replating required for oversizes.	1986-02	47 x 47.8	82.9	47.00 47.50 48.00 49.00	STD 0.50 1.00 2.00	643M04700 643M04750 643M04800 643M04900	\$74.26 (D6544) \$81.68 (D1094)	1850CS 1869CS 1890CS 1929CS	S517 CW14	W5221 1986-91 \$23.11 (D7831)	W5356 48.5-49mm 1999-02 \$23.11 (D7831)	WB1081 1986-91 WB1012 1992-02		B1012 \$13.95 (D738)	B6001 \$19.95 (D7911)	BK5009 \$28.44 (D6071)	WPC115 \$165.68 (D96701)	WPR120 \$78.24 (D5805)	WPP3013 \$230.00 (D00831)			WPPF001 \$46.43 (D6872)	WPPS001 \$21.12 (D7621)		Gasket W6220 \$6.96 (D814)
Racer's Choice Supermini CR80 CR85 Nikasil Bore - Cylinder sleeving or replating required for oversizes.	1993-03 2003-05	52 x 47.8	101.5	52.00	5.00	766M05200	\$109.78 (D7856)	2047CS	S288 CW14	W5973 1993-05 \$23.11 (D7831)		WB1012		B1012 \$13.95 (D738)	B6001 \$19.95 (D7911)	BK5009 \$28.44 (D6071)	WPC115 1993-04 \$165.68 (D96701)	WPR120 1993-04 \$78.24 (D5805)	WPP3013 \$230.00 (D00831)			WPPF001 \$46.43 (D6872)	WPPS001 \$21.12 (D7621)		Gasket W6220 \$6.96 (D814)
Racer's Choice - GP Style CR85 Electra Coated	2003-06	47.5 x 47.8	85	47.50	STD	838M04750	\$81.87 (D2194)	1869CS	S517 CW14	W6136 2003-05 \$23.11 (D7831)		WB1012		B6001 \$19.95 (D7911)	BK5009 \$28.44 (D6071)	WPC115 2003-04 \$165.68 (D96701)	WPR120 2003-04 \$78.24 (D5805)	WPP3013 \$230.00 (D00831)			WPPF001 \$46.43 (D6872)	WPPS001 \$21.12 (D7621)		Gasket W6220 \$6.96 (D814)	
CR85 Pro-Lite Nikasil Bore	2003-06	47.5 x 47.8	84.7	47.50 48.00 48.50 49.50 50.50	STD 0.50 1.00 2.00 3.00	833M04750 833M04800 833M04850 833M04950 833M05050	\$70.89 (D3524) \$77.96 (D8764) \$89.66 (D0835)	1869CS 1890CS 1909CS 1949CS 1988CS	S517 CW14	W6136 47-48mm 2003-05 \$23.11 (D7831)	W5973 50.5mm 2003-05 \$23.11 (D7831)	WB1012		B1080 \$14.95 (D798)	B6001 \$19.95 (D7911)	BK5009 \$28.44 (D6071)	WPC115 2003-04 \$165.68 (D96701)	WPR120 2003-04 \$78.24 (D5805)	WPP3013 \$230.00 (D00831)			WPPF001 \$46.43 (D6872)	WPPS001 \$21.12 (D7621)		Gasket W6220 \$6.96 (D814)
CR125 MT125	1973-78 1973-78	56 x 50	123	56.00 56.50 57.00 57.50 58.00	STD 0.50 1.00 1.50 2.00	339M05600 339M05650 339M05700 339M05750 339M05800	\$119.61 (D7717) \$131.58 (D5987)	2205CD 2224CD 2244CD 2264CD 2284CD	S394 Piston pin not included CW14	W5725 \$23.11 (D7831)		B1018 \$13.95 (D738)		BK5012 \$26.51 (D1951)											
CR125 Chrome Bore - Cylinder sleeving or replating required for oversizes.	1979	56 x 50	123	56.00 56.25 56.50 56.75 57.00 57.50	STD 0.25 0.50 0.75 1.00 1.50	430M05600 448M05625 448M05650 448M05675 448M05700 448M05750	\$119.61 (D7717) \$131.58 (D5987)	2205CDM 2215CD 2224CD 2234CD 2244CD 2264CD	S394 Piston pin not included CW14	W5680 \$23.11 (D7831)		B1018 \$13.95 (D738)	B6007 \$19.95 (D7911)	BK5008 \$19.38 (D3611)											

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket	
CR125	1980-84	55.5 x 50	120	55.50 55.75 56.00 56.25 56.50 56.75 57.00 57.50	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	448M05550 448M05575 448M05600 448M05625 448M05650 448M05675 448M05700 448M05750	\$119.61 (D7717) \$131.58 (D5987)	2185CD 2195CD 2205CD 2215CD 2224CD 2234CD 2244CD 2264CD	S394 Piston pin not included CW14	W4025 1983 \$18.70 (D2211) W4027 1984 \$27.53 (D2561)		B1018 \$13.95 (D738)	B6008 \$19.95 (D7911)	BK5010 \$26.90 (D4161)		WPR121 1981-84 \$97.25 (D1236)								
CR125 Pro-Lite	1985-86	54 x 54	124	54.00 54.25 54.50 54.75 55.00 55.25 55.50 56.00	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	518M05400 518M05425 518M05450 518M05475 518M05500 518M05525 518M05550 518M05600	\$95.67 (D0475) \$105.24 (D4136)	2126CD 2136CD 2146CD 2156CD 2165CD 2175CD 2185CD 2205CD	S485 CW14	W4027 1985 \$27.53 (D2561) W4894 1986 \$27.53 (D2561)		B1006 \$13.95 (D738)	B6008 1985 \$19.95 (D7911) B6004 1986 \$19.95 (D7911)	BK5010 \$26.90 (D4161)		WPR122 \$97.25 (D1236)				WPPF003 1986 \$67.04 (D2204)	WPPS002 1986 \$42.17 (D0352)	WPPA001 1986 \$45.44 (D6272)		
CR125 Pro-Lite Power Valve must be modified for .040 and longer.	1987	54 x 54	124	54.00 54.50 54.75 55.00 55.25 55.50 56.00	STD 0.50 0.75 1.00 1.25 1.50 2.00	553M05400 553M05450 553M05475 553M05500 553M05525 553M05550 553M05600	\$100.16 (D9006) \$110.18 (D1166)	2126CS 2146CS 2156CS 2165CS 2175CS 2185CS 2205CS	S288 CW14	W5116 \$30.84 (D0581)		B1018 \$13.95 (D738)	B6004 \$19.95 (D7911)	BK5010 \$26.90 (D4161)		WPR122 \$97.25 (D1236)	WPP3025 \$230.00 (D00831) Opt. Cushion W6241-8 \$25.95 (D7551)			WPPF003 \$67.04 (D2204)	WPPS002 \$42.17 (D0352)	WPPA001 \$45.44 (D6272)	Gasket W6114 \$10.71 (D346)	
CR125 Pro-Lite 1989 model has Nikasil Bore - Cylinder sleeving or replating is required for oversizes	1988-89	54 x 54.5	125	54.00 54.25 54.50 54.75 55.00 55.25 55.50 56.00	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	564M05400 564M05425 564M05450 564M05475 564M05500 564M05525 564M05550 564M05600	\$100.16 (D9006) \$110.18 (D1166)	2126CS 2136CS 2146CS 2156CS 2165CS 2175CS 2185CS 2205CS	S467 CW15	W5151 1988 \$30.84 (D0581) W5270 1989 \$30.84 (D0581)		B1001 \$13.95 (D738)	B6004 \$19.95 (D7911)	BK5010 \$26.90 (D4161)		WPR123 \$97.25 (D1236)	WPP3025 \$230.00 (D00831) Opt. Cushion W6241-8 \$25.95 (D7551)			WPPF003 \$67.04 (D2204)	WPPS002 \$42.17 (D0352)	WPPA001 \$45.44 (D6272)	Gasket W6114 \$10.71 (D346)	
CR125 Pro-Lite Nikasil Bore - Cylinder sleeving or replating required for oversizes	1990-91	54 x 54.5	125	54.00 54.50 55.00	STD 0.50 1.00	595M05400 595M05450 595M05500	\$100.16 (D9006)	2126CS 2146CS 2165CS	S467 CW15	W5222 \$30.84 (D0581)	WB1086	B1001 \$13.95 (D738)	B6004 \$19.95 (D7911)	BK5010 \$26.90 (D4161)	WPC116 \$181.46 (D59711)	WPR123 \$97.25 (D1236)	WPP3025 \$230.00 (D00831) Opt. Cushion W6241-8 \$25.95 (D7551)			WPPF003 \$67.04 (D2204)	WPPS002 \$42.17 (D0352)	WPPA001 \$45.44 (D6272)	Gasket W6114 \$10.71 (D346)	
Racer's Choice - GP Style CR125 Electra Coated No intake window Pinned on centerline Longer skirt than stock Nikasil Bore - Cylinder sleeving or replating required for oversizes.	1995-03	54 x 54.5	125 134	54.00 56.00	STD 2.00	762M05400 762M05600	\$114.00 (D0486) \$125.40 (D4257)	2126CS 2205CS	S632 CW15	W5318 1995-97 \$30.84 (D0581) W5318 1995-97 \$30.84 (D0581) W5684 1998-99 \$30.84 (D0581) W5684 2000 \$33.04 (D3891) W5684 2001-02 \$33.04 (D3891) W6020 2001-02 \$33.04 (D3891) W6104 2003 \$36.37 (D2812)	W5964 1995-97 \$30.84 (D0581) W5964 1998-99 \$30.84 (D0581) W5965 1998-99 \$30.84 (D0581) W5965 2000 \$36.37 (D2812) W5966 2000 \$36.37 (D2812) W5903 2001-02 \$33.04 (D3891) W6127 2003 \$36.37 (D2812)	WB1043 1995-97 WB1067 1998-99 WB1087 2000 WB1066 2001-02 WB1075 2003	B1001 \$13.95 (D738)	B6004 \$19.95 (D7911)	BK5010 \$26.90 (D4161)	WPC116 \$181.46 (D59711)	WPR123 \$97.25 (D1236)	WPP3025 1995-99 \$230.00 (D00831) WPP3005 2000-03 \$230.00 (D00831) Opt. Cushion W6241-8 \$25.95 (D7551)	WPP4003 2000-03 \$279.00 (D03591)	WPP5003 2000-03 \$169.50 (D56811)	WPPF003 1995-99 \$67.04 (D2204) WPPF004 2000-03 \$76.61 (D7954)	WPPS002 1995-99 \$42.17 (D0352) WPPS003 2000-03 \$49.19 (D1592)	WPPA001 1995-99 \$45.44 (D6272) WPPA002 2000-03 \$53.02 (D1813)	WPPC001 2000-03 \$164.99 (D42701) Gasket W6114 \$10.71 (D346)

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
CR125 Pro-Lite Nikasil Bore - Cylinder sleeving or replating required for oversizes.	1992-03	54 x 54.5	125	54.00 54.50 55.00 56.00	STD 0.50 1.00 2.00	676M05400 676M05450 676M05500 676M05600	\$99.21 (D3595) \$103.94 (D6326)	2126CS 2146CS 2165CS 2205CS	S467 CW15	54-55mm: W5318 56mm: W5964 1995-97 \$30.84 (D0581) 1995-97 \$30.84 (D0581) W5684 1998-99 \$30.84 (D0581) W5965 1998-99 \$30.84 (D0581) W5847 2000 \$33.04 (D3891) W5966 2000 \$36.37 (D2812) W6020 2001-02 \$33.04 (D3891) W5903 2001-02 \$33.04 (D3891) W6104 2003 \$36.37 (D2812) W6127 2003 \$36.37 (D2812)	WB1043 1992-97 WB1067 1998-99 WB1087 2000 WB1066 2001-02 WB1075 2003	B1001 \$13.95 (D738)	B6004 \$19.95 (D7911)	BK5010 \$26.90 (D4161)	WPC116 \$181.46 (D59711)	WPR123 \$97.25 (D1236)	WPP3025 1992-99 \$230.00 (D00831) WPP3005 2000-03 \$230.00 (D00831) Opt. Cushion W6241-8 \$25.95 (D7551)	WPP4003 2000-03 \$279.00 (D03591)	WPP5003 2000-03 \$169.50 (D56811)	WPPF003 1992-99 \$67.04 (D2204) WPPF004 2000-03 \$76.61 (D7954)	WPPS002 1992-99 \$42.17 (D0352) WPPS003 2000-03 \$49.19 (D1592)	WPPA001 1992-99 \$45.44 (D6272) WPPA002 2000-03 \$53.02 (D1813)	WPPC001 2000-03 \$164.99 (D42701) Gasket W6114 \$10.71 (D346)
Racer's Choice - GP Style CR125 Electra Coated Nikasil Bore - Cylinder sleeving or replating required for oversizes.	2004-06	54 x 54.5	125 134 139	54.00 56.00 57.00	STD 2.00 3.00	841M05400 841M05600 841M05700 NEW!	\$110.68 (D1466) \$121.75 (D5037)	2126CS 2205CS 2244CS	S632 CW15	54mm: W6261 56mm: W6262 2004 \$36.37 (D2812) 2004 \$36.37 (D2812) W6350 2005 \$40.50 (D0342) TBA 2005	WB1075 2004 WB1010 2005	B1001 \$13.95 (D738)	B6004 \$19.95 (D7911)	BK5010 \$26.90 (D4161)	WPC116 2004 \$181.46 (D59711)	WPR123 2004 \$97.25 (D1236)	WPP3005 \$230.00 (D00831) Opt. Cushion W6241-8 \$25.95 (D7551)	WPP4003 \$279.00 (D03591)	WPP5003 \$169.50 (D56811)	WPPF004 \$76.61 (D7954)	WPPS003 \$49.19 (D1592)	WPPC001 \$164.99 (D42701) Gasket W6114 \$10.71 (D346)	
CR125 Pro Lite	2004	54 x 54.5	125 134	54.00 56.00	STD 2.00	840M05400 840M05600	\$92.82 (D9655) \$102.10 (D6216)	2126CS 2205CS	S632 CW15	54mm W6261 56mm W6262 2004 \$36.37 (D2812) 2004 \$36.37 (D2812)	WB1075	B1001 \$13.95 (D738)	B6004 \$19.95 (D7911)	BK5010 \$26.90 (D4161)	WPC116 \$181.46 (D59711)	WPR123 \$97.25 (D1236)	WPP3005 \$230.00 (D00831) Opt. Cushion W6241-8 \$25.95 (D7551)	WPP4003 \$279.00 (D03591)	WPP5003 \$169.50 (D56811)	WPPF004 \$76.61 (D7954)	WPPS003 \$49.19 (D1592)	WPPC001 \$164.99 (D42701) Gasket W6114 \$10.71 (D346)	
CR125 NEW! Pro Lite	2005-06	54 x 54.5	125	54.00	STD	859M05400	\$92.82 (D9655)	2126CS	S632 CW15	W6350 \$40.50 (D0342)	WB1010		B6004 \$19.95 (D7911)	BK5010 \$26.90 (D4161)			WPP3005 \$230.00 (D00831) Opt. Cushion W6241-8 \$25.95 (D7551)	WPP4003 \$279.00 (D03591)	WPP5003 \$169.50 (D56811)	WPPF004 \$76.61 (D7954)	WPPS003 \$49.19 (D1592)	WPPC001 \$164.99 (D42701) Gasket W6114 \$10.71 (D346)	
CR250	1973-74	70 x 64.4	248	70.00 70.50 71.00 71.50 72.00	STD 0.50 1.00 1.50 2.00	337M07000 337M07050 337M07100 337M07150 337M07200	\$128.69 (D1277) \$141.56 (D4948)	2756CD 2776CD 2795CD 2815CD 2835CD	S343 Piston pin not included CW18	W6149 \$22.01 (D1231)		B1003 \$14.95 (D798)		BK5003 \$32.20 (D2391)									
CR250 MT, MR	1975-77 1975-77	70 x 64.4	248	70.00 70.50 71.00 71.50 72.00	STD 0.50 1.00 1.50 2.00	338M07000 338M07050 338M07100 338M07150 338M07200	\$128.69 (D1277) \$141.56 (D4948)	2756CD 2776CD 2795CD 2815CD 2835CD	S343 CW18	W5558 MT, MR \$22.01 (D1231)		B1003 \$14.95 (D798)		BK5003 \$32.20 (D2391)									
CR250R Chrome Bore - Cylinder sleeving or replating required for oversizes. 2756 CDM rings required for Standard Chrome Bore.	1978-80	70 x 64.4	248	70.00 70.25 70.50 70.75 71.00 71.25 71.50 72.00	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	431M07000 431M07025 431M07050 431M07075 431M07100 431M07125 431M07150 431M07200	\$130.25 (D5187) \$143.29 (D7958)	2756CD 2766CD 2776CD 2786CD 2795CD 2805CD 2815CD 2835CD	S343 CW18	W5658 \$22.01 (D1231)		B1003 \$14.95 (D798)		BK5011 \$38.36 (D2032)									
CR250R	1981-83	66 x 72	246	66.00 66.50 66.75 67.00 67.50 68.00	STD 0.50 0.75 1.00 1.50 2.00	466M06600 466M06650 466M06675 466M06700 466M06750 466M06800	\$124.33 (D0647) \$136.77 (D6028)	2598CD 2618CD 2628CD 2638CD 2658CD 2677CD	S257 Piston pin not included CW18	W4028 1981-82 \$22.01 (D1231) W4772 1983 \$22.01 (D1231)		B1003 \$14.95 (D798)	B6006 \$19.95 (D7911)	BK5011 \$38.36 (D2032)									

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
CR250 Pro-Lite	1984-85	66 x 72	246	66.00 66.25 66.50 66.75 67.00 67.25 67.50 68.00	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	526M06600 526M06625 526M06650 526M06675 526M06700 526M06725 526M06750 526M06800	\$130.63 (D8387) \$143.68 (D1268)	2598CD 2608CD 2618CD 2628CD 2638CD 2648CD 2658CD 2677CD	S511 CW18	W4773 1984 W4029 1985 \$22.01 \$30.84 (D1231) (D0581)		B1003 \$14.95 (D798)	B6002 \$19.95 (D7911)	BK5011 \$38.36 (D2032)		WPR124 \$97.25 (D1236)							
CR250 Pro-Lite *Nikasil Bore - Cylinder sleeving or replating required for oversizes <i>Limited to available stock</i>	1986-96	66.4 x 72	249	66.40 66.75 67.00 67.25 67.50 68.00 68.25	STD 0.35 0.60 0.85 1.10 1.60 2.10	614M06640 614M06675 614M06700 614M06725 614M06750 614M06800 614M06850	\$130.73 (D4487) \$143.80 (D8268)	2614CD 2628CD 2638CD 2648CD 2658CD 2677CD 2697CD	S508 CW18	W4895 1986-89 W5319 1992-96 \$33.04 (D3891) W5271 1990-91 \$33.04 (D3891)	WB1071 1986-89 WB1093 1992-96	B1003 \$14.95 (D798)	B6002 1986-91 \$19.95 (D7911)	BK5011 \$38.36 (D2032)	WPC101 1992-96 \$216.96 (D30141)	WPR124 \$97.25 (D1236)	WPP3009 w/cushions 1992-96 \$250.00 (D00051)	WPP4002 1992-96 \$279.00 (D04761)	WPP5002 1992-96 \$169.50 (D07101)	WPPF005 1994-96 \$106.62 (D7936)		WPPA003 1994-96 \$54.47 (D8623)	Gasket W6116 1992-96 \$15.60 (D639)
Racer's Choice 250cc Single Ring CR250	1997-01	66.4 x 72	249	66.40	STD	768M06640	\$138.86 (D2338)	2614CS	S508 CW18	W5319 \$33.04 (D3891)	WB1093	B1003 \$14.95 (D798)	B6010 \$19.95 (D7911)	BK5011 \$38.36 (D2032)	WPC101 1992-96 \$216.96 (D30141)	WPR124 \$97.25 (D1236)	WPP3009 w/cushions \$250.00 (D00051)	WPP4002 \$279.00 (D04761)	WPP5002 \$169.50 (D07101)	WPPF005 \$106.62 (D7936)		WPPA003 \$54.47 (D8623)	Gasket W6116 \$15.60 (D639)
CR250 Pro-Lite *Nikasil Bore - Cylinder sleeving or replating required for oversizes.	1997-01	66.4 x 72	249	66.40 67.00 67.50 68.00 68.50	STD 0.60 1.10 1.60 2.10	702M06640 702M06700 702M06750 702M06800 702M06850	\$126.91 (D5167) \$139.61 (D6738)	2614CD 2638CD 2658CD 2677CD 2697CD	S508 CW18	W5319 \$33.04 (D3891)	WB1093	B1003 \$14.95 (D798)	B6010 \$19.95 (D7911)	BK5011 \$38.36 (D2032)	WPC101 1992-96 \$216.96 (D30141)	WPR124 \$97.25 (D1236)	WPP3009 w/cushions \$250.00 (D00051)	WPP4002 \$279.00 (D04761)	WPP5002 \$169.50 (D07101)	WPPF005 \$106.62 (D7936)		WPPA003 \$54.47 (D8623)	Gasket W6116 \$15.60 (D639)
Racer's Choice - 250cc Single Ring CR250 Electra Coated	2002-04	64.40 x 72	249.3	66.40	STD	802M06640	\$146.06 (D3678)	2614CS	S508 CW18	W5982 \$38.19 (D2922)	WB1040	B1003 \$14.95 (D798)	B6010 \$19.95 (D7911)	BK5011 \$38.36 (D2032)	WPC132 1992-96 \$216.96 (D30141)	WPR187 \$97.25 (D1236)	WPP3009 w/cushions \$250.00 (D00051)	WPP4002 \$279.00 (D04761)	WPP5002 \$169.50 (D07101)	WPPF005 \$106.62 (D7936)		WPPA003 \$54.47 (D8623)	WPPC003 \$17.79 (D7601)
CR250 Pro-Lite Nikasil Bore	2002-04	66.4 x 72	249	66.40 67.00 67.50 68.50	STD 0.60 1.10 2.10	801M06640 801M06700 801M06750 801M06850	\$126.91 (D5167) \$139.61 (D6738)	2614CD 2638CD 2658CD 2697CD	S508 CW18	W5982 66.4- 67.5mm \$38.19 (D2922) W6157 68.5mm \$38.19 (D2922)	WB1040	B1003 \$14.95 (D798)	B6010 \$19.95 (D7911)	BK5011 \$38.36 (D2032)	WPC132 1992-96 \$216.96 (D30141)	WPR187 \$97.25 (D1236)	WPP3009 w/cushions \$250.00 (D00051)	WPP4002 \$279.00 (D04761)	WPP5002 \$169.50 (D07101)	WPPF005 \$106.62 (D7936)		WPPA003 \$54.47 (D8623)	WPPC003 \$164.99 (D42701) Gasket W6216 \$17.79 (D7601)
CR250 Electra Coated	2005-06	66.4 x 72	249	66.40	STD	860M06640	\$146.06 (D3678)	2614CD	S508 CW18	W6351 2005 \$43.82 (D9262)	WB1011		B6010 \$19.95 (D7911)	BK5011 \$38.36 (D2032)		WPP3009 w/cushions \$250.00 (D00051)	WPP4002 \$279.00 (D04761)	WPP5002 \$169.50 (D07101)	WPPF005 \$106.62 (D7936)		WPPA003 \$54.47 (D8623)	WPPC003 \$164.99 (D42701) Gasket W6216 2005-06 \$17.79 (D7601)	
CR480R Pro-Lite	1982-83	89 x 76	472	89.00 89.50 90.00 90.50 91.00	STD 0.50 1.00 1.50 2.00	554M08900 554M08950 554M09000 554M09050 554M09100	\$157.06 (D4249) \$172.77 (D66301)	3504TD 3524TD 3544TD 3564TD 3583TD	S512 CW20	W4030 \$36.36 (D2812)		B1004 \$15.95 (D759)	B6006 \$19.95 (D7911)	BK5011 \$38.36 (D2032)									
CR500 Pro-Lite	1984-89	89 x 79	491	89.00 89.50 90.00 90.50 91.00	STD 0.50 1.00 1.50 2.00	554M08900 554M08950 554M09000 554M09050 554M09100	\$157.06 (D4249) \$172.77 (D66301)	3504TD 3524TD 3544TD 3564TD 3583TD	S512 CW20	W4031 1984 W5223 1989 \$36.36 (D2812) W4896 1985-88 \$36.36 (D2812)	WB1042 1989	B1004 \$15.95 (D759)	B6002 \$19.95 (D7911)	BK5011 \$38.36 (D2032)		WPR166 1987-89 \$97.25 (D1236)							
CR500 Pro-Lite	1990-01	89 x 79	491	89.00 89.25 89.50 89.75 90.00 90.50 91.00	STD 0.25 0.50 0.75 1.00 1.50 2.00	636M08900 636M08925 636M08950 636M08975 636M09000 636M09050 636M09100	\$157.06 (D4249) \$172.77 (D66301)	3504TD 3524TD 3544TD 3564TD 3583TD	S512 CW20	W5223 \$36.36 (D2812)	WB1042	B1004 \$15.95 (D759)	B6002 \$19.95 (D7911)	BK5011 \$38.36 (D2032)		WPR166 \$97.25 (D1236)							
Street Bike • 2-Stroke																							
RS125 Electra Coated	1995-03	54 x 54.5	125	54.00	STD	793M05400	\$118.63 (D8117)	2126CS	S632 CW15														

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Valves	Cam Shaft	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket	
Z50R 11:1 Compression Cylinder boring required for oversizes.	1982-87	39 x 41.40	49.5 50.7 52 53.3 54.7	39.00 39.50 40.00 40.50 41.00	STD 0.50 1.00 1.50 2.00	4828M03900 4828M03950 4828M04000 4828M04050 4828M04100	\$68.67 (D0214) \$75.54 (D2354)	3900XZ 3950XZ 4000XZ 4050XZ 4100XZ	S671 CW13	W6159 39-40.5mm W6160 41mm (D7831) (D7831)														
XR50 CRF50F 11:1 Compression Cylinder boring required for oversizes.	1988-03 2004-06	39 x 41.40	49.5 50.7 52 53.3 54.7	39.00 39.50 40.00 40.50 41.00	STD 0.50 1.00 1.50 2.00	4798M03900 4798M03950 4798M04000 4798M04050 4798M04100	\$68.67 (D0214) \$75.54 (D2354)	3900XZ 3950XZ 4000XZ 4050XZ 4100XZ	S671 CW13	W6159 1988-05 39mm W6160 1988-05 39.5-41mm \$23.11 (D7831) \$23.11 (D7831)			BK5008 2000-05 \$19.38 (D3611)											
XR50 CRF50F NEW! 10.5:1 Compression Will not fit OEM cylinder.	1988-03 2004-06	39 x 41.40	81 88	50 52	11.00 13.00	4885M05000 4885M05200	\$90.65 (D9345)	1969XE 2047XE	S592 CW13	W6159 1988-05 39mm W6160 1988-05 39.5-41mm \$23.11 (D7831) \$23.11 (D7831)			BK5008 2000-05 \$19.38 (D3611)											
XR50 CRF50F NEW! Race Only 13:1 Compression Will not fit OEM cylinder	1988-03 2004-06	39 x 41.40	81 88	50 52	11.00 13.00	4886M05000 4886M05200	\$99.71 (D2895)	1969XE 2047XE	S592 CW13	W6159 1988-05 39mm W6160 1988-05 39.5-41mm \$23.11 (D7831) \$23.11 (D7831)			BK5008 2000-05 \$19.38 (D3611)											
XR70 CRF70F NEW! 10.5:1 Compression Cylinder boring required for oversizes.	1997-03 2004-06	47 x 41.4	72 73 75 76 78	47.00 47.50 48.00 48.50 49.00	STD 0.50 1.00 1.50 2.00	4880M04700 4880M04750 4880M04800 4880M04850 4880M04900	\$83.09 (D5894) \$91.39 (D4845)	1850XE 1870XE 1890XE 1909XE 1929XE	S592 CW13	W6364 \$22.52 (D1531)			BK5008 \$19.38 (D3611)											
XR80 CRF80F 9.7:1 Compression Cylinder boring required for oversizes.	1979-03 2004-06	47.5 x 45	79.7	48.00 48.50 49.00 49.50	0.50 1.00 1.50 2.00	4665M04800 4665M04850 4665M04900 4665M04950	\$92.82 (D9655) \$102.10 (D6216)	1890XE 1909XE 1929XE 1949XE	S592 CW13	W5732 1979-91 \$18.70 (D2211) W5748 1992-05 \$18.70 (D2211)														
XR100 CRF100F 9.4:1 Compression Cylinder boring required for oversizes.	1985-03 2004-06	53 x 45	99.2	53.50 54.00 54.50 55.00	0.50 1.00 1.50 2.00	4666M05350 4666M05400 4666M05450 4666M05500	\$92.82 (D9655) \$102.10 (D6216)	2106XE 2126XE 2146XE 2165XE	S593 CW14	W5733 1985-91 \$20.91 (D5521) W5749 1992-05 \$20.91 (D5521)			BK5010 1992-02 \$26.90 (D4161)											
XR100 CRF100 12:1 Compression 58mm Big Bore Cyl. sleeving req. for oversizes.	1985-03 2004-06	58 x 45	120	58.00	5.00	4773M05800	\$107.21 (D2346)	2283XE	S485 CW14	W6155 1985-91 \$23.11 (D7831) W6137 1992-05 \$23.11 (D7831)			BK5010 1992-02 \$26.90 (D4161)											
XR200 XR185 +.100 10:1 Compression Cylinder boring required for oversizes.	to 1983, 1986-02	65.5 x 57.8	192	65.50 66.00 66.50 67.00	STD 0.50 1.00 1.50	4156M06550 4156M06600 4156M06650 4156M06700	\$111.69 (D1076) \$122.85 (D1737)	2579XC 2598XC 2618XC 2638XC	S522 CW15	W5659 1980-83 \$23.11 (D7831) W5661 1992-02 \$23.11 (D7831) W5660 1986-91 \$23.11 (D7831)			XR185 BK5011 1979-84 XR200 BK5014 1981-83, 1986-94 \$38.36 (D2032)											
CRF230F 11:1 Compression	2003-06	65.5 x 66.2	223	65.50	STD	4816M06550	\$168.00 (D08001)	25787XA	S632 CW15															
XL250 XR250 10:1 Compression Cylinder boring required for oversizes.	1979-82 thru 1983	74 x 57.8	248	74 74.5 75 75.5 76	STD 0.50 1.00 1.50 2.00	4171M07400 4171M07450 4171M07500 4171M07550 4171M07600	\$130.25 (D5187) \$143.29 (D8958)	2913XC 2933XC 2953XC 2973XC 2992XC	S376 CW19															
XL250 XR250 Radial Head 10.5:1 Compression Cyl. sleeving req. for oversizes.	1984-85 1984-87	75 x 56.5	250	75.00 75.50 76.00	STD 0.50 1.00	4329M07500 4329M07550 4329M07600	\$133.85 (D1308)	2953XC 2973XC 2992XC	S523 CW17					BK5011 \$38.36 (D2032)										
XR250 XRL250 10.5:1 Compression Cylinder boring required for oversizes.	1986-04 1991-96	73 x 59.5	250	73.00 73.50 74.00 75.50 77.00 78.00	STD 0.50 1.00 2.50 4.00 5.00	4466M07300 4466M07350 4466M07400 4466M07550 4466M07700 4466M07800	\$136.45 (D7818) \$150.12 (D7009)	2874XC 2894XC 2913XC 2973XC 3032XC 3071XC	S533 73- 75.5mm S523 77- 78mm CW17	W5424 73- 73-74mm \$25.33 (D0251) W5425 75.5-78mm \$25.33 (D0251)	WB1048		BK5011 1986-95 \$38.36 (D2032) BK5007 1996-04 \$38.36 (D2032)											
CRF250R CFR250X 12.9:1 Standard Compression Skirt coated	2004-06 2004-06	78 x 52.2	249	78.00	STD	4829M07800	\$149.63 (D8798)	7800YB	S686 CW16	W6239 2004-05 \$71.47 (D8824)	WB1001	VES001 Exhaust Steel VIT001 Intake Titanium		CAR079 (Carrillo) 2004-05 \$234.00 (D00602)	WPP3005 \$230.00 (D00831)	WPP4003 \$279.00 (D03591)	WPP5003 \$169.50 (D56811)	WPPF030 \$76.61 (D7954)	WPPS012 \$49.19 (D1592)		WPPC002 \$164.99 (D42701) Gasket W6338 2004-06 \$5.32 (D913)			

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Valves	Cam Shaft	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
CRF250R 13.5:1 Hi-Compression Skirt coated	2004-06	78 x 52.2	249	78.00	STD	4852M07800	\$187.25 (D53211)	7800YB	S686 CW16	W6239 2004-05 \$71.47 (D8824)	WB1001	VES001 Exhaust Steel VIT001 Intake Titanium				CAR079 (Carrillo) 2004-05 \$234.00 (D00602)	WPP3005 \$230.00 (D00831) Opt. Cushion W6241-8 \$25.95 (D7551)	WPP4003 \$279.00 (D03591)	WPP5003 \$169.50 (D56811)	WPPF030 \$76.61 (D7954)	WPPS012 \$49.19 (D1592)		WPPC002 \$164.99 (D42701) Gasket W6338 2004-06 \$5.32 (D913)
XR350 Radial Head 10:1 Compression Will not fit XL models. Cyl. boring req. for oversizes.	1983-84	84 x 61.3	339	84.00 84.50 85.00	STD 0.50 1.00	4286M08400 4286M08450 4286M08500	\$127.76 (D6667)	3307XC 3327XC 3347XC	S529 CW21														
XR400 10:1 Compression Cylinder boring required for oversizes.	1996-04	85 x 70	397	85.00 85.50 86.00 87.00 88.00	STD 0.50 1.00 2.00 3.00	4606M08500 4606M08550 4606M08600 4606M08700 4606M08800	\$131.60 (D6987) \$144.76 (D6868)	3347XC 8550XX 3386XC 3425XC 3465XC	S520 CW20	W5514 85-86mm \$27.53 (D2561)	W5942 87-88mm \$33.04 (D3891)	WB1022	VES003 Exh. Steel VIS003 Intake Steel			WPR126 \$137.22 (D8649)	WPP3024 \$230.00 (D00831)			WPPF007 \$72.64 (D8534)		Gasket W6215 \$12.39 (D447)	
XR400 11:1 Hi-Compression Cylinder boring required for oversizes.	1996-04	85 x 70	397	85.00 85.50 86.00 87.00 88.00	STD 0.50 1.00 2.00 3.00	4628M08500 4628M08550 4628M08600 4628M08700 4628M08800	\$146.16 (D0778) \$160.78 (D7469)	3347XC 8550XX 3386XC 3425XC 3465XC	S520 CW20	W5514 85-86mm \$27.53 (D2561)	W5942 87-88mm \$33.04 (D3891)	WB1022	VES003 Exh. Steel VIS003 Intake Steel			WPR126 \$137.22 (D8649)	WPP3024 \$230.00 (D00831)			WPPF007 \$72.64 (D8534)		Gasket W6215 \$12.39 (D447)	
XR400 440 Overbore 11:1 Compression Cylinder sleeving required.	1996-04	89 x 70	440	89.00	4.00	4667M08900	\$151.84 (D0119)	3504XC	S553 CW20	W5942 \$33.04 (D3891)	WB1022	VES003 Exh. Steel VIS003 Intake Steel			WPR126 \$137.22 (D8649)	WPP3024 \$230.00 (D00831)			WPPF007 \$72.64 (D8534)		Gasket W6215 \$12.39 (D447)		
XR400 440 Overbore 12.5:1 Hi-Compression Cylinder sleeving required. Kit includes pistons, rings, piston pins, retainer clips, gasket, and sleeve.	1996-04	89 x 70	440	89.00	4.00	4794M08900	\$150.55 (D3309) \$264.71 (D38851)	8900XX	S553 CW20	W5942 \$33.04 (D3891)	WB1022	VES003 Exh. Steel VIS003 Intake Steel			WPR126 \$137.22 (D8649)	WPP3024 \$230.00 (D00831)			WPPF007 \$72.64 (D8534)		Gasket W6215 \$12.39 (D447)		
CRF450R CRF450X 11.5:1 Standard Compression Skirt coated	2002-03 2005-06	96 x 62.1	449	96.00	STD	4753M09600	\$150.76 (D6409)	9600ZV	S660 CW19	CRF450R W5974 2002-05 \$77.18 (D1364)	WB1002	VES002 Exh. Steel VIT002 Intake Titanium			CAR080 (Carrillo) 2002-05 \$234.00 (D00602)	WPP3009 w/cushions \$250.00 (D00051)	450R WPP4002 \$279.00 (D04761)	450R WPP5002 \$169.50 (D07101)	WPPF006 \$84.19 (D1505)	WPPS004 \$70.86 (D2524)		WPPC004 (450R only) \$164.99 (D42701) Gasket W6217 2002-05 \$10.61 (D636)	
CRF450R CRF450X 12:1 Compression (Standard for 2004) Skirt coated	2002-06 2005-06	96 x 62.1	449	96.00	STD	4820M09600	\$163.28 (D7979)	9600ZV	S660 CW19	CRF450R W5974 2002-05 \$77.18 (D1364)	WB1002	VES002 Exh. Steel VIT002 Intake Titanium			CAR080 (Carrillo) 2002-05 \$234.00 (D00602)	WPP3009 w/cushions \$250.00 (D00051)	450R WPP4002 \$279.00 (D04761)	450R WPP5002 \$169.50 (D07101)	WPPF006 \$84.19 (D1505)	WPPS004 \$70.86 (D2524)		WPPC004 (450R only) \$164.99 (D42701) Gasket W6217 2002-05 \$10.61 (D636)	
CRF450R CRF450X 12.5:1 Hi-Compression Skirt coated Cylinder boring / replating required for oversizes.	2002-06 2005-06	96 x 62.1	449	96.00 98.00 99.00	STD 2.00 3.00	4755M09600 4755M09800 4755M09900	\$175.88 (D35501) \$193.46 (D80611)	9600ZV 9800ZV 9900ZV	S660 CW19	CRF450R W5974 2002-05 \$77.18 (D1364)	CRF450R W5975 2002-05 98-99mm \$77.18 (D1364)	WB1002	VES002 Exh. Steel VIT002 Intake Titanium			CAR080 (Carrillo) 2002-05 \$234.00 (D00602)	WPP3009 w/cushions \$250.00 (D00051)	450R WPP4002 \$279.00 (D04761)	450R WPP5002 \$169.50 (D07101)	WPPF006 \$84.19 (D1505)	WPPS004 \$70.86 (D2524)		WPPC004 (450R only) \$164.99 (D42701) Gasket W6217 2002-05 \$10.61 (D636)
CRF450R Big Bore NEW! 12.5:1 Hi-Compression Heavy Duty Skirt Coated Big Bore cylinder (W6330) required.	2002-06	96 x 62.1	496	101.00	5.00	4890M10100	\$202.90 (D77121)	10100ZS	S660 CW19	W6345 2002-05 \$61.14 (D8663)	WB1002	VES002 Exh. Steel VIT002 Intake Titanium			CAR080 (Carrillo) 2002-05 \$234.00 (D00602)	WPP3009 w/cushions \$250.00 (D00051)	450R WPP4002 \$279.00 (D04761)	450R WPP5002 \$169.50 (D07101)	WPPF006 \$84.19 (D1505)	WPPS004 \$70.86 (D2524)		WPPC004 (450R only) \$164.99 (D42701) Gasket W6217 2002-05 \$10.61 (D636)	
CRF450R CRF450X 13:1 Hi-Compression Skirt Coated	2002-06 2005-06	96 x 62.1	449	96.00	STD	4822M09600	\$193.46 (D80611)	9600ZV	S660 CW19	CRF450R W5974 2002-05 \$77.18 (D1364)	WB1002	VES002 Exh. Steel VIT002 Intake Titanium			CAR080 (Carrillo) 2002-05 \$234.00 (D00602)	WPP3009 w/cushions \$250.00 (D00051)	450R WPP4002 \$279.00 (D04761)	450R WPP5002 \$169.50 (D07101)	WPPF006 \$84.19 (D1505)	WPPS004 \$70.86 (D2524)		WPPC004 (450R only) \$164.99 (D42701) Gasket W6217 2002-05 \$10.61 (D636)	

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Valves	Cam Shaft	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
CRF450R CRF450X 13.5:1 Hi-Compression Skirt Coated	2002-06 2005-06	96 x 62.1	449	96.00	STD	4823M09600	\$213.10 (D68721)	9600ZV	S660 CW19	CRF450R W5974 2002-05 \$77.18 (D1364)	WB1002	VES002 Exh. Steel VIT002 Intake Titanium				CAR080 (Carrillo) 2002-05 \$234.00 (D00602)	WPP3009 w/cushions \$250.00 (D00051)	450R WPP4002 \$279.00 (D04761)	450R WPP5002 \$169.50 (D07101)	WPPF006 \$84.19 (D1505)	WPPS004 \$70.86 (D2524)		WPPC004 (450R only) \$164.99 (D42701) Gasket W6217 2002-05 \$10.61 (D636)
Racer's Choice CRF450R 500cc Big Bore 12.5:1 Compression Skirt coated Kit included pistons, rings, piston pins, retainer clips, gasket, and cylinder.	2002-06	96 x 62.1	496	101.00	5.00	4780M10100	\$195.98 (D95711) \$1007.07 (D72357)	10100ZS	S660 CW19	W6345 2002-04 \$70.67 (D0424)	WB1002	VES002 Exh. Steel VIT002 Intake Titanium				CAR080 (Carrillo) 2002-05 \$234.00 (D00602)	WPP3009 w/cushions \$250.00 (D00051)	450R WPP4002 \$279.00 (D04761)	450R WPP5002 \$169.50 (D07101)	WPPF006 \$84.19 (D1505)	WPPS004 \$70.86 (D2524)		WPPC004 (450R only) \$164.99 (D42701) Gasket W6217 2002-05 \$10.61 (D636)
XR500 XL500 FT500 10.5:1 Compression Resleeving required for 95mm piston. Cylinder boring required for oversizes.	1979-82 1979-82 1982-84	89 x 80	497	89.00 89.50 90.00 90.93 95.00	STD 0.50 1.00 1.93 6.00	4117M08900 4117M08950 4117M09000 4117M09100 4117M09500	\$159.75 (D5859) \$175.72 (D34501)	3504XC 3524XC 3544XC 3580XC 3740XH	S527 CW21	W5426 89-91mm \$25.33 (D0251) W5427 95mm \$27.53 (D2561)				BK5004 \$42.54 (D0424)		XR CAR066 (Carrillo) 1979-82 \$209.00 (D00171)							
XR500 XL500 FT500 12:1 Compression Cylinder boring required for oversizes.	1979-82 1979-82 1982-84	89 x 80	497	89.00 89.50 90.00	STD 0.50 1.00	4163M08900 4163M08950 4163M09000	\$169.26 (D65101)	3504XC 3524XC 3544XC	S527 CW21	W5426 \$25.33 (D0251)				BK5004 \$42.54 (D0424)		XR CAR066 (Carrillo) 1979-82 \$209.00 (D00171)							
XR500 Radial Head 10.25:1 Compression Cylinder boring required for oversizes.	1983-84	92 x 75	498	92.00 92.50 93.00	STD 0.50 1.00	4330M09200 4330M09250 4330M09300	\$169.26 (D65101)	3622XC 3642XC 3661XC	S419 CW22	W5528 \$27.53 (D2561)				BK5004 \$42.54 (D0424)									
XL600 Radial Head 11:1 Compression Cylinder boring required for oversizes.	1983-87	100 x 75	589	100.00 101.00 102.40	STD 1.00 2.41	4332M10000 4332M10100 4332M10241	\$155.28 (D7139) \$170.79 (D84201)	3937XH 3977XH 4032GF	S528 CW24	W5428 \$27.53 (D2561)				BK5013 \$51.43 (D6803)		CAR067 (Carrillo) \$209.00 (D00171)							
XR600 XR600R Radial Head 9:1 Compression 1988-90 model has Nikasil Bore - (Cylinder sleeving or replating required for oversizes)	1985-01 1985-01	97 x 80	591	97.00 97.50 98.00 100.00	STD 0.50 1.00 3.00	4577M09700 4577M09750 4577M09800 4577M10000	\$160.40 (D4269) \$176.44 (D78501)	3819XH 3839XH 3858XH 3937XH	S528 CW24	W5429 97-98mm 1985-00 \$27.53 (D2561) W5435 100mm 1895-00 \$27.53 (D2561)		VES004 1993-00 Exh. Steel VIS004 1993-00 Intake Steel		BK5013 1985-00 \$51.43 (D6803)		WPR127 1985-00 \$137.22 (D8649) CAR067 (Carrillo) \$209.00 (D00171)							
XR600 XR600R Radial Head 11:1 Compression 1988-90 model has Nikasil Bore - (Cylinder sleeving or replating required for oversizes)	1985-01 1985-01	97 x 80	591	97.00 97.50 98.00 100.00	STD 0.50 1.00 3.00	4366M09700 4366M09750 4366M09800 4366M10000	\$165.21 (D2199) \$181.73 (D40901)	3819XH 3839XH 3858XH 3937XH	S528 CW24	W5429 97-98mm 1985-00 \$27.53 (D2561) W5435 100mm 1895-00 \$27.53 (D2561)		VES004 1993-00 Exh. Steel VIS004 1993-00 Intake Steel		BK5013 1985-00 \$51.43 (D6803)		WPR127 1985-00 \$137.22 (D8649) CAR067 (Carrillo) \$209.00 (D00171)							
XR650C XR650L 10.25:1 Compression Cylinder boring required for oversizes.	1993-99 1996-06	100 x 82	650	100.00 101.00 102.40	STD 1.00 2.40	4562M10000 4562M10100 4562M10241	\$160.40 (D4269) \$176.44 (D78501)	3937XH 3977XH 4032GF	S528 CW24	W6231 100- 101mm 1993-05 \$32.10 (D6291) W5430 102.4mm 1993-05 \$27.53 (D2561)													
XR650R 10:1 Stock Compression Will not fit XR650L	2000-06	100 x 82.6	644	100.00 102.36	STD 2.36	4715M10000 4715M10240	\$160.40 (D4269) \$176.44 (D78501)	3937XS 4032GF	S626 CW23	W5892 100mm 2000-05 \$33.04 (D3891) W5891 102.4mm 2000-05 \$33.04 (D3891)													
XR650R 11:1 Compression Will not fit XR650L	2000-06	100 x 82.6	644	100.00 102.36	STD 2.36	4716M10000 4716M10240	\$172.72 (D36301) \$189.99 (D99311)	3937XS 4032GF	S626 CW23	W5892 100mm 2000-05 \$33.04 (D3891) W5891 102.4mm 2000-05 \$33.04 (D3891)													

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
Odyssey 250	thru 1984	70 x 64.4	248	70.00 70.50 71.00 71.50 72.00	STD 0.50 1.00 1.50 2.00	338M07000 338M07050 338M07100 338M07150 338M07200	\$128.69 (D1277) \$141.56 (D4948)	2756CD 2776CD 2795CD 2815CD 2835CD	S343 CW18	W5558 \$22.01 (D1231)		B1003 \$14.95 (D798)		BK5003 \$32.20 (D2391)									
ATC250R Air Cooled Three Wheeler	1981-84	70 x 64.4	248	70.00 70.25 70.50 70.75 71.00 71.25 71.50 72.00	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	431M07000 431M07025 431M07050 431M07075 431M07100 431M07125 431M07150 431M07200	\$130.25 (D5187) \$143.29 (D7958)	2756CD 2766CD 2776CD 2786CD 2795CD 2805CD 2815CD 2835CD	S343 CW18	W5048 \$30.84 (D0581)	WB1064	B1003 \$14.95 (D798)		BK5011 \$38.36 (D2032)		WPR179 \$97.25 (D1236)							
ATC250R TRX250R Pro-Lite Liquid Cooled	1985 1986	66 x 72	246	66.00 66.25 66.50 66.75 67.00 67.25 67.50 68.00 68.50 69.00 69.50	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00 2.50 3.00 3.50	526M06600 526M06625 526M06650 526M06675 526M06700 526M06725 526M06750 526M06800 526M06850 526M06900 526M06950	\$130.63 (D8387) \$143.68 (D1268)	2598CD 2608CD 2618CD 2628CD 2638CD 2648CD 2658CD 2677CD 2697CD 2717CD 2736CD	S511 CW18	W5053 66-68mm \$30.84 (D0581)	W5470 68.5-69.5mm \$30.84 (D0581)	WB1037	B1003 \$14.95 (D798)	B6009 \$19.95 (D7911)	BK5011 \$38.36 (D2032)	WPC103 \$325.44 (D45112)	WPR124 \$97.25 (D1236)	WPP3003 \$230.00 (D00831)				WPPF002 \$92.78 (D7655)	Gasket W6115 \$12.38 (D347)
Racer's Choice TRX250R Electra Coated Light Weight 2mm over race piston	1986	66 x 72	262	68.00 68.25	2.00 2.25	830M06800 830M06825	\$125.21 (D3157)	2677CD 2687CD	S511 CW18	W5053 68mm \$30.84 (D0581)	W5470 68.25mm \$30.84 (D0581)		B1003 \$14.95 (D798)	B6009 \$19.95 (D7911)	BK5011 \$38.36 (D2032)	WPC103 \$325.44 (D45112)	WPR124 \$97.25 (D1236)	WPP3003 \$230.00 (D00831)				WPPF002 \$92.78 (D7655)	Gasket W6115 \$12.38 (D347)
Racer's Choice TRX250R Electra Coated 2mm over race piston	1987-89	66 x 72	262	68.00 68.25	2.00 2.25	832M06800 832M06825	\$125.21 (D3157)	2677CD 2687CD	S511 CW18	W5053 68mm \$30.84 (D0581)	W5470 68.25mm \$30.84 (D0581)		B1003 \$14.95 (D798)	B6009 \$19.95 (D7911)	BK5011 \$38.36 (D2032)	WPC104 \$260.36 (D32961)	WPR156 \$97.25 (D1236)	WPP3003 \$230.00 (D00831)				WPPF002 \$92.78 (D7655)	Gasket W6115 \$12.38 (D347)
Racer's Choice Flat Top Conversion TRX250R 1987-89 needs 4.5mm spacer plate with 2 base gaskets (W6134). Head modification required. (For experienced engine builders only.) Flat Top Conversion Electra Coated 2mm over race piston.	1986	66 x 72	262	68.00 68.25	2.00 2.25	831M06800 831M06825	\$125.21 (D3157)	2667CD 2687CD	S511 CW18	W5053 68mm \$30.84 (D0581)	W5470 68.25mm \$30.84 (D0581)		B1003 \$14.95 (D798)	B6009 \$19.95 (D7911)	BK5011 \$38.36 (D2032)	WPC103 \$325.44 (D45112)	WPR124 \$97.25 (D1236)	WPP3003 \$230.00 (D00831)				WPPF002 \$92.78 (D7655)	Gasket W6115 \$12.38 (D347)
TRX250R Pro-Lite Bridged Intake	1987-89	66 x 72	246	66.00 66.25 66.50 66.75 67.00 67.25 67.50 68.00	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	562M06600 562M06625 562M06650 562M06675 562M06700 562M06725 562M06750 562M06800	\$130.63 (D8387) \$143.68 (D1268)	2598CD 2608CD 2618CD 2628CD 2638CD 2648CD 2658CD 2677CD	S482 CW18	W5053 \$30.84 (D0581)		B1003 \$14.95 (D798)	B6009 \$19.95 (D7911)	BK5011 \$38.36 (D2032)	WPC104 \$260.36 (D32961)	WPR156 \$97.25 (D1236)	WPP3003 \$230.00 (D00831)				WPPF002 \$92.78 (D7655)	Gasket W6115 \$12.38 (D347)	
Odyssey 350 329cc Motor Overbore Kit	1985	78.5 x 68	329	80.00 80.50 81.00 81.50 82.00	1.50 2.00 2.50 3.00 3.50	533M08000 533M08050 533M08100 533M08150 533M08200	\$157.06 (D4249) \$172.77 (D66301)	3150TD 3169TD 3189TD 3209TD 3228TD	S257 CW18	W5471 \$27.53 (D2561)		B1003 \$14.95 (D798)		B5003 (Rt. only) \$16.10 (D669)									
Odyssey 350 Fit Original Honda OEM engine only	1985	80 x 68	342	80.00 80.50 81.00 81.50 82.00	STD 0.50 1.00 1.50 2.00	533M08000 533M08050 533M08100 533M08150 533M08200	\$157.06 (D4249) \$172.77 (D66301)	3150TD 3169TD 3189TD 3209TD 3228TD	S257 CW18			B1003 \$14.95 (D798)		B5003 (Rt. only) \$16.10 (D669)									
Pilot FL-400R	1989-91	80 x 79	397	80.00 80.50 81.00 81.50 82.00	STD 0.50 1.00 1.50 2.00	577M08000 577M08050 577M08100 577M08150 577M08200	\$132.29 (D7397) \$145.52 (D1378)	3150TD 3169TD 3189TD 3209TD 3228TD	S512 CW20	W5163 \$30.84 (D0581)		B1023 \$15.95 (D759)		BK5003 \$16.10 (D669)									

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Valves	Cam Shaft	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
ATC 185 +.080 Overbore 10.25:1 Compression Cylinder sleeving required for oversizes.		63 x 57.8	191.8	65.00 65.50 66.00 66.50	2.00 2.50 3.00 3.50	4362M06500 4156M06550 4156M06600 4156M06650	\$111.43 (D6866) \$111.69 (D1076) \$122.85 (D1737)	2559XC 2579XC 2598XC 2618XC	S522 CW15	W5056 \$22.01 (D1231)				BK5011 \$38.36 (D2032)									
ATC200 E, X, M, Big Red ATC200S TRX 10.25:1 Compression Cyl. sleeving req. for oversizes.	1981-85 1981-86 1981-85	65 x 57.8	191.8	65.00 65.50 66.00 66.50 67.00	STD 0.50 1.00 1.50 2.00	4362M06500 4156M06550 4156M06600 4156M06650 4156M06700	\$111.43 (D6866) \$111.69 (D1076) \$122.85 (D1737)	2559XC 2579XC 2598XC 2618XC 2638XC	S522 CW15	W5056 \$22.01 (D1231)	WB1073			BK5011 1982-86 \$38.36 (D2032)									
ATC200 TRX 12:1 Compression Race part only. Cyl. sleeving req. for oversizes.	1981-85 1981-86 1981-85	65 x 57.8	191.8	65.00 65.50 66.00 67.00	STD 0.50 1.00 2.00	4289M06500 4289M06550 4289M06600 4289M06700	\$125.24 (D5157) \$137.77 (D6628)	2559XC 2579XC 2598XC 2638XC	S522 CW15	W5056 \$22.01 (D1231)	WB1073			BK5011 1982-86 \$38.36 (D2032)									
ATC200X TRX200SX Fat Cat 200 10.25:1 Compression Cyl. sleeving req. for oversizes.	1986-88 1986-88 1986-87	65 x 60	199	65.00 65.50 66.00	STD 0.50 1.00	4394M06500 4394M06550 4394M06600	\$117.01 (D0207)	2559XC 2579XC 2598XC	S522 CW15	W5663 \$22.01 (D1231)				BK5011 \$38.36 (D2032)									
ATC200X TRX200SX Fat Cat 200 12:1 Compression Cyl. sleeving req. for oversizes.	1986-88 1986-88 1986-87	65 x 60	199	65.50 66.00	0.50 1.00	4395M06550 4395M06600	\$131.21 (D2787)	2579XC 2598XC	S522 CW15	W5663 \$22.01 (D1231)				BK5011 \$38.36 (D2032)									
TRX200 8.4:1 Compression Cyl. sleeving req. for oversizes.	1990-91	65 x 60	199.1	65.00 65.50 66.00	STD 0.50 1.00	4668M06500 4668M06550 4668M06600	\$130.25 (D5187)	2559XC 2579XC 2598XC	S522 CW15	W5663 \$22.01 (D1231)				BK5011 \$38.36 (D2032)									
TRX250X 4-valve 12:1 Compression Cyl. sleeving req. for oversizes.	1987-92	74 x 57.3	246	74.00 74.50 75.00 75.50 76.00	STD 0.50 1.00 1.50 2.00	4440M07400 4440M07450 4440M07500 4440M07550 4440M07600	\$128.35 (D1077) \$141.18 (D1748)	2913XC 2933XC 2953XC 2973XC 2992XC	S523 CW17	W5463 \$22.01 (D1231)	WB1045			BK5011 (1987-88, 1991-92) \$38.36 (D2032)									
TRX300 2-Valve 2WD & 4WD 10.25:1 Compression Cyl. sleeving req. for oversizes.	1988-00	74 x 65.5	282	74.00 74.50 75.00 75.50 76.00	STD 0.50 1.00 1.50 2.00	4629M07400 4629M07450 4629M07500 4629M07550 4629M07600	\$118.68 (D1217) \$130.55 (D3387)	2913XC 2933XC 2953XC 2973XC 2992XC	S523 CW17	W5573 \$22.01 (D1231)	WB1045												
TRX300EX 4-Valve 11:1 Compression Cyl. sleeving req. for oversizes.	1992-06	74 x 65.5	282	74.00 74.50 75.00 75.50 76.00	STD 0.50 1.00 1.50 2.00	4574M07400 4574M07450 4574M07500 4574M07550 4574M07600	\$118.91 (D5317) \$130.80 (D8487)	2913XC 2933XC 2953XC 2973XC 2993XC	S523 CW17	W5463 1992-05 \$22.01 (D1231)	WB1045 1992-04												
ATC350X TRX350 Workman 10.25:1 Compression Cyl. sleeving req. for oversizes.	1985-89 1985-89	81 x 68	350.4	81.00 81.50 82.00	STD 0.50 1.00	4393M08100 4393M08150 4393M08200	\$118.76 (D5217)	3189XG 3208XG 3228XG	S529 CW21	W5559 \$27.53 (D2561)													
ATC350X TRX350 Workman 12:1 Compression Cyl. sleeving req. for oversizes.	1985-89 1985-89	81 x 68	350.4	81.00 81.50 82.00	STD 0.50 1.00	4396M08100 4396M08150 4396M08200	\$133.19 (D1997)	3189XG 3208XG 3228XG	S529 CW21	W5559 \$27.53 (D2561)													

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Valves	Cam Shaft	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket	
TRX400EX 10:1 Compression Cylinder sleeving required for oversizes.	1999-04	85 x 70	397	85.00 85.50 86.00 87.00 88.00	STD 0.50 1.00 2.00 3.00	4606M08500 4606M08550 4606M08600 4606M08700 4606M08800	\$131.60 (D6987) \$144.76 (D6868)	3347XC 8550XX 3386XC 3425XC 3465XC	S520 CW20	W5514 85-86mm \$27.53 (D2561) W5942 87-88mm \$33.04 (D3891)	WB1021				WPC131 \$343.20 (D80322)	WPR188 \$137.22 (D8649) CAR054 (Carrillo) \$209.00 (D00171)	WPP3019 \$230.00 (D00831)			WPPF007 \$72.64 (D8534)			Gasket W6215 \$12.39 (D447)	
TRX400EX 11:1 Compression Cylinder sleeving required for oversizes.	1999-04	85 x 70	397	85.00 85.50 86.00 87.00 88.00	STD 0.50 1.00 2.00 3.00	4628M08500 4628M08550 4628M08600 4628M08700 4628M08800	\$146.16 (D0778) \$160.78 (D7469)	3347XC 8550XX 3386XC 3425XC 3465XC	S520 CW20	W5514 85-86mm \$27.53 (D2561) W5942 87-88mm \$33.04 (D3891)	WB1021				WPC131 \$343.20 (D80322)	WPR188 \$137.22 (D8649) CAR054 (Carrillo) \$209.00 (D00171)	WPP3019 \$230.00 (D00831)			WPPF007 \$72.64 (D8534)			Gasket W6215 \$12.39 (D447)	
TRX400EX 440 Overbore 11:1 Compression Cylinder sleeving required.	1999-04	89 x 70	440	89.00	4.00	4667M08900	\$151.84 (D0119)	3504XC	S553 CW20	W5942 \$33.04 (D3891)	WB1021				WPC131 \$343.20 (D80322)	WPR188 \$137.22 (D8649) CAR054 (Carrillo) \$209.00 (D00171)	WPP3019 \$230.00 (D00831)			WPPF007 \$72.64 (D8534)			Gasket W6215 \$12.39 (D447)	
TRX400EX 12.5:1 Compression Cylinder sleeving required for oversizes. <i>Kit includes pistons, rings, piston pins, retainer clips, gasket, and sleeve.</i>	1999-04	89 x 70	440	89.00	4.00	4794M08900	\$150.55 (D3309) \$264.71 (D38851)	8900XX CW20	S553 CW20	W5942 \$33.04 (D3891)	WB1021				WPC131 \$343.20 (D80322)	WPR188 \$137.22 (D8649) CAR054 (Carrillo) \$209.00 (D00171)	WPP3019 \$230.00 (D00831)			WPPF007 \$72.64 (D8534)			Gasket W6215 \$12.39 (D447)	
TRX400 4x4 Foreman 8.2:1 Compression Cylinder sleeving required for oversizes.	1995-03	86 x 68	394.9	86.00 87.00	STD 1.00	4669M08600 4669M08700	\$152.48 (D9419)	3386XC 3425XC	S475 CW19	W5736 \$27.53 (D2561)														
TRX450 Foreman S ES 9.5:1 Hi-Compression Cylinder sleeving required for oversizes.	1998-03	90 x 68	433 437 442 447 452	90.00 90.50 91.00 91.50 92.00	STD 0.50 1.00 1.50 2.00	4825M09000 4825M09050 4825M09100 4825M09150 4825M09200	\$109.01 (D1456) \$119.92 (D5917)	3544XC 3563XC 3583XC 9150XX 3622XC	S660 CW19	W6371 \$42.34 (D1452)														
TRX450R 10.5:1 Compression Skirt Coated	2004-05	94 x 64.8	450 469	94.00 96.00	STD 2.00	4848M09400 4848M09600	\$149.63 (D8798) \$164.59 (D5789)	3701XR 9600XS	S656 CW21	W6282 94mm \$75.82 (D9454) W6283 96mm \$75.82 (D9454)						CAR081 (Carrillo) \$234.00 (D00602)	WPP3030 \$230.00 (D00831)	WPP4002 \$279.00 (D04761)	WPP5002 \$169.50 (D07101)	WPPF032 \$86.80 (D2465)	WPPS004 \$70.86 (D2524)		WPPC025 \$164.99 (D42701) Gasket W6406 TBA	
TRX450R Hi-Compression +1.0 Skirt Coated	2004-05	94 x 64.8	450 469	94.00 96.00	STD 2.00	4849M09400 4849M09600	\$193.73 (D42611) \$213.10 (D68721)	3701XR 9600XS	S656 CW21	W6282 94mm \$75.82 (D9454) W6283 96mm \$75.82 (D9454)						CAR081 (Carrillo) \$234.00 (D00602)	WPP3030 \$230.00 (D00831)	WPP4002 \$279.00 (D04761)	WPP5002 \$169.50 (D07101)	WPPF032 \$86.80 (D2465)	WPPS004 \$70.86 (D2524)		WPPC025 \$164.99 (D42701) Gasket W6406 TBA	
TRX450R Big Bore NEW! 12.5:1 Compression Skirt Coated Gas Ported <i>Kit includes pistons, rings, piston pins, retainer clips, gasket, and cylinder.</i>	2004-05	94 x 64.8	499	99.00	5.00	4889M09900	\$202.95 (D77121) \$1038.29 (D10077)	9900XS	S656 CW21	W6370 \$75.82 (D9454)						CAR081 (Carrillo) \$234.00 (D00602)	WPP3030 \$230.00 (D00831)	WPP4002 \$279.00 (D04761)	WPP5002 \$169.50 (D07101)	WPPF032 \$86.80 (D2465)	WPPS004 \$70.86 (D2524)		WPPC025 \$164.99 (D42701) Gasket W6406 TBA	
TRX450R 13.1:1 Compression Skirt Coated Gas Ported	2004-05	94 x 64.8	450	94.00	STD	4851M09400	\$213.10 (D68721)	3701XR	S656 CW21	W6282 \$75.82 (D9454)						CAR081 (Carrillo) \$234.00 (D00602)	WPP3030 \$230.00 (D00831)	WPP4002 \$279.00 (D04761)	WPP5002 \$169.50 (D07101)	WPPF032 \$86.80 (D2465)	WPPS004 \$70.86 (D2524)		WPPC025 \$164.99 (D42701) Gasket W6406 TBA	
TRX450 NEW! 12:1 Compression Skirt Coated	2006	96 x 62	450	96.00	STD	4899M09600	\$168.23 (D7979)	9600XS	S660 CW19	TBA														
TRX450 NEW! 13.5:1 Compression Skirt Coated Gas Ported	2006	96 x 62	450	96.00	STD	4905M09600	\$179.61 (D67701)	9600XS	S660 CW19	TBA														

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18



Overbore Piston Kits



Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts All replacement pistons are sold complete with Piston pin, Retainer Clips, and rings
CBR600 F2 & F3 1990-98 CBR600SF Hornet 1998-04				
Kit Includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
618cc	2.598" or 66.00mm 1mm oversize Stroke - 45.17mm	R618 \$574.19 (D15443)	Stock	Cylinder boring only Piston: 4513M06600 \$125.51 (D1357) Rings: 2598XA Piston Pins: S532 Retainer Clips: CW17 Head Gasket: W5475 \$72.15 (D9234)
637cc	2.638" or 67.00mm 2mm oversize Stroke - 45.17mm	R637 \$574.19 (D15443)	13:1	Cylinder boring only Piston: 4513M06700 \$125.51 (D1357) Rings: 2598XA Piston Pins: S532 Retainer Clips: CW17 Head Gasket: W5475 \$72.15 (D9234)
CBR600F4 & F4I 1999-05				
Kit Includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
599cc	2.638" or 67.00mm Standard Bore Stroke - 42.5mm	CK106 \$600.51 (D13063)	12.8:1	Cylinder deglazing required Piston: 4698M06700 \$132.09 (D5297) Rings: 2638XA Piston Pins: S532 Retainer Clips: CW17 Head Gasket: W5904 \$72.15 (D9234)
618cc	2.677" or 68.00mm 1mm oversize Stroke - 42.5mm	CK126 \$600.51 (D13063)	13.06:1	Cylinder boring and replating required Piston: 4698M06800 \$132.09 (D5297) Rings: 2677XA Piston Pins: S532 Retainer Clips: CW17 Head Gasket: W6012 \$72.15 (D9234)
CBR600RR 2003-05 *Skirt Coated*				
Kit Includes: (4) Pistons, Ring Sets, Piston Pins, and Retainer Clips				
599cc	2.638" or 67.00mm Standard Bore Stroke - 42.5mm	CK169 \$576.92 (D51643)	12.4:1	Cylinder deglazing required Piston: 4863M06700 \$144.23 (D4568) Rings: 2638XA Piston Pins: S686 Retainer Clips: CW16 Optional Spring Steel Head Gasket: W6365 \$72.15 (D9234)
618cc	2.677" or 68.00mm 1mm oversize Stroke - 42.5mm	CK170 \$576.92 (D51643)	12.7:1	Cylinder boring and replating required Piston: 4863M06800 \$144.23 (D4568) Rings: 2677XA Piston Pins: S686 Retainer Clips: CW16 Optional Spring Steel Head Gasket: W6366 \$72.15 (D9234)
Hawk 650NT (Twin)				
Kit includes: (2) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Head and Base Gasket Kit				
663cc	3.150" or 80.00mm 1mm oversize Stroke - 65.9mm	K663 \$279.35 (D16761)	11:1	Cylinder boring only Piston: 4633M08000 \$117.35 (D1407) Rings: 3150XG Piston Pins: S520 Retainer Clips: CW20 Head/Base Gasket Kit: W5577 \$44.65 (D9762)
696cc	3.228" or 82.00mm 3mm oversize Stroke - 65.9mm	K696 \$279.35 (D16761)	11:1	Cylinder boring only Piston: 4633M08200 \$117.35 (D1407) Rings: 3228XG Piston Pins: S520 Retainer Clips: CW20 Head/Base Gasket Kit: W5577 \$44.65 (D9762)

Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts All replacement pistons are sold complete with Piston pin, Retainer Clips, and rings
CB750 F & K Models 1969-78 (2-Valve)				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) CFM20 Head Gasket				
836cc	2.559" or 65.00mm 3mm oversize Stroke - 63mm	K836 \$523.77 (D62413)	10.25:1	Cylinder boring only Piston: 4016M06500 \$119.78 (D7817) Rings: 2559XC Piston Pins: S522 Retainer Clips: CW15 Head Gasket: W4934 \$44.65 (D9762) Optional Sleeve: H15SL Optional Base Gasket: W6046 \$25.21 (D3151)
CB750 1979-82 (4-Valve)				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) CFM20 Head Gasket				
823cc	2.559" or 65.00mm 3mm oversize Stroke - 62mm	K823 \$524.81 (D98413)	10.25:1	Cylinder boring only Piston: 4183M06500 \$120.04 (D3027) Rings: 2559XC Piston Pins: S522 Retainer Clips: CW15 Head Gasket: W3932 \$44.65 (D9762) Optional Sleeve: H28SL Optional Base Gasket: W6047 \$25.21 (D3151)
890cc	2.658" or 67.50mm 5.5mm oversize Stroke - 62mm	K985 \$524.81 (D98413)	10.25:1	Cylinder boring only Piston: 4218M06750 \$120.04 (D3027) Rings: 2658XC Piston Pins: S522 Retainer Clips: CW15 Head Gasket: W3923 \$44.65 (D9762) Optional Sleeve: H113SL Optional Base Gasket: W6047 \$25.21 (D3151)
CB900F 1979-82				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) CFM20 Head Gasket				
985cc	2.658" or 67.50mm 3mm oversize Stroke - 68.78mm	K985 \$524.81 (D98413)	10.25:1	Cylinder boring only Piston: 4218M06750 \$120.04 (D3027) Rings: 2658XC Piston Pins: S522 Retainer Clips: CW15 Head Gasket: W3923 \$44.65 (D9762) Optional Sleeve: H97SL Optional Base Gasket: W6047 \$25.21 (D3151)
CBR900RR 1992-95				
Kit Includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
945cc	2.835" or 72.00mm 2mm oversize Stroke - 58mm	R945 \$621.63 (D89273)	12:1	Cylinder boring only Piston: 4538M07200 \$137.37 (D2428) Rings: 2835XA Piston Pins: S532 Retainer Clips: CW17 Head Gasket: W5484 \$72.15 (D9234) Optional Sleeve: 3005FA
997cc	2.913" or 74.00mm 4mm oversize Stroke - 58mm	R997 \$621.63 (D89273)	12:1	Resleeving required Piston: 4538M07400 \$137.37 (D2428) Rings: 2913XA Piston Pins: S532 Retainer Clips: CW17 Head Gasket: W5485 \$72.15 (D9234) Optional Sleeve: 3005FA
CBR900RR 1996-99				
Kit Includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
945cc	2.835" or 72.00mm 1mm oversize Stroke - 58mm	R944 \$621.63 (D89273)	12:1	Cylinder boring only Piston: 4608M07200 \$137.37 (D2428) Rings: 2835XA Piston Pins: S532 Retainer Clips: CW17 Head Gasket: W5532 \$72.15 (D9234) Optional Sleeve: 3005FA
970cc	2.874" or 73.00mm 2mm oversize Stroke - 58mm	R970 \$621.63 (D89273)	12:1	Resleeving required Piston: 4609M07300 \$137.37 (D2428) Rings: 2874XA Piston Pins: S532 Retainer Clips: CW17 Head Gasket: W5532 \$72.15 (D9234) Optional Sleeve: 3005FA
CBR954RR 2002-04				
Kit Includes: (4) Pistons, Ring Sets, Piston Pins, and Retainer Clips				
954cc	2.953" or 75.00mm Standard Bore Stroke - 54mm	CK161 \$634.60 (D67083)	13.2:1	Cylinder deglazing required Piston: 4855M07500 \$158.64 (D8159) Rings: 2953XG Piston Pins: S688 Retainer Clips: CW17 Optional Spring Steel Head Gasket: W6322 \$69.38 (D3614)
980cc	2.992" or 76.00mm 1mm oversize Stroke - 54mm	CK162 \$634.60 (D67083)	13.5:1	Cylinder boring and replating required Piston: 4855M07600 \$158.64 (D8159) Rings: 2992XG Piston Pins: S688 Retainer Clips: CW17 Optional Spring Steel Head Gasket: W6322 \$69.38 (D3614)
CBR1000F thru 1991, 1993-96 CBR1000 Big One 1993-99				
Kit Includes: (4) Pistons, Ring Sets, Piston Pins, and Retainer Clips				
1049cc	3.110" or 79.00mm 2mm oversize Stroke - 53.5mm	R1049 \$549.48 (D96923)	12:1	Cylinder boring only Piston: 4424M07900 \$137.37 (D2428) Rings: 3110XG Piston Pins: S520 Retainer Clips: CW20 Optional CFM20 Head Gasket: W5177 \$44.65 (D9762)

Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts All replacement pistons are sold complete with Piston pin, Retainer Clips, and rings
CBR1000RR 2004-05				
Kit Includes: (4) Pistons, Ring Sets, Piston Pins, and Retainer Clips				
998cc	2.953" or 75.00mm Standard Stroke - 56.50mm	CK186 \$634.56 (D67083)	13.2:1	Cylinder deglazing required Piston: 4898M07500 \$158.64 (D9159) Rings: 2953XG Piston Pins: S686 Retainer Clips: CW17 Optional MLS Head Gasket: W6387 \$70.04 (D2024)
1012cc	2.972" or 75.50mm .5mm oversize Stroke - 56.50mm	CK187 \$634.56 (D67083)	13.2:1	Cylinder boring and replating required Piston: 4898M07550 \$158.64 (D9159) Rings: 2973XG Piston Pins: S686 Retainer Clips: CW17 Optional MLS Head Gasket: W6387 \$70.04 (D2024)
CBR1000F thru 1991, 1993-96 CBR1000 Big One 1993-99				
Kit Includes: (4) Pistons, Ring Sets, Piston Pins, and Retainer Clips				
1049cc	3.110" or 79.00mm 2mm oversize Stroke - 53.5mm	R1049 \$549.48 (D96923)	12:1	Cylinder boring only Piston: 4424M07900 \$137.37 (D2428) Rings: 3110XG Piston Pins: S520 Retainer Clips: CW20 Optional CFM20 Head Gasket: W5177 \$44.65 (D9762)
RVT1000R/RC51 2000-03				
Kit includes: (2) pistons, ring sets, Piston pins, Retainer Clips (Must use OEM Head Gasket)				
999cc	3.937" or 100.00mm Standard Stroke - 68.9mm	CK118 \$387.66 (D06232)	12.7:1	Cylinder deglazing required Piston: 4742M10000 \$193.83 (D03611) Rings: 3937XS Piston Pins: S551 Retainer Clips: W5860 Must use OEM Head Gasket
CB1100 F&R Models 1982-84				
Kit includes: (4) pistons, ring sets, Piston pins, Retainer Clips, and (1) CFM20 Head Gasket				
1123cc	2.835" or 72.00mm 2mm oversize Stroke - 68.9mm	K1123 \$524.81 (D98413)	10.25:1	Cylinder boring only Piston: 4294M07200 \$120.04 (D3027) Rings: 2835XC Piston Pins: S523 Retainer Clips: CW17 CFM20 Head Gasket: W3924 \$44.65 (D9762) Optional Sleeve: H118SL Optional Base Gasket: W6048 \$25.21 (D3151)
CBR1100XX 1997-03				
Kit Includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
1195cc	3.198" or 81.00mm 2mm oversize Stroke - 57.97mm	CK100 \$661.59 (D59693)	11.0:1	Cylinder boring only Piston: 4682M08100 \$147.36 (D2488) Rings: 3189XG Piston Pins: S597 Retainer Clips: CW19 Spring Steel Head Gasket: W5783 \$72.15 (D9234) Optional Sleeve: H5332SL
VTX1800 2002-04				
Kit Includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Head and Base Gasket				
1795cc	3.976" or 101.00mm Standard Stroke - 112mm	CK146 \$432.29 (D73952)	10.5:1	Cylinder deglazing required Piston: 4800M10100 \$152.41 (D4419) Rings: 10100XS Piston Pins: S657 Retainer Clips: W6045 Head/Base Gasket: W6166 \$127.47 (D8467)
1934cc	4.127" or 104.77mm 3.77mm oversize Stroke - 112mm	CK136 \$432.29 (D73952)	10.5:1	Resleeving required Piston: 4775M10477 \$152.41 (D4419) Rings: 4127GF Piston Pins: S657 Retainer Clips: W6045 Head/Base Gasket: W6158 \$127.47 (D8467) Optional Sleeve: W6040

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
KDX50	2003-06	41 x 37.8	49	41.00 41.50 42.00 42.50 43.00	STD 0.50 1.00 1.50 2.00	826M04100 826M04150 826M04200 826M04250 826M04300	\$72.85 (D1734) \$80.14 (D8084)	1614CD 1634CD 1654CD 1674CD 1693CD	S563 CW12	W6207 2003-05 \$16.50 (D099)		B1000 \$13.95 (D738)											
KX60 Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1983-03	43 x 41.6	60	43.00 43.50 44.00 45.00	STD 0.50 1.00 2.00	648M04300 648M04350 648M04400 648M04500	\$73.94 (D6344) \$81.33 (D0884)	1693CD 1713CD 1732CD 1772CD	S595 CW12	W5422 1985-98 \$19.81 (D8811) W5737 1999-03 \$19.81 (D8811)	WB1085 1985-98 WB1088 1999-03	B1000 \$13.95 (D738)	B6052 1983-84 \$19.38 (D3611) B6000 1985-03 \$19.95 (D7911)	BK5008 \$19.38 (D3611)	WPC130 1986-03 \$216.96 (D30141)	WPR128 1984-99 \$78.24 (D5805)	WPP3006 \$230.00 (D00831)			WPPF023 \$47.52 (D1582)	WPPS007 \$24.47 (D8641)		Gasket W6119 \$7.46 (D844)
Racer's Choice - Single Ring KX65 Electra Coated	2000-06	44.5 x 41.6	65	44.50	STD	861M04450	\$91.37 (D2845)	1752CS	S595 CW12	W5932 \$19.81 (D8811)	WB1055	B1043 \$14.95 (D798)	B6056 \$19.95 (D7911)	BK5008 \$19.38 (D3611)	WPC117 2000-04 \$165.68 (D96701)	WPR128 2000-04 \$78.24 (D5805)	WPP3006 \$230.00 (D00831)			WPPF023 \$47.52 (D1582)	WPPS007 \$24.47 (D8641)		Gasket W6238 \$7.46 (D844)
KX65 Electrofusion Bore - Cylinder sleeving or replating required for oversizes	2000-06	44.5 x 41.6	65	44.50 45.00 46.50	STD 0.50 2.00	752M04450 752M04500 752M04650	\$75.52 (D1354) \$83.07 (D4894)	1752CD 1772CD 1830CD	S595 CW12	W5932 44.5-45mm \$19.81 (D8811) W5889 46.5mm \$19.81 (D8811)	WB1055	B1043 \$14.95 (D798)	B6056 \$19.95 (D7911)	BK5008 \$19.38 (D3611)	WPC117 2000-04 \$165.68 (D96701)	WPR128 2000-04 \$78.24 (D5805)	WPP3006 \$230.00 (D00831)			WPPF023 \$47.52 (D1582)	WPPS007 \$24.47 (D8641)		Gasket W6238 \$7.46 (D844)
KX80 *Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1979-83	48 x 45.8	82	48.00 48.50 49.00	STD 0.50 1.00	446M04800 446M04850 446M04900	\$81.71 (D0784)	1890CD 1909CD 1929CD	S288 CW14	W4033 1983 \$19.81 (D8811)		B1006 1982-83 \$13.95 (D738)	B6057 1980 \$19.95 (D7911) B6052 1981-83 \$19.95 (D7911)	BK5008 1979 \$19.38 (D3611) BK5006 1980 \$24.58 (D5741) BK5008 1981-83 \$19.38 (D3611)		WPR129 1982-83 \$78.24 (D5805)							
KDX80 Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1980-82	48 x 45.8	82	48.00 48.50 49.00	STD 0.50 1.00	446M04800 446M04850 446M04900	\$81.71 (D0784)	1890CD 1909CD 1929CD	S288 CW14			B1006 \$13.95 (D738)	B6052 1982 \$19.95 (D7911)				WPR129 1982 \$78.24 (D5805)						
KX80	1984-85	48 x 45.8	82	48.00 48.50 49.00	STD 0.50 1.00	514M04800 514M04850 514M04900	\$85.03 (D2015)	1890CD 1909CD 1929CD	S517 Piston pin not included CW14	W4033 1984 \$19.81 (D8811) W5272 1985 \$19.81 (D8811)		B1006 \$13.95 (D738)	B6052 1984 \$19.38 (D3611) B6056 1985 \$19.95 (D7911)	BK5008 \$19.38 (D3611)		WPR129 \$78.24 (D5805)							
KDX80 Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1983-88	48 x 45.8	82	48.00 48.50 49.00	STD 0.50 1.00	514M04800 514M04850 514M04900	\$85.03 (D2015)	1890CD 1909CD 1929CD	S517 Piston pin not included CW14			B1006 \$13.95 (D738)	B6052 1983-84 \$19.38 (D3611) B6056 1985-88 \$19.95 (D7911)	BK5008 \$19.38 (D3611)		WPR129 \$78.24 (D5805)							
KX80 Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1986-87	48 x 45.8	82	48.00 48.50 49.00	STD 0.50 1.00	539M04800 539M04850 539M04900	\$85.03 (D2015)	1890CD 1909CD 1929CD	S517 Piston pin not included CW14	W4897 \$19.81 (D8811)		B1006 \$13.95 (D738)	B6056 \$19.95 (D7911)	BK5008 \$19.38 (D3611)		WPR129 \$78.24 (D5805)							
KX80 Pro-Lite International Bore - not available in the U.S.	1988-00	47 x 45.8	79	47.00	STD	669M04700	\$79.86 (D2974)	1850CD	S517 CW14	W5117 1988-90 \$19.81 (D8811) W5673 1998-00 \$19.81 (D8811) W5273 1991-97 \$19.81 (D8811)	WB1065 1991-97 WB1076 1998-00	B1006 \$13.95 (D738)	B6056 \$19.95 (D7911)	BK5008 \$19.38 (D3611)	WPC119 1991-00 \$165.68 (D96701)	WPR129 1988-97 \$78.24 (D5805)	WPP3014 1998-00 \$230.00 (D00831)			WPPF024 1998-00 \$65.11 (D7093)	WPPS008 1998-00 \$36.41 (D5812)		Gasket W6221 1998-00 \$5.79 (D743)
KX80 Pro-Lite Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1988-00	48 x 45.8	82	48.00 48.50 49.00 50.00	STD 0.50 1.00 2.00	644M04800 644M04850 644M04900 644M05000	\$85.57 (D3415) \$94.13 (D8465)	1890CD 1909CD 1929CD 1969CD	S517 CW14	W5117 1988-90 \$19.81 (D8811) W5673 1998-00 \$19.81 (D8811) W5273 1991-97 \$19.81 (D8811)	WB1065 1991-97 WB1076 1998-00	B1006 \$13.95 (D738)	B6056 \$19.95 (D7911)	BK5008 \$19.38 (D3611)	WPC119 1991-00 \$165.68 (D96701)	WPR129 1988-97 \$78.24 (D5805) WPR171 1998-00 \$78.24 (D5805)	WPP3014 \$230.00 (D00831) Opt. Cushion W6246-8 \$25.95 (D7551)			WPPF024 1998-00 \$65.11 (D7093)	WPPS008 1998-00 \$36.41 (D5812)		Gasket W6221 1998-00 \$5.79 (D743)



Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket	
Racer's Choice - Single Ring KX85 Electra Coated	2001-06	48.5 x 45.8	85	48.50	STD	862M04850	\$98.84 (D0395)	1909CS	S517 CW14	W5902 2001 (D8811) W5985 2002-06 (D1231)	WB1089 2001 WB1056 2002-05		B6056 \$19.95 (D7911)	BK5008 \$19.38 (D3611)	WPC119 2001-04 (D96701)	WPR171 2001-04 (D5805)	WPP3014 \$230.00 (D00831) Opt. Cushion W6246-8 \$25.95 (D7551)			WPPF024 \$65.11 (D7093)	WPPS008 \$36.41 (D5812)		WPPC005 \$164.99 (D42701) Gasket W6221 \$5.79 (D743)	
KX85 Pro-Lite Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	2001-06	48.5 x 45.8	85	48.50 49.00 49.50 50.50	STD 0.50 1.00 2.00	782M04850 782M04900 782M04950 782M05050	\$81.68 (D0194) \$89.85 (D1935)	1909CD 1949CD 1988CD	S517 CW14	W5902 2001 (D8811) W5985 2002-06 (D1231)	WB1089 2001 WB1056 2002-05	B1006 \$13.95 (D738)	B6056 \$19.95 (D7911)	BK5008 \$19.38 (D3611)	WPC119 2001-04 (D96701)	WPR171 2001-04 (D5805)	WPP3014 \$230.00 (D00831) Opt. Cushion W6246-8 \$25.95 (D7551)			WPPF024 \$65.11 (D7093)	WPPS008 \$36.41 (D5812)		WPPC005 \$164.99 (D42701) Gasket W6221 \$5.79 (D743)	
All 100's KE100 Cylinder sleeving or replating required for KE100 and KM100 oversizes	1974-82 1986-00	49.5 x 51.8	99	49.50 50.00 50.50 51.00 51.50	STD 0.50 1.00 1.50 2.00	369M04950 369M05000 369M05050 369M05100 369M05150	\$78.39 (D3074) \$86.22 (D3715)	1949CD 1969CD 1988CD 2008CD 2028CD	S517 Piston pin not included CW14			B1006 \$13.95 (D738)												
KX100 Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1995-06	52.5 x 45.8	99	52.50 53.00 54.50	STD 0.50 2.00	651M05250 651M05300 651M05450	\$85.60 (D6315) \$94.15 (D9465)	2067CD 2087CD 2146CD	S288 CW14	W5465 52.5-53mm 1995-97 (D6851) W5674 52.5-53mm 1998-06 (D6851) W5668 54.5mm 1995-97 (D0581) W5675 54.5mm 1998-06 (D0581)	WB1084 1995-97 WB1050 1998-04	B1006 \$13.95 (D738)	B6056 1998-05 (D7911)	BK5008 \$19.38 (D3611)	WPC119 1995-04 (D96701)	WPR129 1995-97 (D5805) WPR171 1998-04 (D5805)	WPP3014 1998-06 (D00831) Opt. Cushion W6246-8 1998-06 (D7551)			WPPF024 1998-06 (D7093)	WPPS008 1998-06 (D5812)		WPPC005 2002-06 (D42701) \$164.99 (D42701) Gasket W6221 1998-06 (D743) \$5.79 (D743)	
KX125 Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1978-81	56 x 50.6	125	56.00 56.50 57.00	STD 0.50 1.00	438M05600 438M05650 438M05700	\$103.99 (D0426)	2205CD 2087CD 2244CD	S270 Piston pin not included CW16	W4775 1978-79 (D8811) W4776 1980-81 (D2211)		B1016 \$14.95 (D798)	B6053 1980 (D7911) B6054 1981 (D7941)	BK5008 1978-79 (D3611) BK5006 1980-81 (D5741)		WPR130 1981 (D1236)								
KX125 Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1982-85	56 x 50.6	125	56.00 56.50 57.00	STD 0.50 1.00	486M05600 486M05650 486M05700	\$103.99 (D0426)	2205CD 2224CD 2244CD	S270 Piston pin not included CW16	W4774 1982 (D2211) W4035 1984 (D2211) W4034 1983 (D2211) W4036 1985 (D0581)		B1008 \$14.95 (D798)	B6052 1982-84 (D7911) B6051 1985 (D7941)	BK5016 1982-84 (D9131) BK5017 1985 (D4451)		WPR130 1981 (D1236)								
KX125 Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1986	56 x 50.6	125	56.00 56.50 57.00	STD 0.50 1.00	540M05600 540M05650 540M05700	\$103.99 (D0426)	2205CS 2224CS 2244CS	S270 CW16	W4036 \$30.84 (D0581)		B1008 \$14.95 (D798)	B6051 \$24.95 (D7941)	BK5017 \$25.74 (D4451)		WPR130 1981 (D1236)								
KX 125 Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1987	56 x 50.6	125	56.00 56.50 57.00	STD 0.50 1.00	555M05600 555M05650 555M05700	\$103.99 (D0426)	2205CS 2224CS 2244CS	S514 CW16	W4036 \$30.84 (D0581)		B1008 \$14.95 (D798)	B6051 \$24.95 (D7941)	BK5017 \$25.74 (D4451)		WPR130 1981 (D1236)								
KX125 Pro-Lite Single Ring Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1988-89	56 x 50.6	125	56.00 56.50 57.00	STD 0.50 1.00	566M05600 566M05650 566M05700	\$103.99 (D0426)	2205CS 2224CS 2244CS	S514 CW16	W5118 1988 (D0581) W5183 1989 (D0581)		B1008 \$14.95 (D798)	B6058 \$19.95 (D7911)	BK5009 \$28.44 (D6071)		WPR131 1981 (D1236)								
KX 125 Pro-Lite Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1989	56 x 50.6	125	56.00 56.50 57.00	STD 0.50 1.00	578M05600 578M05650 578M05700	\$100.19 (D1106)	2205CS 2224CS 2244CS	S514 CW16	W5183 \$30.84 (D0581)		B1008 \$14.95 (D798)	B6058 \$19.95 (D7911)	BK5009 \$28.44 (D6071)		WPR131 1981 (D1236)								
KX 125 Pro-Lite Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1990	56 x 50.6	125	56.00 56.50 57.00	STD 0.50 1.00	589M05600 589M05650 589M05700	\$105.09 (D6036)	2205CS 2224CS 2244CS	S514 CW16	W5224 \$30.84 (D0581)		B1008 \$14.95 (D798)	B6058 \$19.95 (D7911)	BK5009 \$28.44 (D6071)		WPR131 1981 (D1236)								



Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
KX 125 Pro-Lite Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1991	56 x 50.6	125	56.00 56.50 57.00	STD 0.50 1.00	603M05600 603M05650 603M05700	\$103.33 (D0026)	2205CS 2224CS 2244CS	S514 CW16	W5266 \$30.84 (D0581)		B1008 \$14.95 (D798)	B6058 \$19.95 (D7911)	BK5009 \$28.44 (D6071)		WPR131 \$97.25 (D1236)							
KX 125 Pro-Lite Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1992	54 x 54.5	125	54.00 54.50 55.00	STD 0.50 1.00	616M05400 616M05450 616M05500	\$100.32 (D9106)	2126CS 2146CS 2165CS	S514 CW16	W5320 \$30.84 (D0581)		B1008 \$14.95 (D798)	B6058 \$19.95 (D7911)	BK5009 \$28.44 (D6071)		WPR130 \$97.25 (D1236)							
KX 125 Pro-Lite Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1993	54 x 54.5	125	54.00 54.50 55.00	STD 0.50 1.00	626M05400 626M05450 626M05500	\$100.32 (D9106)	2126CS 2146CS 2165CS	S514 CW16	W5349 \$30.84 (D0581)		B1008 \$14.95 (D798)	B6058 \$19.95 (D7911)	BK5009 \$28.44 (D6071)		WPR130 \$97.25 (D1236)							
KX 125 "A" Cylinder Pro-Lite Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1994	54 x 54.5	125	54.00 54.50 55.00	STD 0.50 1.00	640M05400 640M05450 640M05500	\$100.32 (D9106)	2126CS 2146CS 2165CS	S467 CW15	W5349 \$30.84 (D0581)		B1013 \$14.95 (D798)	B6058 \$19.95 (D7911)	BK5009 \$28.44 (D6071)		WPR132 \$97.25 (D1236)	WPP3007 \$230.00 (D00831)			WPPF026 \$102.98 (D9716)	WPPS009 \$37.36 (D2422)		WPPC006 \$164.99 (D42701)
KX 125 "B" Cylinder Pro-Lite Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1994	54 x 54.5	125	54.03 54.50 55.00	STD 0.47 0.97	640M05403 640M05450 640M05500	\$100.32 (D9106)	2126CS 2146CS 2165CS	S467 CW15	W5349 \$30.84 (D0581)		B1013 \$14.95 (D798)	B6058 \$19.95 (D7911)	BK5009 \$28.44 (D6071)		WPR132 \$97.25 (D1236)	WPP3007 \$230.00 (D00831)			WPPF026 \$102.98 (D9716)	WPPS009 \$37.36 (D2422)		WPPC006 \$164.99 (D42701)
KX125 Pro-Lite Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1995-97	54 x 54.5	125	54.00 54.50 55.00 56.00	STD 0.50 1.00 2.00	652M05400 652M05450 652M05500 652M05600	\$100.32 (D9106) \$110.34 (D1266)	2126CS 2146CS 2165CS 2205CS	S467 CW15	W5455 \$30.84 (D0581)		B1013 \$14.95 (D798)	B6058 \$19.95 (D7911)	BK5009 \$28.44 (D6071)		WPR132 \$97.25 (D1236)	WPP3007 \$230.00 (D00831)			WPPF026 1995-96 \$102.98 (D9716)	WPPS009 \$37.36 (D2422)		WPPC006 \$164.99 (D42701)
KX125 Pro-Lite Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1998	54 x 54.5	125	54.00 56.00	STD 2.00	719M05400 719M05600	\$100.54 (D3206) \$110.60 (D6366)	2126CS 2205CS	S467 CW15	W5666 \$30.84 (D0581)		B1013 \$14.95 (D798)	B6058 \$19.95 (D7911)	BK5009 \$28.44 (D6071)		WPR165 \$97.25 (D1236)	WPP3007 \$230.00 (D00831)			WPPF025 \$91.54 (D2945)	WPPS009 \$37.36 (D2422)		WPPC006 \$164.99 (D42701)
KX125 Pro-Lite Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1999-00	54 x 54.5	125	54.00 56.00	STD 2.00	741M05400 741M05600	\$95.75 (D5475) \$105.33 (D0236)	2126CS 2205CS	S467 CW15	W5666 \$30.84 (D0581)		B1013 \$14.95 (D798)	B6058 \$19.95 (D7911)	BK5009 \$28.44 (D6071)		WPR165 \$97.25 (D1236)	WPP3007 \$230.00 (D00831)			WPPF025 \$91.54 (D2945)	WPPS009 \$37.36 (D2422)		WPPC006 \$164.99 (D42701)
KX125 Pro-Lite Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	2001-02	54 x 54.5	125	54.00 56.00	STD 2.00	783M05400 783M05600	\$91.20 (D2745) \$100.32 (D9106)	2126CS 2205CS	S467 CW15	W5901 \$33.04 (D3891)	WB1074	B1013 \$14.95 (D798)	B6058 \$19.95 (D7911)	BK5009 \$28.44 (D6071)		WPR165 \$97.25 (D1236)	WPP3007 \$230.00 (D00831)			WPPF025 \$91.54 (D2945)	WPPS009 \$37.36 (D2422)		WPPC006 \$164.99 (D42701)
KX125 Nikasil Bore - cylinder sleeving or replating required for oversizes.	2003	54 x 54.5	125	54.00 56.00	STD 2.00	822M05400 822M05600	\$91.20 (D2745) \$100.32 (D9106)	2126CS 2205CS	S467 CW15	W6109 \$33.04 (D3891)	WB1082	B1013 \$14.95 (D798)	B6058 \$19.95 (D7911)	BK5009 \$28.44 (D6071)		WPR190 \$87.25 (D1236)	WPP3026 \$230.00 (D00831)			WPPF025 \$91.54 (D2945)	WPPS009 \$37.36 (D2422)		WPPC007 \$164.99 (D42701)



Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
Racer's Choice - Flat Top Conversion KX125 No intake window Pinned on centerline	1995-03	54 x 54.5	125 134	54.00 56.00	STD 2.00	755M05400 755M05600	\$82.98 (D9794) \$96.85 (D1185)	2126CS 2205CS	S467 CW15	W5455 1995-97 \$30.84 (D0581) W5901 2001-02 \$33.04 (D3891) W5666 1998-00 \$30.84 (D0581) W6109 2003 \$33.04 (D3891)	WB1074 2001-02 WB1082 2003	B1013 \$14.95 (D798)	B6058 \$19.95 (D7911)	BK5009 \$28.44 (D6071)		WPR132 1995-97 WPR165 1998-02 WPR190 2003 \$97.25 (D1236)	WPP3007 1995-02 \$230.00 (D00831) WPP3026 2003 \$230.00 (D00831) Opt. Cushion W6243-8 \$25.95 (D7551)			WPPF026 1995-96 \$102.98 (D9716) WPPF025 1997-03 \$91.54 (D2945)	WPPS009 \$37.36 (D2422)		WPPC006 1992-02 \$164.99 (D42701) WPPC007 2003 \$164.99 (D42701) Gaskets: W6117 1995-02 \$4.57 (D472) W6234 2003 \$4.57 (D472)
Racer's Choice - GP Style KX125 Electra Coated No intake window Pinned on centerline	2001-05	54 x 54.5	125	54.00	STD	788M05400	\$110.68 (D1466)	2126CS	S632 CW15	W5901 2001-02 \$33.04 (D3891) W6253 2004-05 \$33.04 (D3891) W6109 2003 \$33.04 (D3891)	WB1074 2001-02 WB1082 2003 WB1013 2004-05	B1013 \$14.95 (D798)	B6058 \$19.95 (D7911)	BK5009 \$28.44 (D6071)		WPR165 2001-02 WPR190 2003-04 \$97.25 (D1236)	WPP3007 2001-02 \$230.00 (D00831) WPP3026 2003-05 \$230.00 (D00831) Opt. Cushion W6243-8 \$25.95 (D7551)			WPPF025 \$91.54 (D2945)	WPPS009 \$37.36 (D2422)		WPPC006 2001-02 WPPC007 2003-05 \$164.99 (D42701) Gaskets: W6117 2001-02 \$4.57 (D472) W6234 2003-05 \$4.57 (D472)
KX125 Pro Lite Nikasil Bore - cylinder sleeving or replating required for oversizes.	2004-05	54 x 54.5	125	54.00 56.00	STD 2.00	834M05400 834M05600	\$86.86 (D1125) \$95.54 (D2375)	2126CS 2205CS	S467 CW15	W6253 2004-05 \$33.04 (D3891)	WB1013	B1013 \$14.95 (D798)	B6058 \$19.95 (D7911)	BK5009 \$28.44 (D6071)		WPR190 2004 \$97.25 (D1236)	WPP3026 \$230.00 (D00831) Opt. Cushion W6243-8 \$25.95 (D7551)			WPPF025 \$91.54 (D2945)	WPPS009 \$37.36 (D2422)		WPPC007 \$164.99 (D42701) Gasket W6234 \$4.57 (D472)
KDX175 Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1980-82	66 x 50.6	173	66.00 66.50 67.00 67.50 68.00	STD 0.50 1.00 1.50 2.00	469M06600 469M06550 469M06700 469M06750 469M06800	\$100.86 (D2506) \$110.95 (D7566)	2598CD 2618CD 2638CD 2658CD 2677CD	S255 Piston pin not included CW16			B1016 1980-81 \$14.95 (D798)	B6057 1980-81 \$19.95 (D7911) B6054 1982 \$24.95 (D7941)	BK5006 \$24.58 (D5741)									
KDX200 Pro-Lite Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1986-06	66 x 58	198	66.00 66.50 67.00 67.50 68.00	STD 0.50 1.00 1.50 2.00	711M06600 711M06550 711M06700 711M06750 711M06800	\$121.32 (D9727) \$133.44 (D7008)	2598CD 2618CD 2638CD 2658CD 2677CD	S255 CW16	W5225 1986-88 \$35.26 (D5112) W5456 1995-05 \$36.36 (D2812) W5252 1989-94 \$36.36 (D2812)		B1008 \$14.95 (D798)	B6054 1986-89 \$24.95 (D7941) B6047 1990-91 \$19.95 (D7911) B6059 1992-05 \$19.95 (D7911)	BK5006 \$24.58 (D5741)		WPR131 1989-04 \$97.25 (D1236)							
KDX220 Pro-Lite Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1998-05	69 x 58	216	69.00 69.50 70.00	STD 0.50 1.00	750M06900 750M06950 750M07000	\$121.32 (D9727)	2717CD 2736CD 2756CD	S259 CW16	W5856 1998-05 \$36.36 (D2812)		B1008 \$14.95 (D798)	B6059 \$19.95 (D7911)	BK5006 \$24.58 (D5741)		WPR131 1998-04 \$97.25 (D1236)							
KX250 KDX250 Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1978-86 1980-84	70 x 64.9	249	70.00 70.25 70.50 70.75 71.00 71.25 71.50 72.00	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	439M07000 439M07025 439M07050 439M07075 439M07100 439M07125 439M07150 439M07200	\$121.47 (D8827) \$133.62 (D7108)	2756CD 2766CD 2776CD 2786CD 2795CD 2805CD 2815CD 2835CD	S513 CW18	KX250 1983-84 \$22.01 (D1231) W4037 1986 \$36.36 (D2812) W4038 1985 \$36.36 (D2812)		B1022 \$14.95 (D798)	KDX250 B6048 1980 \$19.95 (D7911) B6050 1981-84 \$24.95 (D7941)	BK5006 \$24.58 (D5741)		KX250 WPR133 1978-86 \$97.25 (D1236)							
KX250 Pro-Lite Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1987-89	67.4 x 70	249	67.40 68.00 68.50 69.00 69.50	STD 0.60 1.10 1.60 2.10	556M06740 556M06800 556M06850 556M06900 556M06950	\$117.93 (D6707) \$129.73 (D4877)	2652CD 2677CD 2697CD 2717CD 2736CD	S508 CW18	W5119 1987 \$38.56 (D4132) W5120 1988-89 \$38.56 (D4132)		B1022 \$14.95 (D798)	B6050 \$24.95 (D7941)	BK5011 \$38.36 (D2032)		WPR133 \$97.25 (D1236)							

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket			
KX250 KDX250 Pro-Lite Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1990-91 1991-94	67.4 x 70	249	67.40 68.00 68.50	STD 0.60 1.10	607M06740 607M06800 607M06850	\$124.75 (D5847)	2652CD 2677CD 2697CD	S508 CW18	KDX250 W5758 \$38.56 (D4132) W5275 1990-91 \$38.56 (D4132) W5350 1993 \$38.56 (D4132) W5421 1994 \$38.56 (D4132)	W5321 1992 \$38.56 (D4132) W5421 1994-00 \$38.56 (D4132) W5350 1993 \$38.56 (D4132) W5897 2001 \$38.56 (D4132)	WB1091 1992 WB1092 1993 WB1049 1994 WB1090 2001	B1022 \$14.95 (D798)	B6050 \$24.95 (D7941)	BK5011 \$38.36 (D2032)	WPC128 \$216.96 (D30141)	WPR133 \$97.25 (D1236)	WPP3010 \$230.00 (D00831)								
Racer's Choice - 250cc Single Ring KX250	1992-01	66.40 x 72	249	66.40	STD	737M06640	\$126.32 (D9757)	2614CS	S508 CW18	W5321 1992 \$38.56 (D4132) W5350 1993 \$38.56 (D4132)	W5421 1994-00 \$38.56 (D4132) W5897 2001 \$38.56 (D4132)	WB1091 1992 WB1092 1993 WB1049 1994-00 WB1090 2001	B1022 \$14.95 (D798)	B6050 \$24.95 (D7941)	BK5011 \$38.36 (D2032)	WPC128 \$216.96 (D30141)	WPR133 \$97.25 (D1236)	WPP3010 \$230.00 (D00831)	Opt. Cushion W6247-8 \$25.95 (D7551)			WPPF028 \$112.74 (D4676)	WPPS011 \$55.57 (D4333)		WPPC008 \$164.99 (D42701) Gasket W6118 \$8.54 (D215)	
KX250 Pro-Lite Electrofusion Bore - Cylinder sleeving or replating required for oversizes	1992-01	66.4 x 72	249	66.40 67.00 67.50 68.50	STD 0.60 1.10 2.10	617M06640 617M06700 617M06750 617M06850	\$119.08 (D5417) \$130.99 (D9587)	2614CD 2638CD 2658CD 2697CD	S508 CW18	W5321 1992 \$38.56 (D4132) W5350 1993 \$38.56 (D4132)	W5421 1994-00 \$38.56 (D4132) W5897 2001 \$38.56 (D4132)	WB1091 1992 WB1092 1993 WB1049 1994-00 WB1090 2001	B1022 \$14.95 (D798)	B6050 \$24.95 (D7941)	BK5011 \$38.36 (D2032)	WPC128 \$216.96 (D30141)	WPR133 \$97.25 (D1236)	WPP3010 \$230.00 (D00831)	Opt. Cushion W6247-8 \$25.95 (D7551)			WPPF028 \$112.74 (D4676)	WPPS011 \$55.57 (D4333)		WPPC008 \$164.99 (D24701) Gasket W6118 \$8.54 (D215)	
Racer's Choice - 250cc Single Ring KX250 Electra Coated	2002-04	66.4 x 72	249	66.40	STD	800M06640	\$146.06 (D3678)	2614CS	S508 CW18	W5988 2002-03 \$41.87 (D2152)	W6252 2004 \$40.30 (D8142)	WB1083 2002-03 WB1009 2004	B1022 \$14.95 (D798)	B6050 \$24.95 (D7941)		WPC128 \$216.96 (D30141)	WPR133 \$97.25 (D1236)	WPP3010 \$230.00 (D00831)	Opt. Cushion W6247-8 \$25.95 (D7551)			WPPF028 \$112.74 (D4676)	WPPS011 \$55.57 (D4333)		WPPC008 \$164.99 (D42701) Gasket W6118 \$8.54 (D215)	
KX250 Pro-Lite	2002-04	66.4 x 72	249	66.40 67.00 67.50	STD 0.60 1.10	799M06640 799M06700 799M06750	\$116.80 (D8007)	2614CD 2638CD 2658CD	S508 CW18	W5988 2002-03 \$41.87 (D2152) W6252 66.4-67mm 2004 \$40.30 (D2152)	W6354 67.5mm 2004 \$39.09 (D5432)	WB1083 2002-03 WB1009 2004	B1022 \$14.95 (D798)	B6050 \$24.95 (D7941)		WPC128 \$216.96 (D30141)	WPR133 \$97.25 (D1236)	WPP3010 \$230.00 (D00831)	Opt. Cushion W6247-8 \$25.95 (D7551)			WPPF028 \$112.74 (D4676)	WPPS011 \$55.57 (D4333)		WPPC008 \$164.99 (D42701) Gasket W6118 \$8.54 (D215)	
Racer's Choice - 250cc Single Ring KX250 Electra Coated	2005-06	66.4 x 72	249	66.40	STD	844M06640	\$146.06 (D3678)	2614CS	S508 CW18	W6324 \$38.04 (D2822)		WB1014	B1022 \$14.95 (D798)	B6050 \$24.95 (D7941)				WPP3010 \$230.00 (D00831)	Opt. Cushion W6247-8 \$25.95 (D7551)			WPPF028 \$112.74 (D4676)	WPPS011 \$55.57 (D4333)		WPPC009 \$164.99 (D42701) Gasket W6343 2005-06 \$26.82 (D9061)	
KX250 Pro-Lite	2005-06	66.4 x 72	249	66.40 68.50	STD 2.10	843M06640 843M06850	\$116.80 (D8007) \$128.48 (D9077)	2614CD 2697CD	S508 CW18	W6324 \$38.04 (D2822)		WB1014	B1022 \$14.95 (D798)	B6050 \$24.95 (D7941)				WPP3010 \$230.00 (D00831)	Opt. Cushion W6247-8 \$25.95 (D7551)			WPPF028 \$112.74 (D4676)	WPPS011 \$55.57 (D4333)		WPPC009 \$164.99 (D42701) Gasket W6343 2005-06 \$26.82 (D9061)	
KX500 Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1988-04	86 x 86	499	86.00 86.50 87.00 87.50 88.00	STD 0.50 1.00 1.50 2.00	575M08600 575M08650 575M08700 575M08750 575M08800	\$146.38 (D3878) \$161.02 (D1669)	3386TD 3405TD 3425TD 3445TD 3465TD	S376 CW19	W5121 1988 \$40.77 (D6442) W5276 1989-90 \$40.77 (D6442)	W5277 1991-04 \$40.77 (D6442)		B1036 \$15.95 (D759)	B6046 \$19.95 (D7911)	BK5003 \$32.20 (D2391)		WPR164 \$97.25 (D1236)						WPPF027 \$116.23 (D4796)			

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18



Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
Street Bikes • 2-Stroke																							
KRZ150 Pro-Lite Single cylinder International Bore - Not available in the U.S. Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1996	59 x 54.5	150	59.00	STD	683M05900	\$88.32 (D9925)	2323CD	S558 CW15														
500 S 500 H1 500 KH Mach III Triple cylinder Kit includes pistons, rings, piston pins, and retainer clips		60 x 59.7	514 523 531 540	60.50 61.00 61.50 62.00	0.50 1.00 1.50 2.00	149M06050 149M06100 149M06150 149M06200	\$109.12 (D7456) \$120.03 (D2027) \$327.36 (D24691) \$360.09 (D50612)	2382CD 2402CD 2421CD 2441CD	S256 CW16			B1021 \$14.95 (D798)											
750 Mach IV 750 H2 Triple cylinder Kit includes pistons, rings, piston pins, and retainer clips		71 x 63	748 758 769 778 788 798	71.00 71.50 72.00 72.50 73.00 73.50	STD 0.50 1.00 1.50 2.00 2.50	423M07100 423M07150 423M07200 423M07250 423M07300 423M07350	\$123.83 (D0347) \$136.21 (D3718) \$371.49 (D98222) \$408.63 (D81542)	2795CD 2815CD 2835CD 2854CD 2874CD 2894CD	S259 CW16			B1005 \$14.95 (D798)											
Motorcycle • 4-Stroke																							
KXL110 11:1 Compression Cylinder boring required for oversizes.	2002-06	53 x 50.6	112	53.50 54.00 54.50 55.00	0.50 1.00 1.50 2.00	4875M05350 4875M05400 4875M05450 4875M05500	\$102.10 (D6216) \$112.31 (D8376)	2106XE 2126XE 2146XE 2165XE	S592 CW13	W6388 \$36.93 (D6122)													
KLX125 11:1 Hi-Compression Cylinder boring required for oversizes.	2002-06	57 x 48.8	125	57.00 57.50 58.00 58.50 59.00 61.00	STD 0.50 1.00 1.50 2.00 4.00	4815M05700 4815M05750 4815M05800 4815M05850 4815M05900 4815M06100	\$92.82 (D9655) \$102.10 (D6216) \$112.31 (D8376)	2244XE 2264XE 2283XE 2303XE 2323XE 2402XA	S593 CW14	W6209 57-59mm 2002-05 \$20.30 (D8121) W6206 61mm 2002-05 \$20.30 (D8121)													
KX250F Standard Compression Cylinder boring / replating required for oversizes.	2004-05	77 x 53.6	250 263	77.00 79.00	STD 2.00	4842M07700 4842M07900	\$149.63 (D8798) \$164.59 (D5789)	7700YC 3110XG	S677 CW16	W6255 77mm \$56.28 (D7733) W6284 79mm \$56.28 (D7733)	WB1003	VET011 Exhaust Titanium VIT011 Intake Titanium			CAR082 (Carrillo) \$234.00 (D00602)	WPP3027 \$230.00 (D00831)				WPPF029 \$102.54 (D2516)	WPPS010 \$43.59 (D5162)		WPPC010 \$164.99 (D42701) Gasket W6339 \$8.18 (D194)
KX250F Hi-Compression +1.0	2004-05	77 x 53.6	250	77.00	STD	4843M07700	\$181.05 (D36801)	7700YC	S677 CW16	W6255 \$56.28 (D7733)	WB1003	VET011 Exhaust Titanium VIT011 Intake Titanium			CAR082 (Carrillo) \$234.00 (D00602)	WPP3027 \$230.00 (D00831)				WPPF029 \$102.54 (D2516)	WPPS010 \$43.59 (D5162)		WPPC010 \$164.99 (D42701) Gasket W6339 \$8.18 (D194)
KX250F 13.5:1 Compression Skirt coated	2006	77 x 53.6	250	77.00	STD	4904M07700	\$142.50 (D0558)	7700YC	S677 CW16								WPP3035 \$ TBA						WPPC010 \$164.99 (D42701)
KLX300 11:1 Compression Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1997-06	78 x 61.2	292	78.00 80.00	STD 2.00	4630M07800 4630M08000	\$134.95 (D7908) \$148.44 (D6098)	3071XG 3150XG	S533 CW17	W5567 78mm 1997-05 \$33.04 (D3891) W5924 80mm 1997-05 \$38.56 (D4132)													
KLX400 12.2:1 Standard Compression Nikasil Bore - cyl. sleeving or replating reqd. for oversizes.	2003-04	90 x 62.6	398	90.00 92.00	STD 2.00	4713M09000 4713M09200	\$146.47 (D8878) \$161.11 (D7669)	35433XR 3622XR	S549 CW20	W5881 \$27.53 (D2561)	WB1046							WPP3020 \$230.00 (D00831)			WPPF022 \$107.60 (D6546)	WPPS006 \$34.16 (D0502)	WPPC017 \$164.99 (D42701) Gasket W6222 \$10.71 (D346)



Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Valves	Cam Shaft	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
KLX400 13.5:1 Hi-Compression Nikasil Bore - cylinder sleeving or replating required for oversizes.	2003-04	90 x 62.6	398	90.00 92.00	2.00	4714M09000 4714M09200	\$15.57 (D4129) \$168.93 (D63101)	35433XR 3622XR	S549 CW20	W5881 \$27.53 (D2561)	WB1046	VES009 2000-05 Exh. Steel VIS009 2000-05 Intake Steel					WPP3020 \$230.00 (D00831)			WPPF022 \$107.60 (D6546)	WPPS006 \$34.16 (D0502)		WPPC017 \$164.99 (D42701) Gasket W6222 \$10.71 (D346)
KLX400 440cc Big Bore Piston 12.5:1 Compression Skirt coated Nikasil Bore - cyl. sleeving or big bore cylinder required. Kit includes pistons, rings, retainer clips, piston pins, gasket and cylinder.	2003-04	90 x 62.6	440	94.50	4.50	4795M09450 Kit: CK144	\$175.40 (D42501) \$1004.03 (D57167)	3720XP	S549 CW20	W6103 \$31.94 (D6191)	WB1046	VES009 2000-05 Exh. Steel VIS009 2000-05 Intake Steel					WPP3020 \$230.00 (D00831)			WPPF022 \$107.60 (D6546)	WPPS006 \$34.16 (D0502)		WPPC017 \$164.99 (D42701) Gasket W6222 \$10.71 (D346)
KLX400 440cc Big Bore Piston 13.5:1 Hi-Compression Skirt coated Nikasil Bore - cyl. sleeving or big bore cylinder required. Kit includes pistons, rings, retainer clips, piston pins, gasket and cylinder.	2003-04	90 x 62.6	440	94.50	4.50	4796M09450 Kit: CK145	\$180.66 (D04801) \$1009.29 (D19467)	3720XP	S549 CW20	W6103 \$31.94 (D6191)	WB1046	VES009 2000-05 Exh. Steel VIS009 2000-05 Intake Steel					WPP3020 \$230.00 (D00831)			WPPF022 \$107.60 (D6546)	WPPS006 \$34.16 (D0502)		WPPC017 \$164.99 (D42701) Gasket W6222 \$10.71 (D346)
KX450F NEW! 12:1 Compression Skirt Coated Cylinder boring / replating required for oversizes.	2006	96 x 62.1	449 468	96.00 98.00	2.00	4900M09600 4900M09800	\$143.58 (D5168) \$184.25 (D55011)	9600ZV 9800ZV	S682 CW19	TBA		VET012 Exhaust Titanium VIT012 Intake Titanium					WPP3036 \$230.00 (D00831)						WPPC012 \$164.99 (D42701)
KX450F NEW! 13:1 Compression Skirt Coated Cylinder boring / replating required for oversizes.	2006	96 x 62.1	449 468	96.00 98.00	2.00	4901M09600 4901M09800	\$167.50 (D05001) \$202.95 (D77121)	9600ZV 9800ZV	S682 CW19	TBA		VET012 Exhaust Titanium VIT012 Intake Titanium					WPP3036 \$230.00 (D00831)						WPPC012 \$164.99 (D42701)

KAWASAKI

ATV • 2-Stroke

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
KFX50	All Years	41 x 37.8	49	41.00 41.50 42.00 42.50 43.00	STD 0.50 1.00 1.50 2.00	826M04100 826M04150 826M04200 826M04250 826M04300	\$72.85 (D1734) \$80.14 (D8084)	1614CD 1634CD 1654CD 1674CD 1693CD	S563 CW12	W6207 \$16.50 (D099)		B1000 \$13.95 (D738)											
KFX80	2004-06	50 x 42	82	50.00 50.25 50.50 50.75 51.00 51.50 52.00	STD 0.25 0.50 0.75 1.00 1.50 2.00	673M05000 673M05025 673M05050 673M05075 673M05100 673M05150 673M05200	\$70.58 (D5324) \$77.63 (D8564)	1969CD 1979CD 1988CD 1998CD 2008CD 2028CD 2047CD	S538 CW12	W5520 2004 \$23.11 (D7831)		B1000 \$13.95 (D738)				WPR184 \$78.24 (D5805)							
KXT250 A1 Tecate 3-Wheeler only Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	thru 1987	70 x 64.9	249	70.00 70.25 70.50 70.75 71.00 71.25 71.50 72.00	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	439M07000 439M07025 439M07050 439M07075 439M07100 439M07125 439M07150 439M07200	\$121.47 (D8827) \$133.62 (D7108)	2756CD 2766CD 2776CD 2786CD 2795CD 2805CD 2815CD 2835CD	S513 CW18	W4037 1984-85 \$22.01 (D1231) W5076 1986-87 \$36.36 (D2812)		B1022 \$14.95 (D798)	B6050 1984-87 \$24.95 (D7941)										
Tecate-4 250 4-Wheeler Only Pro-Lite Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	1987-88	67.4 x 70	249	67.40 68.00 68.50 69.00 69.50	STD 0.60 1.10 1.60 2.10	556M06740 556M06800 556M06850 556M06900 556M06950	\$117.93 (D6707) \$129.73 (D4877)	2652CD 2677CD 2697CD 2717CD 2736CD	S508 CW18	W5119 \$38.56 (D4132)		B1022 \$14.95 (D798)											

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Valves	Cam Shaft	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
KLF220 Bayou 9.3:1 Compression Cylinder boring required for oversizes.	1988-03	67 x 61	215	67.00 67.50 68.00	STD 0.50 1.00	4670M06700 4670M06750 4670M06800	\$116.41 (D5896)	2638XC 2658XC 2677XC	S596 CW16	W5739 \$27.53 (D2561)													
KSF250 Mojave Liquid Cooled 11.5:1 Compression Cylinder boring required for oversizes.	thru 2005	74 x 58	249	74.00 74.50 75.00	STD 0.50 1.00	4418M07400 4418M07450 4418M07500	\$119.92 (D5917)	2913XC 2933XC 2953XC	S555 CW18	W5563 thru 2005 \$27.53 (D2561)													
KLF300 Bayou KLF300 Bayou 4x4 KVF300 Lakota Sport KVF300 Prairie KVF300 Prairie 4x4 8.6:1 Compression Cylinder boring required for oversizes.	1986-03 1986-03 1995-03 1999-03 1999-03	76 x 64	290	76.00 76.50 77.00 77.50	STD 0.50 1.00 1.50	4671M07600 4671M07650 4671M07700 4671M07750	\$131.01 (D1687) \$144.11 (D7468)	2992XC 3012XC 3032XC 3051XC	S555 CW18	W5740 \$27.53 (D2561)	WB1077 1989-04												
KFX400 12.2:1 Standard Compression Nikasil Bore - cylinder sleeving or replating required for oversizes.	2003-06	90 x 62.6	398	90.00 92.00	STD 2.00	4713M09000 4713M09200	\$146.47 (D8878) \$161.11 (D7669)	35433XR 3622XR	S549 CW20	W5881 2003-04 \$27.53 (D2561)	WB1031 2003-05	VES009 2000-05 Exh. Steel VIS009 2000-05 Intake Steel					WPP3020 \$230.00 (D00831)			WPPF022 \$107.60 (D6546)	WPPS006 \$34.16 (D0502)		Gasket W6223 \$12.39 (D447)
KFX400 13.5:1 Hi-Compression Nikasil Bore - cylinder sleeving or replating required for oversizes.	2003-06	90 x 62.6	398	90.00 92.00	STD 2.00	4714M09000 4714M09200	\$153.57 (D4129) \$168.93 (D63101)	35433XR 3622XR	S549 CW20	W5881 2003-04 \$27.53 (D2561)	WB1031 2003-05	VES009 2000-05 Exh. Steel VIS009 2000-05 Intake Steel					WPP3020 \$230.00 (D00831)			WPPF022 \$107.60 (D6546)	WPPS006 \$34.16 (D0502)		Gasket W6223 \$12.39 (D447)
KFX400 440cc Big Bore Piston 12.5:1 & 13.5:1 Compression Nikasil Bore - cylinder sleeving or big bore cylinder required. Kits include pistons, rings, retainer clips, piston pins, gaskets and cylinder.	2003-06	94.5 x 62.6	440	94.50	4.50	4795M09450 12.5:1 4796M09450 13.5:1 12.5:1 Kit: CK144 13.5:1 Kit: CK145	\$175.40 (D42501) \$180.66 (D04801) \$1004.03 (D57167) \$1009.29 (D19467)	3720XP	S549 CW20	W6103 2003-04 \$31.94 (D6191)	WB1031 2003-05	VES009 2000-05 Exh. Steel VIS009 2000-05 Intake Steel					WPP3020 \$230.00 (D00831)			WPPF022 \$107.60 (D6546)	WPPS006 \$34.16 (D0502)		Gasket W6223 \$12.39 (D447)
Prairie 650 Twin Cylinder 11:1 Compression	2002-03	80 x 63	633	80.00 80.50 81.00 82.00	STD 0.50 1.00 2.00	4782M08000 4782M08050 4782M08100 4782M08200	\$118.50 (D0117) \$130.36 (D1287)	3150XC 3169XC 3189XC 3228XC	S520 CW20	W6105 80-81mm \$74.93 (D6944) W6162 82mm \$74.93 (D6944)													
KFX700 NEW! Prairie 700 11.5:1 Compression Kit includes pistons, rings, retainer clips, and piston pins.	2004-06 2004-06	82 x 66	697 732	82.00 84.00	STD 2.00	4896M08200 4896M08400	\$142.20 (D2358) \$156.42 (D5839) \$284.40 (D46071) \$312.84 (D07781)	3228XC 3307XC	S641 CW20	W6162 82mm \$74.93 (D6944) W6409 84mm \$50.95 (D7503)													
Prairie Brute Force 750 NEW! 11.5:1 Compression Nikasil Bore - cylinder sleeving or replating required for oversizes. Kit includes pistons, rings, retainer clips, and piston pins.	2005-06	85 x 66	749 785	85.00 87.00	STD 2.00	4897M08500 4897M08700	\$142.20 (D2358) \$156.42 (D5839) \$284.40 (D46071) \$312.84 (D07781)	3347XC 3425XC	S641 CW20														



Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts All replacement pistons are sold complete with Piston pin, Retainer Clips, and rings
ZX, KZ, GPZ550 1982-95				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) CFM20 Head Gasket				
615cc	2.402" or 61.00mm 3mm oversize Stroke - 52.59mm	K615 \$483.85 (D13092)	10.25:1	Cylinder boring only Piston: 4185M06100 \$119.78 (D7817) Rings: 2402XA Piston Pins: S394 Retainer Clips: CW14 CFM20 Head Gasket: W3162 \$44.65 (D9762)
ZX6R Ninja 1995-99				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
617cc	2.638" or 67.00mm 1mm oversize Stroke - 43.74	R613 \$574.19 (D15443)	11.8:1	Cylinder boring only Piston: 4583M06700 \$125.51 (D1357) Rings: 2638XA Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W5476 \$72.15 (D9234) Optional: Base Gasket: W6050 \$72.15 (D9234)
ZX6R Ninja 2000-02				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
618cc	2.638" or 67.00mm 1mm oversize Stroke - 43.80mm	CK108 \$600.51 (D13063)	13:1	Cylinder boring and replating required Piston: 4700M06700 \$132.09 (D5297) Rings: 2638XA Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W5476 \$72.15 (D9234) Optional: Base Gasket: W6050 \$24.50 (D0741)
637cc	2.677" or 68.00mm 2mm oversize Stroke - 43.80mm	CK120 \$600.51 (D13063)	13.4:1	Cylinder boring and replating required Piston: 4700M06800 \$132.09 (D5297) Rings: 2677XA Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W5476 \$72.15 (D9234) Optional: Base Gasket: W6050 \$24.50 (D0741)
ZX6R Ninja 2003-04				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, and Retainer Clips				
636cc	2.677" or 68.00mm STD Stroke - 43.80mm	CK175 \$600.51 (D13063)	12.9:1	Cylinder deglazing required Piston: 4874M06800 \$132.09 (D5297) Rings: 2677XA Piston Pins: S686 Retainer Clips: CW16 Optional Spring Steel Gasket: W6359 \$72.15 (D9234)
655cc	2.716" or 69.00mm 1mm oversize Stroke - 43.80mm	CK176 \$600.51 (D13063)	13.1:1	Cylinder boring and replating required Piston: 4874M06900 \$132.09 (D5297) Rings: 2717XA Piston Pins: S686 Retainer Clips: CW16 Optional Spring Steel Head Gasket: W6360 \$72.15 (D9234)
KZ650 1976-83				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) CFM20 Head Gasket				
700cc	2.520" or 64.00mm 2mm oversize Stroke - 54.38	K700 \$523.77 (D62413)	10.25:1	Cylinder boring only Piston: 4037M06400 \$119.78 (D7817) Rings: 2520XC Piston Pins: S522 Retainer Clips: CW15 CFM20 Head Gasket: W2486 \$44.65 (D9762)
ZN, KZ, GPZ 750 1980-85				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) CFM20 Head Gasket				
810cc	2.717" or 69.00mm 3mm oversize Stroke - 54.14mm	K810 \$523.77 (D62413)	10.25:1	Cylinder boring only Piston: 4186M06900 \$119.78 (D7817) Rings: 2717XC Piston Pins: S526 Retainer Clips: CW15 CFM20 Head Gasket: W3163 \$44.65 (D9762) Optional Sleeve: KA686SL
ZX750 E1, Turbo				
Kit include □				
810cc	2.717" or 69.00mm 3mm oversize Stroke - 54.14mm	P809B \$518.24 (D49013)	8:1	Cylinder boring only Piston: 4335M06900 \$129.56 (D3777) Rings: 2717XC Piston Pins: S529 Retainer Clips: CW16 Optional Sleeve: KA686SL
ZX750, ZX750R, ZX7 1991-95				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
748cc	2.795" or 71.00mm Standard Stroke - 47.24mm	R736 \$621.63 (D89273)	13:1	Cylinder deglazing required Piston: 4516M07100 \$137.37 (D2428) Rings: 2795XA Piston Pins: S537 Retainer Clips: CW18 Spring Steel Head Gasket: W5534 \$72.15 (D9234) Optional Base Gasket: W6051 \$25.21 (D3151)
765cc	2.835" or 72.00mm 1mm oversize Stroke - 47.24mm	R766 \$621.63 (D89273)	12:1	Cylinder boring only Piston: 4518M07200 \$137.37 (D2428) Rings: 2835XA Piston Pins: S537 Retainer Clips: CW18 Spring Steel Head Gasket: W5534 \$72.15 (D9234) Optional Base Gasket: W6051 \$25.21 (D3151)

Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts All replacement pistons are sold complete with Piston pin, Retainer Clips, and rings
ZX7R, ZX7RR 1996-03				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
748cc	2.874" or 73.00mm Standard Stroke - 49.7mm	CK110 \$621.63 (D89273)	13:1	Cylinder deglazing required Piston: 4702M07300 \$137.37 (D2428) Rings: 2874XA Piston Pins: S537 Retainer Clips: CW18 Spring Steel Head Gasket: W5886 \$72.15 (D9234) Optional Base Gasket: W6052 \$25.21 (D3151)
779cc	2.933" or 74.50mm 1.5mm oversize Stroke - 49.7mm	CK111 \$621.63 (D89273)	12.5:1	Cylinder boring only Piston: 4703M07450 \$137.37 (D2428) Rings: 2933XA Piston Pins: S537 Retainer Clips: CW18 Spring Steel Head Gasket: W5887 \$72.15 (D9234) Optional Base Gasket: W6052 \$25.21 (D3151)
ZX9R 1994-97				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
950cc	2.953" or 75.00mm 2mm oversize Stroke - 53.74mm	R951 \$621.63 (D89273)	13:01	Cylinder boring only Piston: 4591M07500 \$137.37 (D2428) Rings: 2953XG Piston Pins: S343 Retainer Clips: CW18 Spring Steel Head Gasket: W5440 \$72.15 (D9234) Optional Base Gasket: W6051 \$25.21 (D3151) Optional Sleeve: 3261FA
ZX9R 1998-99				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
923cc	2.992" or 76.00mm 1mm oversize Stroke - 50.87mm	R923 \$621.63 (D89273)	12:1	Cylinder boring only Piston: 4652M07600 \$137.37 (D2428) Rings: 2992XG Piston Pins: S343 Retainer Clips: CW18 Spring Steel Head Gasket: W5687 \$72.15 (D9234) Optional Base Gasket: W6053 \$25.21 (D3151)
ZX9R 2000-03				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
923cc	2.992" or 76.00mm 1mm oversize Stroke - 50.87mm	R923 \$621.63 (D89273)	12:1	Cylinder boring and replating required Piston: 4652M07600 \$137.37 (D2428) Rings: 2992XG Piston Pins: S343 Retainer Clips: CW18 Spring Steel Head Gasket: W5687 \$72.15 (D9234) Optional Base Gasket: W6053 \$25.21 (D3151)
973cc	3.0708" or 78.00mm 3mm oversize Stroke - 50.9mm	CK129 \$621.63 (D89273)	13.5:1	Cylinder boring and replating required Piston: 4757M07800 \$137.37 (D2428) Rings: 3071XG Piston Pins: S524 Retainer Clips: CW18 Spring Steel Head Gasket: W6029 \$72.15 (D9234) Optional Base Gasket: W6054 \$25.21 (D3151)
ZX10-R 2004-05				
Kit includes: (4) pistons, ring sets, Piston pins and Retainer Clips				
998cc	2.992" or 76.00mm Standard Stroke - 55mm	CK157 \$576.92 (D51643)	13.5:1	Cylinder boring and replating required Piston: 4853M07600 \$144.23 (D4568) Rings: 2992XG Piston Pins: S688 Retainer Clips: CW17 Must use OEM Head Gasket
1051cc	3.070" or 78.00mm 2mm oversize Stroke - 55mm	CK158 \$634.60 (D67083)	13.5:1	Cylinder boring and replating required Piston: 4853M07800 \$158.65 (D9159) Rings: 3071XG Piston Pins: S688 Retainer Clips: CW17 Optional Spring Steel Head Gasket: W6321 \$72.15 (D9234)
GPZ900R Ninja, Eliminator thru 1987				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) CFM20 Head Gasket				
972cc	2.953" or 75.00mm 2.5mm oversize Stroke - 55mm	K972 \$524.81 (D98413)	11:1	Cylinder boring only Piston: 4415M07500 \$120.04 (D3027) Rings: 2953XG Piston Pins: S555 Retainer Clips: CW18 CFM20 Head Gasket: W3885 \$44.65 (D9762) Optional Sleeve: KA863SL Optional Base Gasket: W6055 \$25.21 (D3151)
KZ1000J, KZ1000R 1981-83 (17mm pin)				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) CFM20 Head Gasket				
1075cc	2.835" or 72.00mm 2.5mm oversize Stroke - 66mm	K1076 \$523.77 (D62413)	10.25:1	Cylinder boring only Piston: 4548M07200 \$109.80 (D8856) Rings: 2835XC Piston Pins: S523 Retainer Clips: CW17 CFM20 Head Gasket: W3918 \$44.65 (D9762) Optional Base Gasket: W5026 \$25.21 (D3151)
1105cc	2.874" or 73.00mm 3.5mm oversize Stroke - 66mm	K1106 \$483.85 (D13092)	10.25:1	Cylinder boring only Piston: 4548M07300 \$109.80 (D8856) Rings: 2874XC Piston Pins: S523 Retainer Clips: CW17 CFM20 Head Gasket: W3918 \$44.65 (D9762) Optional Base Gasket: W5026 \$25.21 (D3151)

Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts All replacement pistons are sold complete with Piston pin, Retainer Clips, and rings
GPZ1000RX Ninja 1986-87 GTR1000 1986-00 (18mm pin)				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) CFM20 Head Gasket				
1039cc	2.973" or 75.50mm 1.5mm oversize Stroke - 58mm	K1039 \$524.81 (D98413)	11:1	Cylinder boring only Piston: 4413M07550 \$120.04 (D3027) Rings: 2973XG Piston Pins: S555 Retainer Clips: CW18 CFM20 Head Gasket: W3885 \$44.65 (D9762)
ZX10, ZX1000 Ninja, Tom Cat 1988-89				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
1039cc	2.973" or 75.50mm 1.5mm oversize Stroke - 58mm	K1040 \$552.31 (D93133)	11:1	Cylinder boring only Piston: 4445M07550 \$120.04 (D3027) Rings: 2973XG Piston Pins: S555 Retainer Clips: CW18 Spring Steel Head Gasket: W5533 \$72.15 (D9234) Optional Base Gasket: W6055 \$25.21 (D3151)
ZX11 C1 1990-94 ZX11 D1 1993-01 ZZR1100 1990-01 ZRX1100 1997-01 GPZ1100 1995-97				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
1109cc	3.071" or 78.00mm 2mm oversize Stroke - 58mm	R1052 \$621.63 (D89273)	12:1	Cylinder boring only Piston: 4578M07800 \$137.37 (D2428) Rings: 3071XG Piston Pins: S524 Retainer Clips: CW18 Spring Steel Head Gasket: W5486 \$72.15 (D9234) Optional Base Gasket: W6057 \$25.21 (D3151)
KZ900, KZ1000, KZ1000 ST thru 1980 Z1R, Z2R 1977-80 (continued on next page)				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Overbore Head Gasket Base gaskets and sleeves are supplied as noted				
1015cc	2.756" or 70.00mm Standard for KZ1000 4mm oversize for KZ900 Stroke - 65.93mm	K1015 \$534.43 (D66023)	10.25:1	Cylinder boring only for KZ900 Drop in kit for KZ1000 Piston: 4020M07000 \$119.78 (D7817) Rings: 2756XC Piston Pins: S523 Retainer Clips: CW17 CFM20 Head Gasket: W3917 \$44.65 (D9762) Optional Sleeve: KA627SL, 3099FA Fiber Base Gasket: W5380 \$10.66 (D046)
1045cc	2.795" or 71.00mm 1mm oversize for KZ1000 5mm oversize for KZ900 Stroke - 65.93mm	K1045 \$534.43 (D66023)	10.25:1	Cylinder boring only Piston: 4022M07100 \$119.78 (D7817) Rings: 2795XC Piston Pins: S523 Retainer Clips: CW17 CFM20 Head Gasket: W3917 \$44.65 (D9762) Optional Sleeve: KA627SL, 3099FA Fiber Base Gasket: W5380 \$10.66 (D046)
1075cc	2.835" or 72.00mm 2mm oversize for KZ1000 Stroke - 65.93mm	K1074-1 \$494.51 (D17692)	9:1	Cylinder boring only Resleeving required for KZ900 Piston: 4379M07200 \$109.80 (D8856) Rings: 2835XC Piston Pins: S523 Retainer Clips: CW17 CFM20 Head Gasket: W3918 \$44.65 (D9762) Optional Sleeve: KA627SL, 3099FA Fiber Base Gasket: W5380 \$10.66 (D046)
1075cc	2.835" or 72.00mm 2mm oversize for KZ1000 Stroke - 65.93mm	K1075-1 \$534.43 (D66023)	10.25:1	Cylinder boring only Resleeving required for KZ900 Piston: 4052M07200 \$119.78 (D7817) Rings: 2835XC Piston Pins: S523 Retainer Clips: CW17 CFM20 Head Gasket: W3918 \$44.65 (D9762) Optional Sleeve: KA627SL, 3099FA Fiber Base Gasket: W5380 \$10.66 (D046)
1075cc	2.835" or 72.00mm 2mm oversize for KZ1000 Stroke - 65.93mm	K1075 \$793.75 (D52674)	10.25:1	Resleeving required for KZ900 Piston: 4052M07200 \$119.78 (D7817) Rings: 2835XC Piston Pins: S523 Retainer Clips: CW17 CFM20 Head Gasket: W3918 \$44.65 (D9762) Sleeve: KA627SL, 3099FA Fiber Base Gasket: W5380 \$10.66 (D046)
1075cc	2.835" or 72.00mm 2mm oversize for KZ1000 Stroke - 65.93mm	R1075 \$557.35 (D14433)	12:1	Resleeving required for KZ900 Cylinder boring only for KZ1000 Piston: 4227M07200 \$125.51 (D1357) Rings: 2835XC Piston Pins: S523 Retainer Clips: CW17 CFM20 Head Gasket: W3918 \$44.65 (D9762) Optional Sleeve: KA627SL, 3099FA Fiber Base Gasket: W5380 \$10.66 (D046)

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts All replacement pistons are sold complete with Piston pin, Retainer Clips, and rings
KZ900, KZ1000, KZ1000 ST thru 1980 Z1R, Z2R 1977-80 (continued)				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Overbore Head Gasket Base gaskets and sleeves are supplied as noted				
1105cc	2.874" or 73.00mm 3mm overize for KZ1000 Stroke - 65.93mm	K1105 \$717.83 (D07034)	10.25:1	Resleeving and crankcase cleanup required for KZ900. Piston: 4052M07300 \$119.78 (D7817) Rings: 2874XC Piston Pins: S523 Retainer Clips: CW17 CFM20 Head Gasket: W3918 \$44.65 (D9762) Sleeve: KA629SL, 3030FA Fiber Base Gasket: W5380 \$10.66 (D046)
1105cc	2.874" or 73.00mm 3mm overize for KZ1000 Stroke - 65.93mm	K1105-1 \$717.83 (D07034)	10.25:1	Cylinder boring only for KZ1000. Piston: 4052M07300 \$119.78 (D7817) Rings: 2874XC Piston Pins: S523 Retainer Clips: CW17 CFM20 Head Gasket: W3918 \$44.65 (D9762) Optional Sleeve: KA629SL, 3030FA Fiber Base Gasket: W5380 \$10.66 (D046)
1135cc	2.913" or 74.00mm 4mm overize for KZ1000 Stroke - 65.93mm	K1135 \$717.83 (D07034)	10.25:1	Resleeving and crankcase cleanup required. Piston: 4052M07400 \$119.78 (D7817) Rings: 2913XC Piston Pins: S523 Retainer Clips: CW17 CFM20 Head Gasket: W3918 \$44.65 (D9762) Sleeve: KA629SL, 3030FA Fiber Base Gasket: W5380 \$10.66 (D046)
1197cc	2.992" or 76.00mm 6mm overize for KZ1000 Stroke - 65.93mm	K1200 \$717.83 (D07034)	10.25:1	Resleeving and crankcase cleanup required. Piston: 4177M07600 \$119.78 (D7817) Rings: 2992XG Piston Pins: S523 Retainer Clips: CW17 CFM20 Head Gasket: W3919 \$44.65 (D9762) Optional Sleeve: KA629SL, 3030FA Fiber Base Gasket: W5380 \$10.66 (D046)
1197cc	2.992" or 76.00mm 6mm overize for KZ1000 Stroke - 65.93mm	P1200 \$621.16 (D07273)	13.5:1	Resleeving and crankcase cleanup required. Racing only Piston (Left): 4076M07600 \$143.57 (D4168) Rings: 2992XG Piston Pins: S557 Piston (Right): 4077M07600 \$143.57 (D4168) Retainer Clips: CW17 Copper Head Gasket: W2743 \$46.88 (D3182) Copper Base Gasket: W5026 \$25.21 (D3151) Optional Sleeve: KA629SL, 3030FA
1261cc	3.071" or 78.00mm 8mm overize for KZ1000 Stroke - 65.93mm	P1260 \$621.16 (D07273)	13.5:1	Big Block and crankcase modification required. Drag Racing only. Piston (Left): 4128M07800 \$143.57 (D4168) Rings: 3071XG Piston Pins: S557 Piston (Right): 4129M07800 \$143.57 (D4168) Retainer Clips: CW17 Copper Head Gasket: W2744 \$46.88 (D3182) Copper Base Gasket: W5359 \$25.21 (D3151) Optional Sleeve: KA750SL, 3010FA
1327cc	3.150" or 80.00mm 10mm overize for KZ1000 Stroke - 65.93mm	K1325 \$722.38 (D34334)	10.25:1	Big Block and crankcase modification required. Piston: 4287M08000 \$114.58 (D5786) Rings: 3150XG Piston Pins: S523 Retainer Clips: CW17 CFM20 Head Gasket: W3921 \$44.65 (D9762) Fiber Base Gasket: W5364 \$11.41 (D586) Optional Sleeve: KA773SL, 3031FA
1327cc	3.150" or 80.00mm 10mm overize for KZ1000 Stroke - 65.93mm	P1325 \$621.16 (D07273)	13.5:1	Big Block and crankcase modification required. Drag Racing only Piston (Left): 4219M08000 \$143.57 (D4168) Rings: 3150XG Piston Pins: S557 Piston (Right): 4220M08000 \$143.57 (D4168) Retainer Clips: CW17 Copper Head Gasket: W5944 \$46.88 (D3182) Fiber Base Gasket: W5364 \$11.41 (D586) Optional Sleeve: KA773SL, 3021FA
1393cc	3.228" or 82.00mm 12mm overize for KZ1000 Stroke - 65.93mm	K1385 \$722.38 (D34334)	10.25:1	Big Block and crankcase modification required. Piston: 4287M08200 \$114.58 (D5786) Rings: 3228XG Piston Pins: S523 Retainer Clips: CW17 CFM20 Head Gasket: W3922 \$44.65 (D9762) Fiber Base Gasket: W5364 \$11.41 (D586) Sleeve: KA773SL, 3031FA
1393cc	3.228" or 82.00mm 12mm overize for KZ1000 Stroke - 65.93mm	P1385 \$654.72 (D38293)	13.5:1	Big Block and crankcase modification required. Drag Racing Only Piston (Left): 4222M08200 \$151.96 (D7119) Rings: 3228XG Piston Pins: S557 Piston (Right): 4223M08200 \$151.96 (D7119) Retainer Clips: CW17 Copper Head Gasket: W5947 \$46.88 (D3182) Fiber Base Gasket: W5363 \$25.21 (D3151) Optional Sleeve: KA773SL, 3031FA
1393cc	3.228" or 82.00mm 12mm overize for KZ1000 Stroke - 65.93mm	P1385B \$654.72 (D38293)	8:1	Big Block and crankcase modification required. Turbo application Piston: 4263M08200 \$151.96 (D7119) Rings: 3228XG Piston Pins: S557 Retainer Clips: CW17 Copper Head Gasket: W5947 \$46.88 (D3182) Fiber Base Gasket: W5364 \$11.41 (D586) Optional Sleeve: KA773SL, 3031FA
1428cc	3.268" or 83.00mm 13mm overize for KZ1000 Stroke - 65.93mm	P1425 \$654.72 (D38293)	13.5:1	Big Block and crankcase modification required. Drag Racing Only Piston (Left): 4248M08300 \$151.96 (D7119) Rings: 3268XG Piston Pins: S557 Piston (Right): 4249M08300 \$151.96 (D7119) Copper Head Gasket: W5948 \$46.88 (D3182) Optional Base Gasket: W5363 \$25.21 (D3151) Retainer Clips: CW17 Optional Sleeve: KA773SL, 3031FA
1428cc	3.268" or 83.00mm 13mm overize for KZ1000 Stroke - 65.93mm	P1425B \$654.72 (D38293)	8:1	Big Block and crankcase modification required. Turbo application Piston: 4264M08300 \$151.96 (D7119) Rings: 3268XG Piston Pins: S557 Retainer Clips: CW17 Optional Copper Head Gasket: W5948 \$46.88 (D3182) Optional Base Gasket: W5363 \$25.21 (D3151) Optional Sleeve: KA773SL, 3031FA

Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts All replacement pistons are sold complete with Piston pin, Retainer Clips, and rings
KZ, GPZ, Pro Stock Gas Ported (2-Valve)				
Kit includes: (4) Pistons with 45° Angle Domes, 17mm Pin Holes, Ring Sets, Piston Pins and Retainer Clips - Gaskets not included				
1428cc	3.268" or 83.00mm 13mm overize Stroke - 65.93mm	P1428 \$590.12 (D70453)	13.5:1	Pro Stock - Drag Racing only Extensive cylinder head machining required. Big Block required. Piston: 4566M08300 \$147.53 (D2588) Rings: 3268XG Piston Pins: S557 Retainer Clips: CW17 Optional Base Gasket: W5363 \$25.21 (D3151)
1497cc	3.347" or 85.00mm 15mm overize for KZ1000 Stroke - 65.93mm	P1494 \$590.12 (D70453)	13.5:1	Pro Stock - Drag Racing only Extensive cylinder head machining required. Big Block required. Piston: 4563M08500 \$147.53 (D2588) Rings: 3347XC Piston Pins: S557 Retainer Clips: CW17 Optional Base Gasket: W5363 \$25.21 (D3151)
2-Valve Prostock - Vortex Cylinder Head				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Copper Head Gasket w/.060" offset				
1496cc	3.3464" or 85.00mm 13mm overize Stroke - 65.93mm	CK127 \$706.77 (D60424)	13.5:1	Piston: 4751M08500 \$165.00 (D0099) Rings: 3346XR Piston Pins: S665 Retainer Clips: CW18 Copper Head Gasket w/.060" offset: W6182 \$46.88 (D3182) **18mm Piston Pin Parts**
1496cc	3.3464" or 85.00mm 13mm overize Stroke - 65.93mm	CK151 \$706.77 (D60424)	13.5:1	Piston: 4826M08500 \$165.00 (D0099) Rings: 3346XR Piston Pins: S674 Retainer Clips: CW17 Copper Head Gasket w/.060" offset: W6182 \$46.88 (D3182) **17mm Piston Pin Parts**
GPZ1100 1981-82 (17mm pin)				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, (1) CFM20 Head Gasket and (1) Fiber Base Gasket				
1135cc	2.913" or 74.00mm 1.5mm overize Stroke - 65.99mm	K1136 \$536.22 (D37123)	10.25:1	Cylinder boring only Piston: 4256M07400 \$120.04 (D3027) Rings: 2913XC Piston Pins: S523 Retainer Clips: CW17 Composite Head Gasket: W3918 \$44.65 (D9762) Fiber Base Gasket: W5496 \$11.41 (D586) Optional Sleeve: KA629SL, 3030FA
1166cc	2.913" or 75.00mm 2.5mm overize Stroke - 65.99mm	K1171 \$536.22 (D37123)	10.25:1	Cylinder boring only Piston: 4255M07500 \$120.04 (D3027) Rings: 2953XG Piston Pins: S523 Retainer Clips: CW17 CFM-20 Head Gasket: W5963 \$44.65 (D9762) Fiber Base Gasket: W5496 \$11.41 (D586) Optional Sleeve: KA629SL, 3030FA
KZ1100, GPZ1100, GPZX1100, ZX1100 1983-84 (18mm pin)				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, (1) CFM20 Head Gasket and (1) Fiber Base Gasket				
1170cc	2.953" or 75.00mm 2.5mm overize Stroke - 66.2mm	K1173 \$536.22 (D37123)	9.5:1	Cylinder boring only Piston: 4380M07500 \$120.04 (D3027) Rings: 2953XG Piston Pins: S555 Retainer Clips: CW18 CFM-20 Head Gasket: W5963 \$44.65 (D9762) Fiber Base Gasket: W5496 \$11.41 (D586) Optional Sleeve: KA629SL, 3030FA
1170cc	2.953" or 75.00mm 2.5mm overize Stroke - 66.2mm	K1172 \$536.22 (D37123)	10.25:1	Cylinder boring only Piston: 4302M07500 \$120.04 (D3027) Rings: 2953XG Piston Pins: S555 Retainer Clips: CW18 CFM-20 Head Gasket: W5963 \$44.65 (D9762) Fiber Base Gasket: W5496 \$11.41 (D586) Optional Sleeve: KA629SL, 3030FA
1262cc	3.071" or 78.00mm 5.5mm overize Stroke - 66.2mm	K1262 \$782.76 (D66964)	10.25:1	Resleeving required Piston: 4304M07800 \$120.04 (D3027) Rings: 3071XG Piston Pins: S555 Retainer Clips: CW18 Composite Head Gasket: W3920 \$44.65 (D9762) Fiber Base Gasket: W5496 \$11.41 (D586) Sleeve: KA750SL, 3010FA
ZX12R 2000-05				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
1198cc	3.2677" or 83.00mm STD Bore Stroke - 55.40mm	CK132 \$621.63 (D89273)	13.5:1	Cylinder deglazing required Piston: 4765M08300 \$137.37 (D2428) Rings: 3268XG Piston Pins: S527 Retainer Clips: CW21 Spring Steel Head Gasket: W6316 \$69.38 (D3614) Optional Base Gasket: W6058 \$25.21 (D3151)
1272cc	3.3661" or 85.50mm 2.5mm overize Stroke - 55.40mm	CK133 \$621.63 (D89273)	13.5:1	Cylinder boring and replating required Piston: 4766M08550 \$137.37 (D2428) Rings: 8550XX Piston Pins: S527 Retainer Clips: CW21 Spring Steel Head Gasket: W6037 \$72.15 (D9234) Optional Base Gasket: W6058 \$25.21 (D3151)
1272cc	3.3661" or 85.50mm 2.5mm overize Stroke - 55.40mm	Single Pistons Only	13.5:1	**Nitrous Application** Cylinder boring and replating required Piston: 9751M08550 \$185.00 (D00111) Rings: 8550XW Piston Pins: S527 Retainer Clips: CW21 Must use Spacer Plate: W6135 \$68.74 (D5214) Optional Base Gasket: W6058 \$25.21 (D3151)

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
Cobra • Action • LEM																							
KTM, LEM Cobra, Cobra Action 50cc, Reed		39 x 41.7	49.8	39.00 41.00	STD 2.00	698M03900 698M04100	\$66.58 (D5993) \$73.24 (D4934)	1535CDM 1614CD	S563 CW12	W5755 \$27.53 (D2561)		B1041 \$14.95 (D798)				WPR172 \$78.24 (D5805)							
Pro-Lite Will not fit King Cobra Model. Chrome Bore - Cylinder sleeving or replating required for oversizes.																							
KTM, LEM Cobra Action Reed, Big Bore, 60cc		39 x 41.7	60	43.00	4.00	696M04300	\$76.57 (D4954)	1693CD	S563 CW12	W5756 \$27.53 (D2561)		B1041 \$14.95 (D798)				WPR172 \$78.24 (D5805)							
Pro-Lite																							
KTM																							
50 SX LC 50 Mini Adventure AC	2001-06 2002-06	39.50 x 40	49	39.50 41.50	STD 2.00	803M03950 803M04150	\$71.26 (D6724) \$78.39 (D4074)	1555CS 1634CS	S563 CW12	W6259 SX LC 2002-05 \$28.92 (D5371)	W6256 50 Mini AC 2002-05 \$24.10 (D6441)	WB1006	B1041 \$14.95 (D798)										
Pro-Lite Nikasil Bore - Cylinder sleeving or replating required for oversizes.																							
65 SX	1999-06	45 x 40	63.58	45.00 47.00	STD 2.00	746M04500 746M04700	\$71.26 (D6724) \$78.39 (D4074)	1772CS 1850CS	S595 CW12	W6259 2002-05 \$28.92 (D5371)		WB1006	B1042 \$14.95 (D798)										
Pro-Lite Nikasil Bore - Cylinder sleeving or replating required for oversizes.																							
85 SX	2003-06	47 x 48.95	84.9 104	47.00 52.00	STD 5.00	855M04700 855M05200	\$81.87 (D2194) \$89.66 (D0835)	1850CS 2047CS	S517 CW14	W6348 2003-05 \$26.71 (D2061)			B1012 \$13.95 (D738)										
Pro-Lite Nikasil Bore - Cylinder sleeving or replating required for oversizes.																							
125 SX	1987-93	54.25 x 54	125	54.25	STD	627M05425	\$149.31 (D9598)	2136CD	S467 CW15	W5665 \$27.53 (D2561)			B1013 \$14.95 (D798)										
Pro-Lite *Nikasil Bore - Cylinder sleeving or replating required for oversizes.																							
125 SX	1998-00	54.25 x 54	125	54.25 56.25	STD 2.00	740M05425 740M05625	\$115.99 (D0696) \$127.60 (D6567)	2136CS 2215CS	S467 CW15	W5760 \$27.53 (D2561)			B1013 \$14.95 (D798)				WPP3033 \$230.00 (D00161)						WPPC026 \$164.99 (D42701) Gasket W6390 \$ TBA
Pro-Lite Nikasil Bore - Cylinder sleeving or replating required for oversizes.																							
125 SX	2001-06	54 x 54	124	54.00 56.00	STD 2.00	786M05400 786M05600	\$108.37 (D2056) \$119.21 (D2517)	2126CS 2205CS	S467 CW15	W5760 2001 \$27.53 (D2561)	W5972 2002-04 \$29.74 (D4871)			B1013 \$14.95 (D798)				WPP3033 \$230.00 (D00161)					WPPC026 \$164.99 (D42701) Gasket W6390 \$ TBA
Pro-Lite Nikasil Bore - Cylinder sleeving or replating required for oversizes.																							
200 200 EXC 200 MXC 200 XC 200 XC-W	1998-02 1998-06 1998-06 2006 2006	64 x 60	193	64.00 64.50 65.00 66.00	STD 0.50 1.00 2.00	770M06400 770M06450 770M06500 770M06600	\$130.60 (D6387) \$143.67 (D0268)	2520CD 2539CD 2559CD 2598CD	S486 CW16	W5907 1998-02 \$33.04 (D3891)	W6142 2003-04 \$32.10 (D6291)			B1082 \$14.95 (D798)				WPP3033 \$230.00 (D00161)					EXC WPPC026 \$164.99 (D42701) Gasket W6390 \$ TBA
Pro-Lite Nikasil Bore - Cylinder sleeving or replating required for oversizes.																							
200 SX Pro-Lite	2003-06	64 x 60	193	64.00	STD	825M06400	\$138.08 (D5828)	2520CS	S486 CW16	W6141 2003-05 \$32.10 (D6291)			B1082 \$14.95 (D798)					WPP3033 \$230.00 (D00161)					WPPC026 2003-04 \$164.99 (D42701) Gasket W6390 \$ TBA
Pro-Lite																							
250 SX	1990-94	67.5 x 69.5	249.6	67.50 68.00 68.50	STD 0.50 1.00	601M06750 601M06800 601M06850	\$161.15 (D9669)	2658CD 2677CD 2697CD	S459 CW18	W5327 \$33.04 (D3891)			B1037 \$14.95 (D798)				WPR135 \$97.25 (D1236)						
Pro-Lite Nikasil Bore - Cylinder sleeving or replating required for oversizes.																							



Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
250 SX Pro-Lite Nikasil Bore - Cylinder sleeving or replating required for oversizes	1995	67.5 x 69.5	249.6	67.50	STD	655M06750	\$161.15 (D9669)	2658CD	S459 CW18	W5327 \$33.04 (D3891)		B1037 \$14.95 (D798)				WPR135 \$97.25 (D1236)							
250 SX Pro-Lite Nikasil Bore - Cylinder sleeving or replating required for oversizes.	1996-99	67.5 x 69.5	249.6	67.50 68.00 68.50	STD 0.50 1.00	694M06750 694M06800 694M06850	\$161.15 (D9669)	2658CD 2677CD 2697CD	S459 CW18	W5327 \$33.04 (D3891)		B1037 \$14.95 (D798)				WPR135 \$97.25 (D1236)							
250 SX Pro-Lite Single Ring	2000-02	66.4 x 72	249	66.40	STD	774M06640	\$146.50 (D0978)	2614CS	S508 CW18	W5908 \$36.36 (D2812)		B1037 \$14.95 (D798)											
250 EXC/MXC	2000-05	66.4 x 72	249	66.40	STD	857M06640	\$156.46 (D8839)	2614CD	S508 CW18	W5908 2000-03 \$36.36 (D2812)		B1037 \$14.95 (D798)											
250 SX Pro-Lite	2003-04	66.4 x 72	249	66.40	STD	824M06640	\$144.38 (D3668)	2614CS	S508 CW18	W6144 \$39.67 (D0832)		B1037 \$14.95 (D798)											
250 SX	2005	66.4 x 72	249	66.40	STD	856M06640	\$144.38 (D3668)	2614CD	S508 CW18	W6353 \$25.93 (D6551)		B1037 \$14.95 (D798)											
250 SX NEW! 250 XC 250 XC-W	2006	TBA	TBA	TBA	TBA	TBA	TBA	TBA	TBA	TBA													
300 Pro-Lite Nikasil Bore - Cylinder sleeving or replating required for oversizes.	1991-94	72 x 73	297	72.00 72.50 73.00	STD 0.50 1.00	631M07200 631M07250 631M07300	\$163.85 (D1389)	2835CD 2854CD 2874CD	S477 CW18	W5328 \$33.04 (D3891)		B1037 \$14.95 (D798)				WPR135 \$97.25 (D1236)							
300 Pro-Lite Nikasil Bore - Cylinder sleeving or replating required for oversizes.	1996-03	72 x 73	297	72.00 72.50 73.00	STD 0.50 1.00	712M07200 712M07250 712M07300	\$163.85 (D1389)	2835CD 2854CD 2874CD	S477 CW18	W5328 1996-99 \$33.04 (D3891)	W6260 2000-03 \$33.04 (D3891)	B1037 \$14.95 (D798)				WPR135 1996-99 \$97.25 (D1236)							
300 EXC/MXC 300 XC 300 XC-W	2004-06 2006 2006	72 x 73	297	72.00	STD	858M07200	\$163.85 (D1389)	2835CD	S477 CW18	W6352 2004 \$26.71 (D2061)	W6358 2005 \$26.71 (D2061)												
360 SX Pro-Lite Nikasil Bore - Cylinder sleeving or replating required for oversizes.	1997-99	78 x 74	353	78.00 78.50 79.00	STD 0.50 1.00	747M07800 747M07850 747M07900	\$163.85 (D1389)	3071TD 3091TD 3110TD	S511 CW18	W5694 \$33.04 (D3891)		B1037 \$14.95 (D798)											
380 SX 380 EXC Pro-Lite Nikasil Bore - Cylinder sleeving or replating required for oversizes.	1998-02	78 x 77	368	78.00 78.50 79.00	STD 0.50 1.00	748M07800 748M07850 748M07900	\$163.85 (D1389)	3071TD 3091TD 3110TD	S511 CW18	W5694 \$33.04 (D3891)		B1037 \$14.95 (D798)											



Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Valves	Cam Shaft	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
Off-Road Motorcycle																							
250 SX-F NEW! Cylinder boring / replating required for oversizes.	2006	TBA	TBA	TBA	TBA	TBA	TBA	TBA	TBA	TBA		VET013 Exhaust Titanium VIT013 Intake Titanium											
400 SX 400 EXC 11:1 Compression Cylinder boring / replating required for oversizes.	2000-02 2000-02	89 x 64	398	89.00 91.00	STD 2.00	4733M08900 4733M09100	\$149.31 (D9598) \$164.24 (D4589)	8900ZC 9100ZC	S553 CW20	W5883 \$42.97 (D8752)													
400 SX 400 EXC 12:1 Compression Cylinder boring / replating required for oversizes.	2000-02 2000-02	89 x 64	398	89.00 91.00	STD 2.00	4734M08900 4734M09100	\$179.17 (D05701) \$197.09 (D52811)	8900ZC 9100ZC	S553 CW20	W5883 \$42.97 (D8752)													
450SX 12:1 Compression Cylinder boring / replating required for oversizes.	2003-06	95 x 63.4	449	95.00 97.00	STD 2.00	4805M09500 4805M09700	\$187.91 (D74211) \$206.70 (D20421)	9500ZS 9700ZS	S641 CW20	W6153 95mm 2003-05 \$64.22 (D3583) W5885 97mm 2003-05 \$64.22 (D3583)		VET014 Exhaust Titanium VIT014 Intake Titanium											
450SX 13:1 Compression Cylinder boring / replating required for oversizes.	2003-06	95 x 63.4	449	95.00 97.00	STD 2.00	4806M09500 4806M09700	\$206.70 (D20421) \$227.38 (D43631)	9500ZS 9700ZS	S641 CW20	W6153 95mm 2003-05 \$64.22 (D3583) W5885 97mm 2003-05 \$64.22 (D3583)		VET014 Exhaust Titanium VIT014 Intake Titanium											
520 SX/EXC 525 11:1 Compression Cylinder boring / replating required for oversizes.	2000-02 2003-06	95 x 72	510	95.00 97.00	STD 2.00	4731M09500 4731M09700	\$187.91 (D74211) \$206.70 (D20421)	9500ZS 9700ZS	S641 CW20	W5885 2000-05 \$64.22 (D3583)													
520 SX/EXC 525 12.5:1 Compression Cylinder boring / replating required for oversizes.	2000-02 2003-06	95 x 72	510	95.00 97.00	STD 2.00	4732M09500 4732M09700	\$187.91 (D74211) \$206.70 (D20421)	9500ZS 9700ZS	S641 CW20	W5885 2000-05 \$64.22 (D3583)													
On-Road Motorcycle																							
660 SMC 13:1 Compression	2003-05	102 x 80	653	102.00	STD	4809M10200	\$205.95 (D75321)	4016XH	S655 CW22														



Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket	
2-Stroke																								
Sportsman 90 Scrambler	2001-05	52 x 41.9	89	52.00 52.50 53.00 53.50	STD 0.50 1.00 1.50	839M05200 839M05250 839M05300 839M05350	\$71.95 (D7134) \$79.15 (D9474)	2047CD 2067CD 2087CD 2106CD	S538 CW12															
Trail Boss 250 4x4 Scrambler 250 Trail Blazer 250 <i>*Limited to available stock</i>		72 x 60	244	72.00 72.50 73.00 73.25 73.50 74.00	STD 0.50 1.00 1.25 1.50 2.00	536M07200 536M07250 536M07300 *536M07325 536M07350 536M07400	\$105.35 (D1236) \$115.87 (D2596)	2835CD 2854CD 2874CD 2884CD 2894CD 2913CD	S459 CW18	W5326 1990-05 \$18.70 (D2211)	WB1028 1985-05	B1014 \$15.95 (D759)				WPR168 \$97.25 (D1236)								
ATV300 Pro-Lite	1994-00	74.5 x 65	283	74.50 75.00 75.50 76.00 76.50	STD 0.50 1.00 1.50 2.00	721M07450 721M07500 721M07550 721M07600 721M07650	\$106.37 (D2836) \$117.01 (D1207)	2933TD 2953TD 2973TD 2992TD 3012TD	S513 CW18	W5667 \$18.70 (D2211)	WB1058	B1014 \$15.95 (D759)												
Trail Boss 350		80 x 70	352	80.00 80.50 81.00 81.50 82.00	STD 0.50 1.00 1.50 2.00	639M08000 639M08050 639M08100 639M08150 639M08200	\$112.77 (D66760) \$124.05 (D3447)	3150TD 3169TD 3189TD 3209TD 3228TD	S278 CW18	W5423 \$22.01 (D1231)	WB1053 1990-93	B1002 \$15.95 (D759)				WPR169 thru 1999 \$97.25 (D1236)								
ATV 400 <i>*Limited to available stock</i>	thru 2003	83 x 70	400	83.00 83.25 83.50 84.00 84.25 84.50 85.00	STD 0.25 0.50 1.00 1.25 1.50 2.00	675M08300 675M08325 675M08350 675M08400 *675M08425 675M08450 675M08500	\$113.83 (D0386) \$125.21 (D3157)	3268TD 3278TD 3287TD 3307TD 3317TD 3327TD 3347TD	S278 CW18	W5517 \$27.53 (D2561)	WB1030 1994-03	B1002 \$15.95 (D759)				WPR169 thru 1999 \$97.25 (D1236)								
4-Stroke																								
500 Xplorer ATP 500 H.O. Sportsman Scrambler 10.2:1 Compression Cylinder boring required for oversize.	1996-03 2004-05 1996-05 1996-05	92 x 75		92.00 92.50 93.00	STD 0.50 1.00	4677M09200 4677M09250 4677M09300	\$149.31 (D9598)	3622XC 3642XC 3661XC	S591 CW23	W5747 1996-05 \$42.97 (D8752)	WB1079 1996-04													
Predator Hi-Compression 12.5:1 Cylinder resleeving required for oversize.	2003-05	99.2 x 64.6	499 558	99.20 104.83	STD 5.63	4807M09920 4807M10483	\$149.31 (D9598) \$164.25 (D5589)	3905XK 4127GF	S626 W5860	W6195 99.2mm 2003-04 \$58.86 (D2353)	W6196 104.83mm 2003-04 \$58.86 (D35.32)	WB1044					WPP3020 \$230.00 (D00831)						Gasket W6340 \$9.86 (D195)	



Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
JR50	1978-06	41 x 37.8	49	41.00 41.50 42.00 42.50 43.00	STD 0.50 1.00 1.50 2.00	826M04100 826M04150 826M04200 826M04250 826M04300	\$72.85 (D1734) \$80.14 (D8084)	1614CD 1634CD 1654CD 1674CD 1693CD	S563 CW12	W6207 1978-05 \$16.50 (D099)		B1000 \$13.95 (D738)											
RM60 Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	2003	43 x 41.6	60	43.00 43.50 44.00 45.00	STD 0.50 1.00 2.00	648M04300 648M04350 648M04400 648M04500	\$73.94 (D6344) \$81.33 (D0884)	1693CD 1713CD 1732CD 1772CD	S595 CW12	W5737 \$19.81 (D8811)		B1000 \$13.95 (D738)		BK5008 \$19.38 (D3611)		WPR128 \$78.24 (D5805)	WPP3006 \$230.00 (D00831)			WPPF023 \$47.52 (D1582)	WPPS007 \$24.47 (D8641)		Gasket W6119 \$7.32 (D934)
Racer's Choice - Single Ring RM65 Electra Coated	2003-05	44.5 x 41.6	65	44.50	STD	861M04450	\$91.37 (D2845)	1752CS	S595 CW12	W5932 2003-05 \$19.81 (D8811)	WB1055 2003-04		B6000 \$19.95 (D7911)	BK5008 \$19.38 (D3611)	WPC117 2003-04 \$165.68 (D96701)	WPR128 2003-04 \$78.24 (D5805)	WPP3006 \$230.00 (D00831)			WPPF023 \$47.52 (D1582)	WPPS007 \$24.47 (D8641)		Gasket W6238 \$7.32 (D934)
RM65 Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	2003-05	44.5 x 41.6	65	44.50 46.50	STD 2.00	752M04450 752M04650	\$75.52 (D1354) \$83.07 (D4894)	1752CD 1830CD	S595 CW12	W5932 44.5mm 2003-05 \$19.81 (D8811) W5889 46.5mm 2003-05 \$19.81 (D8811)	WB1055 2003-04	B1043 \$14.95 (D798)	B6000 \$19.95 (D7911)	BK5008 \$19.38 (D3611)	WPC117 2003-04 \$165.68 (D96701)	WPR128 2003-04 \$78.24 (D5805)	WPP3006 \$230.00 (D00831)			WPPF023 \$47.52 (D1582)	WPPS007 \$24.47 (D8641)		Gasket W6238 \$7.32 (D934)
RM80 DS80	1977-81 thru 2000	49 x 42	79	49.00 49.50 50.00 50.50 51.00	STD 0.50 1.00 1.50 2.00	456M04900 456M04950 456M05000 456M05050 456M05100	\$72.70 (D2634) \$79.97 (D8974)	1929CD 1949CD 1969CD 1988CD 2008CD	S538 CW12			B1000 \$13.95 (D738)	B6036 \$19.95 (D7911)	BK5008 1980-81 \$19.38 (D3611)									
RM80	1983-85	49 x 44	82.87	49.00 49.50 50.00 50.50 51.00	STD 0.50 1.00 1.50 2.00	497M04900 497M04950 497M05000 497M05050 497M05100	\$76.91 (D5164) \$84.60 (D6705)	1929CD 1949CD 1969CD 1988CD 2008CD	S288 CW14	W4040 \$16.50 (D099)		B1012 \$13.95 (D738)	B6029 \$19.95 (D7911)	BK5008 \$19.38 (D3611)									
RM80	1986-87	47.5 x 46.8	82	47.50 47.75 48.00 48.50 49.00 49.50	STD 0.25 0.50 1.00 1.50 2.00	542M04750 542M04775 542M04800 542M04850 542M04900 542M04950	\$76.91 (D5164) \$84.60 (D6705)	1869CS 1879CS 1890CS 1909CS 1929CS 1949CS	S288 CW14	W4900 \$18.70 (D2211)		B1012 \$13.95 (D738)	B6031 \$19.95 (D7911)	BK5008 \$19.38 (D3611)									
RM80	1988	47.5 x 46.8	82	47.50 48.00 48.50 49.00 49.50	STD 0.50 1.00 1.50 2.00	567M04750 567M04800 567M04850 567M04900 567M04950	\$76.91 (D5164) \$84.60 (D6705)	1869CS 1890CS 1909CS 1929CS 1949CS	S288 CW14	W4900 \$18.70 (D2211)		B1012 \$13.95 (D738)	B6031 \$19.95 (D7911)	BK5008 \$19.38 (D3611)									
RM80	1989-90	47.5 x 46.8	82	47.50 47.75 48.00 48.25 48.50 49.00 49.50	STD 0.25 0.50 0.75 1.00 1.50 2.00	579M04750 579M04775 579M04800 579M04825 579M04850 579M04900 579M04950	\$76.91 (D5164) \$84.60 (D6705)	1869CS 1879CS 1890CS 1900CS 1909CS 1929CS 1949CS	S288 CW14	W5164 \$19.81 (D8811)		B1012 \$13.95 (D738)	B6033 \$19.95 (D7911)	BK5008 \$19.38 (D3611)			WPP3015 \$230.00 (D00831)			WPPF019 \$46.43 (D6872)			Gasket W6224 \$7.00 (D024)
RM80 Pro-Lite Power Valve must be modified for .030 and larger.	1991-01	47.5 x 46.8	82	47.50 47.75 48.00 48.25 48.50 48.75 49.00 49.50	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	645M04750 645M04775 645M04800 645M04825 645M04850 645M04875 645M04900 645M04950	\$76.91 (D5164) \$84.60 (D6705)	1869CS 1879CS 1890CS 1900CS 1909CS 1920CS 1929CS 1949CS	S517 CW14	W5261 \$19.81 (D8811)	WB1070	B1012 \$13.95 (D738)	B6033 1991-98 \$19.95 (D7911) B6034 1999-01 \$19.95 (D7911)	BK5008 \$19.38 (D3611)		WPR136 \$78.24 (D5805)	WPP3015 \$230.00 (D00831)			WPPF019 \$46.43 (D6872)			Gasket W6224 \$7.00 (D024)
RM80 Pro-Lite International Bore - Not available in the U.S.	1991-01	46.5 x 46.8	79	46.50	STD	670M04650	\$79.89 (D4974)	1830CS	S517 CW14	W5261 \$19.81 (D8811)	WB1070	B1012 \$13.95 (D738)	B6033 1991-98 \$19.95 (D7911) B6034 1999-01 \$19.95 (D7911)	BK5008 \$19.38 (D3611)		WPR136 \$78.24 (D5805)	WPP3015 \$230.00 (D00831)			WPPF019 \$46.43 (D6872)			Gasket W6224 \$7.00 (D024)
RM85 Pro-Lite *Must use stock thrust washers. *Cylinder resleeving or replating required for all oversizes.	2002-06	48 x 46.8	84.7	48.00 48.50 49.00 50.00	STD 0.50 1.00 2.00	806M04800 806M04850 806M04900 806M05000	\$67.22 (D3304) \$73.94 (D6344)	1890CS 1909CS 1929CS 1969CS	S288 CW14	W5980 2002-05 \$22.01 (D1231)	WB1017	B1012 \$13.95 (D738)	B6034 \$19.95 (D7911)	BK5008 \$19.38 (D3611)		WPR191 2002-04 \$78.24 (D5805)	WPP3015 \$230.00 (D00831)			WPPF019 \$46.43 (D6872)			Gasket W6224 \$7.00 (D024)
Racer's Choice Supermini RM85 Must use stock thrust washers.	2002-06	52 x 46.8	99.4	52.00	4.00	806M05200	\$106.58 (D5936)	2047CS	S288 CW14	W5980 2002-05 \$22.01 (D1231)	WB1017	B1012 \$13.95 (D738)	B6034 \$19.95 (D7911)	BK5008 \$19.38 (D3611)		WPR191 2002-04 \$78.24 (D5805)	WPP3015 \$230.00 (D00831)			WPPF019 \$46.43 (D6872)			Gasket W6224 \$7.00 (D024)

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
RM100	1976, 1979-81	50 x 50	98	50.00 50.50 51.00 51.50 52.00	STD 0.50 1.00 1.50 2.00	454M05000 454M05050 454M05100 454M05150 454M05200	\$77.81 (D6964) \$85.61 (D7315)	1969CD 1988CD 2008CD 2028CD 2047CD	S288 CW14			B1018 \$13.95 (D738)											
RM100 Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	2003-05	52.5 x 45.8	99	52.50 53.00 54.50	STD 0.50 2.00	651M05250 651M05300 651M05450	\$85.60 (D6315) \$94.15 (D9465)	2067CD 2087CD 2146CD	S288 CW14	W5674 52.5-53mm \$26.43 (D6851)	W5675 54.5mm \$30.84 (D0581)	B1006 \$13.95 (D738)				WPR171 2003-04 \$78.24 (D5805)							
125DS 125TS 125TC	1979-81 1979-81 1970-78	56 x 50	123	56.00 56.50 57.00 57.50 58.00	STD 0.50 1.00 1.50 2.00	449M05600 449M05650 449M05700 449M05750 449M05800	\$82.78 (D7694) \$91.06 (D3645)	2205CD 2224CD 2244CD 2264CD 2284CD	S395 CW14			B1018 \$13.95 (D738)											
RM125	1977-80	54 x 54	123	54.00 54.50 54.75 55.00 55.50 56.00	STD 0.50 0.75 1.00 1.50 2.00	432M05400 432M05450 432M05475 432M05500 432M05550 432M05600	\$92.83 (D0755) \$102.11 (D7216)	2126CD 2146CD 2156CD 2165CD 2185CD 2205CD	S395 CW14			B1018 \$13.95 (D738)	B6041 1979-80 \$19.95 (D7911)										
RM125	1981-84	54 x 54	123	54.00 54.25 54.50 54.75 55.00 55.25 55.50 56.00	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	511M05400 511M05425 511M05450 511M05475 511M05500 511M05525 511M05550 511M05600	\$82.16 (D0394) \$90.37 (D2245)	2126CD 2136CD 2146CD 2156CD 2165CD 2175CD 2185CD 2205CD	S485 CW14	W4042 1983 \$18.70 (D2211)	W4043 1984 \$23.11 (D7831)	B1018 \$13.95 (D738)	B6037 1981 \$19.95 (D7911)			WPR121 1984 \$97.25 (D1236)							
RM125	1985-86	54 X 54	123	54.00 54.50 54.75 55.00 55.50 56.00	STD 0.50 0.75 1.00 1.50 2.00	519M05400 519M05450 519M05475 519M05500 519M05550 519M05600	\$85.28 (D7115) \$93.81 (D8265)	2126CD 2146CD 2156CD 2165CD 2185CD 2205CD	S485 CW14	W4043 1985 \$23.11 (D7831)	W4901 1986 \$27.53 (D2561)	B1018 \$13.95 (D738)	B6030 1985 \$19.95 (D7911)			WPR121 \$97.25 (D1236)							
RM125 Pro-Lite	1987	54 x 54	123	54.00 54.50 55.00 55.50 56.00	STD 0.50 1.00 1.50 2.00	557M05400 557M05450 557M05500 557M05550 557M05600	\$85.28 (D7115) \$93.81 (D8265)	2126CS 2146CS 2165CS 2185CS 2205CS	S288 CW14	W5127 \$27.53 (D2561)		B1018 \$13.95 (D738)	B6032 \$19.95 (D7911)										
RM125 Pro-Lite	1988	54 x 54	123	54.00 54.50 55.00 55.50 56.00	STD 0.50 1.00 1.50 2.00	568M05400 568M05450 568M05500 568M05550 568M05600	\$85.28 (D7115) \$93.81 (D8265)	2126CS 2146CS 2165CS 2185CS 2205CS	S467 CW15	W5127 \$27.53 (D2561)		B1013 \$14.95 (D798)	B6032 \$19.95 (D7911)			WPR137 \$97.25 (D1236)							
RM125 Pro-Lite SCEM Composite - Cylinder sleeving or replating required for oversizes. <i>*Limited to available stock</i>	1989-99	54 x 54	123	54.00 54.25 54.50 54.75 55.00 55.25 55.50 56.00	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	641M05400 641M05425 641M05450 641M05475 641M05500 641M05525 641M05550 641M05600	\$81.41 (D4884) \$89.55 (D3735)	2126CD 2136CD 2146CD 2156CD 2165CD 2175CD 2185CD 2205CD	S467 CW15	W5165 1989 \$27.53 (D2561)	W6384 1991-96 \$26.73 (D4061)	WB1019 1991-96 WB1020 1997-99	B1013 \$14.95 (D798)	B6033 1989-98 \$19.95 (D7911)	BK5010 \$26.90 (D4161)	WPR137 1989-96 \$230.00 (D00831)	WPP3008 1992-99 \$279.00 (D03591)	WPP4005 1992-99 \$169.50 (D56811)	WPP5005 1992-99 \$169.50 (D56811)	WPPF020 1992-99 \$90.89 (D3545)	WPPS005 1992-99 \$43.59 (D5162)	W6120 1992-99 \$10.61 (D636)	
Racer's Choice - GP Style RM125 Electra Coated No intake window Pinned on centerline	1999-03	54 x 54.5	125 134	54.00 56.00	STD 2.00	764M05400 764M05600	\$110.68 (D1466) \$121.75 (D5037)	2126CS 2205CS	S632 CW15	W6385 \$26.73 (D4061)	WB1020	B1013 \$14.95 (D798)	B6034 1999-00 \$19.95 (D7911)	BK5010 \$26.90 (D4161)	WPC121 2001-03 \$201.18 (D77031)	WPR177 \$97.25 (D1236)	WPP3008 \$230.00 (D00831)	WPP4005 \$279.00 (D03591)	WPP5005 \$169.50 (D56811)	WPPF020 1999-01 \$90.89 (D3545)	WPPS005 \$43.59 (D5162)	WPPC013 2001-03 \$164.99 (D42701)	Gaskets: W6120 1999-00 \$10.61 (D636) W6128 2001-03 \$10.61 (D636)
Racer's Choice - Flat Top Conversion RM125 No intake window Pinned on centerline	1999-03	54 x 54.5	125 134	54.00 56.00	STD 2.00	755M05400 755M05600	\$82.98 (D9794) \$96.85 (D1185)	2126CS 2205CS	S467 CW15	W6385 \$26.73 (D4061)	WB1020	B1013 \$14.95 (D798)	B6034 \$19.95 (D7911)	BK5010 \$26.90 (D4161)	WPC121 2001-03 \$201.18 (D77031)	WPR177 \$97.25 (D1236)	WPP3008 \$230.00 (D00831)	WPP4005 \$279.00 (D03591)	WPP5005 \$169.50 (D56811)	WPPF020 1999-01 \$90.89 (D3545)	WPPS005 \$43.59 (D5162)	WPPC013 2001-03 \$164.99 (D42701)	Gaskets: W6120 1999-00 \$10.61 (D636) W6218 2001-03 \$10.61 (D636)

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
RM125 Pro-Lite SCEM Composite - Cylinder sleeving or replating required for oversizes.	2000-03	54 x 54.5	125	54.00 54.50 55.00 55.50 56.00	STD 0.50 1.00 1.50 2.00	754M05400 754M05450 754M05500 754M05550 754M05600	\$81.41 (D4884) \$89.55 (D3735)	2126CS 2146CS 2165CS 2185CS 2205CS	S467 CW15	W6385 \$26.73 (D4061)	WB1020	B1013 \$14.95 (D798)	B6034 \$19.95 (D7911)	BK5010 \$26.90 (D4161)	WPC121 2001-03 \$201.18 (D77031)	WPR177 \$97.25 (D1236)	WPP3008 \$230.00 (D00831) Opt. Cushion W6244-8 \$25.95 (D7551)	WPP4005 \$279.00 (D03591)	WPP5005 \$169.50 (D56811)	WPPF020 2000-01 \$90.89 (D3545) WPPF021 2002-03 \$100.21 (D3106)	WPPS005 \$43.59 (D5162)		WPPC013 2001-03 \$164.99 (D42701) Gaskets: W6120 1999-00 \$10.61 (D636) W6218 2001-03 \$10.61 (D636)
Racer's Choice - GP Style RM125 Electra Coated • No intake window • Pinned on centerline • Nikasil Bore - cylinder sleeving or replating required for oversizes.	2004-06	54 x 54.5	125	54.00 56.00 58.00	STD 2.00 4.00	836M05400 836M05600 836M05800 NEW!	\$110.68 (D1466) \$121.75 (D5037)	2126CS 2205CS 2284CS	S632 CW15	W6254 2004-05 \$30.28 (D7181)	WB1008	B1013 \$14.95 (D798)	B6034 \$19.95 (D7911)	BK5010 \$26.90 (D4161)	WPC135 2004 \$201.18 (D77031)	WPR195 2004 \$97.25 (D1236)	WPP3008 \$230.00 (D00831) Opt. Cushion W6244-8 \$25.95 (D7551)	WPP4005 \$279.00 (D03591)	WPP5005 \$169.50 (D56811)	WPPF021 \$100.21 (D3106)	WPPS005 \$43.59 (D5162)		WPPC013 \$164.99 (D42701) Gasket W6218 \$10.61 (D636)
RM125 Pro-Lite SCEM Cylinder - sleeving or replating required for oversizes.	2004-06	54 x 54.5	125	54.00 56.00	STD 2.00	835M05400 835M05600	\$81.41 (D4884) \$89.54 (D3735)	2126CS 2205CS	S632 CW15	W6254 2004-05 \$30.28 (D7181)	WB1008	B1013 \$14.95 (D798)	B6034 \$19.95 (D7911)	BK5010 \$26.90 (D4161)	WPC135 2004 \$201.18 (D77031)	WPR195 2004 \$97.25 (D1236)	WPP3008 \$230.00 (D00831) Opt. Cushion W6244-8 \$25.95 (D7551)	WPP4005 \$279.00 (D03591)	WPP5005 \$169.50 (D56811)	WPPF021 \$100.21 (D3106)	WPPS005 \$43.59 (D5162)		WPPC013 \$164.99 (D42701) Gasket W6218 \$10.61 (D636)
175PE	1978-79	62 x 57	172	62.00 62.50 63.00 64.00	STD 0.50 1.00 2.00	447M06200 447M06250 447M06300 447M06400	\$95.80 (D8475) \$105.38 (D3236)	2441CD 2461CD 2480CD 2520CD	S255 CW16			B1008 \$14.95 (D798)											
175PE	1980-84	62 x 57	172	62.00 62.50 63.00 63.50 64.00	STD 0.50 1.00 1.50 2.00	490M06200 490M06250 490M06300 490M06350 490M06400	\$98.48 (D9095) \$108.34 (D0056)	2441CD 2461CD 2480CD 2500CD 2520CD	S255 CW16			B1008 \$14.95 (D798)											
185TC 185TS 185DS	1974-77 1971-81 1978-80	64 x 57	183	64.00 64.50 65.00 65.50 66.00	STD 0.50 1.00 1.50 2.00	176M06400 176M06450 176M06500 176M06550 176M06600	\$94.02 (D1465) \$103.42 (D5026)	2520CD 2539CD 2559CD 2579CD 2598CD	S256 CW16			B1008 \$14.95 (D798)											
TS250 TM250 RL250	thru 1976, 1978-81 thru 1976 thru 1976	70 x 64	246	70.00 70.50 71.00 71.50 72.00	STD 0.50 1.00 1.50 2.00	380M07000 380M07050 380M07100 380M07150 380M07200	\$100.80 (D8406) \$110.87 (D2566)	2756CD 2776CD 2795CD 2815CD 2835CD	S343 CW18			B1002 \$15.95 (D759)											
RM250 PE250 Double Ring	1977-81 1977-81	67 x 70	246	67.00 67.50 68.00 68.50 69.00	STD 0.50 1.00 1.50 2.00	405M06700 405M06750 405M06800 405M06850 405M06900	\$100.80 (D8406) \$110.87 (D2566)	2638CD 2658CD 2677CD 2697CD 2717CD	S391 CW18	W5683 \$25.33 (D0251)		B1014 \$15.95 (D759)	B6038 1981 \$24.95 (D7941)	BK5006 1977-80 \$24.58 (D5741) BK5002 1981 \$22.90 (D4731)									
RM250	1982-85	70 x 64	246	70.00 70.50 70.75 71.00 71.50 72.00	STD 0.50 0.75 1.00 1.50 2.00	485M07000 485M07050 485M07075 485M07100 485M07150 485M07200	\$96.22 (D3775) \$105.83 (D0536)	2756CS 2776CS 2786CS 2795CS 2815CS 2835CS	S343 M-series only CW18	W4045 1983 \$22.01 (D1231) W4046 1984-85 \$29.74 (D4871)		B1014 \$15.95 (D759)	B6038 \$24.95 (D7941)	BK5018 \$23.74 (D4241)									
RM250	1986	67 x 70	246	67.00 67.50 68.00 68.50 69.00	STD 0.50 1.00 1.50 2.00	543M06700 543M06750 543M06800 543M06850 543M06900	\$100.80 (D8406) \$110.87 (D2566)	2638CS 2658CS 2677CS 2697CS 2717CS	S391 CW18	W4902 \$29.74 (D4871)		B1014 \$15.95 (D759)	B6039 \$24.95 (D7941)	BK5018 \$23.74 (D4241)									
RM250 Pro-Lite Boron Composite - Cylinder sleeving or replating required for oversizes.	1987-88	67 x 70	246	67.00 67.50 67.75 68.00 68.25 68.50 69.00	STD 0.50 0.75 1.00 1.25 1.50 2.00	558M06700 558M06750 558M06775 558M06800 558M06825 558M06850 558M06800	\$102.28 (D7316) \$112.50 (D0576)	2638CS 2658CS 2668CS 2677CS 2687CS 2697CS 2717CS	S459 CW18	W5129 \$33.04 (D3891)		B1014 \$15.95 (D759)	B6039 \$24.95 (D7941)	BK5018 \$23.74 (D4241)		WPR138 \$97.25 (D1236)							



Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket				
RM250 RMX250 Pro-Lite SCEM Cylinder - Cylinder sleeving or replating required for oversizes.	1989-95 1989-00	67 x 70.8	246	67.00 67.50 68.00 69.00	STD 0.50 1.00 2.00	642M06700 642M06750 642M06800 642M06900	\$102.28 (D7316) \$112.50 (D0576)	2638CD 2658CD 2677CD 2717CD	S459 CW18	RM250 W5166 1989 W5278 1990 W5262 1991 W5664 1992-93 W5431 1994-95 \$33.04 (D3891)		B1014 \$15.95 (D759)	B6039 1989-93 \$24.95 (D7941) B6040 1994-95 \$24.95 (D7941) B6044 1996-98 \$29.95 (D7971)	RM250 BK5006 1989-93 \$24.58 (D5741) BK5011 1994-95 \$38.36 (D2032) RMX250 BK5019 1989-94 \$31.47 (D8881) BK5011 1995-98 \$38.36 (D2032)		WPR138 1989-98 \$97.25 (D1236)											
RM250 Pro-Lite SCEM Cylinder - Cylinder sleeving or replating required for oversizes.	1996-97	66.4 x 72	249	66.40	STD	681M06640	\$104.57 (D4726)	2614CD	S508 CW18	W5518 \$38.56 (D4132)		B1014 \$15.95 (D759)	B6044 \$29.95 (D7971)	BK5011 \$38.36 (D2032)		WPR161 \$97.25 (D1236)	WPP3011 \$230.00 (D00831) Opt. Cushion W6245-8 \$25.95 (D7551)			WPPF034 \$138.05 (D4798)	WPPS014 \$37.06 (D9042)		WPPC014 \$164.99 (D42701) Gasket W6121 \$17.11 (D6201)				
RM250 Pro-Lite Flat Top, Double Ring Nikasil Bore - Cylinder sleeving or replating required for oversizes.	1998	66.4 x 72	249	66.40 68.50	STD 2.10	723M06640 723M06850	\$106.60 (D6936) \$117.26 (D6307)	2614CD 2697CD	S508 CW18	W5518 \$38.56 (D4132)		B1014 \$15.95 (D759)	B6044 \$29.95 (D7971)	BK5011 \$38.36 (D2032)		WPR161 \$97.25 (D1236)	WPP3011 \$230.00 (D00831) Opt. Cushion W6245-8 \$25.95 (D7551)			WPPF034 \$138.05 (D4798)	WPPS014 \$37.06 (D9042)		WPPC014 \$164.99 (D42701) Gasket W6121 \$17.11 (D6201)				
RM250 Pro-Lite SCEM Cylinder - Cylinder sleeving or replating required for oversizes.	1999	66.4 x 72	249	66.40 68.50	STD 2.10	743M06640 743M06850	\$106.60 (D6936) \$117.26 (D6307)	2614CD 2697CD	S508 CW18	W5741 \$38.56 (D4132)		B1014 \$15.95 (D759)	B6044 \$29.95 (D7971)	BK5011 \$38.36 (D2032)		WPR161 \$97.25 (D1236)	WPP3011 \$230.00 (D00831) Opt. Cushion W6245-8 \$25.95 (D7551)			WPPF034 \$138.05 (D4798)	WPPS014 \$37.06 (D9042)		WPPC014 \$164.99 (D42701) Gasket W6121 \$17.11 (D6201)				
RM250 SCEM Cylinder - Cylinder sleeving or replating required for oversizes.	2000-02	66.4 x 72	249	66.40 68.50	STD 2.10	756M06640 756M06850	\$101.52 (D1906) \$111.68 (D1076)	2614CD 2697CD	S508 CW18	W5741 2000 \$38.56 (D4132) W5899 2001-02 \$42.97 (D8752)		B1014 \$15.95 (D759)	B6045 \$24.95 (D7941)	BK5011 \$38.36 (D2032)		WPR161 \$97.25 (D1236)	WPP3011 \$230.00 (D00831) Opt. Cushion W6245-8 \$25.95 (D7551)			WPPF034 \$138.05 (D4798)	WPPS014 \$37.06 (D9042)		WPPC014 \$164.99 (D42701) Gasket W6121 2000 \$17.11 (D6201) W6219 2001-02 \$12.43 (D647)				
RM250	2003-06	66.4 x 72	249	66.40 67.00 67.50	STD 0.60 1.10	823M06640 823M06700 823M06750	\$101.52 (D1906)	2614CD 2638CD 2658CD	S508 CW18	W6111 2003-05 \$42.97 (D8752)	WB1016	B1014 \$15.95 (D759)		BK5011 \$38.36 (D2032)		WPR192 2003-04 \$97.25 (D1236)	WPP3011 \$230.00 (D00831) Opt. Cushion W6245-8 \$25.95 (D7551)			WPPF035 \$116.05 (D4457)	WPPS014 \$37.06 (D9042)		WPPC014 \$164.99 (D42701) Gasket W6219 \$12.43 (D647)				

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Valves	Cam Shaft	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket	
DRZ110 11:1 Compression Cylinder boring required for oversizes.	2004-05	53 x 50.6	112	53.50 54.00 54.50 55.00	0.50 1.00 1.50 2.00	4875M05350 4875M05400 4875M05450 4875M05500	\$102.10 (D6216) \$112.31 (D8376)	2106XE 2126XE 2146XE 2165XE	S592 CW13	W6388 \$36.93 (D6122)														
DRZ125 11:1 Hi-Compression Cylinder boring required for oversizes.	2002-06	57 x 48.8	125	57.00 57.50 58.00 58.50 59.00 61.00	STD 0.50 1.00 1.50 2.00 4.00	4815M05700 4815M05750 4815M05800 4815M05850 4815M05900 4815M06100	\$92.82 (D9655) \$102.10 (D6216) \$112.31 (D8376)	2244XE 2264XE 2283XE 2303XE 2323XE 2402XA	S593 CW14	W6209 57-59mm 2002-05 \$20.30 (D8121) W6206 61mm 2002-05 \$20.30 (D8121)														
DRZ250 11.5:1 Compression Nikasil Bore	2002-06	73 x 59.6	249	73.00	STD	4776M07300	\$127.76 (D6667)	2874XC	S475 CW19	W6106 2002-05 \$31.94 (D6191)												Gasket W6341 \$12.39 (D447)		
DRZ250 11.5:1 Compression Nikasil Bore 300cc Big Bore - must be resleeved with 3382FA.	2002-06	80 x 59.6	300	80.00	7.00	4777M08000	\$144.78 (D7868)	8000XX	S475 CW19	W6107 2002-05 \$31.94 (D6191)													Gasket W6341 \$12.39 (D447)	
RM-Z250 Standard Compression Cylinder boring or replating required for oversizes.	2004-06	77 x 53.6	250 263	77.00 79.00	STD 2.00	4842M07700 4842M07900	\$149.63 (D8798) \$164.59 (D5789)	7700YC 3110XG	S677 CW16	W6255 77mm 2004-05 \$56.28 (D7733) W6284 79mm 2004-05 \$56.28 (D7733)	WB1003	VET011 2004-05 Exhaust Titanium VIT011 2004-05 Intake Titanium			CAR082 (Carrillo) 2004-05 \$234.00 (D00602)	WPP3027 2004-05 \$230.00 (D00831)				WPPF029 2004-05 \$102.54 (D2516)	WPPS010 2004-05 \$43.59 (D5162)			WPPC010 2004-05 \$164.99 (D42701) Gasket W6339 \$8.18 (D194)
RM-Z250 Hi-Compression +1.0 Cylinder boring or replating required for oversizes.	2004-06	77 x 53.6	250	77.00	STD	4843M07700	\$181.05 (D36801)	7700YC	S677 CW16	W6255 77mm 2004-05 \$56.28 (D7733) W6284 79mm 2004-05 \$56.28 (D7733)	WB1003	VET011 2004-05 Exhaust Titanium VIT011 2004-05 Intake Titanium			CAR082 (Carrillo) 2004-05 \$234.00 (D00602)	WPP3027 2004-05 \$230.00 (D00831)				WPPF029 2004-05 \$102.54 (D2516)	WPPS010 2004-05 \$43.59 (D5162)			WPPC010 2004-05 \$164.99 (D42701) Gasket W6339 \$8.18 (D194)
DR350 Cylinder boring or replating required for oversizes.	1990-99	79 x 71.2	349	79.00 80.00 81.00 82.00 83.00	STD 1.00 2.00 3.00 4.00	4576M07900 4576M08000 4576M08100 4576M08200 4576M08300	\$123.10 (D6837) \$135.42 (D5218)	3110XG 3150XG 3189XG 3228XG 3268XG	S520 CW20	W5280 79-80mm \$25.33 (D0251) W5432 81-83mm \$25.33 (D0251)	WB1080													
DRZ400 12.2:1 Standard Compression Nikasil Bore - cylinder sleeving or replating required for oversizes.	2000-06	90 x 62.6	398	90.00 92.00	STD 2.00	4713M09000 4713M09200	\$149.47 (D8878) \$161.11 (D7669)	35433XR 3622XR	S549 CW20	W5881 2000-05 \$27.53 (D2561)	WB1046 2000-04	VES009 2000-05 Exh. Steel VIS009 2000-05 Intake Steel					WPP3020 \$230.00 (D00831)			WPPF022 2000-03 \$107.60 (D6546)	WPPS006 2000-03 \$34.16 (D0502)		WPPC017 \$164.99 (D42701) Gasket W6226 \$12.39 (D447)	
DRZ400 13.5:1 Hi-Compression Nikasil Bore - cylinder sleeving or replating required for oversizes.	2000-06	90 x 62.6	398	90.00 92.00	STD 2.00	4714M09000 4714M09200	\$153.57 (D4129) \$168.93 (D63101)	35433XR 3622XR	S549 CW20	W5881 2000-05 \$27.53 (D2561)	WB1046 2000-04	VES009 2000-05 Exh. Steel VIS009 2000-05 Intake Steel					WPP3020 \$230.00 (D00831)			WPPF022 2000-03 \$107.60 (D6546)	WPPS006 2000-03 \$34.16 (D0502)		WPPC017 \$164.99 (D42701) Gasket W6226 \$12.39 (D447)	
DRZ400 440cc Big Bore Piston 12.5:1 Compression Skirt coated Nikasil Bore - cylinder sleeving or big bore cylinder required for oversizes. Kit includes pistons, rings, retainer clips, piston pins, gasket & cylinder.	2000-06	94.5 x 62.6	440	94.50	4.50	4795M09450	\$175.40 (D42501) \$1004.03 (D57167)	3720XP	S549 CW20	W6103 2000-05 \$31.94 (D6191)	WB1046 2000-04	VES009 2000-05 Exh. Steel VIS009 2000-05 Intake Steel					WPP3020 \$230.00 (D00831)			WPPF022 2000-03 \$107.60 (D6546)	WPPS006 2000-03 \$34.16 (D0502)		WPPC017 \$164.99 (D42701) Gasket W6226 \$12.39 (D447)	
DRZ400 440cc Big Bore Piston 13.5:1 Hi-Compression Skirt coated Nikasil Bore - cylinder sleeving or big bore cylinder required for oversizes. Kit includes pistons, rings, retainer clips, piston pins, gasket & cylinder.	2000-06	94.5 x 62.6	440	94.50	4.50	4796M09450	\$180.66 (D04801) \$1009.29 (D19467)	3720XP	S549 CW20	W6103 2000-05 \$31.94 (D6191)	WB1046 2000-04	VES009 2000-05 Exh. Steel VIS009 2000-05 Intake Steel					WPP3020 \$230.00 (D00831)			WPPF022 2000-03 \$107.60 (D6546)	WPPS006 2000-03 \$34.16 (D0502)		WPPC017 \$164.99 (D42701) Gasket W6226 \$12.39 (D447)	

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Valves	Cam Shaft	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
RMZ450 NEW! 12:1 Compression Skirt Coated Bore and replating required for oversizes.	2005-06	95.5 x 62.8	450 474	95.50 98.00	STD 2.50	4869M09550 4869M09800	\$143.58 (D5168) \$165.84 (D0599)	9550ZV 9800ZV	S682 CW19	TBA	WB1018	VET010 2005 Exh. Ti VIT010 2005 Intake Ti		BK5000 \$72.56 (D4534)			WPP3034 \$230.00 (D00161)			WPPF033 \$107.39 (D0896)	WPPS013 \$39.70 (D1852)		WPPC016 \$164.99 (42701)
RMZ450 NEW! 13:1 Compression Skirt Coated Bore and replating required for oversizes.	2005-06	95.5 x 62.8	450 474	95.50 98.00	STD 2.50	4870M09550 4870M09800	\$182.42 (D54901) \$200.66 (D04021)	9550ZV 9800ZV	S682 CW19	TBA	WB1018	VET010 2005 Exh. Ti VIT010 2005 Intake Ti		BK5000 \$72.56 (D4534)			WPP3034 \$230.00 (D00161)			WPPF033 \$107.39 (D0896)	WPPS013 \$39.70 (D1852)		WPPC016 \$164.99 (42701)
DR-SP600 Djebel +.040 Overbore Cyl. boring reqd. for oversizes.	1985-89	94 x 85	589	95.00 96.00 97.00	1.00 2.00 3.00	4597M09500 4597M09600 4597M09700	\$155.31 (D8139) \$170.85 (D15201)	3740XH 3780XH 3819XH	S551 CW23														
DR650 LS650	1990-95 1986-95	95 x 90.4	641	95.00 96.00 97.00	STD 1.00 2.00	4597M09500 4597M09600 4597M09700	\$155.31 (D8139) \$170.85 (D15201)	3740XH 3780XH 3819XH	S551 CW23														

Suzuki
ATV • 2-Stroke

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
LT50	All Years	41 x 37.8	49	41.00 41.50 42.00 42.50 43.00	STD 0.50 1.00 1.50 2.00	826M04100 826M04150 826M04200 826M04250 826M04300	\$72.85 (D1734) \$80.14 (D8084)	1614CD 1634CD 1654CD 1674CD 1693CD	S563 CW12	W6207 \$16.50 (D099)		B1000 \$13.95 (D738)											
LT80	All Years	50 x 42	82	50.00 50.25 50.50 50.75 51.00 51.50 52.00	STD 0.25 0.50 0.75 1.00 1.50 2.00	673M05000 673M05025 673M05050 673M05075 673M05100 673M05150 673M05200	\$70.58 (D5324) \$77.63 (D8564)	1969CD 1979CD 1988CD 1998CD 2008CD 2028CD 2047CD	S538 CW12	W5520 \$23.11 (D7831)	WB1034	B1000 \$13.95 (D738)	B6034 1987-05 \$19.95 (D7911)	BK5005 1987-04 \$14.88 (D398)		WPR184 1987-04 \$78.24 (D5805)							
LT250RF LT250RG Quad Racer Liquid Cooled Must use stock thrust washers.	1985-86 1985-86 1985-86	70 x 64.8	247	70.00 70.25 70.50 70.75 71.00 71.50 72.00	STD 0.25 0.50 0.75 1.00 1.50 2.00	534M07000 534M07025 534M07050 534M07075 534M07100 534M07150 534M07200	\$112.96 (D8776) \$124.26 (D5547)	2756CD 2766CD 2776CD 2786CD 2795CD 2815CD 2835CD	S513 CW18	W5065 \$29.74 (D4871)	WB1060	B1002 \$15.95 (D759)											
LT250 Quad Racer Must use stock thrust washers.	1987 1987	67 x 70	246.8	67.00 67.50 67.75 68.00 68.25 68.50 69.00	STD 0.50 0.75 1.00 1.25 1.50 2.00	552M06700 552M06750 552M06775 552M06800 552M06825 552M06850 552M06900	\$112.96 (D8776) \$124.26 (D5547)	2638CD 2658CD 2668CD 2677CD 2687CD 2697CD 2717CD	S513 CW18	W5148 \$33.04 (D3891)	WB1052	B1002 \$15.95 (D759)	B6042 \$24.95 (D7941)				WPR157 \$97.25 (D1236)						
LT250 Quad Racer Pro-Lite	1988-92 1988-92	67 x 70	246.8	67.00 67.25 67.50 67.75 68.00 68.25 68.50 69.00	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	571M06700 571M06725 571M06750 571M06775 571M06800 571M06825 571M06850 571M06900	\$112.96 (D8776) \$124.26 (D5547)	2638CD 2648CD 2658CD 2668CD 2677CD 2687CD 2697CD 2717CD	S484 CW18	W5148 \$33.04 (D3891)	WB1052	B1002 \$15.95 (D759)	B6042 \$24.95 (D7941)	WPC120 \$216.96 (D30141)	WPR157 \$97.25 (D1236)								
LT500R Quad Racer Pro-Lite	1987-90 1987-90	86 x 86	499.5	86.00 86.50 87.00 87.50 88.00 88.50 89.00 89.50	STD 0.50 1.00 1.50 2.00 2.50 3.00 3.50	561M08600 561M08650 561M08700 561M08750 561M08800 561M08850 561M08900 561M08950	\$119.82 (D9817) \$131.79 (D7097)	3386TD 3405TD 3425TD 3445TD 3465TD 3484TD 3504TD 3524TD	S278 CW18	86-88mm W5084 1987 \$33.04 (D3891) 88.5-89.5mm W5472 1987 \$33.04 (D3891) W5150 1988-90 \$33.04 (D3891) W5473 1988-90 \$33.04 (D3891)		B1002 \$15.95 (D759)		BK5003 \$32.20 (D2391)		WPR176 \$97.25 (D1236)							

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18



Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Valves	Cam Shaft	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
LT230 QuadSport 10.25:1 Compression Cylinder boring required for oversizes.	1985-94 1985-94	66 x 67	229	66.00 66.50 67.00 67.50 68.00	STD 0.50 1.00 1.50 2.00	4382M06600 4382M06650 4382M06700 4382M06750 4382M06800	\$101.75 (D5016) \$111.94 (D6176)	2598XD 2618XD 2638XD 2658XD 2677XD	S259 CW16	W5066 \$25.33 (D0251)						WPR175 1987-94 \$137.22 (D8649)							
LT4WD 250 QuadSport 10.25:1 Compression • 4382M06600 fits LT250 4WD 1987-95 & LTF250 1989-96. • Will NOT fit LT250S (72mm) or LT250EF 1985-86 (68.5mm). • Cylinder boring required for oversizes.	1987-95	66 x 67	249	66.00 66.50 67.00 67.50 68.00	STD 0.50 1.00 1.50 2.00	4382M06600 4382M06650 4382M06700 4382M06750 4382M06800	\$101.75 (D5016) \$111.94 (D6176)	2598XD 2618XD 2638XD 2658XD 2677XD	S259 CW16	W5896 \$33.04 (D3891)													
LT300 4x4 King Quad 8.9:1 Compression Cylinder boring required for oversizes.	1991-02	68.5 x 76	280	69.00 69.50	0.50 1.00	4673M06900 4673M06950	\$104.74 (D4826)	2717XC 2736XC	S533 CW17	W5743 \$33.04 (D3891)													
Z400 12.2:1 Standard Compression Nikasil Bore - cylinder sleeving or replating required for oversizes.	2000-06	90 x 62.6	398	90.00 92.00	STD 2.00	4713M09000 4713M09200	\$149.47 (D8878) \$161.11 (D7669)	35433XR 3622XR	S549 CW20	W5881 2000-05 \$27.53 (D2561)	WB1031 2000-04	VES009 2000-05 <i>Exh. Steel</i> VIS009 2000-05 <i>Intake Steel</i>				WPP3020 2003-06 \$230.00 (D00831)			WPPF022 2003-06 \$107.60 (D6546)	WPPS006 2003-06 \$34.16 (D0502)			Gasket W6225 2003-06 \$12.39 (D447)
Z400 13.5:1 Hi-Compression	2000-06	90 x 62.6	398	90.00 92.00	STD 2.00	4714M09000 4714M09200	\$153.57 (D4129) \$168.93 (D63101)	35433XR 3622XR	S549 CW20	W5881 2000-05 \$27.53 (D2561)	WB1031 2000-04	VES009 2000-05 <i>Exh. Steel</i> VIS009 2000-05 <i>Intake Steel</i>				WPP3020 2003-06 \$230.00 (D00831)			WPPF022 2003-06 \$107.60 (D6546)	WPPS006 2003-06 \$34.16 (D0502)			Gasket W6225 2003-06 \$12.39 (D447)
Z400 440cc Big Bore Piston 12.5:1 Compression Skirt coated Nikasil Bore - cylinder sleeving or big bore cylinder required for oversizes. <i>Kit includes pistons, rings, retainer clips, piston pins, gasket and cylinder.</i>	2000-06	94.5 x 62.6	440	94.50	4.50	4795M09450	\$175.40 (D42501) \$1004.03 (D57167)	3720XP	S549 CW20	W6103 2000-05 \$31.94 (D6191)	WB1031 2000-04	VES009 2000-05 <i>Exh. Steel</i> VIS009 2000-05 <i>Intake Steel</i>				WPP3020 2003-06 \$230.00 (D00831)			WPPF022 2003-06 \$107.60 (D6546)	WPPS006 2003-06 \$34.16 (D0502)			Gasket W6225 2003-06 \$12.39 (D447)
Z400 440cc Big Bore Piston 13.5:1 Compression Skirt coated Nikasil Bore - cylinder sleeving or big bore cylinder required for oversizes. <i>Kit includes pistons, rings, retainer clips, piston pins, gasket and cylinder.</i>	2000-06	94.5 x 62.6	440	94.50	4.50	4796M09450	\$180.66 (D04801) \$1009.29 (D19467)	3720XP	S549 CW20	W6103 2000-05 \$31.94 (D6191)	WB1031 2000-04	VES009 2000-05 <i>Exh. Steel</i> VIS009 2000-05 <i>Intake Steel</i>				WPP3020 2003-06 \$230.00 (D00831)			WPPF022 2003-06 \$107.60 (D6546)	WPPS006 2003-06 \$34.16 (D0502)			Gasket W6225 2003-06 \$12.39 (D447)
Twin Peaks 700 NEW! 11.5:1 Compression Cylinder boring / replating required for oversizes. <i>Kit includes pistons, rings, retainer clips, and piston pins.</i>	2004-05	82 x 66	697 732	82.00 84.00	STD 2.00	4896M08200 4896M08400	\$142.20 (D2358) \$156.42 (D5839) \$284.40 (D46071) \$312.84 (D07781)	3228XC 3307XC	S641 CW20	W6162 82mm \$74.93 (D6944) W6409 84mm \$50.95 (D7503)													



Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts All replacement pistons are sold complete with Piston pin, Retainer Clips, and rings
GSXR600 1997-00				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
600cc	2.579" or 65.50mm Std Bore Stroke - 44.5mm	CK115 \$600.51 (D13063)	11.2:1	Cylinder deglazing required Piston: 4705M06550 \$132.09 (D5297) Rings: 25787XA Piston Pins: S571 Retainer Clips: CW15 Spring Steel Head Gasket: W5893 \$72.15 (D9234) Optional Base Gasket: W6059 \$25.21 (D3151)
640cc	2.658" or 67.50mm 2mm oversize Stroke - 44.5mm	CK116 \$600.51 (D13063)	11.8:1	Cylinder boring and replating required Piston: 4706M06750 \$132.09 (D5297) Rings: 2658XA Piston Pins: S571 Retainer Clips: CW15 Spring Steel Head Gasket: W5685 \$72.15 (D9234) Optional Base Gasket: W6059 \$25.21 (D3151)
GSXR600 2001-03				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
599cc	2.6377" or 67.00mm STD bore Stroke - 42.5mm	CK130 \$600.51 (D13063)	13.3:1	Cylinder deglazing required Piston: 4762M06700 \$132.09 (D5297) Rings: 2638XA Piston Pins: S394 Retainer Clips: CW14 Spring Steel Head Gasket: W6096 \$72.15 (D9234)
617cc	2.6771" or 68.00mm 1mm oversize Stroke - 42.5mm	CK131 \$600.51 (D13063)	13.3:1	Cylinder boring and replating required Piston: 4763M06800 \$132.09 (D5297) Rings: 2677XA Piston Pins: S394 Retainer Clips: CW14 Spring Steel Head Gasket: W6096 \$72.15 (D9234)
636cc	2.7165" or 69.00mm 2mm oversize Stroke - 42.5mm	CK148 \$600.51 (D13063)	13.5:1	Cylinder boring and replating required Piston: 4802M06900 \$132.09 (D5297) Rings: 2717XA Piston Pins: S394 Retainer Clips: CW14 Spring Steel Head Gasket: W6009 \$72.15 (D9234)
GSXR600 2004-05				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, and Retainer Clips				
599cc	2.6377" or 67.00mm STD bore Stroke - 42.5mm	CK154 \$576.92 (D51643)	13.5:1	Cylinder deglazing required Piston: 4850M06700 \$144.23 (D4568) Rings: 2638XA Piston Pins: S394 Retainer Clips: CW14 Optional Head Gasket: TBA
617cc	2.671" or 68.00mm +1mm oversize Stroke - 42.5mm	CK155 \$634.60 (D67083)	13.3:1	Cylinder boring and replating required Piston: 4850M06800 \$158.65 (D9159) Rings: 2638XA Piston Pins: S394 Retainer Clips: CW14 Optional Head Gasket: TBA
SV650X 1999-05				
Kit includes: (2) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
645cc	3.189" or 81.00mm STD bore Stroke - 62.6mm	CK113 \$354.92 (D59212)	12:1	Cylinder deglazing required Piston: 4695M08100 \$137.37 (D2428) Rings: 3189XC Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5895 \$80.18 (D1184) Optional Base Gasket: W6060 \$25.21 (D3151)
677cc	3.267" or 83.00mm 2mm oversize Stroke - 62.6mm	CK180 \$354.92 (D59212)	12.5:1	Cylinder boring only Piston: 4883M08300 \$137.37 (D2428) Rings: 3268XC Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5861 \$80.18 (D1184) Optional Base Gasket: W6060 \$25.21 (D3151)
694cc	3.268" or 84.00mm 3mm oversize Stroke - 62.6mm	CK114 \$354.92 (D59212)	12:1	Cylinder boring only Piston: 4696M08400 \$137.37 (D2428) Rings: 3307XC Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5861 \$80.18 (D1184) Optional Base Gasket: W6060 \$25.21 (D3151)
GS750 1977-79 (2-Valve)				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) CFM20 Head Gasket				
844cc	2.717" or 69.00mm 2mm oversize Stroke - 56.4mm	K844 \$523.77 (D62413)	10.25:1	Cylinder boring only Piston: 4035M06900 \$119.78 (D7817) Rings: 2717XC Piston Pins: S259 Retainer Clips: CW16 CFM20 Head Gasket: W2487 \$44.65 (D9762) Optional Base Gasket: W6063 \$11.41 (D586)
GS750 1980-84 (4-Valve)				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) CFM20 Head Gasket				
816cc	2.756" or 70.00mm 3mm oversize Stroke - 53mm	K816 \$520.85 (D15213)	10.25:1	Cylinder boring only - 1983 GS750ED & GS750ESD must use modified OEM Head Gasket Piston: 4188M07000 \$119.78 (D7817) Rings: 2756XC Piston Pins: S555 Retainer Clips: CW18 CFM20 Head Gasket: W4937 \$41.73 (D4052) Optional Base Gasket: W6064 \$11.41 (D586)
GSXR750 thru 1987				
Kit includes: (4) pistons, ring sets, Piston pins, Retainer Clips				
771cc	98145.451	R771 \$549.48 (96923)	13:1	"Cylinder boring only - Use OEM Head Gasket Piston: 4376M07100 \$137.37 (D2428) Rings: 2795XA Piston Pins: S537 Retainer Clips: CW18

Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts All replacement pistons are sold complete with Piston pin, Retainer Clips, and rings
GSXR750 1988-89				
GSXR750F Katana 1989-97				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket (CK142 Only)				
771cc	2.913" or 74.00mm 1mm oversize Stroke - 44.8mm	R775 \$549.48 (D96923)	13:1	Cylinder boring only Piston: 4449M07400 \$137.37 (D2428) Rings: 2913XA Piston Pins: S531 Retainer Clips: CW19 Optional Spring Steel Head Gasket: W6214 \$72.15 (D9234)
813cc	2.992" or 76.00mm 3mm oversize Stroke - 44.8mm	CK142 \$621.63 (D89273)	12:1	Cylinder boring only Piston: 4789M07600 \$137.37 (D2428) Rings: 2992XG Piston Pins: S531 Retainer Clips: CW19 Spring Steel Head Gasket: W6023 \$67.43 (D6404)
GSXR750 1990-91				
Oil/Air Cooled Models				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, and Retainer Clips				
771cc	2.795" or 71.00mm 1mm oversize Stroke - 48.7mm	R787 \$549.48 (D96923)	11:1	Cylinder boring only Piston: 4503M07100 \$137.37 (D2428) Rings: 2795XA Piston Pins: S537 Retainer Clips: CW18 Optional Spring Steel Head Gasket: W5705 \$72.15 (D9234)
GSXR750 1992-95				
Water Cooled Models				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
771cc	2.795" or 71.00mm 1mm oversize Stroke - 48.7mm	R782 \$621.63 (D89273)	11.8:1	Cylinder boring only Piston: 4553M07100 \$137.37 (D2428) Rings: 2795XA Piston Pins: S537 Retainer Clips: CW18 Spring Steel Head Gasket: W5535 \$72.15 (D9234)
GSXR750 1996-99				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
748cc	2.835" or 72.00mm STD bore Stroke - 46mm	K749 \$600.51 (D13063)	12:1	Cylinder deglazing required Piston: 4663M07200 \$132.09 (D5297) Rings: 2835XA Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W5575 \$72.15 (D9234) Optional Base Gasket: W6061 \$25.21 (D3151)
791cc	2.913" or 74.00mm 2mm oversize Stroke - 46mm	K770 \$600.51 (D13063)	12:1	Cylinder boring and replating required Piston: 4663M07400 \$132.09 (D5297) Rings: 2913XA Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W5977 \$72.15 (D9234) Optional Base Gasket: W6061 \$25.21 (D3151)
802cc	2.992" or 74.50mm 2.5mm oversize Stroke - 46mm	CK125 \$621.63 (D89273)	12:1	Cylinder boring and replating required Piston: 4708M07450 \$137.37 (D2428) Rings: 2933XA Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W5977 \$72.15 (D9234) Optional Base Gasket: W6061 \$25.21 (D3151)
GSXR750 2000-03				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
749cc	2.8346" or 72.00mm STD bore Stroke - 46mm	CK123 \$652.55 (D35193)	12.2:1	Cylinder deglazing required Piston: 4699M07200 \$145.10 (D6078) Rings: 2835XA Piston Pins: S571 Retainer Clips: CW15 Spring Steel Head Gasket: W6010 \$72.15 (D9234)
770cc	2.8740" or 73.00mm 1mm oversize Stroke - 46mm	CK152 \$652.55 (D35193)	12.5:1	Cylinder boring and replating required Piston: 4699M07300 \$145.10 (D6078) Rings: 2874XA Piston Pins: S571 Retainer Clips: CW15 Spring Steel Head Gasket: W6033 \$72.15 (D9234)
791cc	2.9133" or 74.00mm 2mm oversize Stroke - 46mm	CK147 \$652.55 (D35193)	12.63:1	Cylinder boring and replating required Piston: 4801M07400 \$145.10 (D6078) Rings: 2913XA Piston Pins: S571 Retainer Clips: CW15 Spring Steel Head Gasket: W6025 \$72.15 (D9234)
813cc	2.9527" or 75.00mm 3mm oversize Stroke - 46mm	CK124 \$652.55 (D35193)	12.9:1	Cylinder boring and replating required Piston: 4712M07500 \$145.10 (D6078) Rings: 2935XG Piston Pins: S571 Retainer Clips: CW15 Spring Steel Head Gasket: W6011 \$72.15 (D9234)
GS1000 1978-81 (2-Valve)				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) CFM20 Head Gasket				
1085cc	2.874" or 73.00mm 3mm oversize Stroke - 64.8mm	K1085 \$523.77 (D62413)	10.25:1	Cylinder boring only Piston: 4064M07300 \$119.78 (D7817) Rings: 2874XC Piston Pins: S555 Retainer Clips: CW18 CFM20 Head Gasket: W2711 \$44.65 (D9762) Optional Base Gasket: W6065 \$25.21 (D3151) Optional Sleeve: FL654SL
1100cc	2.894" or 73.50mm 3.5mm oversize Stroke - 64.8mm	K1100 \$523.77 (D62413)	10.25:1	Cylinder boring only Piston: 4066M07350 \$119.78 (D7817) Rings: 2894XC Piston Pins: S555 Retainer Clips: CW18 CFM20 Head Gasket: W2711 \$44.65 (D9762) Optional Base Gasket: W6065 \$25.21 (D3151) Optional Sleeve: FL654SL

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts All replacement pistons are sold complete with Piston pin, Retainer Clips, and rings
TL1000R 1998-03 (4-Valve) Twin Cylinder				
Kit includes: (2) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
996cc	3.858" or 98.00mm STD bore Stroke - 66mm	CK112 \$375.89 (D35522)	12:1	Cylinder deglazing required Piston: 4704M09800 \$151.87 (D2119) Rings: 3858XS Piston Pins: S550 Retainer Clips: CW22 Spring Steel Head Gasket: W5888 \$72.15 (D9234) Optional Base Gasket: W6066 \$29.75 (D5871)
GSXR1000 2001-04				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
988cc	2.874" or 73.00mm STD bore Stroke - 59mm	CK134 \$621.63 (D89273)	13.5:1	Cylinder deglazing required Piston: 4771M07300 \$137.37 (D2428) Rings: 2874XA Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W6033 \$72.15 (D9234) Optional Tool Steel Piston Pin: S680
1015cc	2.913" or 74.00mm 1mm oversize Stroke - 59mm	CK156 \$621.63 (D89273)	13.5:1	Cylinder boring and replating required Piston: 4771M07400 \$137.37 (D2428) Rings: 2913XA Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W6025 \$72.15 (D9234) Optional Tool Steel Piston Pin: S680
1043cc	2.9528" or 75.00mm 2mm oversize Stroke - 59mm	CK135 \$621.63 (D89273)	13.5:1	Cylinder boring and replating required Piston: 4772M07500 \$137.37 (D2428) Rings: 2953XG Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W6011 \$72.15 (D9234) Optional Tool Steel Piston Pin: S680
1071cc	2.9921" or 76.00mm 3mm oversize Stroke - 59mm	CK150 \$621.63 (D89273)	13.5:1	Cylinder boring and replating required Piston: 4819M07600 \$137.37 (D2428) Rings: 2992XG Piston Pins: S554 Retainer Clips: CW16 Spring Steel Head Gasket: W6203 \$72.15 (D9234) Optional Tool Steel Piston Pin: S680
GSXR1000 2005-06				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips.				
998cc	2.874" or 73.40mm STD bore Stroke - 59mm	TBA	13.5:1	Cylinder deglazing required Piston: Rings: Piston Pins: Retainer Clips: Spring Steel Head Gasket:
1043cc	2.9528" or 75.00mm 1.5mm oversize Stroke - 59mm	TBA	13.5:1	Cylinder boring and replating required Piston: Rings: Piston Pins: Retainer Clips: Spring Steel Head Gasket:
1071cc	2.9921" or 76.00mm 2.5mm oversize Stroke - 59mm	TBA	13.5:1	Cylinder boring and replating required Piston: Rings: Piston Pins: Retainer Clips: Spring Steel Head Gasket:
GSXR1100 1986-88 (1052cc, 4-Valve)				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Overbore Head Gasket				
1109cc	3.070" or 78.00mm 2mm oversize Stroke - 58mm	R1109 \$621.63 (D89273)	12:1	Cylinder boring only Piston: 4435M07800 \$137.37 (D2428) Rings: 3071XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5169 \$72.15 (D9234) Optional Base Gasket: W6067 \$25.21 (D3151)
1225cc	3.228" or 82.00mm 4mm oversize Stroke - 58mm	CK143 \$662.27 (D63793)	13.5:1	Big Block and crankcase modification required. Drag Racing only. Piston: 4791M08200 \$147.53 (D2588) Rings: 3228XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5832 \$72.15 (D9234) Optional Base Gasket: W6068 \$25.21 (D3151) Optional Sleeve: 3188FA
1255cc	3.268" or 83.00mm 5mm oversize Stroke - 58mm	P1255 \$662.27 (D63793)	13.5:1	Big Block and crankcase modification required. Drag Racing only. Piston: 4744M08300 \$147.53 (D2588) Rings: 3268XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5832 \$72.15 (D9234) Optional Base Gasket: W6068 \$25.21 (D3151) Optional Sleeve: 3188FA
1317cc	3.347" or 85.00mm 7mm oversize Stroke - 58mm	P1317 \$662.27 (D63793)	13.5:1	Big Block and crankcase modification required. Drag Racing only. Piston: 4745M08500 \$147.53 (D2588) Rings: 3347XC Piston Pins: S520 Retainer Clips: CW20 Copper Head Gasket: W5481 \$46.88 (D3182) Optional Base Gasket: W6069 \$25.21 (D3151) Optional Sleeve: 3188FA

Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts All replacement pistons are sold complete with Piston pin, Retainer Clips, and rings
GSXR1100 1989-92 (1127cc, 4-Valve)				
GSXR1100F Katana 1988-92				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Overbore Head Gasket				
1186cc	3.150" or 80.00mm 2mm oversize Stroke - 58.97mm	R1186 \$621.63 (D89273)	12:1	Cylinder boring only Piston: 4614M08000 \$137.37 (D2428) Rings: 3150XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5477 \$72.15 (D9234) Optional Base Gasket: W6068 \$25.21 (D3151) Optional Sleeve: 3083FA
1201cc	3.169" or 80.50mm 2.5mm oversize Stroke - 58.97mm	R1193 \$621.63 (D89273)	12:1	Cylinder boring only Piston: 4616M08050 \$137.37 (D2428) Rings: 3169XC Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5536 \$72.15 (D9234) Optional Base Gasket: W6068 \$25.21 (D3151) Optional Sleeve: 3083FA
1201cc	3.169" or 80.50mm 2.5mm oversize Stroke - 58.97mm	R1201 \$621.63 (D89273)	13:1	Cylinder boring only Piston: 4610M08050 \$137.37 (D2428) Rings: 3169XC Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5536 \$72.15 (D9234) Optional Base Gasket: W6068 \$25.21 (D3151) Optional Sleeve: 3083FA
1216cc	3.189" or 81.00mm 3mm oversize Stroke - 58.97mm	R1216 \$621.63 (D89273)	12:1	Cylinder boring only Piston: 4617M08100 \$137.37 (D2428) Rings: 3189XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5536 \$72.15 (D9234) Optional Base Gasket: W6068 \$25.21 (D3151) Optional Sleeve: 3083FA
1245cc	3.228" or 82.00mm 4mm oversize Stroke - 58.97mm	CK143 \$662.27 (D63793)	13.5:1	Resleeving & crankcase cleanup reqd. - Not recommended for street use. Must use W51891 Big Block Piston: 4791M08200 \$147.53 (D2588) Rings: 3228XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5832 \$72.15 (D9234) Optional Base Gasket: W6068 \$25.21 (D3151) Optional Sleeve: 3188FA
1277cc	3.268" or 83.00mm 5mm oversize Stroke - 58.97mm	P1255 \$662.27 (D63793)	13.5:1	Resleeving & crankcase cleanup reqd. - Not recommended for street use. Must use W51891 Big Block Piston: 4744M08300 \$147.53 (D2588) Rings: 3268XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5832 \$72.15 (D9234) Optional Base Gasket: W6068 \$25.21 (D3151) Optional Sleeve: 3188FA
1340cc	3.347" or 85.00mm 7mm oversize Stroke - 58.97mm	P1317 \$662.27 (D63793)	13.5:1	Resleeving & crankcase cleanup reqd. - Not recommended for street use. Must use W51891 Big Block Piston: 4745M08500 \$147.53 (D2588) Rings: 3347XC Piston Pins: S520 Retainer Clips: CW20 Copper Head Gasket: W5481 \$46.88 (D3182) Optional Base Gasket: W6069 \$25.21 (D3151) Optional Sleeve: 3188FA
GSXR1100 1993-98				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
1117cc	3.032" or 77.00mm 1.5mm oversize Stroke - 60mm	R1117 \$621.63 (D89273)	12:1	Cylinder boring only Piston: 4543M07700 \$137.37 (D2428) Rings: 3032XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5479 \$72.15 (D9234) Optional Base Gasket: W6070 \$25.21 (D3151)
1192cc	3.130" or 79.50mm 4.0mm oversize Stroke - 60mm	R1192 \$621.63 (D89273)	12:1	Resleeving required Piston: 4615M07950 \$137.37 (D2428) Rings: 3130XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5478 \$72.15 (D9234) Optional Base Gasket: W6070 \$25.21 (D3151) Optional Sleeve: 3016FA
1192cc	3.130" or 79.50mm 4.0mm oversize Stroke - 60mm	R1196 \$621.63 (D89273)	13:1	Resleeving required Piston: 4611M07950 \$137.37 (D2428) Rings: 3130XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5478 \$72.15 (D9234) Optional Base Gasket: W6070 \$25.21 (D3151) Optional Sleeve: 3016FA
1198cc	3.140" or 79.75mm 4.25mm oversize Stroke - 60mm	R1198 \$621.63 (D89273)	13:1	Resleeving required Piston: 4611M07975 \$137.37 (D2428) Rings: 3140XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5478 \$72.15 (D9234) Optional Base Gasket: W6070 \$25.21 (D3151) Optional Sleeve: 3016FA

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts All replacement pistons are sold complete with Piston pin, Retainer Clips, and rings
GS1100, GSX1100E 1980-83 (18mm pin) 4-Valve				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Overbore Head Gasket				
1134cc	2.913" or 74.00mm 2mm oversize Stroke - 65.93mm	K1133 \$536.22 (D37123)	10.25:1	Cylinder boring only Piston: 4178M07400 \$120.04 (D3027) Rings: 2913XC Piston Pins: S555 Retainer Clips: CW18 CFM20 Head Gasket: W3925 \$44.84 (D0962) Fiber Base Gasket: W5371 \$11.41 (D586) Optional Sleeve: FL692SL
1166cc	2.953" or 75.00mm 3mm oversize Stroke - 65.93mm	K1168 \$536.22 (D37123)	10.25:1	Cylinder boring only Piston: 4193M07500 \$120.04 (D3027) Rings: 2953XG Piston Pins: S555 Retainer Clips: CW18 CFM20 Head Gasket: W3925 \$44.84 (D0962) Fiber Base Gasket: W5371 \$11.41 (D586) Optional Sleeve: FL692SL
1166cc Pro Lite	2.953" or 75.00mm 3mm oversize Stroke - 65.93mm	P1168 \$654.72 (D38293)	13.5:1	Cylinder boring only - RACE USE ONLY Piston: 4176M07500 \$151.96 (D7119) Rings: 2953XG Piston Pins: S555 Retainer Clips: CW18 Copper Head Gasket: W2945 \$46.88 (D3182) Optional Sleeve: FL692SL
1197cc Pro Lite	2.992" or 76.00mm 4mm oversize Stroke - 65.93mm	P1198 \$654.72 (D38293)	13:1	Resleeving and crankcase cleanup required - RACE USE ONLY Piston: 4174M07600 \$151.96 (D7119) Rings: 2992XG Piston Pins: S556 Retainer Clips: CW18 Copper Head Gasket: W2945 \$46.88 (D3182) Optional Sleeve: FL750SL, 3010FA
1261cc	3.071" or 78.00mm 6mm oversize Stroke - 65.93mm	K1258 \$782.76 (D66964)	10.25:1	Resleeving and crankcase cleanup required Piston: 4194M07800 \$120.04 (D3027) Rings: 3071XG Piston Pins: S555 Retainer Clips: CW18 CFM20 Head Gasket: W3928 \$44.65 (D9762) Fiber Base Gasket: W5375 \$11.41 (D586) Optional Sleeve: FL750SL, 3010FA
1261cc Pro Lite	3.071" or 78.00mm 6mm oversize Stroke - 65.93mm	P1258 \$654.72 (D38293)	13.5:1	Resleeving and crankcase cleanup required - RACE USE ONLY Piston: 4195M07800 \$151.96 (D7119) Rings: 3071XG Piston Pins: S556 Retainer Clips: CW18 Copper Head Gasket: W3202 \$46.88 (D3182) Optional Sleeve: FL750SL, 3010FA
1327cc Pro Lite	3.150" or 80.00mm 8mm oversize Stroke - 65.93mm	P1323 \$654.72 (D38293)	13.5:1	Big Block and crankcase modification required. RACE USE ONLY Piston: 4211M08000 \$151.96 (D7119) Rings: 3150XG Piston Pins: S556 Retainer Clips: CW18 Copper Head Gasket: W5949 \$46.88 (D3182) Optional Sleeve: FL773SL
1428cc Pro Lite	3.268" or 83.00mm 11mm oversize Stroke - 65.93mm	P1423 \$654.72 (D38293)	13:1	Big Block and crankcase modification required. RACE USE ONLY Piston: 4252M08300 \$151.96 (D7119) Rings: 3268XG Piston Pins: S556 Retainer Clips: CW18 Copper Head Gasket: W5950 \$46.88 (D3182) Optional Sleeve: KA773SL
2-Valve, Prostock - Vortex Cylinder Head				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Copper Head Gasket				
1496cc	3.3464" or 85.00mm 13mm oversize Stroke - 65.93mm	CK127 \$706.77 (D60424)	13.5:1	Piston: 4751M08500 \$165.00 (D0099) Rings: 3346XR Piston Pins: S665 Retainer Clips: CW18 Copper Head Gasket w/.060" offset: W6018 \$46.88 (D3182) Optional Base Gasket: W5378 \$25.21 (D3151)
1532cc	3.3858" or 86.00mm 14mm oversize Stroke - 65.93mm	CK128 \$706.77 (D60424)	13.5:1	Piston: 4751M08600 \$165.00 (D0099) Rings: 3386XR Piston Pins: S665 Retainer Clips: CW18 Copper Head Gasket w/.060" offset: W6019 \$46.88 (D3182) Optional Base Gasket: W5378 \$25.21 (D3151)
GS1150 thru 1986 (20mm pin)				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, Base Gasket and (1) CFM20 Head Gasket				
1197cc	2.992" or 76.00mm 2mm oversize Stroke - 65.96mm	K1199 \$536.22 (D37123)	10.25:1	Cylinder boring only Piston: 4345M07600 \$120.04 (D3027) Rings: 2992XG Piston Pins: S520 Retainer Clips: CW20 CFM20 Head Gasket: W3927 \$44.65 (D9762) Fiber Base Gasket: W5375 \$11.41 (D586) Optional Sleeve: 3271FA
1229cc	3.032" or 77.00mm 3mm oversize Stroke - 65.96mm	K1229 \$536.22 (D37123)	10.25:1	Cylinder boring only Piston: 4345M07700 \$120.04 (D3027) Rings: 3032XG Piston Pins: S520 Retainer Clips: CW20 CFM20 Head Gasket: W3928 \$44.65 (D9762) Fiber Base Gasket: W5375 \$11.41 (D586) Optional Sleeve: 3271FA
GSF1200SX Bandit 1996-04				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
1216cc	3.189" or 81.00mm 2mm oversize Stroke - 58.97mm	CK101 \$621.63 (D89273)	11:1	Cylinder boring only Piston: 4683M08100 \$137.37 (D2428) Rings: 3189XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5536 \$72.15 (D9234) Optional Base Gasket: W6068 \$25.21 (D3151)

Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts All replacement pistons are sold complete with Piston pin, Retainer Clips, and rings
GSX1300R Hayabusa 1999-05				
Kit includes: (4) Pistons, Ring Sets, Piston Pins, Retainer Clips, and (1) Spring Steel Head Gasket				
1298cc	3.189" or 81.00mm STD bore Stroke - 63mm	CK163 \$634.60 (D67083)	9.5:1	Cylinder deglazing required "TURBO APPLICATION" MUST USE CYLINDER SPACER. Piston: 4856M08100 \$158.64 (D8159) Rings: 3189XG Piston Pins: S698 Retainer Clips: CW20 Spring Steel Head Gasket: W6028 \$72.15 (D9234) Optional Base Gasket: W6071 \$25.21 (D3151) Cylinder Spacer: W6342
1298cc	3.189" or 81.00mm STD bore Stroke - 63mm	CK104 \$621.63 (D89273)	13:1	Cylinder deglazing required Piston: 4690M08100 \$137.37 (D2428) Rings: 3189XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W6028 \$72.15 (D9234) Optional Base Gasket: W6071 \$25.21 (D3151) Optional Tool Steel Pin: S698
1363cc	3.268" or 83.00mm 2mm oversize Stroke - 63mm	CK164 \$634.60 (D67083)	10.0:1	Cylinder boring and replating required "TURBO APPLICATION" MUST USE CYLINDER SPACER Piston: 4856M08300 \$158.64 (D8159) Rings: 3268XG Piston Pins: S698 Retainer Clips: CW20 Spring Steel Head Gasket: W5784 \$72.15 (D9234) Optional Base Gasket: W6071 \$25.21 (D3151) Cylinder Spacer: W6342
1363cc	3.268" or 83.00mm 2mm oversize Stroke - 63mm	CK105 \$621.63 (D89273)	12:1	Cylinder boring and replating required Piston: 4692M08300 \$137.37 (D2428) Rings: 3268XG Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5784 \$72.15 (D9234) Optional Base Gasket: W6071 \$25.21 (D3151) Optional Tool Steel Pin: S698
1396cc	3.307" or 84.00mm 3mm oversize Stroke - 63mm	CK121 \$621.63 (D89273)	12:1	Cylinder boring and replating required Piston: 4746M08400 \$137.37 (D2428) Rings: 3307XC Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5784 \$72.15 (D9234) Optional Base Gasket: W6071 \$25.21 (D3151) Optional Tool Steel Pin: S698
1396cc	3.307" or 84.00mm 3mm oversize Stroke - 63mm	CK181 \$621.63 (D89273)	"Flat Top"	Cylinder boring and replating required Piston: 4892M08400 \$137.37 (D2428) Rings: 3307XC Piston Pins: S520 Retainer Clips: CW20 Spring Steel Head Gasket: W5784 \$72.15 (D9234) Optional Base Gasket: W6071 \$25.21 (D3151) Optional Tool Steel Pin: S698
1429cc	3.346" or 85.00mm 4mm oversize Stroke - 63mm	CK171 \$621.63 (D89273)	13.5:1	Cylinder boring and replating required "RACE USE ONLY" Piston: 4865M08500 \$137.37 (D2428) Rings: 3346XR Piston Pins: S549 Retainer Clips: CW20 Spring Steel Head Gasket: W6357 \$72.15 (D9234) Optional Base Gasket: W6071 \$25.21 (D3151) Optional Tool Steel Pin: S698



Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
YSR50		40 x 39	57	40.00 40.50 41.00 41.50 42.00	STD 0.50 1.00 1.50 2.00	727M04000 727M04050 727M04100 727M04150 727M04200	\$68.67 (D0214) \$75.54 (D2354)	1574CD 1594CD 1614CD 1634CD 1654CD	S563 CW12	W5704 1987-92 \$17.14 (D8201)		B1042 \$14.95 (D798)											
YSR50 Big Bore 3mm Oversize		40 x 39	57	43.00 43.50 44.00	STD 0.50 1.00	598M04300 598M04350 598M04400	\$81.53 (D2984)	1693CD 1713CD 1732CD	S634 CW12	W5228 1987-92 \$16.50 (D099)		B1042 \$14.95 (D798)											
PW50	thru 2006	40 x 39.2	49	40.00 40.25 40.50 40.75 41.00 41.50 42.00	STD 0.25 0.50 0.75 1.00 1.50 2.00	653M04000 653M04025 653M04050 653M04075 653M04100 653M04150 653M04200	\$70.05 (D3024) \$77.05 (D3264)	1574CD 1585CD 1594CD 1604CD 1614CD 1634CD 1654CD	S630 CW10	W5531 1992-06 \$16.50 (D099)	WB1054 1992-04												
YZ80 MX80 TY80 GT1	1974-75 1980-82 1974-75 1973-75	47 x 42	72	47.00 47.50 48.00 48.50 49.00	STD 0.50 1.00 1.50 2.00	222M04700 222M04750 222M04800 222M04850 222M04900	\$79.31 (D9574) \$87.24 (D4325)	1850CS 1869CS 1890CS 1909CS 1929CS	S538 CW12			B1042 \$14.95 (D798)											
PW80 BW80	thru 2006 thru 2000	47 x 42	72	47.00 47.25 47.50 47.75 48.00 48.50 49.00	STD 0.25 0.50 0.75 1.00 1.50 2.00	649M04700 649M04725 649M04750 649M04775 649M04800 649M04850 649M04900	\$72.10 (D6234) \$79.32 (D9574)	1850CD 1860CD 1869CD 1879CD 1890CD 1909CD 1929CD	S538 CW12	W5560 thru 2005 \$23.11 (D7831)	WB1057 1983-04	B1042 \$14.95 (D798)											
YZ80	1976-80	49 x 42	79	49.00 49.50 50.00 50.50 51.00	STD 0.50 1.00 1.50 2.00	457M04900 457M04950 457M05000 457M05050 457M05100	\$85.59 (D5315) \$94.14 (D8465)	1929CD 1949CD 1969CD 1988CD 2008CD	S538 CW12			B1042 \$14.95 (D798)		BK5005 1977 & 80 \$14.88 (D398) BK5022 1978-79 \$20.89 (D3521)									
YZ80	1981	49 x 42	79	49.00 49.50 50.00 50.50 51.00	STD 0.50 1.00 1.50 2.00	465M04900 465M04950 465M05000 465M05050 465M05100	\$85.59 (D5315) \$94.14 (D8465)	1929CD 1949CD 1969CD 1988CD 2008CD	S538 CW12			B1043 \$14.95 (D798)		BK5005 \$14.88 (D398)									
YZ80	1982-83	47 x 45.6	79	47.00 47.50 47.75 48.00 48.50 49.00	STD 0.50 0.75 1.00 1.50 2.00	477M04700 477M04750 477M04775 477M04800 477M04850 477M04900	\$85.59 (D5315) \$94.14 (D8465)	1850CD 1869CD 1879CD 1890CD 1909CD 1929CD	S538 CW12	W4050 1983 \$16.50 (D099)		B1043 \$14.95 (D798)	B6011 \$14.95 (D798)	BK5005 \$14.88 (D398)									
YZ80	1984	48 x 45.6	82	48.00 48.50 49.00 49.50 50.00	STD 0.50 1.00 1.50 2.00	508M04800 508M04850 508M04900 508M04950 508M05000	\$85.59 (D5315) \$94.14 (D8465)	1890CS 1909CS 1929CS 1949CS 1969CS	S538 CW12	W4051 \$16.50 (099)		B1015 \$13.95 (D738)	B6011 \$14.95 (D798)	BK5005 \$14.88 (D398)									
YZ80	1985-87	48 x 45.6	82	48.00 48.50 49.00 49.50 50.00	STD 0.50 1.00 1.50 2.00	520M04800 520M04850 520M04900 520M04950 520M05000	\$85.59 (D5315) \$94.14 (D8465)	1890CS 1909CS 1929CS 1949CS 1969CS	S538 CW12	W4052 1985 \$19.81 (D8811) W5282 1987 \$19.81 (D8811) W5281 1986 \$19.81 (D8811)		B1015 \$13.95 (D738)	B6011 \$14.95 (D798)	BK5005 \$14.88 (D398)									
YZ80	1988-92	48 x 45.6	82	48.00 48.50 49.00 49.50 50.00	STD 0.50 1.00 1.50 2.00	569M04800 569M04850 569M04900 569M04950 569M05000	\$85.59 (D5315) \$94.14 (D8465)	1890CS 1909CS 1929CS 1949CS 1969CS	S538 CW12	W5284 \$19.81 (D8811)		B1015 \$13.95 (D738)	B6011 \$14.95 (D798)	BK5005 \$14.88 (D398)									
YZ80 Pro-Lite International Bore - Cylinder sleeving or replating required for oversizes.	1993-01	46 x 47.8	79	46.00	STD	671M04600	\$87.84 (D0725)	1810CS	S517 CW14	W5353 \$19.81 (D8811)	WB1062	B1012 \$13.95 (D738)	B6011 \$14.95 (D798)	BK5015 \$17.13 (D8201)	WPC122 \$165.68 (D96701)	WPR139 \$78.24 (D5805)	WPP3016 \$230.00 (D00831)			WPPF011 1995-01 \$67.44 (D6404)	WPPS015 \$39.33 (D6552)		Gasket W6227 \$9.39 (D465)
YZ80 Pro-Lite Ceramic Composite - Cylinder sleeving or replating required for oversizes.	1993-01	47 x 47.8	82	47.00 47.50 48.00 48.50 49.00	STD 0.50 1.00 1.50 2.00	646M04700 646M04750 646M04800 646M04850 646M04900	\$86.16 (D0715) \$94.79 (D7865)	1850CS 1869CS 1890CS 1909CS 1929CS	S517 CW14	W5353 \$19.81 (D8811)	WB1062	B1012 \$13.95 (D738)	B6011 \$14.95 (D798)	BK5015 \$17.13 (D8201)	WPC122 \$165.68 (D96701)	WPR139 \$78.24 (D5805)	WPP3016 \$230.00 (D00831)			WPPF011 1995-01 \$67.44 (D6404)	WPPS015 \$39.33 (D6552)		Gasket W6227 \$9.39 (D465)

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
Racer's Choice - Supermini YZ80 YZ85 Ceramic Composite - Cylinder sleeving or replating required for oversizes.	1993-01 2002-06	52.5 x 47.8	103.5	52.50	5.5 5.0	767M05250	\$109.78 (D7856)	2067CS	S288 CW14	W5353 1993-01 \$19.81 (D8811) W5983 2002-05 \$22.01 (D1231)	WB1062 1993-01 WB1041 2002-05	B1012 \$13.95 (D738)	B6011 \$14.95 (D798)	BK5015 \$17.13 (D8201)	WPC122 1993-01 \$165.68 (D96701) WPC123 2002-05 \$165.68 (D96701)	WPR139 \$78.24 (D5805)	WPP3016 1993-01 \$230.00 (D00831) WPP3017 2002-06 \$230.00 (D00831)			WPPF011 1995-01 \$67.44 (D6404)	WPPS015 1993-01 \$39.33 (D6552) WPPS016 2002-05 \$39.33 (D6552)		WPPC018 2002-06 \$164.99 (D42701) Gaskets: W6227 1993-01 \$9.39 (D465) W6228 2002-06 \$4.57 (D472)
YZ85 Pro-Lite Ceramic Composite - Cylinder sleeving or replating required for oversizes.	2002-06	47.5 x 47.8	85	47.50 48.00 48.50 49.50	STD 0.50 1.00 2.00	805M04750 805M04800 805M04850 805M04950	\$79.85 (D1974) \$87.84 (D1725)	1869CS 1890CS 1909CS 1949CS	S517 CW14	W5983 2002-05 \$22.01 (D1231)	WB1041	B1012 \$13.95 (D738)	B6011 \$14.95 (D798)	BK5015 \$17.13 (D8201)	WPC123 2002-05 \$165.68 (D96701)	WPR139 2002-05 \$78.24 (D5805)	WPP3017 \$230.00 (D00831)			WPPF011 \$67.44 (D6404)	WPPS016 2002-05 \$39.33 (D6552)		WPPC018 \$164.99 (D42701) Gasket W6228 \$4.57 (D472)
LT100 LT100-2 LT100-3 MX100 DT100		52 x 45.6	98	52.00 52.50 53.00 53.50 54.00	STD 0.50 1.00 1.50 2.00	235M05200 235M05250 235M05300 235M05350 235M05400	\$91.60 (D6945) \$100.75 (D5406)	2047CD 2067CD 2087CD 2106CD 2126CD	S288 CW14			B1012 \$13.95 (D738)											
YZ100	1976-83	50 x 50	98	50.00 50.50 51.00 51.50 52.00	STD 0.50 1.00 1.50 2.00	455M05000 455M05050 455M05100 455M05150 455M05200	\$89.38 (D3635) \$98.32 (D9985)	1969CD 1988CD 2008CD 2028CD 2047CD	S637 CW16			B1016 \$14.95 (D798)	B6019 1977-81 \$19.95 (D7911)										
RT100	1990-2000	52 x 45.6	97	52.00 52.50 53.00 53.50 54.00	STD 0.50 1.00 1.50 2.00	771M05200 771M05250 771M05300 771M05350 771M05400	\$85.52 (D1315) \$94.08 (D5465)	2047CD 2067CD 2087CD 2106CD 2126CD	S288 CW14			B1012 \$13.95 (D738)											
AT2 125 AT3 125 MX125 IT125 DT125	1980-86 1980-86 1980-86 1980-86 1973 and up	56 x 50	123	56.00 56.50 57.00 57.50 58.00	STD 0.50 1.00 1.50 2.00	236M05600 236M05650 236M05700 236M05750 236M05800	\$98.92 (D5395) \$108.82 (D9256)	2205CD 2224CD 2244CD 2264CD 2284CD	S270 CW16			B1016 \$14.95 (D798)											
TZR 125 DTR 125 DTR 125E TDR 125 TDR 240	1987-92 1988-96 1990-96 1990-92 1988-92	56 x 50.7	124	56.00 56.25 56.50 56.75 57.00 57.25 57.50	STD 0.25 0.50 0.75 1.00 1.25 1.50	679M05600 679M05625 679M05650 679M05675 679M05700 679M05725 679M05750	\$97.21 (D3385) \$106.93 (D6146)	2205CD 2215CD 2224CD 2234CD 2244CD 2254CD 2264CD	S270 CW16			B1008 \$14.95 (D798)											
DT125 AT2 125 AT3 125 DT125LC RD125LC DT125 Tenere	1975-76 1972-76 1972-76 1980-91 1982-92 1989-92	56 x 50.7	124	56.00 56.25 56.50 56.75 57.00 57.25 57.50	STD 0.25 0.50 0.75 1.00 1.25 1.50	684M05600 684M05625 684M05650 684M05675 684M05700 684M05725 684M05750	\$95.41 (D5275) \$104.96 (D7926)	2205CD 2215CD 2224CD 2234CD 2244CD 2254CD 2264CD	S270 CW16			B1016 \$14.95 (D798)											
TRZ125R (Type 4FL) TDR125 (Type 4FL)	1993-97 1993-97	56 x 50.7	124	56.00 56.50 57.00	STD 0.50 1.00	*720M05600 *720M05650 *720M05700	\$92.16 (D0355)	2205CD 2224CD 2244CD	S270 CW16			B1008 \$14.95 (D798)											
YZ125	1976-82	56 x 50	123	56.00 56.25 56.50 56.75 57.00 57.50 58.00	STD 0.25 0.50 0.75 1.00 1.50 2.00	435M05600 435M05625 435M05650 435M05675 435M05700 435M05750 435M05800	\$98.87 (D2395) \$108.76 (D5256)	2205CS 2215CS 2224CS 2234CS 2244CS 2264CS 2284CS	S270 CW16			B1016 \$14.95 (D798)	B6019 1977-79 B6020 1980-82 \$19.95 (D7911)										

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
YZ125	1983	56 x 50	123	56.00 56.50 56.75 57.00 57.50 58.00	STD 0.50 0.75 1.00 1.50 2.00	503M05600 503M05650 503M05675 503M05700 503M05750 503M05800	\$94.74 (D5865) \$104.21 (D3526)	2205CS 2224CS 2234CS 2244CS 2264CS 2284CS	S270 CW16	W4053 \$19.81 (D8811)		B1016 \$14.95 (D798)	B6020 \$19.95 (D7911)										
YZ125	1984	56 x 50	123	56.00 56.50 56.75 57.00 57.25 57.50 58.00	STD 0.50 0.75 1.00 1.25 1.50 2.00	512M05600 512M05650 512M05675 512M05700 512M05725 512M05750 512M05800	\$94.74 (D5865) \$104.21 (D3526)	2205CS 2224CS 2234CS 2244CS 2254CS 2264CS 2284CS	S270 CW16	W4053 \$19.81 (D8811)		B1016 \$14.95 (D798)	B6020 \$19.95 (D7911)										
YZ125 Power Valve must be modified for .040 and larger.	1985	56 x 50	123	56.00 56.25 56.50 57.00 57.25 57.50 58.00	STD 0.25 0.50 1.00 1.25 1.50 2.00	521M05600 521M05625 521M05650 521M05700 521M05725 521M05750 521M05800	\$94.74 (D5865) \$104.21 (D3526)	2205CS 2215CS 2224CS 2244CS 2254CS 2264CS 2284CS	S270 CW16	W5285 \$27.53 (D2561)		B1016 \$14.95 (D798)	B6020 \$19.95 (D7911)										
YZ125 Pro-Lite Power Valve must be modified for .040 and larger.	1986-88	56 x 50	123	56.00 56.25 56.50 56.75 57.00 57.25 57.50 58.00	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	559M05600 559M05625 559M05650 559M05675 559M05700 559M05725 559M05750 559M05800	\$94.74 (D5865) \$104.21 (D3526)	2205CS 2215CS 2224CS 2234CS 2244CS 2254CS 2264CS 2284CS	S514 CW16	W4904 \$27.53 (D2561)		B1016 \$14.95 (D798)	B6014 \$19.95 (D7911)	BK5009 \$28.44 (D6071)		WPR140 \$97.25 (D1236)							
YZ125 Pro-Lite Ceramic Composite-Cylinder sleeving or replating required for oversizes.	1989	56 x 50	123	56.00 56.50 57.00	STD 0.50 1.00	582M05600 582M05650 582M05700	\$94.74 (D5865)	2205CS 2224CS 2244CS	S270 CW16	W5167 \$27.53 (D2561)		B1016 \$14.95 (D798)	B6014 \$19.95 (D7911)	BK5009 \$28.44 (D6071)		WPR140 \$97.25 (D1236)							
YZ125 Pro-Lite Ceramic Composite-Cylinder sleeving or replating required for oversizes.	1990-92	56 x 50.7	124	56.00 56.50 57.00	STD 0.50 1.00	594M05600 594M05650 594M05700	\$94.74 (D5865)	2205CS 2224CS 2244CS	S514 CW16	W5229 1990-91 \$26.43 (D6851) W5354 1992 \$26.43 (D6851)		B1016 \$14.95 (D798)	B6014 \$19.95 (D7911)	BK5009 \$28.44 (D6071)		WPR140 \$97.25 (D1236)							
YZ125 Pro-Lite Ceramic Composite-Cylinder sleeving or replating required for oversizes.	1993	56 x 50.7	124	56.00 56.50 57.00	STD 0.50 1.00	629M05600 629M05650 629M05700	\$90.44 (D6245)	2205CS 2224CS 2244CS	S514 CW16	W5354 \$26.43 (D6851)		B1016 \$14.95 (D798)	B6014 \$19.95 (D7911)	BK5009 \$28.44 (D6071)		WPR140 \$97.25 (D1236)				WPP012 \$117.98 (D9707)	WPPS017 \$45.88 (D2892)		
YZ125 Pro-Lite Ceramic Composite-Cylinder sleeving or replating required for oversizes.	1994-96	54 x 54.5	124	54.00 54.50 55.00 56.00	STD 0.50 1.00 2.00	647M05400 647M05450 647M05500 647M05600	\$94.74 (D5865) \$104.21 (D3526)	2126CS 2146CS 2165CS 2205CS	S514 CW16	W5420 \$26.43 (D6851)	WB1068	B1016 \$14.95 (D798)	B6014 \$19.95 (D7911)	BK5009 \$28.44 (D6071)		WPR140 \$97.25 (D1236)	WPP3004 \$230.00 (D00831) Opt. Cushion W6243-6 \$25.95 (D7551)			WPP012 \$117.98 (D9707)	WPPS017 \$45.88 (D2892)		Gasket W6122 \$8.18 (D194)
YZ125 Pro-Lite Ceramic Composite-Cylinder sleeving or replating required for oversizes.	1997	54 x 54.5	124	54.00 56.00	STD 2.00	693M05400 693M05600	\$90.44 (D6245) \$99.48 (D9695)	2126CS 2205CS	S467 CW15	W5420 \$26.43 (D6851)	WB1068	B1038 \$13.95 (D738)	B6014 \$19.95 (D7911)	BK5009 \$28.44 (D6071)		WPR174 \$97.25 (D1236)	WPP3004 \$230.00 (D00831) Opt. Cushion W6243-6 \$25.95 (D7551)			WPP012 \$117.98 (D9707)	WPPS017 \$45.88 (D2892)		Gasket W6122 \$8.18 (D194)
Racer's Choice - GP Style YZ125 Electra Coated. No intake window. Pinned on centerline. Longer skirt than stock. • Ceramic Composite-Cylinder sleeving or replating required for oversizes.	1997-04	54 x 54.5	125 134	54.00 56.00	STD 2.00	765M05400 765M05600	\$110.68 (D1466) \$121.75 (D5037)	2126CS 2205CS	S632 CW15	W5420 1997 \$26.43 (D6851) W5981 2002 \$28.63 (D8171) W5677 1998-01 \$26.43 (D6851) W6140 2003-04 \$28.63 (D8171)	WB1068 1997 WB1032 1998-01 WB1078 2002 WB1061 2003-04	B1038 1997-00 \$13.95 (D738) B1001 2001-04 \$13.95 (D738)	B6014 1997 \$19.95 (D7911) B6015 1998-00 \$19.95 (D7911)	BK5009 \$28.44 (D6071)	WPC124 1998-00 \$201.18 (D77031)	WPR174 1997-00 \$97.25 (D1236)	WPP3004 \$230.00 (D00831) Opt. Cushion W6243-6 \$25.95 (D7551)			WPPF012 1997 \$117.98 (D9707) WPPF013 1998-04 \$88.05 (D3825)	WPPS017 \$45.88 (D2892)		WPPC019 1998-04 \$164.99 (D42701) Gasket W6122 \$8.18 (D194)

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
Racer's Choice - Flat Top Conversion YZ125 No intake window Flat Top Conversion	1997-04	54 x 54.5	125 134	54.00 56.00	STD 2.00	762M05400 762M05600	\$114.00 (D0486) \$125.40 (D4257)	2126CS 2205CS	S632 CW15	W5420 1997 \$26.43 (D6851) W5981 2002 \$28.63 (D8171) W5677 1998-01 \$26.43 (D6851) W6140 2003-04 \$28.63 (D8171)	WB1068 1997 WB1032 1998-01 WB1078 2002 WB1061 2003-04	B1001 \$13.95 (D738)	B6014 1997 \$19.95 (D7911) B6015 1998-00 \$19.95 (D7911)	BK5009 \$28.44 (D6071)	WPC124 1998-00 \$201.18 (D77031)	WPR174 1997-00 \$97.25 (D1236)	WPP3004 \$230.00 (D00831) Opt. Cushion W6243-6 \$25.95 (D7551)			WPPF012 1997 \$117.98 (D9707) WPPF013 1998-04 \$88.05 (D3825)	WPPS017 \$45.88 (D2892)		WPPC019 1998-04 \$164.99 (D42701) Gasket W6122 \$8.18 (D194)
YZ125 Pro-Lite Ceramic Composite-Cylinder sleeving or replating required for oversizes.	1998-01	54 x 54.5	125	54.00 54.50 55.00 56.00	STD 0.50 1.00 2.00	726M05400 726M05450 726M05500 726M05600	\$90.44 (D6245) \$99.48 (D9695)	2126CST 2146CS 2165CS 2205CS	S467 CW15	W5677 \$26.43 (D6851)	WB1032	B1038 1998-00 B1001 2001 \$13.95 (D738)	B6015 1998-00 B6012 2001 \$19.95 (D7911)	BK5009 \$28.44 (D6071)	WPC124 1998-00 WPC125 2001 \$201.18 (D77031)	WPR174 1998-00 WPR183 2001 \$97.25 (D1236)	WPP3004 \$230.00 (D00831) Opt. Cushion W6243-6 \$25.95 (D7551)			WPPF013 \$88.05 (D3825)	WPPS017 \$45.88 (D2892)		WPPC019 \$164.99 (D42701) Gasket W6122 \$8.18 (D194)
YZ125 Pro-Lite	2002-04	54 x 54.5	125	54.00 54.50 55.00 56.00	STD 0.50 1.00 2.00	797M05400 797M05450 797M05500 797M05600	\$90.23 (D4145) \$99.26 (D5595)	2126CST 2146CS 2165CS 2205CS	S467 CW15	W5981 2002 \$28.63 (D8171) W6140 2003-04 \$28.63 (D8171)	WB1078 2002 WB1061 2003-04	B1001 \$13.95 (D738)	B6012 \$19.95 (D7911)	BK5009 \$28.44 (D6071)	WPC125 \$201.18 (D77031)	WPR183 \$97.25 (D1236)	WPP3004 \$230.00 (D00831) Opt. Cushion W6243-6 \$25.95 (D7551)			WPPF013 \$88.05 (D3825)	WPPS017 \$45.88 (D2892)		WPPC019 \$164.99 (D42701) Gasket W6122 \$8.18 (D194)
Racer's Choice - GP Style YZ125 Electra coated	2005-06	54 x 54.5	125 134 144	54.00 56.00 58.00	STD 2.00 4.00	846M05400 846M05600 846M05800 NEW!	\$110.68 (D1466) \$121.75 (D5037)	2126CS 2205CS 2284CS	S668 CW15	W6331 2005 \$26.34 (D0851)	WB1007	B1001 \$13.95 (D738)		BK5009 \$28.44 (D6071)			WPP3032 \$28.44 (D00051)			WPPF012 \$117.98 (D9707)	WPPS017 \$45.88 (D2892)		WPPC020 \$164.99 (D42701) Gasket W6344 2005 \$5.57 (D433)
YZ125 Pro-Lite	2005-06	54 x 54.5	125 134	54.00 56.00	STD 2.00	845M05400 845M05600	\$90.23 (D4145) \$99.26 (D5595)	2126CS 2205CS	S668 CW15	W6331 2005 \$26.34 (D0851)	WB1007	B1001 \$13.95 (D738)		BK5009 \$28.44 (D6071)			WPP3032 \$250.00 (D00051)			WPPF012 \$117.98 (D9707)	WPPS017 \$45.88 (D2892)		WPPC020 \$164.99 (D42701) Gasket W6344 2005 \$5.57 (D433)
175CT-2 175CT-3 175DT 175MX	thru 1977 thru 1977 1979-81 1979-82	66 x 50	172	66.00 66.50 67.00 67.50 68.00	STD 0.50 1.00 1.50 2.00	471M06600 471M06650 471M06700 471M06750 471M06800	\$101.03 (D2606) \$111.13 (D8666)	2598CD 2618CD 2638CD 2658CD 2677CD	S259 CW16			B1021 \$14.95 (D798)											
YZ175 IT175	1976-81 1976-81	66 x 50	172	66.00 66.50 67.00 67.50 68.00	STD 0.50 1.00 1.50 2.00	374M06600 374M06650 374M06700 374M06750 374M06800	\$105.84 (D1536) \$116.42 (D5896)	2598CD 2618CD 2638CD 2658CD 2677CD	S259 CW16			B1021 \$14.95 (D798)	B6019 1977-79 B6020 1980-81 \$19.95 (D7911)										
RT180	1990-00	64.5 x 54	176	64.50 65.00 65.50 66.00 66.50	STD 0.50 1.00 1.50 2.00	772M06450 772M06500 772M06550 772M06600 772M06650	\$93.19 (D1955) \$102.51 (D1516)	2539CD 2559CD 2579CD 2598CD 2618CD	S486 CW16			B1021 \$14.95 (D798)											
IT200	1984-86	66 x 57	195	66.00 66.50 67.00 67.50 68.00	STD 0.50 1.00 1.50 2.00	522M06600 522M06650 522M06700 522M06750 522M06800	\$103.25 (D5916) \$115.30 (D8196)	2598CD 2618CD 2638CD 2658CD 2677CD	S259 CW16			B1005 \$14.95 (D798)	B6022 \$34.95 (D7902)										
DT200 Pro-Lite Canadian Model - Not available in the U.S.	1990-91	66 x 57	195	66.00 66.50 67.00 67.50 68.00	STD 0.50 1.00 1.50 2.00	599M06600 599M06650 599M06700 599M06750 599M06800	\$101.22 (D3706) \$111.34 (D1866)	2598CD 2618CD 2638CD 2658CD 2677CD	S271 CW16	W5913 \$22.01 (D1231)		B1008 \$14.95 (D798)											
WR200	1992-98	66.8 x 57	199	66.80 67.00 67.50 68.00 68.50	STD 0.20 0.70 1.20 1.70	818M06680 818M06700 818M06750 818M06800 818M06850	\$96.62 (D7975) \$106.28 (D7736)	2628CD 2638CD 2658CD 2677CD 2697CD	S271 CW16					BK5006 1992-95 \$24.58 (D5741)									
YZ250 IT250 DT250 MX250	1976-79 1978-80 1974-79 1973-75	70 x 64	246	70.00 70.50 71.00 71.50 72.00	STD 0.50 1.00 1.50 2.00	234M07000 234M07050 234M07100 234M07150 234M07200	\$127.09 (D6267) \$139.80 (D8838)	2756CD 2776CD 2795CD 2815CD 2835CD	S343 CW18			B1003 \$14.95 (D798)	B6028 \$19.95 (D7911)	BK5002 \$22.90 (D4731)									

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket	
YZ250 IT250	1980-82 1981-82	70 x 64	246	70.00 70.25 70.50 70.75 71.00 71.50 72.00	STD 0.25 0.50 0.75 1.00 1.50 2.00	452M07000 452M07025 452M07050 452M07075 452M07100 452M07150 452M07200	\$127.09 (D6267) \$139.80 (D8838)	2756CD 2766CD 2776CD 2786CD 2795CD 2815CD 2835CD	S343 CW18			IT250 B1003 1977-82 \$14.95 (D798) YZ250 B1003 1976-81 \$14.95 (D798) B1014 1982 \$15.95 (D759)	B6028 \$19.95 (D7911)	BK5002 \$22.90 (D4731)										
IT250 Pro-Lite	1983	68 x 68	246.8	68.00 68.25 68.50 68.75 69.00 69.25 69.50 70.00	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	515M06800 515M06825 515M06850 515M06875 515M06900 515M06925 515M06950 515M07000	\$127.09 (D6267) \$139.80 (D8838)	2677CD 2687CD 2697CD 2707CD 2717CD 2727CD 2736CD 2756CD	S511 CW18		B1014 \$15.95 (D759)	B6028 \$19.95 (D7911)	BK5002 \$22.90 (D4731)											
YZ250 Pro-Lite Power Valve must be modified for .040 and larger.	1983-87	68 x 68	246.8	68.00 68.25 68.50 68.75 69.00 69.25 69.50 70.00	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	560M06800 560M06825 560M06850 560M06875 560M06900 560M06925 560M06950 560M07000	\$127.09 (D6267) \$139.80 (D8838)	2677CD 2687CD 2697CD 2707CD 2717CD 2727CD 2736CD 2756CD	S511 CW18	W5128 1986-87 \$31.94 (D6191)		B1014 \$15.95 (D759)	B6028 \$19.95 (D7911)	BK5002 \$22.90 (D4731)		WPR141 \$97.25 (D1236)								
YZ250 WR250 Pro-Lite Power Valve must be modified for .040 and larger. 1991 model is Ceramic - Composite Cylinder sleeving or replating required for oversizes.	1988-91 1988-91	68 x 68	246.8	68.00 68.25 68.50 68.75 69.00 69.25 69.50 70.00	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	605M06800 605M06825 605M06850 605M06875 605M06900 605M06925 605M06950 605M07000	\$123.57 (D4147) \$135.94 (D6518)	2677CD 2687CD 2697CD 2707CD 2717CD 2727CD 2736CD 2756CD	S508 CW18	YZ250 WR250 W5130 1988 \$31.94 (D6191) W5168 1989-90 \$30.84 (D0581) W5168 1989-90 \$30.84 (D0581) W5268 1991 \$30.84 (D0581)		B1014 \$15.95 (D759)	B6017 \$19.95 (D7911)	BK5011 \$38.36 (D2032)		WPR141 1988-89 WPR142 1990-91 \$97.25 (D1236)								
Racer's Choice - 250cc Single Ring YZ250	1992-98	68.00 x 68	246.8	68.00	STD	736M06800	\$122.31 (D9337)	2677CS	S508 CW18	W5323 1992-94 \$30.84 (D0581)	W5467 1995-98 \$33.25 (D5991)	WB1072 1995-98		B1014 \$15.95 (D759)	B6017 1992-97 \$19.95 (D7911) B6016 1998 \$19.95 (D7911)	BK5011 \$38.36 (D2032)		WPR142 \$97.25 (D1236)	WPP3012 w/kick-starter gear 1993-98 \$250.00 (D00051) Opt. Cushion W6243-8 1993-98 \$25.95 (D7551)	WPP4004 1993-98 \$279.00 (D03591)		WPPF015 1993-98 \$127.59 (D5567)	WPPS018 \$52.25 (D6933)	Gasket W6125 1993-98 \$8.18 (D194)
YZ250 WR250 Pro-Lite Ceramic Composite - Cylinder sleeving or replating required for oversizes.	1992-98 1992-98	68 x 68	246.8	68.00 68.50 69.00 70.00	STD 0.50 1.00 2.00	677M06800 677M06850 677M06900 677M07000	\$117.96 (D7707) \$129.76 (D6877)	2677CD 2697CD 2717CD 2756CD	S508 CW18	W5323 1992-94 \$30.84 (D0581)	W5467 1995-98 \$33.25 (D5991)	WB1072 1995-98		B1014 \$15.95 (D759)	B6017 1992-97 \$19.95 (D7911) B6016 1998 \$19.95 (D7911)	BK5011 \$38.36 (D2032)		WPR142 \$97.25 (D1236)	WPP3012 w/kick-starter gear 1993-98 \$250.00 (D00051) Opt. Cushion W6243-8 1993-98 \$25.95 (D7551)	WPP4004 1993-98 \$279.00 (D03591)		WPPF015 1993-98 \$127.59 (D5567)	YZ WPPS018 1993-97 \$52.25 (D6933) WR WPPS018 1998 \$45.88 (D2892)	Gasket W6125 1993-98 \$8.18 (D194)
YZ250 Pro-Lite Ceramic Composite - Cylinder sleeving or replating required for oversizes	1999-01	66.4 x 72	249	66.40 68.50	STD 2.10	742M06640 742M06850	\$114.52 (D1786) \$125.98 (D9557)	2614CD 2697CD	S508 CW18	W5744 \$30.84 (D0581)	WB1036			B1003 \$14.95 (D798)	B6013 1999-00 \$19.95 (D7911) B6023 2001 \$19.95 (D7911)	BK5011 \$38.36 (D2032)	WPC126 1999-00 WPC127 2001 \$216.96 (D30141)	WPR173 \$97.25 (D1236)	WPP3012 w/kick-starter gear \$250.00 (D00051) Opt. Cushion W6243-8 1993-98 \$25.95 (D7551)	WPP4004 \$279.00 (D03591)	WPP5004 2000-01 \$169.50 (D56811)	WPPF015 1993-98 \$127.59 (D5567)	WPPS018 \$52.25 (D6933)	WPPC015 \$164.99 (D42701) Gasket W6126 \$7.46 (D844)

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket		
Racer's Choice - 250cc Single Ring YZ250 Electra Coated	2002-06	66.40 x 72	249.3	66.40	STD	808M06640	\$146.06 (D3678)	2614CS	S508 CW18	W5978 2002-05 \$33.04 (D3891)	WB1051	B1003 \$14.95 (D798)	B6023 \$19.95 (D7911)	BK5011 \$38.36 (D2032)	WPC127 2002 WPC134 2003-06 \$216.96 (D03141)	WPR173 \$97.25 (D1236)	WPP3012 w/kick-starter gear \$250.00 (D00051) Opt. Cushion W6243-8 1993-98 \$25.95 (D7551)	WPP4004 \$279.00 (D03591)	WPP5004 \$169.50 (D56811)	WPPF015 \$127.59 (D5567)	WPPS018 \$52.25 (D6933)		WPPC015 \$164.99 (D42701) Gasket W6126 \$7.46 (D844)		
YZ250 Pro-Lite Ceramic Composite - Cylinder sleeving or replating required for oversizes.	2002-06	66.4 x 72	249	66.40 67.00 67.50 68.50	STD 0.60 1.10 2.10	804M06640 804M06700 804M06750 804M06850	\$111.20 (D2766) \$122.31 (D9337)	2614CD 2638CD 2658CD 2697CD	S508 CW18	W5978 2002-05 \$33.04 (D3891)	WB1051	B1003 \$14.95 (D798)	B6023 \$19.95 (D7911)	BK5011 \$38.36 (D2032)	WPC127 2002 WPC134 2003-06 \$216.96 (D03141)	WPR173 \$97.25 (D1236)	WPP3012 w/kick-starter gear \$250.00 (D00051) Opt. Cushion W6243-8 1993-98 \$25.95 (D7551)	WPP4004 \$279.00 (D03591)	WPP5004 \$169.50 (D56811)	WPPF015 \$127.59 (D5567)	WPPS018 \$52.25 (D6933)		WPPC015 \$164.99 (D42701) Gasket W6126 \$7.46 (D844)		
DT400 MX400	1975-78 1975-76	85 x 70	397	85.00 85.50 86.00 86.50 87.00	STD 0.50 1.00 1.50 2.00	232M08500 232M08550 232M08600 232M08650 232M08700	\$134.85 (D1908) \$148.34 (D0098)	3347TD 3366TD 3386TD 3405TD 3425TD	S277 CW18			B1003 \$14.95 (D798)													
YZ400 IT400	1977-78 1977-78	85 x 70	397	85.00 85.50 86.00 86.50 87.00	STD 0.50 1.00 1.50 2.00	394M08500 394M08550 394M08600 394M08650 394M08700	\$122.16 (D9237) \$134.38 (D3608)	3347TD 3366TD 3386TD 3405TD 3425TD	S277 CW18			B1003 \$14.95 (D798)	B6028 \$19.95 (D7911)	BK5003 \$32.20 (D2391)											
YZ465 IT465	1980-81 1981-82	85 X 82	465	85.00 86.00 86.50 87.00	STD 0.50 1.00 1.50 2.00	451M08500 451M08550 451M08600 451M08650 451M08700	\$132.21 (D3397) \$145.43 (D6278)	3347TD 3366TD 3386TD 3405TD 3425TD	S277 CW18			B1014 \$15.95 (D759)	B6028 \$19.95 (D7911)	BK5003 1980-81 \$32.20 (D2391)											
YZ490 IT490	1982-83 1983-84	87 x 82	487	87.00 87.50 88.00 88.50 89.00	STD 0.50 1.00 1.50 2.00	478M08700 478M08750 478M08800 478M08850 478M08900	\$134.68 (D1808) \$148.16 (D9888)	3425TD 3445TD 3465TD 3484TD 3504TD	S277 CW18	W4055 1983 \$29.74 (D4871)		B1014 \$15.95 (D759)	B6028 \$19.95 (D7911)	BK5003 \$32.20 (D2391)											
YZ490 WR500 Pro-Lite	1984-90 1991-93	87 x 82	487	87.00 87.50 88.00 88.50 89.00	STD 0.50 1.00 1.50 2.00	546M08700 546M08750 546M08800 546M08850 546M08900	\$134.68 (D1808) \$148.16 (D9888)	3425TD 3445TD 3465TD 3484TD 3504TD	S277 CW18	YZ490 W4056 1984-86 \$29.74 (D4871) WR500 W5287 \$29.74 (D4871) W5286 1987-90 \$29.74 (D4871)		B1014 \$15.95 (D759)	B6028 \$19.95 (D7911)	BK5003 \$32.20 (D2391)											
Street Bikes • 2-Stroke																									
RD350 RD400 Reed Induction Note: Bore & stroke for RD400 = 64x62 Kit includes piston, rings, piston pins, and retainer clips.	1973-75 1976-79	64 x 54	346 352 358 364 370	64.00 64.50 65.00 65.50 66.00	STD 0.50 1.00 1.50 2.00	393M06400 393M06450 393M06500 393M06550 393M06600	\$97.86 (D1785) \$107.65 (D9546) \$195.72 (D34711) \$215.30 (D81921)	2520CD 2539CD 2559CD 2579CD 2598CD	S486 CW16	RD350 W5561 1973-75 \$40.07 (D4042)		B1021 \$14.95 (D798)													
RZ350 Liquid Cooled Pro-Lite Kit includes piston, rings, piston pins, and retainer clips.	1982-90	64 x 54	347 350 352 355 358 361 364 370 376 382	64.00 64.25 64.50 64.75 65.00 65.25 65.50 66.00 66.25 66.50	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00 2.25 2.50	513M06400 513M06425 513M06450 513M06475 513M06500 513M06525 513M06550 513M06600 513M06625 513M06650	\$95.71 (D3475) \$105.29 (D8136) \$191.42 (D58411) \$210.58 (D53621)	2520CD 2530CD 2539CD 2549CD 2559CD 2569CD 2579CD 2598CD 2608CD 2618CD	S486 CW16	W5562 \$40.07 (D4042)		B1005 \$14.95 (D798)		B5014 (Left) \$20.79 (D7421) B5015 (Rt.) \$40.96 (D8542) B5014 (Inner 1) \$20.79 (D7421) B5014 (Inner 2) \$20.79 (D7421)	WPR158 \$97.25 (D1236)	WPP3002 (w/cushions) \$250.00 (D00051) W6094-8 \$25.95 (D3151)	WPP4001 \$279.00 (D04761)	WPP5001 \$169.50 (D07101)	WPPF008 \$67.04 (D2204)	WPPS020 1987-05 \$43.70 (D0482)					

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Valves	Cam Shaft	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
TTR90E 11:1 Hi-Compression Cylinder boring required for oversizes.	2003-06	47 x 51.8	90	47.00 47.50 48.00 50.00 52.00	STD 0.50 1.00 3.00 5.00	4840M04700 4840M04750 4840M04800 4840M05000 4840M05200	\$92.82 (D9655) \$102.10 (D6216) \$112.31 (D8376)	1850XE 1870XE 1890XE 1969XE 2047XE	S592 CW13	W6332 47-48mm W6334 52mm W6333 50mm \$25.24 (D4112)													
TTR125 11:1 Compression Cylinder boring required for oversizes.	2000-06	54 x 54	124	54.00 54.50 55.00	STD 0.50 1.00	4752M05400 4752M05450 4752M5500	\$100.38 (D3206)	2126XE 2146XE 2165XE	S571 CW15	W5962 2000-05 \$24.22 (D3541)													
TTR250 10.5:1 Compression Cylinder boring required for oversizes.	1999-06	73 x 59.6	249	73.00 73.50 74.00 74.50 75.00	STD 0.50 1.00 1.50 2.00	4689M07300 4689M07350 4689M07400 4689M07450 4689M07500	\$127.76 (D6667) \$140.54 (D3348)	2874XC 2894XC 2913XC 2933XC 2953XC	S524 CW18	W5894 \$24.22 (D3541)													
YZ250F NEW! WR250F 12.7:1 Compression (4872M07700) 13.2:1 Compression (4872M07900) Nikasil - Replating / resleeving required for oversize.	2001-04 2001-04	77 x 53.6	249 263	77.00 79.00	STD 2.00	4872M07700 4872M07900	\$173.25 (D59301) \$190.58 (D53411)	7700XU 3110XG	S686 CW16	W5921 \$31.01 (D1681)	WB1038	VET005 Exh. Ti VIT005C Intake Ti Center VIT005 Intake Ti					WPP3023 \$230.00 (D00831)	WPP4007 \$279.00 (D03591)	WPP5007 \$169.50 (D56811)	WPPF014 \$97.81 (9685)	WPPS023 \$52.44 (D8043)	WPPC021 \$164.99 (D42701) Gasket W6229 \$5.79 (D743)	
YZ250F Race Only +7.5 Compression - Light Weight +1.2 Compression - 2-Ring Gas ported Skirt coated Nikasil - Replating / resleeving reqd. for oversize.	2001-04	77 x 53.6	249 263	77.00 79.00	STD 2.00	4858M07700 4858M07900	\$190.58 (D53411) \$209.63 (D87521)	7700YC 3110XG	S686 CW16	W5921 \$31.01 (D1681)	WB1038	VET005 Exh. Ti VIT005C Intake Ti Center VIT005 Intake Ti					WPP3023 \$230.00 (D00831)	WPP4007 \$279.00 (D03591)	WPP5007 \$169.50 (D56811)	WPPF014 \$97.81 (9685)	WPPS023 \$52.44 (D8043)	WPPC021 \$164.99 (D42701) Gasket W6229 \$5.79 (D743)	
YZ250F NEW! WR250F 12.5:1 Compression Nikasil - Replating / resleeving required for oversize.	2005-06	77 x 53.6	250 263	77.00 79.00	STD 2.00	4882M07700 4882M07900	\$136.45 (D7818) \$150.10 (D6009)	7700XU 3110XG	S686 CW16	W5921 2005 \$31.01 (D1681)	WB1039	VET005 2005 Exh. Ti VIT005C 2005 Intake Ti Center VIT005 2005 Intake Ti					WPP3023 \$230.00 (D00831)	WPP4007 \$279.00 (D03591)	WPP5007 \$169.50 (D56811)	WPPF014 \$97.81 (9685)	WPPS023 \$52.44 (D8043)	WPPC021 \$164.99 (D42701) Gasket W6229 \$5.79 (D743)	
YZ250F Race Only NEW! WR250F +1 Compression - 2-Ring Skirt coated Nikasil - Replating / resleeving required for oversize.	2005-06	77 x 53.6	250 263	77.00 79.00	STD 2.00	4881M07700 4881M07900	\$190.58 (D53411) \$209.63 (D87521)	7700YC 3110XG	S686 CW16	W5921 2005 \$31.01 (D1681)	WB1039	VET005 2005 Exh. Ti VIT005C 2005 Intake Ti Center VIT005 2005 Intake Ti					WPP3023 \$230.00 (D00831)	WPP4007 \$279.00 (D03591)	WPP5007 \$169.50 (D56811)	WPPF014 \$97.81 (9685)	WPPS023 \$52.44 (D8043)	WPPC021 \$164.99 (D42701) Gasket W6229 \$5.79 (D743)	
XT350 TT350 9:1 Compression Nikasil - Replating / resleeving required for oversize.	1985-98 1985-98	86 x 59.6	346	86.00 87.00 87.50	STD 1.00 1.50	4674M08600 4674M08700 4674M08750	\$147.33 (D0488) \$162.06 (D3279)	3386XC 3425XC 3445XC	S475 CW19	W5751 \$18.70 (D2211)				BK5020 1985 \$27.55 (D3561) BK5003 1986-98 \$32.20 (D2391)									
YZ400F WR400F 12.5:1 Compression Nikasil - Replating / resleeving required for oversize.	1998-99 1998-00	92 x 60.1	399	92.00 94.00	STD 2.00	4649M09200 4649M09400	\$149.31 (D9598) \$164.24 (D4589)	3622XR 3701XR	S560 CW18	W5678 92mm \$43.03 (D2852) W5699 94mm \$33.04 (D3891)		VES006 Exhaust Steel VIS006C Intake Steel Center VIS006 Intake Steel		BK5003 \$32.20 (D2391)			WPP3018 \$230.00 (D00831)			WPPF016 \$95.26 (D6175)	WPPS020 \$50.98 (D4133)	YZF WPPC022 1998-99 \$164.99 (D42701) Gaskets: W6230 1998-99 \$5.79 (D743) W6123 2000 \$8.54 (D215)	

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Valves	Cam Shaft	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
YZ400F WR400F 13.5:1 Hi-Compression Cylinder boring / replating required for oversize.	1998-99 1998-00	92 x 60.1	399	92.00 94.00	STD 2.00	4650M09200 4650M09400	\$164.24 (D4589) \$180.67 (D04801)	3622XR 3701XR	S560 CW18	W5678 92mm \$43.03 (D2852) W5699 94mm \$33.04 (D3891)		VES006 Exhaust Steel VIS006C Intake Steel Center VIS006 Intake Steel		BK5000 1998-99 \$72.56 (D4534)			WPP3018 \$230.00 (D00831)			WPPF016 \$95.26 (D6175)	WPPS020 \$50.98 (D4133)		YZF WPPC022 1998-99 \$164.99 (D42701) Gaskets: W6230 1998-99 \$5.23 (D413) W6123 2000 \$8.54 (D215)
YZ426 WR426 12.5:1 Standard Compression Cylinder boring / replating required for oversize.	2000-02 2001-02	95 x 60.1	426	95.00 96.50 97.00	STD 1.50 2.00	4693M09500 4693M09650 4693M09700	\$166.71 (D3001) \$183.38 (D30011)	3741XS 9650XS 3819XS	S615 CW19	W5882 95-96.5mm \$33.04 (D3891) W5960 97mm \$42.97 (D8752)		VET007 Exh. Ti VIT007C Intake Titanium Center VIT007 Intake Titanium		BK5000 \$72.56 (D4534)			WPP3001 \$230.00 (D00831)			WPPS021 2001-02 \$59.72 (D2883)		WPPC023 \$164.99 (D42701) Gasket W6123 \$8.54 (D215)	
YZ426 WR426 13.5:1 Hi-Compression Cylinder boring / replating required for oversize.	2000-02 2001-02	95 x 60.1	426	95.00 97.00	STD 2.00	4694M09500 4694M09700	183.38 (D30011) \$201.72 (D30121)	3741XS 3819XS	S615 CW19	W5882 95-96.5mm \$33.04 (D3891) W5960 97mm \$42.97 (D8752)		VET007 Exh. Ti VIT007C Intake Titanium Center VIT007 Intake Titanium		BK5000 \$72.56 (D4534)			WPP3001 \$230.00 (D00831)			WPPS021 2001-02 \$59.72 (D2883)		WPPC023 \$164.99 (D42701) Gasket W6123 \$8.54 (D215)	
YZ450F 12.5:1 Standard Compression Nikasil Bore - cylinder sleeving or replating required for oversizes.	2003-06	95 X 63.4	449	95.00 97.00	STD 2.00	4785M09500 4785M09700	\$175.88 (D35501) \$193.73 (D42611)	3741XS 3819XS	S600 CW18	W6129 95mm 2003-05 \$40.53 (D2342) W6130 97mm 2003-05 \$40.53 (D2342)	WB1069	VET008 Exh. Ti VIT008C Intake Titanium Center VIT008 Intake Titanium		BK5000 \$72.56 (D4534)		CAR083 (Carrillo) \$234.00 (D00602)	WPP3021 2003 WPP3031 2004-06 \$230.00 (D00831)			WPPF017 \$89.14 (D8435)	WPPS021 2003-05 \$59.72 (D2883)		WPPC024 \$164.99 (D42701) Opt. Gasket W6232 \$5.79 (D743)
YZ450F 13.5:1 Hi-Compression Nikasil Bore - cylinder sleeving or replating required for oversizes.	2003-06	95 X 63.4	449	95.00 97.00	STD 2.00	4786M09500 4786M09700	\$193.73 (D42611) \$213.10 (D68721)	3741XS 3819XS	S600 CW18	W6129 95mm 2003-05 \$40.53 (D2342) W6130 97mm 2003-05 \$40.53 (D2342)	WB1069	VET008 Exh. Ti VIT008C Intake Titanium Center VIT008 Intake Titanium		BK5000 \$72.56 (D4534)		CAR083 (Carrillo) \$234.00 (D00602)	WPP3021 2003 WPP3031 2004-06 \$230.00 (D00831)			WPPF017 \$89.14 (D8435)	WPPS021 2003-05 \$59.72 (D2883)		WPPC024 \$164.99 (D42701) Opt. Gasket W6232 \$5.79 (D743)
XT500 TT500 SR500 European models 9:1 Standard Compression. Cyl. boring reqd. for oversize.		87 x 84	499	87.00 87.50 88.00 88.50 89.00	STD 0.50 1.00 1.50 2.00	4764M08700 4764M08750 4764M08800 4764M08850 4764M08900	\$138.87 (D2338) \$152.76 (D6619)	3425XC 3445XC 3465XC 3484XC 3504XC	S553 CW20	W5688 \$25.33 (D0251)	WB1063 1976-81						XT, TT CAR069 (Carrillo) 1975-81 \$209.00 (D00171)						
XT500 TT500 SR500 10:1 Compression Cyl. boring reqd. for oversize.		87 x 84	499	87.00 87.50 88.00 88.50 89.00	STD 0.50 1.00 1.50 2.00	4045M08700 4045M08750 4045M08800 4045M08850 4045M08900	\$143.05 (D3858) \$157.36 (D2449)	3425XC 3445XC 3465XC 3484XC 3504XC	S553 CW20	W5688 \$25.33 (D0251)	WB1063 1976-81						XT, TT CAR069 (Carrillo) 1975-81 \$209.00 (D00171)						
XT500 TT500 SR500 3mm Big Bore Standard Compression 9:1		90 x 84	535	90.00	3.00	4783M09000	\$142.83 (D0758)	3544XC	S553 CW20	W5688 \$25.33 (D0251)	WB1063 1976-81						XT, TT CAR069 (Carrillo) 1975-81 \$209.00 (D00171)						
XT500 TT500 SR500 3mm Big Bore 11:1 Compression		90 x 84	535	90.00	3.00	4190M09000	\$148.66 (D0298)	3544XC	S553 CW20	W5688 \$25.33 (D0251)	WB1063 1976-81						XT, TT CAR069 (Carrillo) 1975-81 \$209.00 (D00171)						
XT500 TT500 SR500 12:1 Compression Cyl. boring reqd. for oversizes.		87 x 84	499	87.00 87.50 88.00 88.50 89.00	STD 0.50 1.00 1.50 2.00	4767M08700 4767M08750 4767M08800 4767M08850 4767M08900	\$149.31 (D9598) \$164.24 (D4589)	3425XC 3445XC 3465XC 3474XC 3504XC	S553 CW20	W5688 \$25.33 (D0251)	WB1063 1976-81						XT, TT CAR069 (Carrillo) 1975-81 \$209.00 (D00171)						

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Valves	Cam Shaft	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
TT600 Chrome Bore 11.5:1 Compression Cylinder sleeving or replating required for oversizes.		95 x 84	598	95.00 96.00	STD 1.00	4619M09500 4596M09600	\$159.82 (D9859)	3740XJ 3780XH	S550 CW22	W5689 \$25.33 (D0251)				BK5021 1983-96 \$33.56 (D4102)									
XT600 SRX600 Tenere600 STD Compression Cyl. boring reqd. for oversizes.	1984-96 1984-96 1984-96	95 x 84	598	95.00 96.00 97.00	STD 1.00 2.00	4797M09500 4797M09600 4797M09700	\$144.96 (D8968) \$159.46 (D8659)	3740XH 3780XH 3819XH	S550 CW22	W5689 1984-87 \$25.33 (D0251)	W5726 1988-96 \$25.33 (D0251)			BK5021 \$33.56 (D4102)		XT CAR069 (Carrillo) \$209.00 (D00171)							
XT600 SRX600 Tenere600 11.5:1 Compression Cyl. boring reqd. for oversizes.	1984-96 1986 1984-96	95 x 84	598	95.00 96.00	STD 1.00	4596M09500 4596M09600	\$159.82 (D9859)	3740XH 3780XH	S550 CW22	W5689 1984-87 \$25.33 (D0251)	W5726 1988-96 \$25.33 (D0251)			BK5021 \$33.56 (D4102)		XT CAR069 (Carrillo) \$209.00 (D00171)							
XT600 SRX600 Tenere600 10:1 Compression Cyl. boring reqd. for oversizes.	1984-96 1984-96 1984-96	95 x 84	635	98.00	3.00	4607M09800	\$167.43 (D64001)	3858XH	S550 CW22	W5689 1984-87 \$25.33 (D0251)	W5726 1988-96 \$25.33 (D0251)			BK5021 \$33.56 (D4102)		XT CAR069 (Carrillo) \$209.00 (D00171)							
XT600 SRX600 Tenere600 10.75:1 Compression Cylinder sleeving required. Crankcase clean-up required.	1984-96 1984-96 1984-96	95 x 84	675	101.00	6.00	4607M10100	\$167.43 (D64001)	3977XH	S550 CW22	W5754 1984-87 \$25.33 (D0251)	W5727 1988-96 \$25.33 (D0251)			BK5021 \$33.56 (D4102)		XT CAR069 (Carrillo) \$209.00 (D00171)							

Yamaha
ATV • 2-Stroke

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
YT125	1980-86	56 x 50	123	56.00 56.50 57.00 57.50 58.00	STD 0.50 1.00 1.50 2.00	236M05600 236M05650 236M05700 236M05750 236M05800	\$98.92 (D5395) \$108.82 (D9256)	2205CD 2224CD 2244CD 2264CD 2284CD	S270 CW16	W5067 \$18.70 (D2211)		B1016 \$14.95 (D798)											
YT175	1982-84	66 x 50	171	66.00 66.50 67.00 67.50 68.00	STD 0.50 1.00 1.50 2.00	471M06600 471M06650 471M06700 471M06750 471M06800	\$101.03 (D2606) \$111.13 (D8666)	2598CD 2618CD 2638CD 2658CD 2677CD	S259 CW16	W5068 \$18.70 (D2211)		B1021 \$14.95 (D798)											
YFS200 Blaster Pro-Lite	thru 2006	66 x 57	195	66.00 66.25 66.50 66.75 67.00 67.25 67.50 67.75 68.00 68.25	STD 0.25 0.50 0.75 1.00 1.25 1.50 1.75 2.00 2.25	573M06600 573M06625 573M06650 573M06675 573M06700 573M06725 573M06750 573M06775 573M06800 573M06825	\$87.48 (D9425) \$96.23 (D4775)	2598CD 2608CD 2618CD 2628CD 2638CD 2648CD 2658CD 2668CD 2677CD 2687CD	S486 CW16	W5232 1988-06 \$31.94 (D6191)	WB1027 1988-04	B1005 \$14.95 (D798)	B6021 1987-04 \$19.95 (D7911)	BK5023 1987-05 \$38.92 (D5332)	WPC105 \$189.35 (D80321)	WPR170 \$97.25 (D1236)	WPP3029 \$230.00 (D00831)		WPPF010 \$60.15 (D9063)	WPPS022 1988-05 \$39.33 (D6552)			Gasket W6235 \$11.14 (D966)
Tri Z 250 Pro-Lite Liquid Cooled		68 x 68	246.8	68.00 68.25 68.50 68.75 69.00 69.25 69.50 70.00	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	515M06800 515M06825 515M06850 515M06875 515M06900 515M06925 515M06950 515M07000	\$127.09 (D6267) \$139.80 (D8838)	2677CD 2687CD 2697CD 2707CD 2717CD 2727CD 2736CD 2756CD	S511 CW18	W5493 1985-89 \$30.84 (D0581)		B1014 \$15.95 (D759)	B6028 1985-89 \$19.95 (D7911)	BK5002 1985-89 \$22.90 (D4731)									

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket		
YFZ350 Banshee Twin Cylinder Pro-Lite Liquid Cooled	Thru 2006	64 x 54	347 350 352 355 358 361 364 370 376 382	64.00 64.25 64.50 64.75 65.00 65.25 65.50 66.00 66.25 66.50	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00 2.25 2.50	513M06400 513M06425 513M06450 513M06475 513M06500 513M06525 513M06550 513M06600 513M06625 513M06650	\$95.71 (D3475) \$105.29 (D8136) \$218.95 (D73131) \$238.11 (D78241)	2520CD 2530CD 2539CD 2549CD 2559CD 2569CD 2579CD 2598CD 2608CD 2618CD	S486 CW16	W5231 64-65.5mm \$27.53 (D2561)	W5474 66-66.5mm \$27.53 (2561)	WB1025		B1005 \$14.95 (D798)	B6018 \$19.95 (D7911)	B5014 (Left) \$20.79 (D7421) B5015 (Rt.) \$40.96 (D8542) B5014 Inner 1 \$20.79 (D7421) B5014 Inner 2 \$20.79 (D7421)	WPC100 \$535.54 (D51643)	WPR158 \$97.25 (D1236)	WPP3002 (w/cushions) \$250.00 (D00051) W6094-8 \$25.95 (D3151)	WPP4001 \$279.00 (D04761)	WPP5001 \$169.50 (D07101)	WPPF008 \$67.04 (D2204)	WPPS020 1987-05 \$43.70 (D0482)		Gasket W6124 \$9.86 (D195)
Racer's Choice YFZ350 Banshee Long Rod Kit (+5mm). Twin Cylinder. Liquid Cooled.	Thru 2006	64 x 54	346 352 358 364 370	64.00 64.50 65.00 65.50 66.00	STD 0.50 1.00 1.50 2.00	795M06400 795M06450 795M06500 795M06550 795M06600	\$96.69 (D1085) \$106.36 (D2836)	2520CD 2539CD 2559CD 2579CD 2598CD	S486 CW16	W5231 64-65.5mm \$27.53 (D2561)	W5474 66mm \$27.53 (2561)	WB1025		B1005 \$14.95 (D798)	B6018 \$19.95 (D7911)	B5014 (Left) \$20.79 (D7421) B5015 (Rt.) \$40.96 (D8542) B5014 (Inner 1) \$20.79 (D7421) B5014 (Inner 2) \$20.79 (D7421)	WPC114 \$571.99 (D97173)	WPR178 \$97.25 (D1236)	WPP3002 (w/cushions) \$250.00 (D00051) W6094-8 \$25.95 (D3151)	WPP4001 \$279.00 (D04761)	WPP5001 \$169.50 (D07101)	WPPF008 \$67.04 (D2204)	WPPS020 1987-05 \$43.70 (D0482)		Gasket W6124 \$9.86 (D195)
Racer's Choice YFZ350 Banshee Long Rod Stroker Kit. Twin Cylinder. Liquid Cooled.	Thru 2006	64 X 58	373 379 385 391 397	64.00 64.50 65.00 65.50 66.00	STD 0.50 1.00 1.50 2.00	795M06400 795M06450 795M06500 795M06550 795M06600	\$96.69 (D1085) \$106.36 (D2836)	2520CD 2539CD 2559CD 2579CD 2598CD	S486 CW16	W5231 64-65.5mm \$27.53 (D2561)	W5474 66mm \$27.53 (2561)	WB1025		B1005 \$14.95 (D798)	B6018 \$19.95 (D7911)	B5014 (Left) \$20.79 (D7421) B5015 (Rt.) \$40.96 (D8542) B5014 (Inner 1) \$20.79 (D7421) B5014 (Inner 2) \$20.79 (D7421)	WPC129 Must use W6093 gasket when using OEM cylinder heads \$650.88 (D70324)	WPR178 \$97.25 (D1236)	WPP3002 (w/cushions) \$250.00 (D00051) W6094-8 \$25.95 (D3151)	WPP4001 \$279.00 (D04761)	WPP5001 \$169.50 (D07101)	WPPF008 \$67.04 (D2204)	WPPS020 1987-05 \$43.70 (D0482)		Gasket W6124 \$9.86 (D195)
Racer's Choice - HP Series YFZ350 Banshee Twin Cylinder, Liquid Cooled Electra Coated	Thru 2006	64 x 54	347 350 352 358 364	64.00 64.25 64.50 65.00 65.50	STD 0.25 0.50 1.00 1.50	842M06400 842M06425 842M06450 842M06500 842M06550	\$114.21 (D3586) \$125.63 (D8357)	2520CD 2530CD 2539CD 2559CD 2579CD	S486 CW16	W5231 \$27.53 (D2561)	WB1025			B1005 \$14.95 (D798)	B6018 \$19.95 (D7911)	B5014 (Left) \$20.79 (D7421) B5015 (Rt.) \$40.96 (D8542) B5014 (Inner 1) \$20.79 (D7421) B5014 (Inner 2) \$20.79 (D7421)	WPC100 \$535.54 (D51643)	WPR158 \$97.25 (D1236)	WPP3002 (w/cushions) \$250.00 (D00051) W6094-8 \$25.95 (D3151)	WPP4001 \$279.00 (D04761)	WPP5001 \$169.50 (D07101)	WPPF008 \$67.04 (D2204)	WPPS020 1987-05 \$43.70 (D0482)		Gasket W6124 \$9.86 (D195)

ATV • 4-Stroke

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Valves	Cam Shaft	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
Raptor 80 Grizzly 80 Badger 80 11:1 Compression	2002-06 2005 1985-01	47 x 45.6	83	47.00 47.50 48.00 50.00	STD 0.50 1.00 3.00	4841M04700 4841M04750 4841M04800 4841M05000	\$92.82 (D9655) \$102.10 (D6216)	1850XE 1870XE 1890XE 1969XE	S592 CW13														
Cyl. boring reqd. for oversizes.																							
YFM, YTM 200 YFM, DXT Moto-4 10.25:1 Compression	1984-85 1987-88 1987-88	67 x 55.7	196.3	67.00 67.50 68.00	STD 0.50 1.00	4292M06700 4292M06750 4292M06800	\$108.09 (D5846)	2638XC 2658XC 2677XC	S256 CW16	W5069 1984-85 \$25.33(D0251)													
Cyl. boring reqd. for oversizes.																							

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Valves	Cam Shaft	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	Forged Wiseco Clutch Basket	Forged Wiseco Inner Hub	Forged Wiseco Pressure Plate	Friction Plate	Steel Plate	Race Alloy Plate	Wiseco Clutch Cover & Optional Gasket
YTM, YFM 225 Moto-4 10.25:1 Compression Cyl. boring reqd. for oversizes.	1984-88 1987-88	70 x 58	223.6	70.00 70.50 71.00	STD 0.50 1.00	4312M07000 4312M07050 4312M07100	\$112.41 (D5476)	2756XC 2776XC 2795XC	S259 CW16	W5070 1984-86 \$29.79 (D7871)													
YFM250 Timberwolf YFB250 Bear Tracker 8.7:1 Compression Cyl. boring reqd. for oversizes.	1990-00 2000-02	71 x 58	229.6	71.00 71.50 72.00	STD 0.50 1.00	4675M07100 4675M07150 4675M07200	\$110.19 (D1166)	2759XC 2815XC 2835XC	S596 CW16	W5745 1992-01 \$30.84 (D0581)													
YFM350 XT Warrior Raptor 350 YFM350 WT Big Bear BW350T Moto-4 10.25:1 Compression Cyl. boring reqd. for oversizes.	Thru '04 2005 thru '99 1999 1999	83 x 64.5	349	83.00 83.50 84.00	STD 0.50 1.00	4419M08300 4419M08350 4419M08400	\$119.03 (D2417)	3268XC 3287XC 3307XC	S376 CW19	Warrior/ Raptor W5746 1987-06 \$25.33 (D0251) Big Bear/ Moto-4 W5746 1987-96 \$25.33 (D0251)	WB1033 1987-04			WPC137 1987-05 \$343.20 (D80322)	WPR189 1987-05 \$137.22 (D8649)								
Kodiak 400 Big Bear 8.6:1 Compression Cyl. boring reqd. for oversizes.	1993-99 2000-05	83 x 71.5	386	83.00 83.50 84.00	STD 0.50 1.00	4676M08300 4676M08350 4676M08400	\$131.60 (D6987)	3268XC 3287XC 3307XC	S376 CW19	W5746 1993-04 \$25.33 (D0251)													
YFZ450 12:1 STD Compression Kit includes pistons, rings, piston pins, retainer clips, gasket, and cylinder. For 2006 model (11.4:1)	2004-05	95 x 62	439 449 470	95.00 96.00 98.00	STD 1.00 3.00	4865M09500 4865M09600 NEW! 4906M09800 Kit: CK189	\$150.76 (D6409) \$165.84 (D0599) \$202.95 (D77121) \$1038.29 (D10077)	3741XS 9600XS 3858XS	S641 CW20 S705 CS20	W6248 2004-05 \$47.08 (D5282) TBA	WB1059	VET008 Exh. Ti VIT008C Intake Titanium Center VIT008 Intake Titanium		BK5000 \$72.56 (D4534)	CAR084 (Carrillo) \$234.00 (D00602)	WPP3028 \$230.00 (D00831)			WPPF018 \$54.51 (D1723)	WPPS018 2004-05 \$52.25 (D6933)		WPPC024 \$164.99 (D42701) Gasket W6232 \$5.79 (D743)	
YFZ450 13:1 Hi-Compression 96mm is 450 class legal. Nikasil Bore - Cyl. sleeving or replating reqd. for oversizes.	2004-05	95 x 62	439 449	95.00 96.00	STD 1.00	4835M09500 4835M09600	\$193.73 (D42611) \$213.10 (D68721)	3741XS 9600XS	S641 CW20	W6248 2004-05 \$47.08 (D5282)	WB1059	VET008 Exh. Ti VIT008C Intake Ti Center VIT008 Intake Ti		BK5000 \$72.56 (D4534)	CAR084 (Carrillo) \$234.00 (D00602)	WPP3028 \$230.00 (D00831)			WPPF018 \$54.51 (D1723)	WPPS018 2004-05 \$52.25 (D6933)		WPPC024 \$164.99 (D42701) Gasket W6232 \$5.79 (D743)	
YFZ450 NEW! 11.4:1 STD Compression YFZ450 NEW! 12.4:1 Hi-Compression	2006	95 x 63.4	449 459 449 459	95.00 96.00 95.00 96.00	STD 1.00 STD 1.00	4865M09500 4865M09600 4835M09500 4835M09600	\$150.76 (D6409) \$165.84 (D0599) \$193.73 (D42611) \$213.10 (D68721)	3741XS 9600XS 3741XS 9600XS	S641 CW20 S641 CW20	TBA	WB1059 WB1059	VET008 Exh. Ti VIT008C Intake Titanium Center VIT008 Intake Titanium		BK5000 \$72.56 (D4534)	CAR084 (Carrillo) \$234.00 (D00602)	WPP3028 \$230.00 (D00831)			WPPF018 \$54.51 (D1723)	WPPS018 \$52.25 (D6933)		WPPC024 \$164.99 (D42701) Gasket W6232 \$5.79 (D743)	
YFM600 Grizzly STD Compression Cyl. boring reqd. for oversizes.	1998-01	95 x 84	598	95.00 96.00 97.00	STD 1.00 2.00	4797M09500 4797M09600 4797M09700	\$144.96 (D8968) \$159.46 (D8659)	3740XH 3780XH 3819XH	S550 CW22	W5726 \$25.33 (D0251)	WB1024												
YFM600 Grizzly 10:1 Compression Cyl. boring reqd. for oversizes.	1998-01	95 x 84	635	98.00	3.00	4607M09800	\$167.43 (D64001)	3858XH	S550 CW22	W5726 \$25.33 (D0251)	WB1024												
YFM600 Grizzly 10.75:1 Compression Cylinder Sleeving required. Crankcase clean-up required.	1998-01	95 x 84	675	101.00	6.00	4607M10100	\$167.43 (D64001)	3977XH	S550 CW22	W5727 \$25.33 (D0251)	WB1024												
YFM600 Grizzly 11.5:1 Compression Cyl. boring reqd. for oversizes.	1998-01	95 x 84	598	95.00 96.00	STD 1.00	4596M09500 4596M09600	\$159.82 (D9859)	3740XH 3780XH	S550 CW22	W5726 \$25.33 (D0251)	WB1024												
YFM660R Raptor YFM660F Grizzly Rhino 11:1 Hi-Compression Cylinder boring required for oversizes.	2001-05 2002-06 2005-06	100 x 84	660 686	100.00 100.50 101.00 102.00	STD 0.50 1.00 2.00	4737M10000 4737M10050 4737M10100 4811M10200	\$164.25 (D5589) \$164.25 (D5589)	3937XS 10050XS 10100XS 4014GF	S570 CW22 S655 CW22	W6017 \$25.36 (D2251) 102mm W6315 \$58.30 (D8943)	WB1035 2001-05			B5016 2001-05 Left \$23.36 (D2041)	WPC133 \$361.55 (D21912)	WPR193 2001 WPR194 2002-05 \$137.22 (D8649) Raptor CAR055 (Carrillo) \$209.00 (D00171)	WPP3018 2001-05 \$230.00 (D00831)			WPPF009 2001-05 \$76.61 (D7954)	WPPS024 2001-05 \$50.98 (D4133)		Gasket W6233 2001-05 \$12.39 (D447)
700 Raptor NEW! 9.2:1 Compression Skirt coated Nikasil bore - Cylinder boring required for oversizes.	2006	102 x 84		102.00	STD 1.00	4902M10200 4902M10300	\$138.06 (D4828)	10200XS 10300XS	S724 W5860	TBA													
700 Raptor NEW! 11:1 Compression Skirt coated Nikasil bore - Cylinder boring required for oversizes.	2006	102 x 84		102.00	STD 1.00	4903M10200 4903M10300	\$175.41 (D52501)	10200XS 10300XS	S724 W5860	TBA													

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts All replacement pistons are sold complete with Piston pin, Retainer Clips, and rings
FZR600 1989-99 (4-Valve)				
Kit includes: (4) Pistons, Ring Sets, Piston pins, Retainer Clips and (1) Spring Steel Head Gasket				
619cc	2.362" or 60.00mm 1mm oversize Stroke - 54.7mm	R619 \$574.19 (D15443)	Stock	Cylinder boring only Piston: 4478M06000 \$125.51 (D1357) Rings: 2362XA Piston Pins: S554 Retainer Clips: CW16 Head Gasket: W5181 \$72.15 (D9234) Optional: Base Gasket: W6072 \$25.21 (D3151)
630cc	2.382" or 60.50mm 1.5mm oversize Stroke - 54.7mm	R629 \$574.19 (D15443)	13:1	Cylinder boring only Piston: 4479M06050 \$125.51 (D1357) Rings: 2382XA Piston Pins: S554 Retainer Clips: CW16 Head Gasket: W5181 \$72.15 (D9234) Optional: Base Gasket: W6072 \$25.21 (D3151)
YZF-R6 1999-00				
Kit includes: (4) Pistons, Ring Sets, Piston pins, Retainer Clips and (1) Spring Steel Head Gasket				
618cc	2.618" or 66.50mm 1mm oversize Stroke - 44.5mm	CK109 \$550.31 (D91033)	12.92:1	Cylinder boring and replating required Piston: 4701M06650 \$119.54 (D2717) Rings: 2618XA Piston Pins: S554 Retainer Clips: CW16 Head Gasket: W5920 \$72.15 (D9234)
637cc	2.658" or 67.50mm 2mm oversize Stroke - 44.5mm	CK117 \$550.31 (D91033)	13.2:1	Cylinder boring and replating required Piston: 4701M06750 \$119.54 (D2717) Rings: 2658XA Piston Pins: S554 Retainer Clips: CW16 Head Gasket: W5920 \$72.15 (D9234)
YZF-R6 2001-05				
Kit includes: (4) Pistons, Ring Sets, Piston pins, and Retainer Clips				
600cc	2.579" or 65.50mm Standard Stroke - 44.5mm	CK159 \$576.92 (D51643)	13.5:1	Cylinder deglazing only Piston: 4854M06550 \$158.65 (D9159) Rings: 25787XA Piston Pins: S554 Retainer Clips: CW16 Optional Spring Steel Head Gasket: W6323 \$72.15 (D9234)
618cc	2.618" or 66.50mm 1mm oversize Stroke - 44.5mm	CK160 \$634.60 (D67083)	13.5:1	Cylinder boring and replating required Piston: 4854M06650 \$158.65 (D9159) Rings: 2618XA Piston Pins: S554 Retainer Clips: CW16 Optional Spring Steel Head Gasket: W6323 \$72.15 (D9234)
FZR1000R 1987-88 (5-Valve)				
Kit includes: (4) Pistons, Ring Sets, Piston pins, Retainer Clips and (1) Spring Steel Head Gasket				
1029cc	3.012" or 76.50mm 1.5mm oversize Stroke - 55.95mm	R1029 \$621.63 (D89273)	12:1	Cylinder boring only Piston: 4453M07650 \$137.37 (D2428) Rings: 3012XG Piston Pins: S560 Retainer Clips: CW18 Head Gasket: W5482 \$72.15 (D9234)
FZR1000 1989-96				
YZF1000 Thunderace 1997-98 (5-Valve)				
Kit includes: (4) Pistons, Ring Sets, Piston pins, Retainer Clips and (1) Spring Steel Head Gasket				
1040cc	3.031" or 77.00mm 1.5mm oversize Stroke - 55.85mm	R1041 \$621.63 (D89273)	12:1	Cylinder boring only Piston: 4487M07700 \$137.37 (D2428) Rings: 3032XG Piston Pins: S531 Retainer Clips: CW19 Head Gasket: W5482 \$72.15 (D9234) Optional: Base Gasket: W6056 \$25.21 (D3151) Optional Sleeve: 3069FA
1070cc	3.071" or 78.00mm 2.5mm oversize Stroke - 55.85mm	R1070 \$621.63 (D89273)	12:1	Cylinder resleeving required Piston: 4487M07800 \$137.37 (D2428) Rings: 3071XG Piston Pins: S531 Retainer Clips: CW19 Head Gasket: W5483 \$72.15 (D9234) Optional: Base Gasket: W6056 \$25.21 (D3151) Optional Sleeve: 3069FA
YZF-R1 1999-03, FZ1 2001-02				
Kit includes: (4) Pistons, Ring Sets, Piston pins, Retainer Clips and (1) Spring Steel Head Gasket				
998cc	2.913" or 74.00mm STD bore Stroke - 58mm	CK122 \$621.63 (D89273)	13:1	Cylinder deglazing only Piston: 4707M07400 \$137.37 (D2428) Rings: 2913XA Piston Pins: S532 Retainer Clips: CW17 Head Gasket: W5934 \$72.15 (D9234)
1025cc	3.031" or 75.00mm 1mm oversize Stroke - 58mm	CK119 \$646.59 (D59783)	12:1	Cylinder boring and replating required Piston: 4743M07500 \$143.61 (D7168) Rings: 2953XG Piston Pins: S532 Retainer Clips: CW17 Head Gasket: W5934 \$72.15 (D9234)

Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts All replacement pistons are sold complete with Piston pin, Retainer Clips, and rings
YZF-R1 2004-05 **Skirt Coated**				
Kit includes: (4) Pistons, Ring Sets, Piston pins, and Retainer Clips				
998cc	3.031" or 77.00mm Standard Stroke - 53.6mm	CK165 \$634.60 (D67083)	13.5:1	Cylinder deglazing only Piston: 4857M07700 \$158.64 (D8159) Rings: 3032XG Piston Pins: S688 Retainer Clips: CW17 Optional Head Gasket: W6346 \$69.38 (D3614)
1024cc	3.071" or 78.00mm 1mm oversize Stroke - 53.6mm	CK166 \$634.60 (D67083)	13.5:1	Cylinder boring and replating required Piston: 4857M07800 \$158.64 (D8159) Rings: 3071XG Piston Pins: S688 Retainer Clips: CW17 Optional Head Gasket: W6346 \$69.38 (D3614)
XS1100				
Kit includes: (4) Pistons, Ring Sets, Piston pins, Retainer Clips and (1) CFM20 Head Gasket				
1179cc	2.913" or 74.00mm 2.5mm oversize Stroke - 68.55mm	K1179 \$523.77 (D62413)	10.25:1	Cylinder boring only Piston: 4069M07400 \$119.78 (D7817) Rings: 2913XC Piston Pins: S523 Retainer Clips: CW17 Head Gasket: W2723 \$44.65 (D9762)
1196cc	2.933" or 74.50mm 3mm oversize Stroke - 68.55mm	K1196 \$523.77 (D62413)	10.25:1	Cylinder boring only Piston: 4069M07450 \$119.78 (D7817) Rings: 2933XC Piston Pins: S523 Retainer Clips: CW17 Head Gasket: W2723 \$44.65 (D9762)
FJ1100, FJ1200, XJR1200 1995-98 (4-Valve)				
Kit includes: ()				
1188cc	3.032" or 77.00mm 3mm oversize for FJ1100 STD bore for FJ1200 Stroke - 63.75mm	K1188 \$563.72 (D32833)	10.25:1	Drop in kit for FJ1200 - Cylinder boring only for FJ1100 Piston: 4342M07700 \$120.04 (D3027) Rings: 3032XC Piston Pins: S555 Retainer Clips: CW18 Spring Steel Head Gasket: W5706 \$72.15 (D9234) Fiber Base Gasket: W5391 \$11.41 (D586) Optional Sleeve: 3015FA
1188cc	3.032" or 77.00mm 3mm oversize for FJ1100 STD bore for FJ1200 Stroke - 63.75mm	R1188 \$633.04 (D28973)	12:1	Drop in kit for FJ1200 - Cylinder boring only for FJ1100 Piston: 4344M07700 \$137.37 (D2428) Rings: 3032XC Piston Pins: S555 Retainer Clips: CW18 Spring Steel Head Gasket: W5706 \$72.15 (D9234) Fiber Base Gasket: W5391 \$11.41 (D586) Optional Sleeve: 3015FA
1219cc	3.071" or 78.00mm 4mm oversize for FJ1100 1mm oversize for FJ1200 Stroke - 63.75mm	K1219-1 \$522.76 (D66313)	10.25:1	Cylinder boring only for FJ1200 Piston: 4552M07800 \$109.80 (D8856) Rings: 3071XG Piston Pins: S555 Retainer Clips: CW18 Spring Steel Head Gasket: W5585 \$72.15 (D9234) Fiber Base Gasket: W5391 \$11.41 (D586) Optional Sleeve: 3015FA
1219cc	3.071" or 78.00mm 4mm oversize for FJ1100 1mm oversize for FJ1200 Stroke - 63.75mm	K1219 \$811.28 (D77684)	10.25:1	Resleeving and crankcase cleanup required for FJ1100 Piston: 4552M07800 \$109.80 (D8856) Rings: 3071XG Piston Pins: S555 Retainer Clips: CW18 Spring Steel Head Gasket: W5585 \$72.15 (D9234) Fiber Base Gasket: W5391 \$11.41 (D586) Sleeve: 3015FA
1250cc	3.110" or 79.00mm 2mm oversize Stroke - 63.75mm	K1250 \$811.28 (D77684)	10.25:1	Resleeving and crankcase cleanup required for FJ1100 - FJ1200 cylinder block required for FJ1100 Piston: 4552M07900 \$120.04 (D3027) Rings: 3110XG Piston Pins: S555 Retainer Clips: CW18 Spring Steel Head Gasket: W5586 \$72.15 (D9234) Fiber Base Gasket: W5391 \$11.41 (D586) Sleeve: 3032FA
1314cc	3.189" or 81.00mm 4mm oversize Stroke - 63.75mm	K1314 \$852.24 (D43115)	10.25:1	Resleeving & crankcase cleanup required for FJ1100 & FJ1200 - FJ1200 cyl. block required for FJ1100 Piston: 4552M08100 \$120.04 (D3027) Rings: 3189XG Piston Pins: S555 Retainer Clips: CW18 Spring Steel Head Gasket: W5587 \$72.15 (D9234) Fiber Base Gasket: W5391 \$11.41 (D586) Sleeve: 3032FA
Royal Star Venture, Custom, Midnight Star 1996-99				
Kit includes: (4) Pistons, Ring Sets, Piston pins, Retainer Clips and (1) Spring Steel Head Gasket				
1394cc	3.228" or 82.00mm 3mm oversize Stroke - 65.98mm	CK103 \$621.63 (D89273)	10.5:1	Cylinder boring only Piston: 4685M08200 \$137.37 (D2428) Rings: 3228XC Piston Pins: S376 Retainer Clips: CW19 Head Gasket: W5785 \$72.15 (D9234) Optional Sleeve: YA5017SL

Additional prices & information: Sleeves: Pg.7 • Carrillo Rods: Pg.20 • Crankshaft Accessories: Pg.6

Rings, compressors & hones: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Displacement	Bore Size Stroke	Kit Part #	Comp. Ratio	Cylinder Modification & Replacement Parts All replacement pistons are sold complete with Piston pin, Retainer Clips, and rings
Road Star 1999-03				
Kit includes: (2) Pistons, Ring Sets, Piston pins, and Retainer Clips				
1602cc	3.7401" or 95.00mm Standard Stroke - 113.00mm	CK177 \$319.68 (D18191)	10.5:1	Cylinder deglazing only Piston: 4878M09500 (Front): \$159.84 (D0959) Rings: 9500XY Piston Pins: S655 4879M09500 (Rear): \$159.84 (D0959) Retainer Clips: W5590 Optional Head & Base Gasket: W6367 \$57.75 (D5643)
1670cc	3.8188" or 97.00mm 2mm oversize Stroke - 113.00mm	CK178 \$319.68 (D18191)	10.5:1	Cylinder boring and replating required Piston: 4878M09700 (Front): \$159.84 (D0959) Rings: 9700VA Piston Pins: S655 4879M09700 (Rear): \$159.84 (D0959) Retainer Clips: W5590 Optional Head & Base Gasket: W6368 \$57.75 (D5643)
1775cc	3.937" or 100.00mm 5mm oversize Stroke - 113.00mm	CK179 \$319.68 (D18191)	10.5:1	Cylinder boring and replating required Piston: 4878M10000 (Front): \$159.84 (D0959) Rings: 1000XY Piston Pins: S655 4879M10000 (Rear): \$159.84 (D0959) Retainer Clips: W5590 Optional Head & Base Gasket: W6369 \$57.75 (D5643)
Road Star 2004-05, Road Star Warrior 2002-05				
Kit includes: (2) Pistons, Ring Sets, Piston pins, and Retainer Clips				
1670cc	3.8188" or 97.00mm Standard Stroke - 113.00mm	CK178 \$319.68 (D18191)	10.5:1	Cylinder deglazing only Piston: 4878M09700 (Front): \$159.84 (D0959) Rings: 9700VA Piston Pins: S655 4879M09700 (Rear): \$159.84 (D0959) Retainer Clips: W5590 Optional Head & Base Gasket: W6368 \$57.75 (D5643)
1775cc	3.937" or 100.00mm 3mm oversize Stroke - 113.00mm	CK179 \$319.68 (D18191)	10.5:1	Cylinder boring and replating required Piston: 4878M10000 (Front): \$159.84 (D0959) Rings: 1000XY Piston Pins: S655 4879M10000 (Rear): \$159.84 (D0959) Retainer Clips: W5590 Optional Head & Base Gasket: W6369 \$57.75 (D5643)

MM to INCHES CONVERSION TABLE

MM INCHES	MM ... INCHES	MM INCHES	MM INCHES	MM INCHES
39.0..... 1.5354	54.0..... 2.1260	68.0..... 2.6772	83.0..... 3.2677	98.0..... 3.8583
39.5..... 1.5551	54.5..... 2.1457	68.5..... 2.6969	83.5..... 3.2874	98.5..... 3.8780
40.0..... 1.5748	55.0..... 2.1654	69.0..... 2.7165	84.0..... 3.3071	99.0..... 3.8976
40.5..... 1.5945	55.5..... 2.1850	69.5..... 2.7362	84.5..... 3.3268	99.5..... 3.9173
41.0..... 1.6142	56.0..... 2.2047	70.0..... 2.7559	85.0..... 3.3465	100.0..... 3.9370
41.5..... 1.6339	56.5..... 2.2244	70.5..... 2.7756	85.5..... 3.3661	100.5..... 3.9567
42.0..... 1.6535	57.0..... 2.2441	71.0..... 2.7953	86.0..... 3.3858	101.0..... 3.9764
42.5..... 1.6732	57.5..... 2.2638	71.5..... 2.8150	86.5..... 3.4055	101.5..... 3.9961
43.0..... 1.6929	58.0..... 2.2835	72.0..... 2.8346	87.0..... 3.4252	102.0..... 4.0157
43.5..... 1.7126	58.5..... 2.3031	72.5..... 2.8543	87.5..... 3.4449	102.5..... 4.0299
44.0..... 1.7323	59.0..... 2.3228	73.0..... 2.8740	88.0..... 3.4646	102.5..... 4.0354
44.5..... 1.7520	59.5..... 2.3425	73.5..... 2.8937	88.5..... 3.4843	103.0..... 4.0551
45.0..... 1.7717	60.0..... 2.3622	74.0..... 2.9134	89.0..... 3.5039	103.5..... 4.0748
45.5..... 1.7913	60.5..... 2.3819	74.5..... 2.9331	89.5..... 3.5236	104.0..... 4.0945
46.0..... 1.8110	61.0..... 2.4016	75.0..... 2.9528	90.0..... 3.5433	104.5..... 4.1142
46.5..... 1.8307	61.5..... 2.4213	75.5..... 2.9724	90.5..... 3.5630	105.0..... 4.1339
47.0..... 1.8504	62.0..... 2.4409	76.0..... 2.9921	91.0..... 3.5827	105.5..... 4.1535
47.5..... 1.8701	62.5..... 2.4606	76.5..... 3.0118	91.5..... 3.6024	106.0..... 4.1732
48.0..... 1.8898	63.0..... 2.4803	77.0..... 3.0315	92.0..... 3.6220	106.5..... 4.1929
48.5..... 1.9094	63.5..... 2.5000	77.5..... 3.0512	92.5..... 3.6417	107.0..... 4.2126
49.0..... 1.9291	64.0..... 2.5197	78.0..... 3.0709	93.0..... 3.6614	107.5..... 4.2323
49.5..... 1.9488	64.5..... 2.5394	78.5..... 3.0906	93.5..... 3.6811	108.0..... 4.2520
50.0..... 1.9685	65.0..... 2.5591	79.0..... 3.1102	94.0..... 3.7008	108.5..... 4.2717
50.5..... 1.9882	65.5..... 2.5787	79.5..... 3.1299	94.5..... 3.7205	109.0..... 4.2913
51.0..... 2.0079	66.0..... 2.5984	80.0..... 3.1496	95.0..... 3.7402	109.5..... 4.3110
51.5..... 2.0276	66.4..... 2.6142	80.5..... 3.1693	95.5..... 3.7598	110.0..... 4.3307
52.0..... 2.0472	66.5..... 2.6181	81.0..... 3.1890	96.0..... 3.7795	
52.5..... 2.0669	67.0..... 2.6378	81.5..... 3.2087	96.5..... 3.7992	
53.0..... 2.0866	67.4..... 2.6535	82.0..... 3.2283	97.0..... 3.8189	
53.5..... 2.1063	67.5..... 2.6575	82.5..... 3.2480	97.5..... 3.8386	



WISECO PISTON COMPANY, INC., LIMITED PISTON WARRANTY

WISECO warrants this product will be free from defects in material and workmanship for thirty (30) days following date of original purchase. If the product is found by WISECO to be defective, such products will, at WISECO'S option, be replaced or repaired at cost to WISECO. All products alleged by Purchaser to be defective must be returned to WISECO, postage prepaid, within thirty (30) days warranty period.

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This limited warranty does not apply to any product which has been used in a hi-performance application, or racing, or is subject to misuse, mishandling, misapplication, neglect (including but not limited to improper maintenance), accident, improper installation, modification (including but not limited to use of unauthorized parts or attachments), or adjustment or repair performed by anyone other than WISECO.

The parties hereto expressly agree that the purchaser's sole and exclusive remedy against WISECO shall be for the repair or replacement of the defective product as provided in this limited warranty. This exclusive remedy shall not be deemed to have failed of its essential purpose so long as WISECO is willing and able to repair or replace defective goods.

THIS LIMITED WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THOSE OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE NOT EXPRESSLY SET FORTH HEREIN. ANY PRODUCT WHICH MAY BE SOLD BY WISECO BUT WHICH IS NOT MANUFACTURED BY WISECO IS NOT WARRANTED BY WISECO, BUT IS SOLD ONLY WITH THE WARRANTIES, IF ANY, OF THE MANUFACTURERS THEREOF.

WISECO'S liability (whether under the theories of breach of contract or warranty, negligence or strict liability) for its products shall be limited to repairing or replacing parts found by WISECO to be defective, or at WISECO'S option, to refund the purchase price of such product. In no event shall WISECO be liable for incidental or consequential damages arising out of or in connection with the product. Consequential damages shall include, without limitation, loss of use, income or profit, or losses sustained as the result of injury (including death) to any person, or loss of or damage to property.

Any claim by purchaser regarding this product shall be deemed waived by the purchaser unless submitted in writing to WISECO within the earlier of (i) fifteen (15) days following the date Purchaser discovered, or by reasonable inspection should have discovered, any claimed breach of this limited warranty, or (ii) thirty (30) days following the date of original purchase. Any cause of action for breach of this limited warranty shall be brought within six months from the date the alleged breach was discovered or should have been discovered, whichever occurs first.

This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston Part no.	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	L.A. Sleeve Part no.	Advanced Sleeve Part no.
Arctic Cat																		
650cc (All models) Twin Cylinder Note: *0.31 not standard. Replacement must be bored. Kit includes pistons, rings, retainer clips, pins & gasket.		76 x 71	639	76.00	*0.31	632M07600	\$107.10	2992TD	S461	W5387 1993-98 \$42.93 (D6752)		B1024 \$15.95 (D759)					FL5237SL 1993-96 \$90.57 (D3345)	
			652	76.50	0.81	632M07650	(D6246)	3012TD	CW20									
900cc Tigershark Monte Carlo Triple Cylinder Nikasil Bore - Cylinder sleeving required for 76.5 & 80.5mm bore. Kit includes pistons, rings, retainer clips, pins & gasket.		76.5 x 65	896	76.50	STD	2349M07650	\$99.26	3012TDW	S512	W5591 1995-96 \$76.39 (D4854)		B1024 \$15.95 (D759)					FL5281SL 1995-96 76.5mm \$92.68 (D9555)	3297FA 76.5mm \$93.69 (D2265)
			998	80.50	4.00	2349M08050	(D6595)	3169TD	CW20									
1000cc Tigershark Daytona Monte Carlo Triple Cylinder Nikasil Bore - Cylinder sleeving required for 85mm bore. Kit includes pistons, rings, retainer clips, pins & gasket.		81 x 64.6	1000	81.00	STD	2394M08100	\$104.22	3189KD	S539	W5591 1997-99 \$76.39 (D4854)							FL5281BSL 1995-96 80.5mm \$123.20 (D0937)	3204FA 81mm \$93.69 (D2265)
			1100	85.00	4.00	718M08500	(D3526)	3347KD	CW22									
				81.00	STD		\$389.05											3087FA 85mm \$87.56 (D4525)
				85.00	4.00		(D34332)		\$443.41 (D50662)									
Kawasaki																		
300cc Single Cylinder Possible Crankcase cleanup required for 77.5 & 78mm bore. Kit includes pistons, rings, retainer clips, pins & gasket.		76 x 64.9	295	76.00	STD	549M07600	\$98.03	2292TD	S513	W5291 thru 1994 \$23.64 (D9141)							KA951HSL 1986-94 \$95.55 (D2375)	
			299	76.50	0.50	549M07650	(D2885)	3012TD	CW18									
				77.00	1.00		\$121.67											
				77.50	1.50		(D0037)		\$131.47 (D8887)									
440cc Twin Cylinder Kit includes pistons, rings, retainer clips, pins & gasket.		68 x 60	436	68.00	STD	2322M06800	\$94.64	2677CD	S259	W5293 thru 1992 \$32.54 (D2591)		B1021 \$14.95 (D798)					KA630SL Aluminum 1976-81 \$95.55 (D2375)	
			439	68.25	0.25	2084M06825	(D8765)	2687CD	CW16									
				68.50	0.50		\$104.10											
				69.00	1.00		(D6426)		\$221.82 (D90331)									
475cc Big Bore Kit All models Twin Cylinder Aluminum Cylinder Only. Cylinder sleeving required. Kit includes pistons, rings, retainer clips, pins & gasket.		71 x 60	475	71.00	STD	423M07100	\$123.83	2795CD	S259	W5294 thru 1992 \$32.54 (D2591)		B1021 \$14.95 (D798)					KA630HSL \$106.26 (D4736)	
			481	71.50	0.50	423M07150	(D0347)	2815CD	CW16									
				72.00	1.00		\$136.21											
				72.50	1.50		(D3718)		\$280.20 (D21681)									
550cc (All models) Twin Cylinder Crankcase cleanup required for 76.5 & 77mm bore. Kit includes pistons, rings, retainer clips, pins & gasket.	All years up to 1990	75 x 60	531	75.00	STD	516M07500	\$93.05	2953TC	S259	W5295 \$34.71 (D3802)		B1021 \$14.95 (D798)					KA5033SL 1986-90 \$90.57 (D3345)	3227FA 1986-90 \$93.69 (D2265)
			537	75.50	0.50	516M07550	(D3855)	2973TC	CW16									
				76.00	1.00		\$102.35											
				76.50	1.50		(D1416)		\$220.81 (D94231)									
				77.00	2.00		\$239.41											
				77.00	2.00		(D56341)											

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston Part no.	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	L.A. Sleeve Part no.	Advanced Sleeve Part no.
Kawasaki (continued)																		
550cc (All models) Twin Cylinder Cylinder Reed Crankcase cleanup required for 76.5 & 77mm bore. Kit includes pistons, rings, retainer clips, pins & gasket.	1991-96	75 x 60	531	75.00	STD	608M07500	\$93.05	2953TD	S259	W5296 \$41.43 (D6842)		B1021 \$14.95 (D798)					KA5135SL \$90.57 (D3345)	
			537	75.50	0.50	608M07550	(D3855)	2973TD	CW16									
650cc (All models) Twin Cylinder Crankcase cleanup required for 77.5 & 78mm bore. Kit includes pistons, rings, retainer clips, pins & gasket.	All	76 x 70	635	76.00	STD	549M07600	\$98.03	2292TD	S513	W5297 thru 1995 \$39.18 (D1532)		B1022 \$14.95 (D798)				WPR150 \$97.25 (D1236)	KA999SL 1986-96 \$95.55 (D2375)	3043FA 1986-96 \$110.74 (D5466)
			643	76.50	0.50	549M07650	(D2885)	3012TD	CW18									
750cc (All models) Twin Cylinder/Small Pin Crankcase cleanup and cylinder sleeving required for 83mm thru 85.5mm bore. Replaces 623 series with KD rings, stronger forging and stronger 20mm pin. Kit includes pistons, rings, retainer clips, pins & gasket.	Thru 1995	80 x 74	743	80.00	STD	813M08000	\$98.03	3150KD	S650	W6211 80-83mm \$70.39 (D4224)	W5503 85- 85.5mm \$44.07 (D4462)	B1023 \$15.95 (D759)				WPR151 20mm pin 1993-95	SX KA5166SL 1993-95 \$90.57 (D3345)	SX 3080FA 1993-95 \$93.69 (D2265)
			752	80.50	0.50	813M08050	(D2885)	3169KD	CW20									
750cc (All models) Twin Cylinder/Big Pin Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore. Replaces 733 series with KD rings, stronger forging and stronger 22mm pin. Kit includes pistons, rings, retainer clips, pins & gasket.	1996-02	80 x 74	743	80.00	STD	809M08000	\$109.66	3150KD	S662	W6211 80-83mm \$70.39 (D4224)	W5779 84- 84.5mm \$38.57 (D4132)	B1030 \$15.95 (D759)				WPR151 20mm pin 1996	SX KA5166SL 1996 \$90.57 (D3345)	SX 3080FA 1996 \$93.69 (D2265)
			752	80.50	0.50	809M08050	(D0856)	3169KD	CW22									
750cc Sxi SX800R Electra Coated Special boost hole & reed cutaway.	1996-02 2003-04	80 x 74	791	82.50	2.50	810M08250	\$138.73	8250KB	S640	W6211 1996-02 \$70.39 (D4224)	W6197 2003-04 \$49.57 (D4792)	B1030 \$15.95 (D759)				WPR152 2003-04 \$97.25 (D1236)	WPR152 2003-04 \$97.25 (D1236)	3242FA 1996 \$82.50mm \$98.60 (D6195)
			800	82.96	2.96	810M08296	(D4238)	8300KB	CW22									
SX800R	2003-04	82 x 74	782	82.00	STD	837M08200	\$113.07	3228KD	S662	W6197 \$49.57 (D4792)		B1030 \$15.95 (D759)				WPR152 2003-04 \$97.25 (D1236)		
			791	82.50	0.50	837M08250	(D4876)	3248KD	CW22									
900cc (All models) Triple Cylinder Kit includes pistons, rings, retainer clips, pins & gasket.	1995-04	73 x 71	891	73.00	STD	659M07300	\$97.50	2874CD	S512	W5459 \$89.50 (D0735)		B1023 \$15.95 (D759)				WPR151 \$97.25 (D1236)	KA5283SL 1995-96 \$92.68 (D9555)	3228FA \$93.69 (D2265)
			903	73.50	0.50	659M07350	(D0585)	2894CD	CW20									
			915	74.00	1.00	659M07400	\$107.25											
			928	74.50	1.50	659M07450	(D5346)											
				73.00	STD	Kits: WK1100	\$382.00											
				73.50	0.50	WK1101	(D02922)											
				74.00	1.00	WK1102												
				74.50	1.50	WK1103	\$411.25											
							(D57642)											

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston Part no.	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	L.A. Sleeve Part no.	Advanced Sleeve Part no.												
Kawasaki (continued)																														
1100cc (All models) Triple cylinder/Big pin Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore. Replaces 733 series with KD rings, stronger forging and stronger 22mm pin. Kit includes pistons, rings, retainer clips, pins & gasket.	1996-02	80 x 71	1071	80.00	STD	809M08000	\$109.66	3150KD	S662	W5522 80- 81.5mm \$96.21 (D3775)	W5780 82- 84.5mm \$77.21 (D3364)	B1030 \$15.95 (D759)				WPR167 \$97.25 (D1236)		3036FA \$93.69 (D2265)												
			1083	80.50	0.50	809M08050	(D0856)	3169KD																						
			1097	81.00	1.00	809M08100		3189KD	CW22																					
			1106	81.50	1.50	809M08150	\$120.63	3207KD																						
			1125	82.00	2.00	809M08200	(D8327)	3228KD																						
			1151	83.00	3.00	809M08300		3268KD																						
			1179	84.00	4.00	809M08400		3307KD																						
			1193	84.50	4.50	809M08450		3327KD																						
			80.00	STD	Kits: WK1246	\$425.19																								
			80.50	0.50	WK1247	(D11552)																								
81.00	1.00	WK1248																												
81.50	1.50	WK1249	\$439.10																											
82.00	2.00	WK1250	(D64362)																											
83.00	3.00	WK1264																												
85.00	4.00	WK1265																												
85.50	4.50	WK1266																												
1200cc Ultra 150 Triple cylinder Cylinder sleeving or replating required for oversizes. Kit includes pistons, rings, retainer clips, pins & gasket.	All	80 x 78	1176	80.00	STD	749M08000	\$109.66	3150TD	S598	W5781 1999-04 \$154.14 (D9429)		B1075 \$15.95 (D759)				WPR186 \$97.25 (D1236)		3293FA 1995-04 \$93.69 (D2265)												
			1191	80.50	0.50	749M08050	(D0856)	3169TD																						
			1205	81.00	1.00	749M08100		3189TD	CW24																					
			80.00	STD	Kits: WK1267	\$483.12																								
			80.50	0.50	WK1268	(D78982)																								
			81.00	1.00	WK1269																									
			Polaris																											
			650cc (All models) Triple cylinder Kit includes pistons, rings, retainer clips, pins & gasket.		65 x 65	647	65.00	STD	624M06500										\$100.60	2559CD	S280	W5325 1992-95 \$58.32 (D9943)		B1014 \$15.95 (D759)				WPR153 MAG/Center \$97.25 (D1236)	FL5191SL 1992-96 \$90.57 (D3345)	3229FA 65-66mm 1992-96 \$93.69 (D2265)
						656	65.50	0.50	624M06550										(D6306)	2579CD										
						665	66.00	1.00	624M06600											2598CD	CW18									
675	66.50	1.50				624M06650	\$110.67	2618CD																						
685	67.00	2.00				624M06700	(D0466)	2638CD																						
65.00	STD	Kits: WK1064				\$358.55																								
65.50	0.50	WK1065				(D31512)																								
66.00	1.00	WK1066																												
66.50	1.50	WK1067				\$388.76																								
67.00	2.00	WK1068				(D62332)																								
700cc (All models) Twin cylinder Kit includes pistons, rings, retainer clips, pins & gasket.		81 x 68	700	81.00	STD	700M08100	\$102.54	3189TD	S512	W5523 1996-00 \$44.86 (D1962)		B1039 \$15.95 (D759)				WPR155 \$97.25 (D1236)	Hurricane FL5300SL 1996-97 \$90.57 (D3345)	SL 3211FA 1996-97 \$93.69 (D2265)												
			710	81.50	0.50	700M08150	(D2516)	3209TD																						
			718	82.00	1.00	700M08200		3228TD	CW20																					
			726	82.50	1.50	700M08250	\$112.80	3248TD																						
			734	83.00	2.00	700M08300	(D8676)	3268TD																						
			81.00	STD	Kits: WK1137	\$249.94																								
			81.50	0.50	WK1138	(D69941)																								
			82.00	1.00	WK1139																									
			82.50	1.50	WK1140	\$270.46																								
			83.00	2.00	WK1141	(D82261)																								
750cc (All models) Triple cylinder Kit includes pistons, rings, retainer clips, pins & gasket.		69.75 x 65	744	69.75	STD	633M06975	\$104.63	2746CD	S343	W5385 69.75- 70.75mm 1992-96 \$58.32 (D9943)	W5436 71.25- 72mm 1992-96 \$58.32 (D9943)	B1014 \$15.95 (D759)				WPR153 MAG/Center \$97.25 (D1236)	SL, SLT FL5239SL 1993-96 \$90.57 (D3345)	SL, SLT 3243FA 1993-96 69-75-70.75mm \$93.69 (D2265)												
			755	70.25	0.50	633M07025	(D8726)	2766CD																						
			766	70.75	1.00	633M07075		2786CD	CW18																					
			777	71.25	1.50	633M07125	\$115.08	2805CD																						
			783	71.50	1.75	633M07150	(D5096)	2815CD																						
			795	72.00	2.25	633M07200		2835CD																						
			69.75	STD	Kits: WK1075	\$372.21																								
			70.25	0.50	WK1076	(D33322)																								
			70.75	1.00	WK1077																									
			71.25	1.50	WK1078	\$403.56																								
71.50	1.75	WK1128	(D41242)																											
72.00	2.25	WK1087																												
777cc Octane Virage i Twin cylinder	2002-04 2002-04	84 x 70	775.8	84.00	STD	811M08400	\$123.60	8400KB	S662																					
			785.1	84.50	0.50	811M08450	(D8518)	8450KB																						
			794.4	85.00	1.00	811M08500		8500KB	CW22																					
			799.1	85.25	1.25	811M08525	\$135.96	8525KB																						
777cc Octane Twin cylinder Electra Coated Special low dome race part - head modifications required	2002-04	85 x 70	794.4	85.00	1.00	812M08500	\$144.20	8500KB	S662																					
			779.1	85.25	1.25	812M08525	(D2568)	8525KB	CW22																					
780cc (All models) Triple cylinder Kit includes pistons, rings, retainer clips, pins & gasket.		71.3 x 65	783	71.50	0.20	633M07150	\$115.08	2815CD	S343	W5555 1995-97 \$85.00 (D0015)		B1014 \$15.95 (D759)				WPR153 MAG/Center \$97.25 (D1236)	SL, SLT, SLX FL5302SL 1995-97 \$90.57 (D3345)	SL, SLT, SLX 3281FA 1995-97 \$93.69 (D2265)												
			794	72.00	0.71	633M07200	(D5096)	2835CD	CW18																					
			71.50	0.20	Kits: WK1167	\$430.24																								
			72.00	0.71	WK1218	(D41852)																								

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston Part no.	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	L.A. Sleeve Part no.	Advanced Sleeve Part no.
Polaris (continued)																		
785cc SLX Pro Triple cylinder XPS coated Nikasil Bore - cylinder sleeving or replating required for oversizes. <i>Kit includes pistons, rings, retainer clips, pins & gasket.</i>	1997-01	69.7 x 68	779	69.70	STD	722M06970	\$111.73 (D4076)	2746CD	S343 CW18	W5669 1997-00 \$55.14 (D9033)		B1014 \$15.95 (D759)					FL5342SL 1998-98 \$92.68 (D9555)	
900cc (All models) Triple cylinder <i>Kit includes pistons, rings, retainer clips, pins & gasket.</i>		74.5 x 68	889 901 913 925 937	74.50 75.00 75.50 76.00 76.50	STD 0.50 1.00 1.50 2.00	687M07450 687M07500 687M07550 687M07600 687M07650	\$102.54 (D2516) \$112.80 (D8676)	2933TD 2953TD 2973TD 2992TD 3012TD	S512 CW20	W5524 1996-97 \$61.57 (D4963)		B1039 \$15.95 (D759)				WPR155 \$97.25 (D1236)	FL5305SL 1996-97 \$92.68 (D9555)	3230FA 1996-97 \$93.69 (D2265)
1050cc (All models) Triple cylinder <i>Kit includes pistons, rings, retainer clips, pins & gasket.</i>		81 x 68	1051 1064 1077 1090 1102	81.00 81.50 82.00 82.50 83.00	STD 0.50 1.00 1.50 2.00	781M08100 781M08150 781M08200 781M08250 781M08300	\$105.62 (D7336) \$116.18 (D1796)	8100LF 8150LF 8200LF 8300LF	S512 CW20	W5525 1996-99 \$61.57 (D4963)		B1039 \$15.95 (D759)				WPR155 \$97.25 (D1236)	FL5300SL 1996-97 \$90.57 (D3345)	3211FA 1996-97 \$93.69 (D2265)
1200cc Pro 1200 Virage TX Virage TXI SLX Genesis (All models) X45 Triple cylinder	2000-01 2000-03 2001-03 2000-01 1999	84 x 70	1163.8 1177.7 1191.6 1198.7	84.00 84.50 85.00 85.25	STD 0.50 1.00 1.25	811M08400 811M08450 811M08500 811M08525	\$123.60 (D8518) \$135.96 (D8518)	8400KB 8450KB 8500KB 8525KB	S539 CW22									3321FA 2000-01 \$93.69 (D2265)
1200cc Pro 1200 Triple cylinder Electra coated Special low dome race part Head modifications required	2000-01	85 x 70	1191.6 1198.7	85.00 85.25	1.00 1.25	812M08500 812M08525	\$144.20 (D2568) \$158.62 (D7159)	8500KB 8525KB	S662 CW22									3321FA \$93.69 (D2265)
Sea-Doo																		
580cc (All models) Twin cylinder Electra Coated <i>Kit includes pistons, rings, retainer clips, pins & gasket.</i>		76 x 64	580 588 595 602	76.00 76.50 77.00 77.50	STD 0.50 1.00 1.50	734M07600 734M07650 734M07700 734M07750	\$120.30 (D8127) \$132.34 (D0497) \$311.24 (D47681) \$335.32 (D91102)	2292TD 3012TD 3032TD 3051TD	S477 CW18	W5450 thru 1996 \$70.64 (D9324)		B1003 \$14.95 (D798)			WPC106 \$470.00 (D00923)	WPR144 thru 1986 \$97.25 (D1236)	FL5102SL Longer finger port 1988 \$100.33 (D9106) FL5125SL Shorter finger port 1988-96 \$98.03 (D1885)	
650cc (All models) Twin cylinder <i>Kit includes pistons, rings, retainer clips, pins & gasket.</i>		78 x 68	650 658 666 674	78.00 78.50 79.00 80.00	STD 0.50 1.00 2.00	663M07800 663M07850 663M07900 663M08000	\$115.69 (D1496) \$127.26 (D5367) \$268.08 (D58061) \$288.98 (D93371)	3071LK 3091LK 3110LK 3150LK	S512 CW20	W5384 1993-95 \$58.82 (D9253)		B1039 1995-96 \$15.95 (D759)				WPR147 thru 1997 \$97.25 (D1236)	FL5244SL 1993-95 \$100.33 (D9106)	3241FA 1993-95 \$97.94 (D6785)
718cc (All models) Twin cylinder Stock Style Ring <i>Kit includes pistons, rings, retainer clips, pins & gasket.</i>		82 x 68	718 726 735 744 754	82.00 82.50 83.00 83.50 84.00	STD 0.50 1.00 1.50 2.00	775M08200 775M08250 775M08300 775M08350 775M08400	\$115.69 (D1496) \$127.26 (D5367)	8200LF 8250LF 8300LF 8350LF 8400LF	S461 CW20	W5460 1995-00 \$58.82 (D9253)		B1071 \$15.95 (D759)			WPC108 \$470.00 (D00923)	WPR145 MAG WPR146 PTO \$97.25 (D1236)	FL5268SL 1995-03 \$92.65 (D9555)	3089FA 1995-03 \$97.94 (D6785)

Additional prices & information: Crankshaft Accessories: Pg.6 • Rings, Tools: Pg.14 • Piston pins, clips & top end bearings: Pg.18

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Forged Wiseco Piston Part no.	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Forged Wiseco Crankshaft	Forged Wiseco Connecting Rod Kit	L.A. Sleeve Part no.	Advanced Sleeve Part no.
Yamaha (continued)																		
701cc (All models) Twin cylinder Kit includes pistons, rings, retainer clips, pins & gasket.		81 x 68	701	81.00	STD	790M08100	\$113.42	3189KD	S631	W5494 81-83mm \$42.93 (D6752)	W5495 84mm \$43.00 (D0852)	WB1000			WPC102 \$470.00 (D00923)	WPR143 \$97.25 (D1236)	Raider YA5284SL 1994-04 \$92.68 (D9555)	Blaster, Runner 3054FA 1994-04 \$97.94 (D6785)
			710	81.50	0.50	790M08150	(D5086)	3207KD	CW20									
			718	82.00	1.00	790M08200		3228KD										
			726	82.50	1.50	790M08250	\$124.77	3248KD										
			735	83.00	2.00	790M08300	(D6847)	3268KD										
			753	84.00	3.00	790M08400		3307KD										
			81.00	STD	Kits: WK1317	\$269.77												
			81.50	0.50	WK1318	(D68161)												
			82.00	1.00	WK1319													
			82.50	1.50	WK1320	\$292.47												
			83.00	2.00	WK1321	(D84571)												
			84.00	3.00	WK1322	\$292.54												
						(D25571)												
760cc (All models) Twin cylinder Cylinder sleeving required. for 85.5 & 86mm bore Kit includes pistons, rings, retainer clips, pins & gasket.		84 x 68	754	84.00	STD	757M08400	\$119.07	3307KD	S631	W5526 84-85mm 1996-99 \$56.36 (D1833)	W5527 85.5- 86mm 1996-99 \$43.00 (D0852)	WB1005			WPC102 \$470.00 (D00923)	WPR143 \$97.25 (D1236)	YA5304SL 1996-00 \$92.68 (D9555)	3233FA 84-85mm 1996-00 \$93.69 (D2265)
			763	84.50	0.50	757M08450	(D4417)	3327KD	CW20									
			771	85.00	1.00	757M08500		3347KD										
			780	85.50	1.50	757M08550	\$130.98	3368KD										
			789	86.00	2.00	757M08600	(D9587)	3386KD										
						84.00	STD	Kits: WK1290	\$294.50									
			84.50	0.50	WK1291	(D07671)												
			85.00	1.00	WK1292													
			85.50	1.50	WK1293	\$304.92												
			86.00	2.00	WK1294	(D59281)												
784cc All 800's XL XLT GP Twin cylinder Ceramic Composit Bore Kit includes pistons, rings, retainer clips, pins & gasket.	All	80 x 78	784	80.00	STD	758M08000	\$116.82	3150KD	S640	W5670 1998-04 \$85.25 (D5115)						WPR185 \$97.25 (D1236)	YA5356SL 1998-04 \$92.68 (D9555)	3291FA 1998-04 \$93.69 (D2265)
			794	80.50	0.50	758M08050	(D9007)	3169KD	CW22									
			804	81.00	1.00	758M08100		3189KD										
			80.00	STD	Kits: WK1306	\$318.89												
			80.50	0.50	WK1334	(D33191)												
			81.00	1.00	WK1335													
1100cc WaveRaider 100 WaveVenture Triple cylinder Kit includes pistons, rings, retainer clips, pins & gasket.	1995-97 1996-97	81 x 68	1051	81.00	STD	791M08100	\$116.82	3189KD	S631	W5462 \$80.21 (D3184)					WPC112 \$599.95 (D00024)	WPR143 \$97.25 (D1236)	YA5282SL 1995-97 \$92.68 (D9555)	3053FA \$93.69 (D2265)
			1064	81.50	0.50	791M08150	(D9007)	3207KD	CW20									
			1077	82.00	1.00	791M08200		3228KD										
			1090	82.50	1.50	791M08250	\$128.51	3248KD										
			1104	83.00	2.00	791M08300	(D1177)	3268KD										
						81.00	STD	Kits: WK1329	\$430.67									
			81.50	0.50	WK1330	(D04852)												
			82.00	1.00	WK1331													
			82.50	1.50	WK1332	\$465.74												
			83.00	2.00	WK1333	(D44972)												
1200cc GP1200 XL1200 SUV Triple cylinder Kit includes pistons, rings, retainer clips, pins & gasket.	1997-99 1998 All Years	84 x 68	1131	84.00	STD	757M08400	\$119.07	3307KD	S631	W5570 \$83.07 (D4894)					WPC111 1996-99 Will not fit 1999 XL1200L TD \$632.38 (D07244)	WPR143 \$97.25 (D1236)	Runner YA5349SL 1997-99 \$92.68 (D9555)	3234FA 84-85mm 1997-99 \$93.69 (D2265)
			1142	84.50	0.50	757M08450	(D4417)	3327KD	CW20									
			1156	85.00	1.00	757M08500		3347KD										
			1169	85.50	1.50	757M08550	\$130.98	3367KD										
			1184	86.00	2.00	757M08600	(D9587)	3386KD										
						84.00	STD	Kits: WK1312	\$440.28									
			84.50	0.50	WK1313	(D71462)												
			85.00	1.00	WK1314													
			85.50	1.50	WK1315	\$476.01												
			86.00	2.00	WK1316	(D16582)												
1200cc GP1200 XL1200 Triple cylinder Ceramic Composite Bore	2000 up 1999 up	80 x 78	1176	80.00	STD	758M08000	\$116.82	3150KD	S640	W6314 2000-02 \$160.46 (D8269)						WPR185 \$97.25 (D1236)		3286FA 1999-00 \$93.69 (D2265)
			1191	80.50	0.50	758M08050	(D9007)	3169KD	CW22									
			1206	81.00	1.00	758M08100		3189KD										



White #W5986

Black #W5987

Script 100% Cotton Tee
(Logo front & back)
Available in adult M-XXL
White \$14.95 (D279)
Black \$15.95 (D7301)

#W5998

Black, embroidered Visor
One size fits all
\$14.95 (D279)



Ash #W5992

Black #W5993

Polo
Embroidered (Left chest)
Available in adult M-XXL
\$27.95 (D7181)

Ash #W5989

Black #W5990

Long sleeve Tee
100% Cotton
Logo front, back & sleeves
Available in adult M-XXL
\$21.95 (D7241)



#W5991

Black, Heavy Sweatshirt
logo front & back
Available in adult L-XXL
\$29.95 (D7491)



Ash/Black #W6001

Black/Black #W6002

Wool & Leather sleeve
Letterman's Jacket
Embroidered front & back
Available in adult M-XXL
\$249.95 (D59912)

Black #W5996

Ash #W5997

Embroidered Beanie
One size fits all \$14.95 (D279)



#W6000

Black, Urban Jacket
logo front & back
Adult M-XXL
(Limited stock)
\$69.95 (D7454)



#W5999

Black, Nylon Jacket
w/Flannel Lining
logo front & back
Adult M-XXL
\$39.95 (D7952)



Ash/Black #W5995

Black/Black #W5994

Ash/Black Sandwich Bill Cap
& Black Twill Cap
Embroidered
One size fits all
\$14.95 (D279)



* When ordering, please indicate part # - followed by size.

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Part #	Description	Price	Size	Price
Apparel				
W5703	Crew Neck Sweatshirt	90% Cotton (Preshrunk) Screened Front	M-XXL	\$22.00 (D0591)
W5702	Hooded Sweatshirt	90% Cotton (Preshrunk) Screened Front	M-XXL	\$30.00 (D0072)
W5956	Black Mock Turtle Neck Shirt	90% Cotton (Preshrunk) Embroidered on Neck	L-XXL	\$24.95 (D0002)
W5957	White Mock Turtle Neck Shirt	90% Cotton (Preshrunk) Embroidered on Neck	L-XXL	\$24.95 (D0002)
W6313	Black Cap	Embroidered	One Size	\$14.95 (D279)
W5958R	Red Ski Cap	100% Cotton Embroidered Logo	One Size	\$22.95 (D0071)
W5958B	Black Ski Cap	100% Cotton Embroidered Logo	One Size	\$22.95 (D0071)

Part #	Description	Price
Decals		
A. D10	6 1/2"x21 1/2" Trailer Decal	\$1.25
B. D11	2"x6 1/2" Decal	\$0.25
C. D12	4 1/2"x10" Window Decal	\$1.00
D. D14	2"x5" Wiseco Patch	\$0.75
E. D17	2"x14 1/2" NASCAR Decal	\$0.50
F. D18	1 1/2"x11 3/4" Fork Decal	\$2.00
G. D19	9 1/2" Cycle Fender Decal	\$1.00
H. D21	2 3/4"x6 1/2" Pro Tru Decal	\$0.50
I. D22	Sheet of 2, 5 1/2" Decals	\$1.00
J. D23	Sheet of 5, 2 1/2" High Temp Decals	\$1.00
Banners (not pictured)		
W1044	8'x3' Wiseco black and red on white	\$7.00
W5497	12'x3' Wiseco black and red on white	\$15.00
Accessories		
MXHB	Motocross and Off-Road Handbook 3rd Addition	\$24.95
W6347	Stadium Cup 16oz Black w/white Wiseco Performance	\$1.95



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Sport Compact/Auto



Automotive

